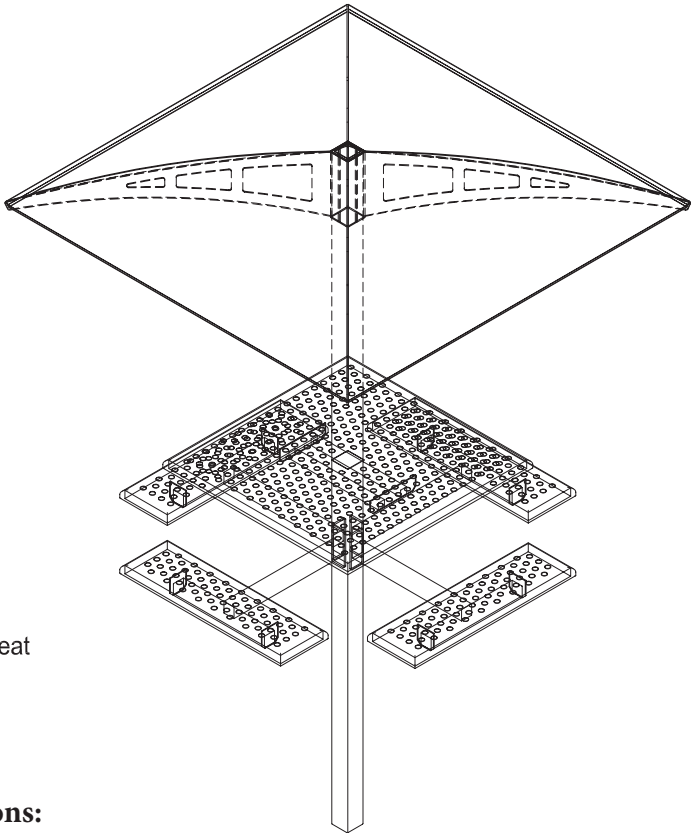
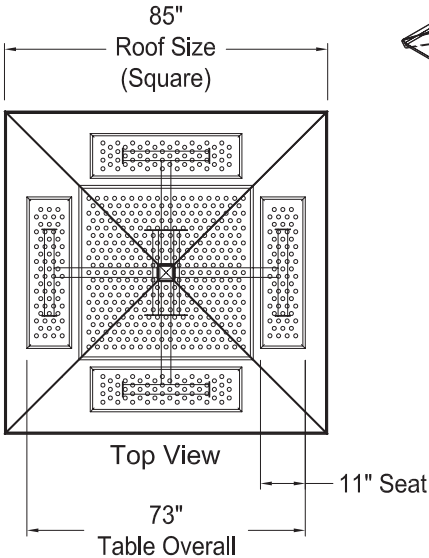
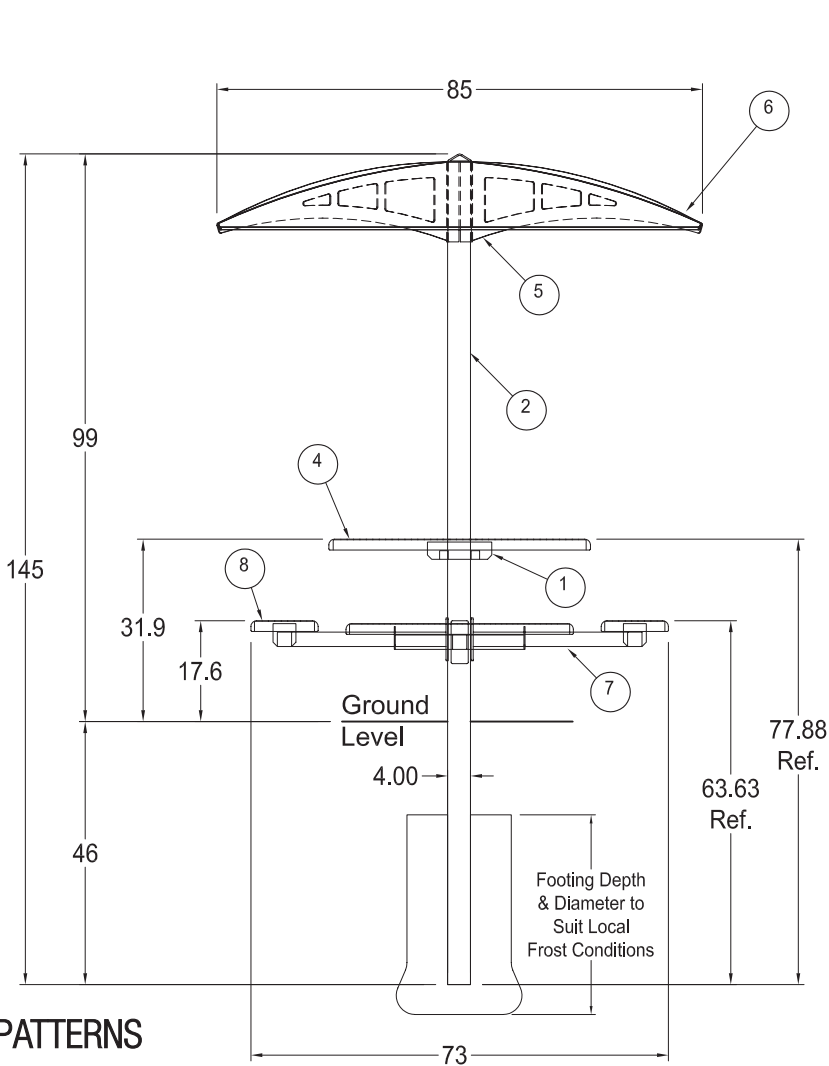


