



CORPORATE QUALITY DEPARTMENT
FINISHED PRODUCT SPECIFICATION

Revised: 3/27/2025 LLC

Supersedes: New

CORPORATE ADDRESS	3435 Lamor Rd., Hermitage, PA 16148	CUSTOMER	Joy Cone Co. (Food Service)
--------------------------	-------------------------------------	-----------------	-----------------------------

MANUFACTURING FACILITIES

MANUFACTURING LOCATION	Joy Cone Co. 3435 Lamor Rd. Hermitage, PA 16148
-------------------------------	---

PRODUCT INFORMATION

PRODUCT NAME	JOY ITEM NO.	XE518FS-4 x 2.5 lbs
XE518FS - 4 x 2.5 lbs Chocolate Crunch w/ Fines	FINISHED GOOD ITEM NO.	N30095FF29NP2

INGREDIENT STATEMENT

US	Wheat Flour, Sugar, Caramel Color, Palm Oil, Contains 2% or less of: Cocoa, Salt, Soy Lecithin, Sodium Bicarbonate.
US - Spanish Translation	Harina de Trigo, Azúcar, Color Caramelo, Aceite de Palma, Contiene 2% o Menos de: Cacao, Sal, Lecitina de Soya, Bicarbonato de Sodio.
Canada	Wheat flour, Sugar, Caramel colour, Palm oil, Cocoa, Salt, Soy lecithin, Sodium bicarbonate.
Canada - French Translation	Farine de blé, Sucre, Couleur caramel, Huile de palme modifiée, Cacao, Sel, Lécithine de soya, Bicarbonate de sodium

ALLERGEN STATEMENT

US	CONTAINS: WHEAT & SOY. MILK & EGG PRESENT IN PRODUCTS MANUFACTURED ON THE SAME LINE.
US - Spanish Translation	CONTIENE: Trigo, Soya. Leche y huevo están presentes en los productos fabricados en la misma línea.
Canada	CONTAINS: Wheat, Soy. Milk & egg present in products manufactured on the same line.
Canada - French Translation	CONTIENT: Blé, Soya. Lait et œuf présents dans les produits fabriqués sur la même ligne.

GMO STATUS	SHELF LIFE
-------------------	-------------------

Contains genetically modified ingredients.	365 days
--	----------

COUNTRY OF ORIGIN	USA	BE DISCLOSURE REQUIRED?	Yes
--------------------------	-----	--------------------------------	-----

PACKAGING & STORAGE SPECIFICATIONS

PACKAGING	Product is packaged in 4- 2.5lb. poly bags in a corrugated box.	CODING FORMAT	AA/BB/CC – XXXX – YY AA-Month, BB-Day, CC-Year, XXXX-Time, YY-Line#
CASE LABEL COLOR	Yellow with black font	HANDLING / STORAGE	Product stored on pallets at ambient conditions.
CASE NET WEIGHT	10 LBS		
PALLET COUNT	54 cases (9 X 6)	ADDITIONAL LABELING REQUIREMENTS	N/A

PHYSICAL & CHEMICAL ATTRIBUTES

ATTRIBUTE	ACCEPTABLE STANDARDS	METHOD	
FLAVOR	Chocolate	Organoleptic	
APPEARANCE	Dark brown	Organoleptic	
PARTICLE SIZE	USS #6	15 ± 7.5% Retained	Ro-Tap
	USS #8	30 ± 10% Retained	Ro-Tap
	USS #20	50 ± 15% Retained	Ro-Tap
	Pan	5 ± 5% in Pan	Ro-Tap
MOISTURE	3.5 ± 1.5% at time of packaging	NIR Benchtop Moisture Analyzer	
DENSITY	Approximately 0.467 g/mL	Internal Method	

MICROBIOLOGICAL STANDARDS

TEST	FREQUENCY	ACCEPTABLE STANDARDS	METHOD
APC	per lot	< 5,000 cfu/g	AOAC 990.12 or Equivalent
Yeast	per lot	< 100 cfu/g	AOAC 2014.05 or Equivalent
Mold	per lot	< 100 cfu/g	AOAC 2014.05 or Equivalent
Coliform	per lot	< 10 cfu/g	AOAC 991.14 or Equivalent
Salmonella	Quarterly	Negative / 375 g	AOAC 2013.01 or Equivalent
Listeria spp.	Quarterly	Negative / 125 g	AOAC 2013.10 or Equivalent
E. coli	Quarterly	< 3 MPN /g	BAM Chapter 4 or Equivalent
Staphylococcus aureus	Quarterly	< 10 cfu/g	AOAC 2003.07 or Equivalent

CERTIFICATIONS

KOSHER STATUS	Certified Kosher Dairy		
HALAL STATUS	N/A		
ORGANIC STATUS	N/A	NOP Operation ID:	N/A
RSPO Membership No.	N/A	RSPO Certificate No.	N/A