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COL-X-XX-XX & -HDG (HOT DIP GALVANIZED) CROSS OVER LADDERS - INSTRUCTION MANUAL



Receiving instructions:

After delivery, IMMEDIATELY remove the packaging from the product in a manner that preserves the packaging and maintains the orientation of the product in the packaging; then inspect the product closely to determine whether it sustained damage during transport. **If damage is discovered during the inspection, immediately record a complete description of the damage on the bill of lading.** If the product is undamaged, discard the packaging.

NOTES:

- 1) Compliance with laws, regulations, codes, and non-voluntary standards enforced in the location where the product is *used* is exclusively the responsibility of the owner/end-user.
- 2) VESTIL is **not liable** for any injury or property damage that occurs as a consequence of failing to apply either: a) the instructions in this manual; or b) information provided on labels affixed to the product. Neither is Vestil responsible for *any* consequential damages sustained as a result of failing to exercise sound judgment while assembling, installing, using or maintaining this product.

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SIGNAL WORDS

This manual uses SIGNAL WORDS to indicate the likelihood of personal injuries, as well as the probable seriousness of those injuries, if the product is misused in the ways described. Other signal words call attention to uses of the product likely cause property damage. The signal words used appear below along with the meaning of each word.



Identifies a hazardous situation which, if not avoided, **WILL** result in **DEATH** or **SERIOUS INJURY**. Use of this signal word is limited to the most extreme situations.



Identifies a hazardous situation which, if not avoided, **COULD** result in **DEATH** or **SERIOUS INJURY**.



Indicates a hazardous situation which, if not avoided, **COULD** result in **MINOR** or **MODERATE** injury.



Identifies practices likely to result in product/property damage, such as operation that might damage the product.

Each person who assembles, installs, uses, or maintains this product should read the entire manual **and fully understand the directions in advance**. **If after reading the manual you do not understand an instruction, ask your supervisor or employer for clarification, because failure to adhere to the directions in this manual might result in serious personal injury.**

SAFETY INSTRUCTIONS

Vestil diligently strives to identify foreseeable hazards associated with the use of its products. However, material handling is inherently dangerous and no manual can address every conceivable risk. The end-user ultimately is responsible for exercising sound judgment at all times.



Electrocution might result if any part of the product contacts electrified wires. Reduce the likelihood of electrocution by applying **common sense**:

- DO NOT *contact* electrified wires with any part of this device, your body, or clothing.
- DO NOT use or store the product where contact with electrified wires is likely.
- Always inspect the usage area before using the product & implement precautions that account for conditions.



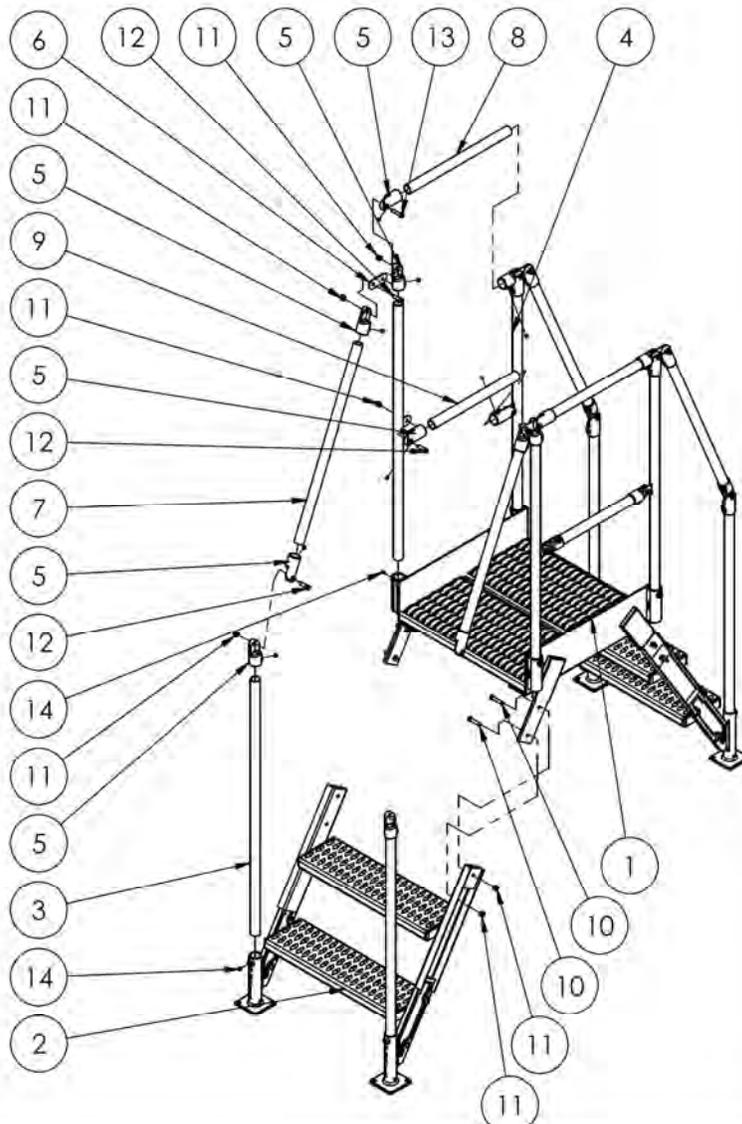
If this product is used improperly or carelessly, the operator and/or bystanders might sustain serious personal injuries or even be killed. To reduce the likelihood of injury:

- ***Failure to read and understand the entire manual before assembling, installing, using or servicing the product is a misuse of the product.***
- Read the manual to refresh your understanding of proper use and maintenance procedures.
- DO NOT attempt to resolve any problem(s) with the product unless you are both authorized to do so and *certain* that it will be safe to use afterwards.
- DO NOT modify the product in any way. Modifying the unit automatically voids the *LIMITED WARRANTY* and might make the unit unsafe to use.
- DO NOT use the unit until it is solidly anchored to the floor with 3/8" anchor bolts that are at least 4.5" long.
- DO NOT exceed the maximum rated load. See Label 1153 in *LABELING DIAGRAM* on p. 19.
- Inspect the product at least once per week.
 - A. DO NOT use this product if the inspection damage. Examples of structural damage include, but are not limited to, the following: 1) Cracked, broken or significantly deformed load-bearing members; 2) cracked welds; 3) missing or deformed safety chain/strap; 3) corrosion, severe wear; 4) other conditions that affect the ability of the product to support weight or itself. Replace each part that fails to pass an inspection and DO NOT use the product until it is repaired.
 - B. DO NOT use the product if any unusual noise or movement is observed. If a malfunction occurs, remove the unit from service and notify your supervisor & maintenance personnel about the issue.
- DO NOT use this device UNLESS all product labels are readable and undamaged. See *LABELING DIAGRAM*.



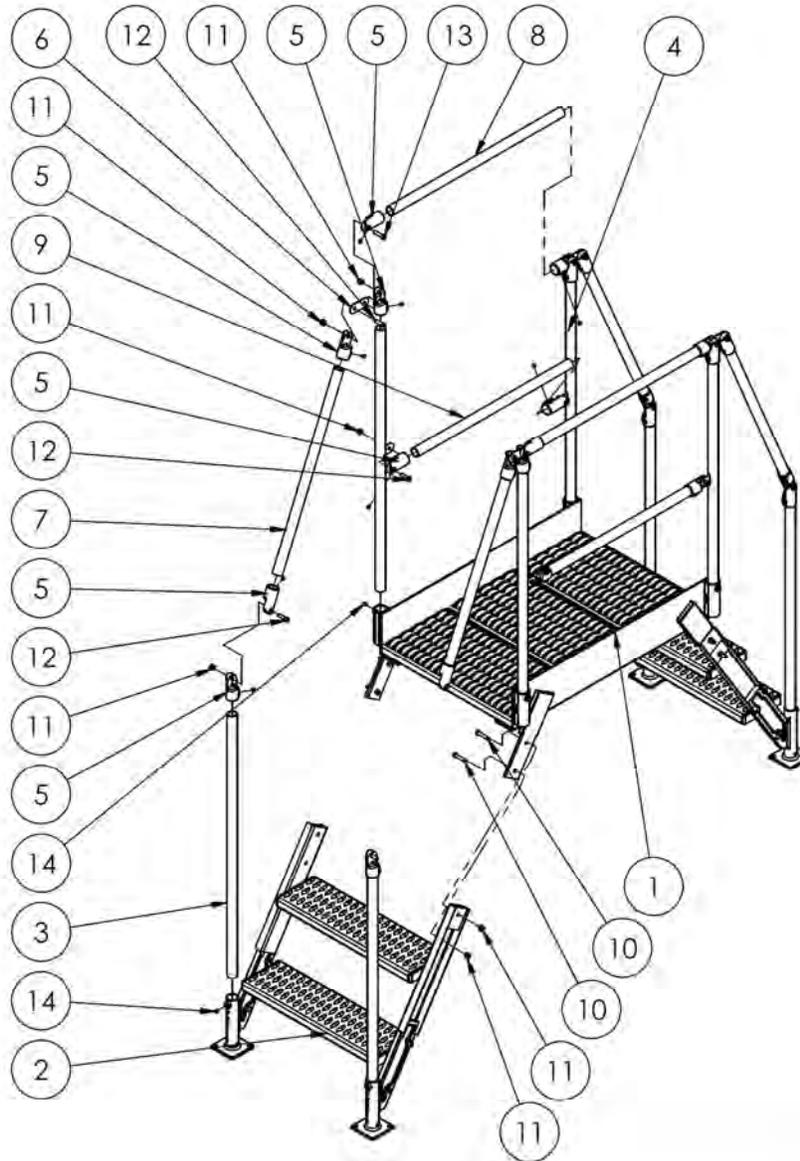
- Proper use, maintenance, and storage are essential for this product to function properly.
- Always use this product in accordance with the instructions in this manual and consistent with any training relevant to machines, devices, etc. used in conjunction with this product.
 - Keep the product clean & dry.
 - Thoroughly inspect the unit at least once per week for damage such as broken welds, breaks, deformations, significant wear or rusting/corrosion of frame members, handrails, or steps. DO NOT continue to use the unit until all damage is repaired and all replacement parts are installed.