Assembly Instructions and Specifications

46" Square Table Shelter Combo

Model#: SPS-4PS 4 Seat Version



Material Specifications:

Tops & Seats: 13GA HR

Post: 4" SQ x 12" Tubing

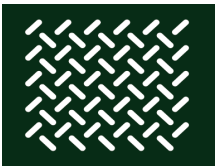
Brackets: 7ga HR

Supports: 1.5" SQ x .065" Tubing

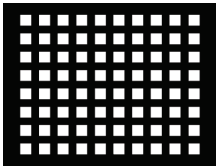
Available Finish:

E-Coat and Polyester Powdercoat

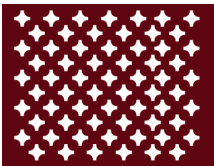
PATTERNS



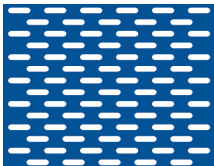
"B"
Basket Weave



"S"
Squares



"M"
Moroccan



"H"
Horizontal Slots

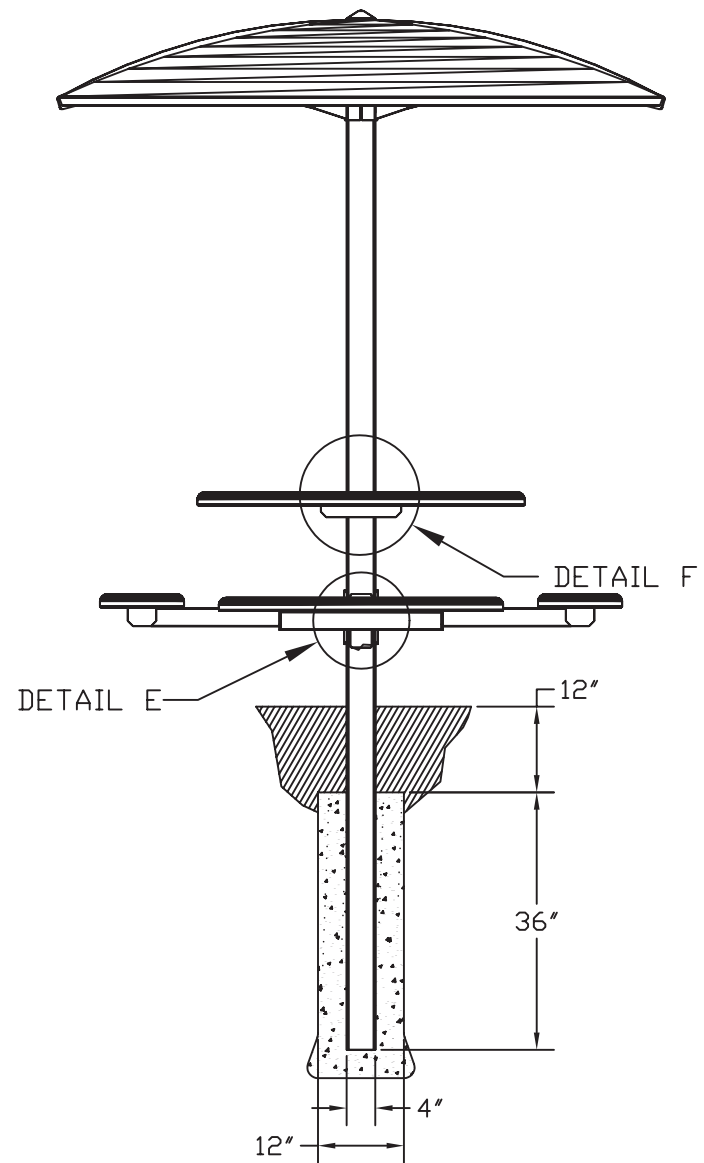
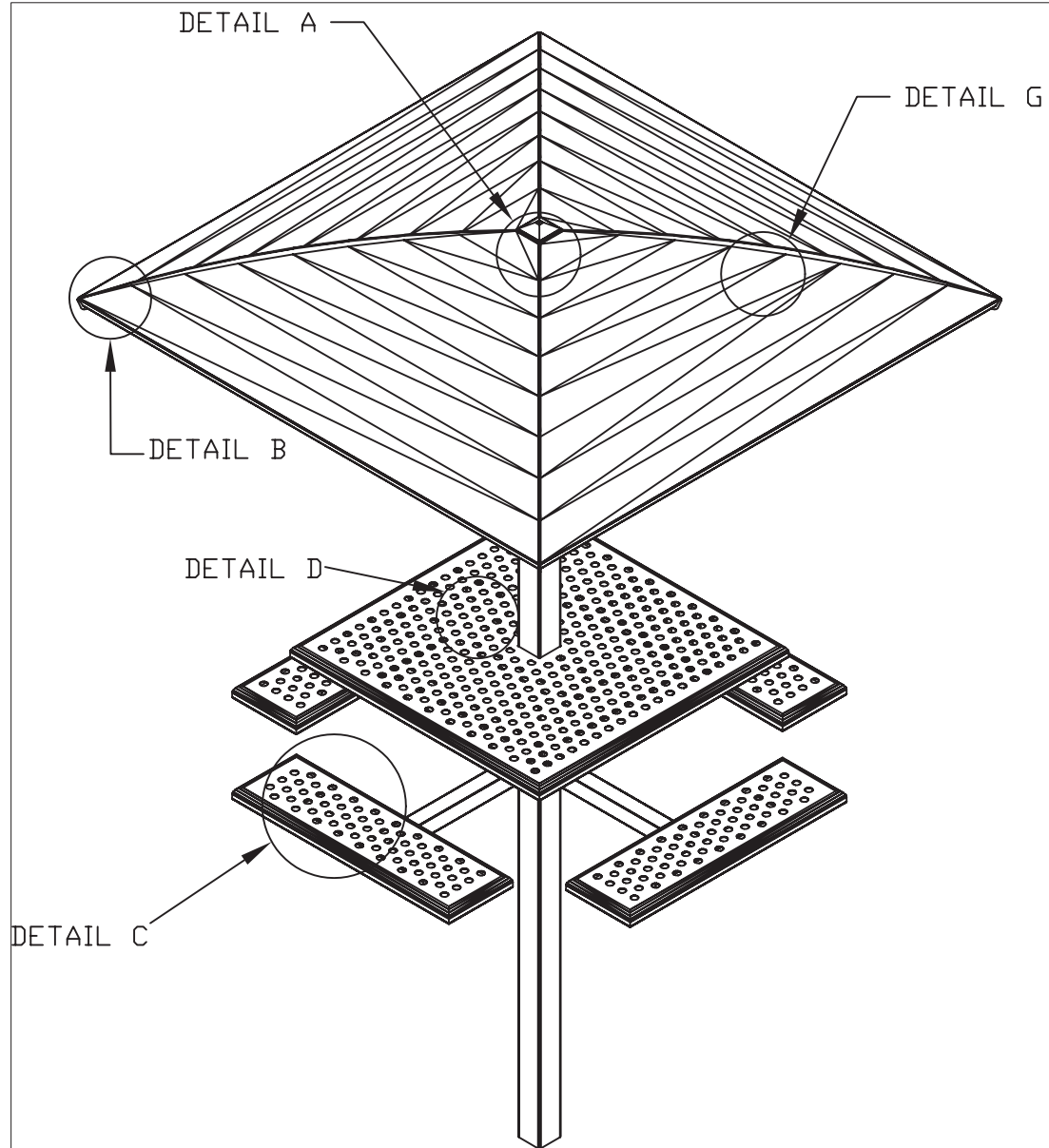


