# CPVC TRANSITION FITTINGS

# **>>** 647-CG SERIES

## **SPECIFICATION**

Sioux Chief ASTM D2846 CPVC transition fittings shall be used in plumbing systems for safe distribution of hot or cold water. Fittings shall be used for fluid communication with plumbing devices and fixtures. Transition fittings shall be listed to appropriate standards including ASTM fitting end specifications. Fittings shall be generally manufactured by forming brass to capture CPVC ends thereby protecting/shrouding connection ends.

ITEM # SUBMITTED
JOB NAME
LOCATION
ENGINEER
CONTRACTOR
PO# TAG

#### **MATERIALS**

Plastic: CPVC

Brass: No Lead, Dezincification (DZR) resistant & Stress Corrosion Cracking (SCC) resistant

O-ring: EPDM

## **MAXIMUM TEMPERATURE**

180°F

#### **CERTIFICATIONS**

cUPC, FGG/BM/CZ system compatible



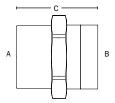
647-CG3

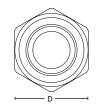
#### **INSTALLATION LIMITATIONS**

Do Not expose CPVC transition fitting to heat above those listed on tubing. Excessive heat will damage the integral o-ring seal. Do not install damaged fittings. Do not alter fittings. Do not solder or braze in close proximity to fitting unless it is protected with a heat-blocker to protect/keep the fitting under 180°F. Keep fitting free from hazardous chemicals or chemical vapors.

#### **DIMENSIONS**

	647-CG2	647-CG3	647-CG4
A: FIP thread connection	1/2"	3/4"	1"
B: CPVC socket connection	1/2"	3/4"	1"
C: Overall height	13/8"	1½"	11/8"
<b>D:</b> Overall hex width across flats	1"	13/8"	13/4"











**Create Item Number** 

647-CGA

e.g. 647-CG3: 3/4" CPVC socket × 3/4"FIP

**CONNECTION SIZE A** 

2 = 1/2" CPVC × FIP

3 = 3/4" CPVC × FIP

4 = 1" CPVC × FIP