Exploded Parts Diagram & Bill of Materials: COL-3-26-14, &-HDG



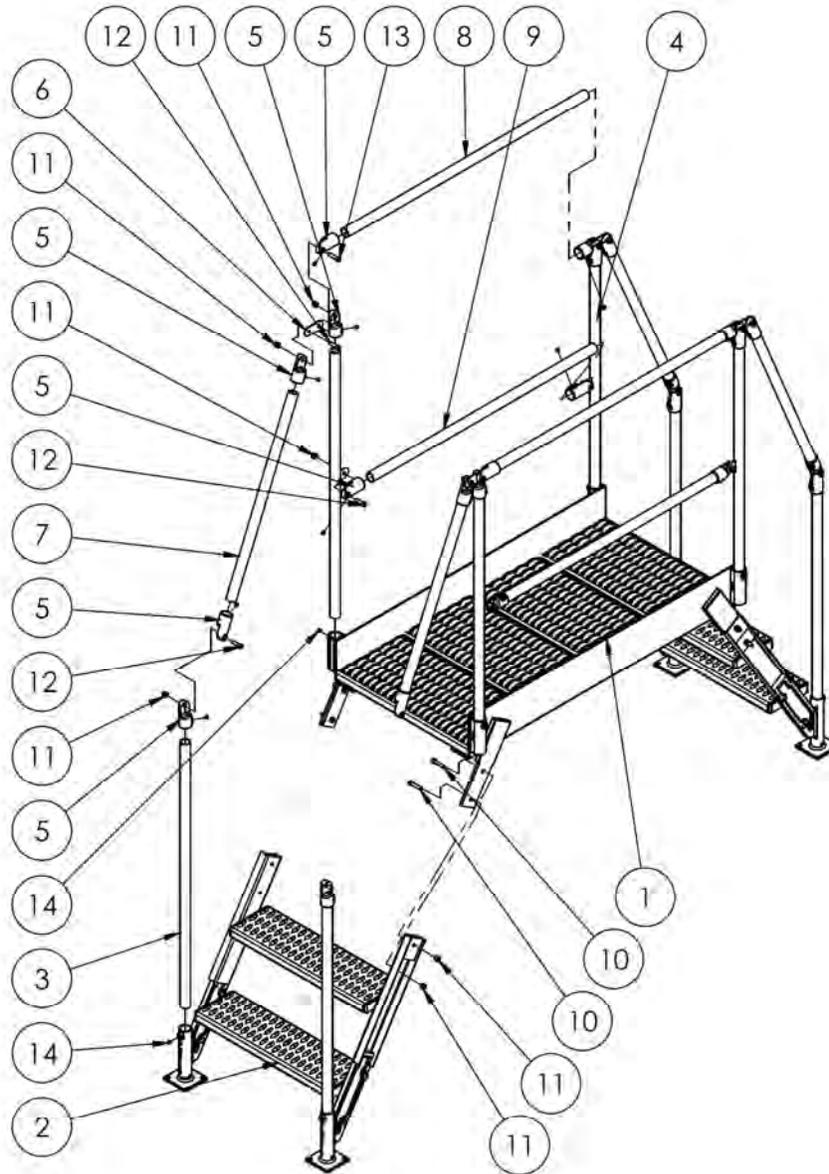
14	25537	SSS,CP,UTILITY GRADE,3/8 - 16 UNC x 3/8 LG.	8
13	23309	SHCS UTILITY GRADE, 3/8 - 16 UNC x 1 1/2" LG.	4
12	23307	SHCS,UTILITY GRADE,3/8 - 16 x 1 1/4 LG.	12
11	37024	3/8 NYLOCK INSERT NUT	24
10	11110	HHCS #2 Z PLATED,3/8-16 x 1 3/4	8
9	44-024-065	GUARD,HANDRAIL,MIDRAIL,15 7/8" LG.	2
8	44-024-061	GUARD,HANDRAIL,UPPER,18 7/8" LG.	2
7	44-024-057	GUARD,HANDRAIL,STEPS,28 3/4" LG.	4
6	44-016-012	BRACKET,UPPER HANDRAIL,COL	4
5	44-516-016	HANDRAIL,PIPE END ASSEMBLY, W/ SET SCREW	24
4	44-524-031	GUARD,WELDMENT,UPRIGHT,COL	4
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	4
2	44-514-051	FRAME,WELDMENT,STEPS	2
1	44-513-010	FRAME,WELDMENT,PLATFORM	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Exploded Parts Diagram & Bill of Materials: COL-3-26-23, &-HDG