"E"
Diamond Mesh

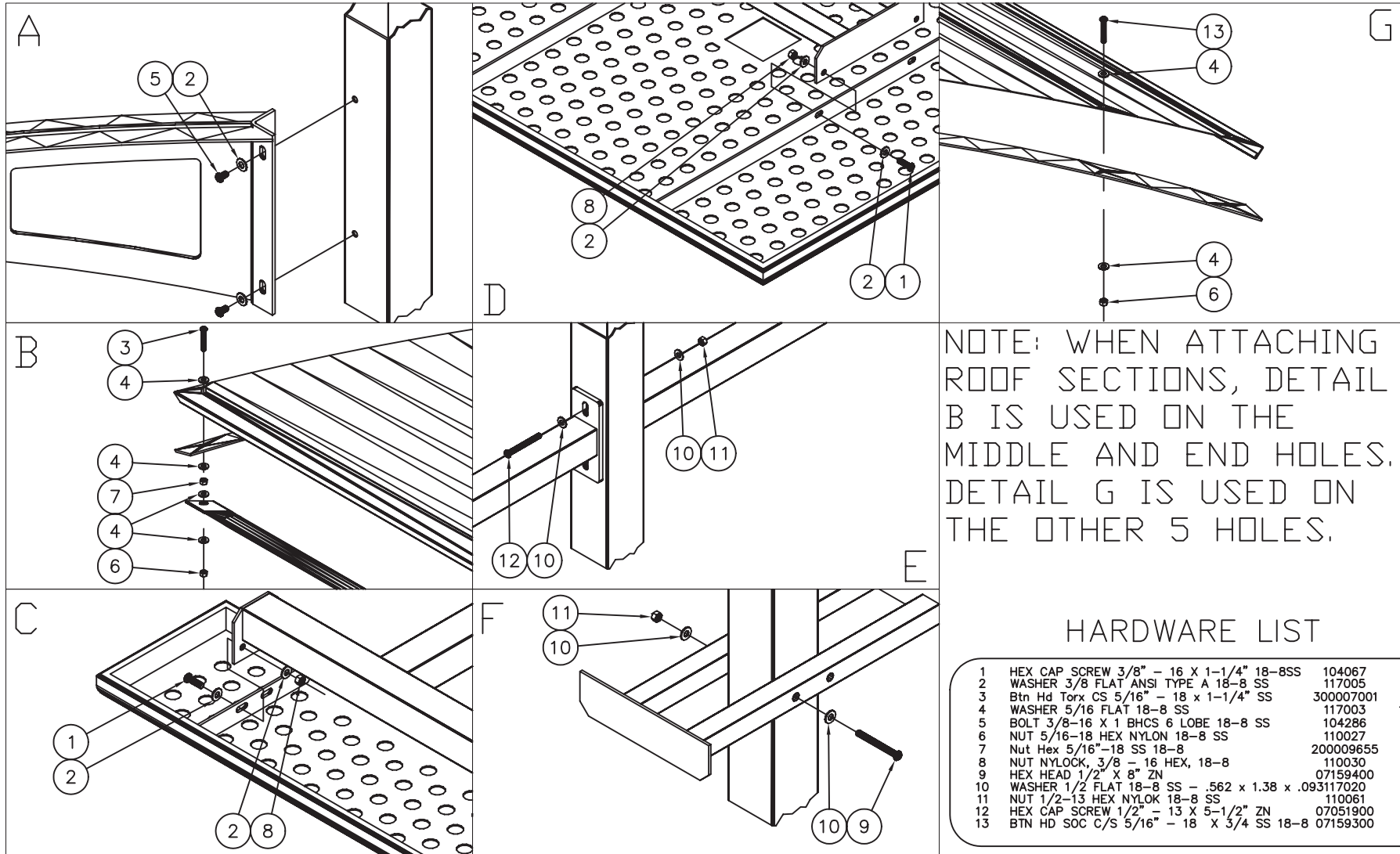
ITEM NO.	DESCRIPTION	PAPT NO	QTY.
1	SHADE STRUCTURE SQ. TABLE TOP SUPT		1
2	SHADE STRUCTURE SQUARE TABLE POST		1
3	CROSS BAR SUPT F/ SQ. SHELTER COMBO		4
4	SHADE TABLE TOP		1
5	SHADE TABLE JOIST ASSEMBLY		4
6	ROOF SECTION F/ SHADE STRUCTURE		4
7	SEAT ARM, PEDESTAL TABLE		4
8	EL SEAT SECTION 40" PERF.		4

