

LIGHT BROWN SUGAR

Revision Date:	June 2021	Specification Number:	BS-01
Revision Number:	22	Group Counter:	1

PHYSICAL ANALYSIS

Color	(HUNTER)	47 Target, 37 - 57 Range	See Notes
Sediment	(DSC)	#32 COARSE	(Max)
Sucrose %	(Wet Basis)	88 - 95	
Invert %	(Dry Basis)	5.0	(Max)
Moisture %		1.5 - 4.0	See Notes

MICROBIOLOGICAL ANALYSIS

Yeasts	250 cfu/g max
Molds	250 cfu/g max
Total Plate Count	2000 cfu/g max
E. Coli	absent in 10 grams
Coliforms	5 cfu/g max
Salmonella	absent in 25 grams

NOTES

FOR BUFFALO, CLEVELAND AND OKEELANTA PRODUCED LIGHT BROWN SUGAR, THE FOLLOWING SPECIFICATIONS APPLY:

MOISTURE%	1.0 - 4.0
-----------	-----------

FOR BUFFALO AND CLEVELAND PRODUCED LIGHT BROWN SUGAR, THE FOLLOWING COLOR SPECIFICATIONS APPLY:

COLOR (ICUMSA)	3,000 - 6,000	(CLEVELAND)
COLOR L Value (L*a*b)	52.0 - 62.0	(BUFFALO)