321 Hand Length

2.1 MIL COLORED MEDIUM GRADE ACRYLIC CST

INTERTAPE POLYMER GROUP®

TECHNICAL DATA SHEET

DESCRIPTION

Durable biaxially-oriented polypropylene (BOPP) film, coated with high grade pressure-sensitive emulsion acrylic adhesive.

Best suited for reliable, all-temperature box sealing performance (greater than 40°F and less than 120°F) where resistance to aging, weathering, UV light, and yellowing are important. Provides excellent clarity, high shear strength to prevent 'flagging.' superior quick-stick performance, and controlled unwind to facilitate dispensing on manual or automatic case sealing machines.

PRODUCT APPLICATION

Medium weight box sealing and other packaging applications exposed to normal shipping hazards and stress.

GOVERNMENT COMPLIANCE

Conforms to the requirements of UPS. Parcel Post Air Freight and Motor Freight Classification Rule 222, and complies with the Federal Food Drug and Cosmetic Act, CFR Title 21, Subpart B, Par 175.105, which covers the use of pressure sensitive adhesives and tapes for indirect contact food packaging, such as box sealing.



100 Paramount Drive, Suite 300 | Sarasota, FL 34232 | USA Customer Service: 800.IPG.8273 | 800.474.8273

Tape Technical Service: 877.447.4832 www.itape.com | info@itape.com

While we believe them to be reliable, the statements and information herein are only for general guidance and are not warrants or guarantees for accuracy and completeness. The user must, by test or otherwise, determine suitability for this purpose. There is no warranty of fitness for a particular purpose. Our standard term and conditions of sale apply exclusively to all orders, and all liability for damages of any kind, including consequential, exceeding purchase price is excluded. No one is authorized by us to make oral warranties. We reserve the right to make changes without notice or obligation in our products and publications.

EFFECTIVE: 03/16

NOMINAL VALUES

The following data are nominal values based on PSTC. ASTM and other standard tests. The data should not be considered as specifications.

Backing (Blown BOPP Film) 1.1 mil (0.028 mm)

Adhesive Emulsion Acrylic

Tensile Strength 26 lb_f/in width (455 N/100mm) **ASTM D3759**

Elongation (% at break) 85

ASTM D3759

Adhesion to Steel 20 oz/in (21.9 N/100 mm)

ASTM D3330

Total Thickness 2.1 mil (0.053 mm)

ASTM D3652

Application Temperature Range +32°F ~ +150°F

 $(0^{\circ}C \sim +49^{\circ}C)$

Operating Temperature Range -30°F to +200°F $(-35^{\circ}C \sim +93^{\circ}C)$

Colors Red, Orange, Yellow, Green,

Blue, Black, White





321 Machine Length

2.1 MIL COLORED MEDIUM GRADE ACRYLIC CST

INTERTAPE POLYMER GROUP®

TECHNICAL DATA SHEET

DESCRIPTION

Durable tenter/cast film coated with high grade pressure-sensitive emulsion acrylic adhesive.

Best suited for reliable, all-temperature box sealing performance (greater than 40°F and less than 120°F) where resistance to aging, weathering, UV light, and yellowing are important. Provides excellent clarity, high shear strength to prevent 'flagging,' superior quick-stick performance, and controlled unwind to facilitate dispensing on manual or automatic case sealing machines.

PRODUCT APPLICATION

Medium weight box sealing and other packaging applications exposed to normal shipping hazards and stress.

GOVERNMENT COMPLIANCE

Conforms to the requirements of UPS, Parcel Post Air Freight and Motor Freight Classification Rule 222, and complies with the Federal Food Drug and Cosmetic Act, CFR Title 21, Subpart B, Par 175.105, which covers the use of pressure sensitive adhesives and tapes for indirect contact food packaging, such as box sealing.



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EFFECTIVE: 12/13

NOMINAL VALUES

The following data are nominal values based on PSTC, ASTM and other standard tests. The data should not be considered as specifications.

Backing (Tenter/Cast Film) 1.1 mil (0.028 mm)

Adhesive Emulsion Acrylic

Tensile Strength 22 lb_f/in width (385 N/100mm)

ASTM D3759

Elongation (% at break) 120

ASTM D3759

Adhesion to Steel 20 oz/in (21.9 N/100 mm)

ASTM D3330

Total Thickness 2.1 mil (0.053 mm)

ASTM D3652

Application Temperature Range $+32^{\circ}F \sim +150^{\circ}F$

(0°C ~ +49°C) -30°F to +200°F

Operating Temperature Range $-30^{\circ}F$ to $+200^{\circ}F$ (-35°C $\sim +93^{\circ}C$)

Colors Red, Orange, Yellow, Green,

Blue, White