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES

ASSEMBLY INSTRUCTIONS FOR SQUARE SHADE TABLE ROOF



ASSEMBLY INSTRUCTIONS FOR SQUARE SHADE TABLE ROOF

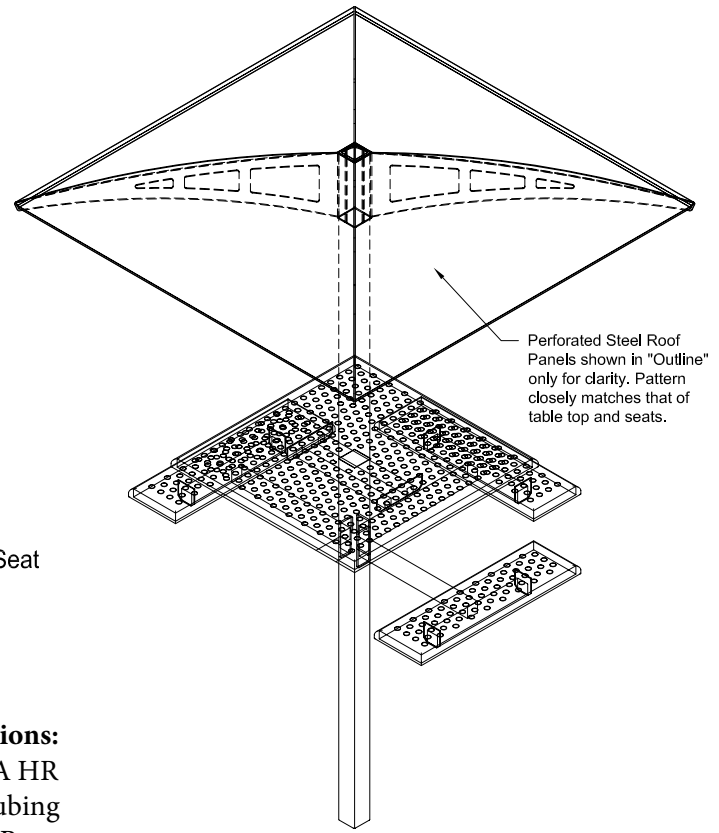
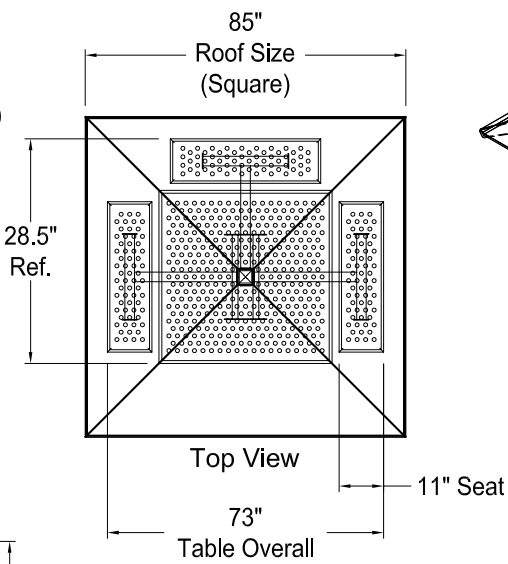
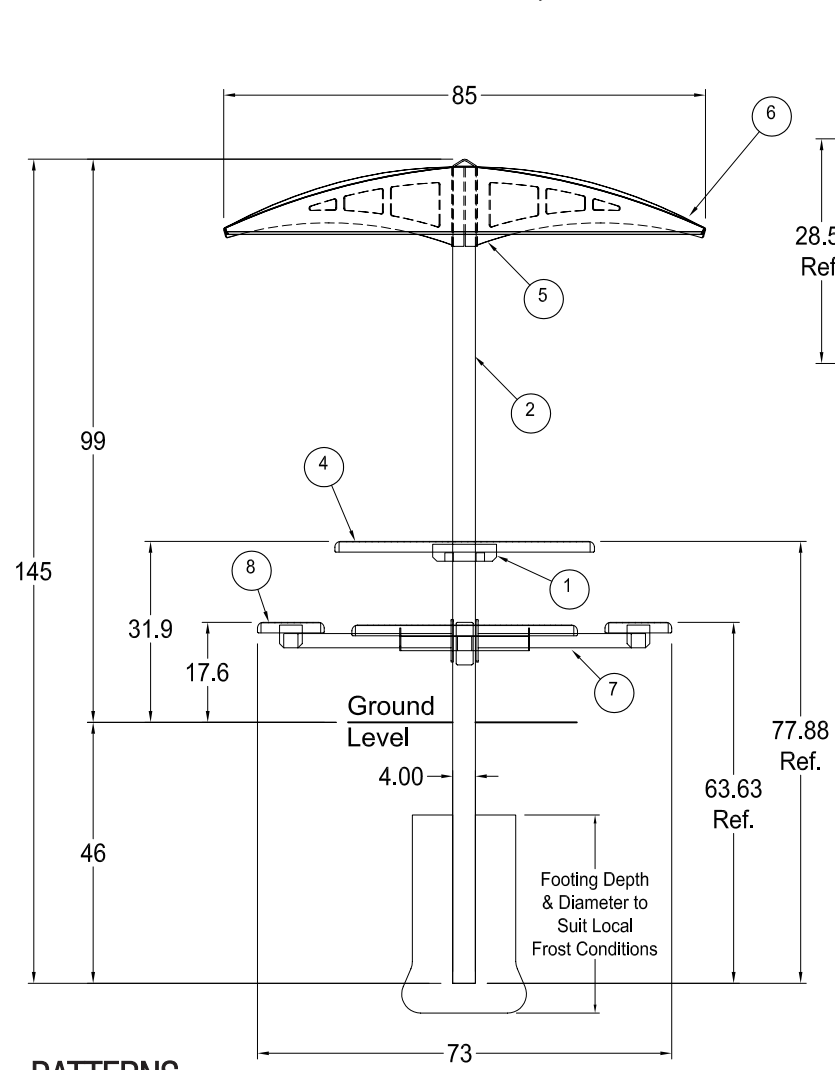




Assembly Instructions and Specifications

46" Square Table Shelter Combo, Round Perforation Pattern

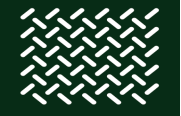
Model#: SPS-APS Accessible, 3 Seat Version



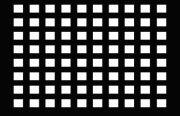
Material Specifications:
Tops & Seats: 13GA HR
Post: 4" SQ x 12" Tubing
Brackets: 7ga HR
Supports: 1.5" SQ x .065" Tubing

