Corporate Product Specification





LIGHT BROWN SUGAR

Revision Date: June 2021 Specification Number: BS-01

Revision Number: 22 Group Counter: 1

PHYSICAL ANALYSIS

Color (HUNTER) 47 Target, 37 - 57 Range See Notes

Sediment (DSC) #32 COARSE (Max)

Sucrose % (Wet Basis) 88 - 95

Invert % (Dry Basis) 5.0 (Max)

Moisture % 1.5 - 4.0 See Notes

MICROBIOLOGICAL ANALYSIS

Yeasts 250 cfu/g max
Molds 250 cfu/g max
Total Plate Count 2000 cfu/g max

E. Coli absent in 10 grams

Coliforms 5 cfu/g max

Salmonella absent in 25 grams

NOTES

FOR BUFFALO, CLEVELAND AND OKEELANTA PRODUCED LIGHT BROWN SUGAR, THE FOLLOWING SPECIFICATIONS APPLY:

MOISTURE% 1.0 - 4.0

FOR BUFFALO AND CLEVELAND PRODUCED LIGHT BROWN SUGAR, THE FOLLOWING COLOR SPECIFICATIONS APPLY:

COLOR (ICUMSA) 3,000 - 6,000 (CLEVELAND)
COLOR L Value (L*a*b) 52.0 - 62.0 (BUFFALO)

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