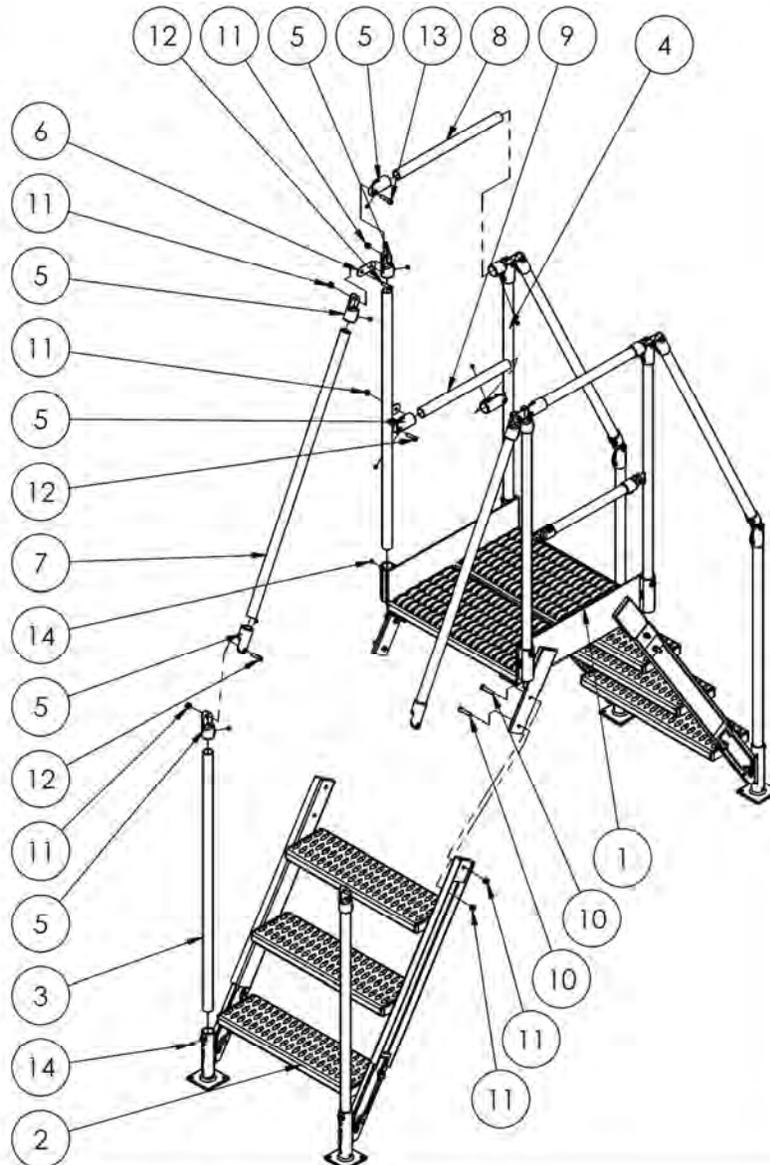
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10	11110	HHCS #2 Z PLATED,3/8-16 x 1 3/4	8
9	44-024-064	GUARD,HANDRAIL,MIDRAIL,27 7/8" LG.	2
8	44-024-060	GUARD,HANDRAIL,UPPER,30 7/8" LG.	2
7	44-024-057	GUARD,HANDRAIL,STEPS,28 3/4" LG.	4
6	44-016-012	BRACKET,UPPER HANDRAIL,COL	4
5	44-516-016	HANDRAIL,PIPE END ASSEMBLY, W/ SET SCREW	24
4	44-524-031	GUARD,WELDMENT,UPRIGHT,COL	4
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	4
2	44-514-051	FRAME,WELDMENT,STEPS	2
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Exploded Parts Diagram & Bill of Materials: COL-3-26-33, &-HDG