Available Finish:
E-Coat and Polyester Powdercoat

PATTERNS



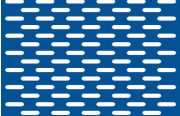
"B"
Basket Weave



"S"
Squares



"M"
Moroccan



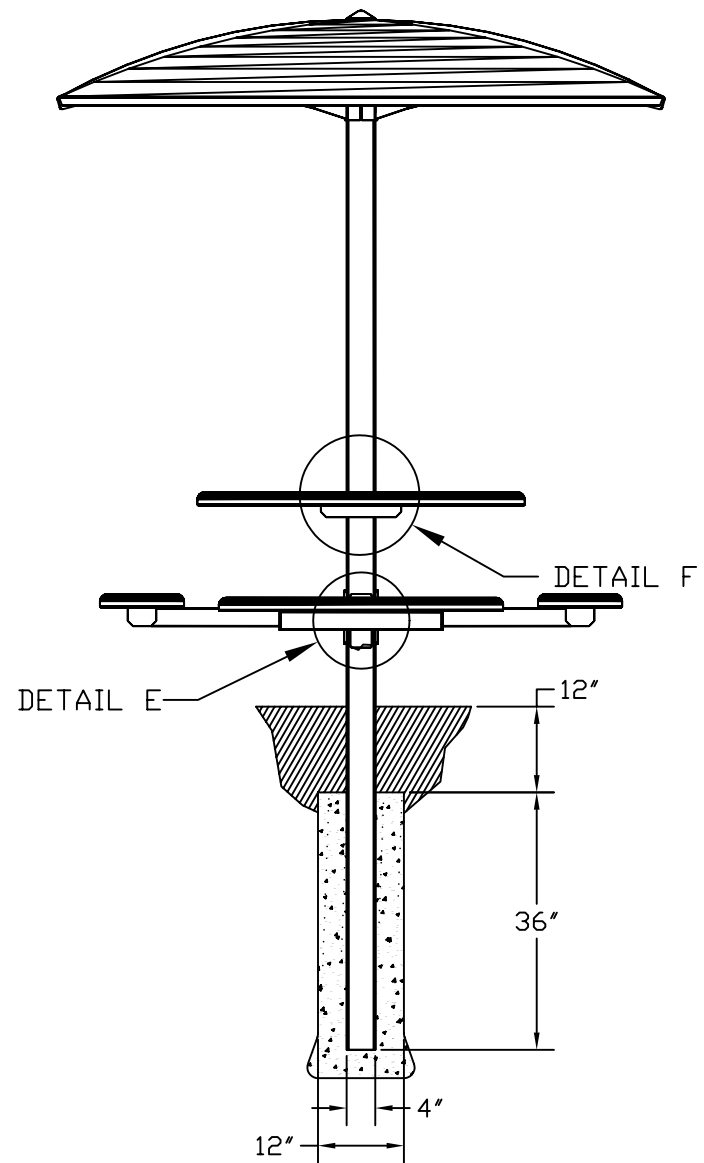
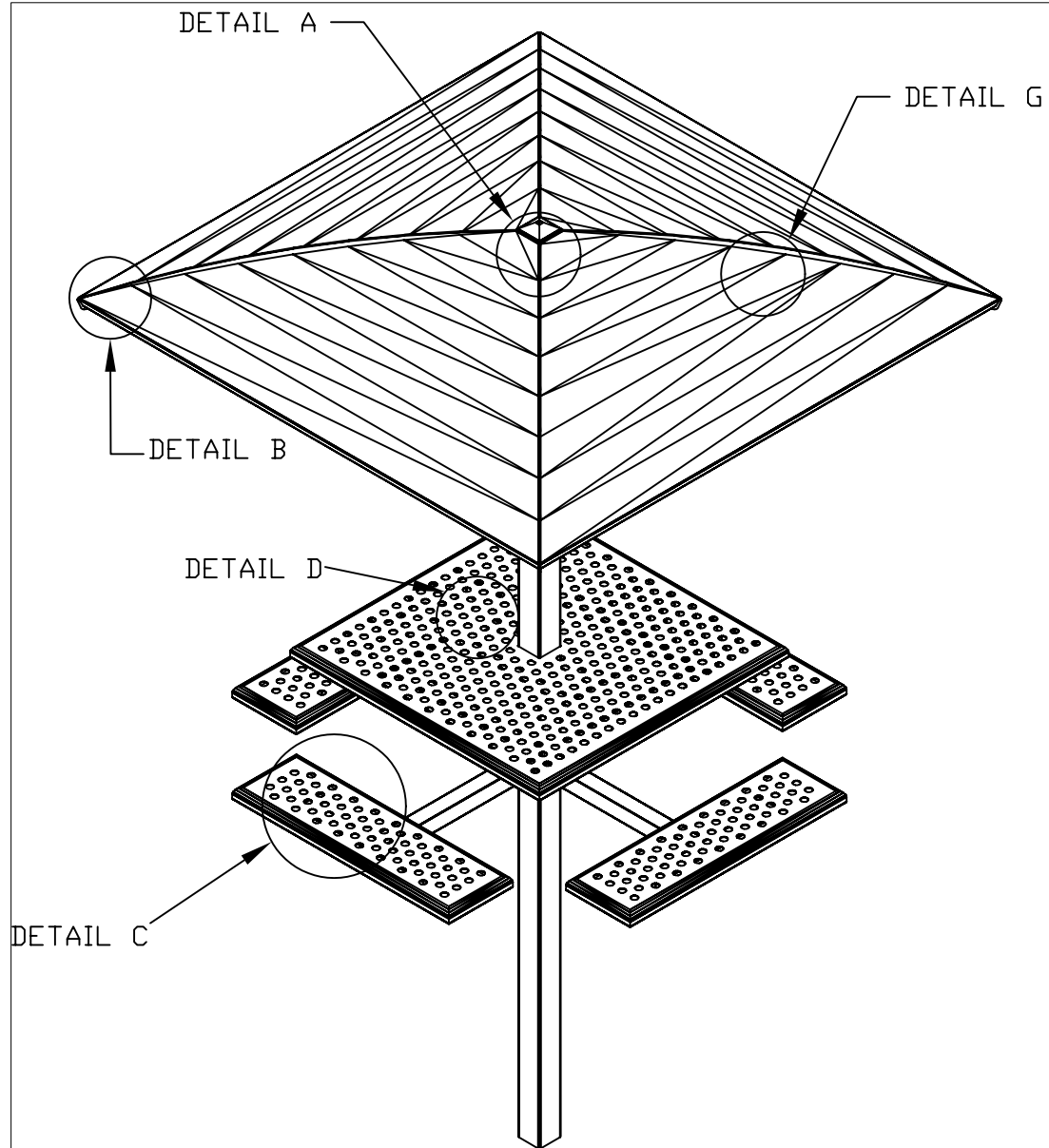
"H"
Horizontal Slots



