



CORPORATE QUALITY DEPARTMENT
FINISHED PRODUCT SPECIFICATION

Revised: 3/31/2026 LLC

Supersedes: 11/13/2025 LLC

CORPORATE ADDRESS	3435 Lamor Rd., Hermitage, PA 16148	CUSTOMER	Joy Cone Co. (Food Service)
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EASTERN LOCATION	Joy Cone Co. 2000 N Keel Ridge Rd. Hermitage, PA 16148	CENTRAL LOCATION	BoDeans Wafer Company 1790 21st Street SW Le Mars, IA 51031
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PRODUCT INFORMATION

PRODUCT NAME	JOY ITEM NO.	XL519NS-FS
COOKIE BTTR CRNCH-SPECULOOS 4 x 2.5 lbs.	CUSTOMER ITEM NO.	10072092002078

INGREDIENT STATEMENT

Wheat Flour, Brown Sugar, Sugar, Canola Oil, Palm Oil, Molasses, Contains 2% or Less of: Cinnamon, Baking Soda, Natural Flavor, Salt, Soy Lecithin.

ALLERGEN STATEMENT

CONTAINS: WHEAT & SOY.
MILK & EGG PRESENT IN PRODUCTS MANUFACTURED ON THE SAME LINE.

GMO STATUS

Contains genetically modified ingredients.	SHELF LIFE	180 days
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COUNTRY OF ORIGIN	USA	BE DISCLOSURE REQUIRED?	Yes
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PACKAGING & STORAGE SPECIFICATIONS

PACKAGING	Product is packaged in 4- 2.5lb. poly bags in a corrugated box.	CODING FORMAT	AA/BB/CC – XXXX – YY AA-Month, BB-Day, CC-Year, XXXX-Time, YY-Line#
CASE LABEL COLOR	White with black font	HANDLING & STORAGE	Product stored on pallets at ambient conditions.
CASE NET WEIGHT	10 LBS		
PALLET COUNT	54 cases	ADDITIONAL LABELING REQUIREMENTS	N/A

PHYSICAL & CHEMICAL ATTRIBUTES

ATTRIBUTE	ACCEPTABLE STANDARDS	METHOD	
FLAVOR	Sweet cinnamon flavor	Organoleptic	
APPEARANCE	Dark tan broken cookie pieces	Organoleptic	
PARTICLE SIZE	USS #14	80 ± 10% Retained	Ro-Tap
	USS #20	10 ± 8% Retained	Ro-Tap
	USS #40	10 ± 8% Retained	Ro-Tap
	Pan	5 ± 5% in Pan	Ro-Tap
MOISTURE	2.2 ± 1.0%	NIR Benchtop Moisture Analyzer	
DENSITY	0.5389 g/mL	Internal Method	

MICROBIOLOGICAL STANDARDS

TEST	FREQUENCY	ACCEPTABLE STANDARDS	METHOD
APC	per lot	< 5,000 cfu/g	AOAC 990.12 or Equivalent
Coliform	per lot	< 10 cfu/g	AOAC 991.14 or Equivalent
Yeast	per lot	< 100 cfu/g	AOAC 2014.05 or Equivalent
Mold	per lot	< 100 cfu/g	AOAC 2014.05 or Equivalent
Salmonella	Quarterly	Negative / 25 g	AOAC 2013.01 or Equivalent
Listeria	Quarterly	Negative / 25 g	AOAC 2013.10 or Equivalent
E. coli	Quarterly	< 3 MPN /g	BAM Chapter 4 or Equivalent
Staphylococcus	Quarterly	< 10 cfu/g	AOAC 2003.07 or Equivalent

CERTIFICATIONS

KOSHER STATUS	Certified Kosher Dairy		
HALAL STATUS	N/A		
ORGANIC STATUS	N/A	NOP OPERATION ID	N/A
RAINFOREST ALLIANCE	N/A	CERTIFICATE HOLDER ID	N/A
RSPO MEMBERSHIP NUMBER	N/A	RSPO CERTIFICATE NUMBER	N/A