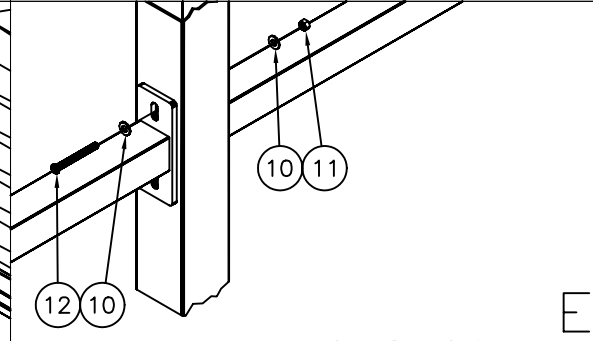
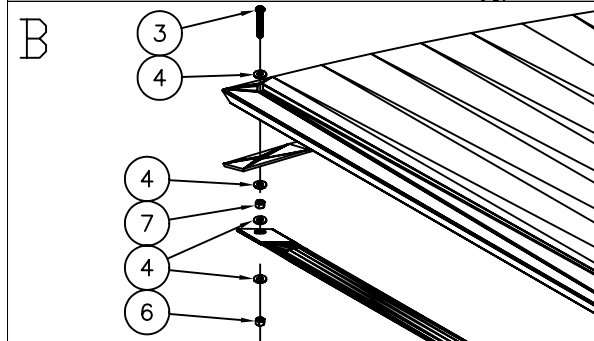
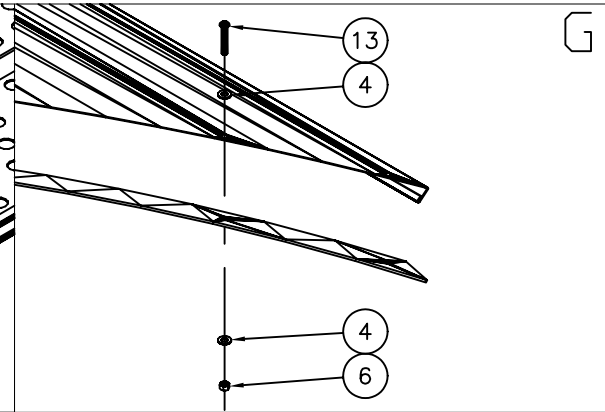
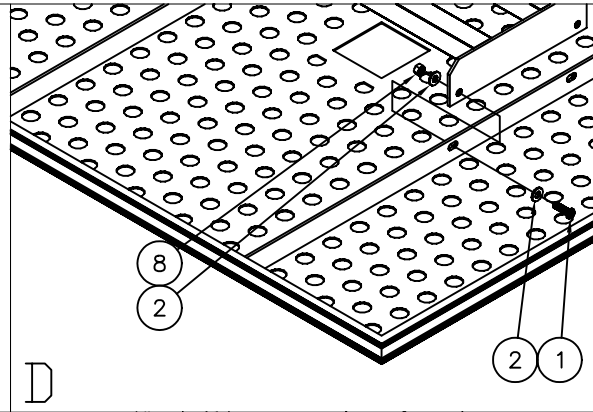
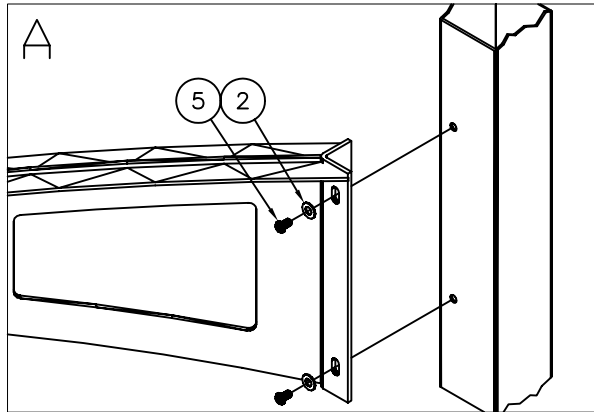
"E"
Diamond Mesh

ITEM NO.	DESCRIPTION	PART NO.	QTY.
1	SHADE STRUCTURE SQ. TABLE TOP SUPT	51672300	1
2	SHADE STRUCTURE SQUARE TABLE POST	51672400	1
3	CROSS BAR SUPT F/ SQ. SHELTER COMBO	55180800	4
4	SHADE TABLE TOP	55180600	1
5	SHADE TABLE JOIST ASSEMBLY	55180500	4
6	ROOF SECTION F/ SHADE STRUCTURE	07156600	4
7	SEAT ARM, PEDESTAL TABLE	51666600	3
8	EL SEAT SECTION 40" PERF.	61053800	3

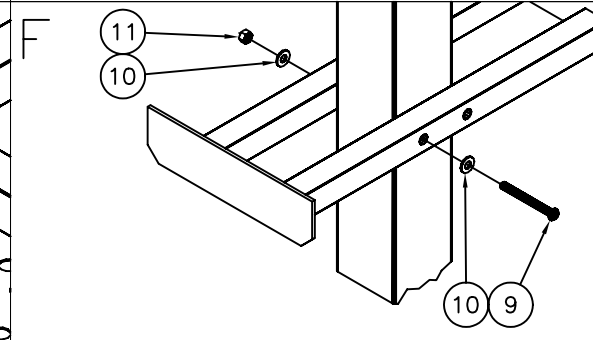
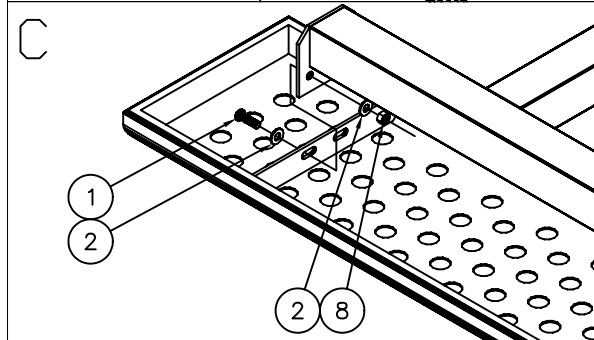
ASSEMBLY INSTRUCTIONS FOR SQUARE SHADE TABLE ROOF



ASSEMBLY INSTRUCTIONS FOR SQUARE SHADE TABLE ROOF



NOTE: WHEN ATTACHING ROOF SECTIONS, DETAIL B IS USED ON THE MIDDLE AND END HOLES. DETAIL G IS USED ON THE OTHER 5 HOLES.



HARDWARE LIST

1	HEX CAP SCREW 3/8" - 16 X 1-1/4" 18-8SS	104067	20
2	WASHER 3/8 FLAT ANSI TYPE A 18-8 SS	117005	56
3	Btn Hd Torx CS 5/16" - 18 X 1-1/4" SS	300007001	16
4	WASHER 5/16 FLAT 18-8 SS	117003	144
5	BOLT 3/8-16 X 1 BHCS 6 LOBE 18-8 SS	104286	16
6	NUT 5/16-18 HEX NYLON 18-8 SS	110027	56
7	Nut Hex 5/16"-18 SS 18-8	200009655	16
8	NUT NYLOCK, 3/8 - 16 HEX, 18-8	110030	20
9	HEX HEAD 1/2" X 8" ZN	07159400	2
10	WASHER 1/2 FLAT 18-8 SS - .562 x 1.38 x .093117020	110061	12
11	NUT 1/2-13 HEX NYLOK 18-8 SS	110061	6
12	HEX CAP SCREW 1/2" - 13 X 5-1/2" ZN	07051900	4
13	BTN HD SOC C/S 5/16" - 18 X 3/4 SS 18-8	07159300	40