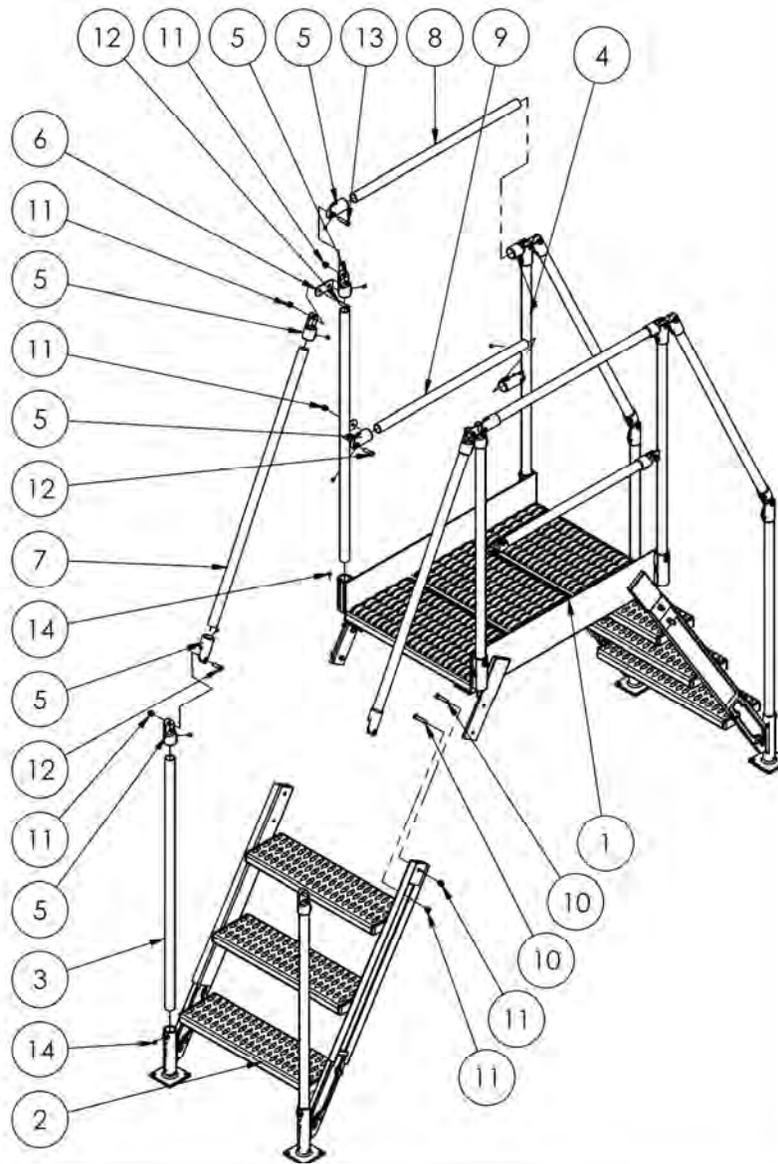
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10	11110	HHCS #2 Z PLATED,3/8-16 x 1 3/4	8
9	44-024-063	GUARD,HANDRAIL,MIDRAIL,39 7/8" LG.	2
8	44-024-059	GUARD,HANDRAIL,UPPER,42 7/8" LG.	2
7	44-024-057	GUARD,HANDRAIL,STEPS,28 3/4" LG.	4
6	44-016-012	BRACKET,UPPER HANDRAIL,COL	4
5	44-516-016	HANDRAIL,PIPE END ASSEMBLY, W/ SET SCREW	24
4	44-524-031	GUARD,WELDMENT,UPRIGHT,COL	4
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	4
2	44-514-051	FRAME,WELDMENT,STEPS	2
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Exploded Parts Diagram & Bill of Materials: COL-4-36-14, &-HDG



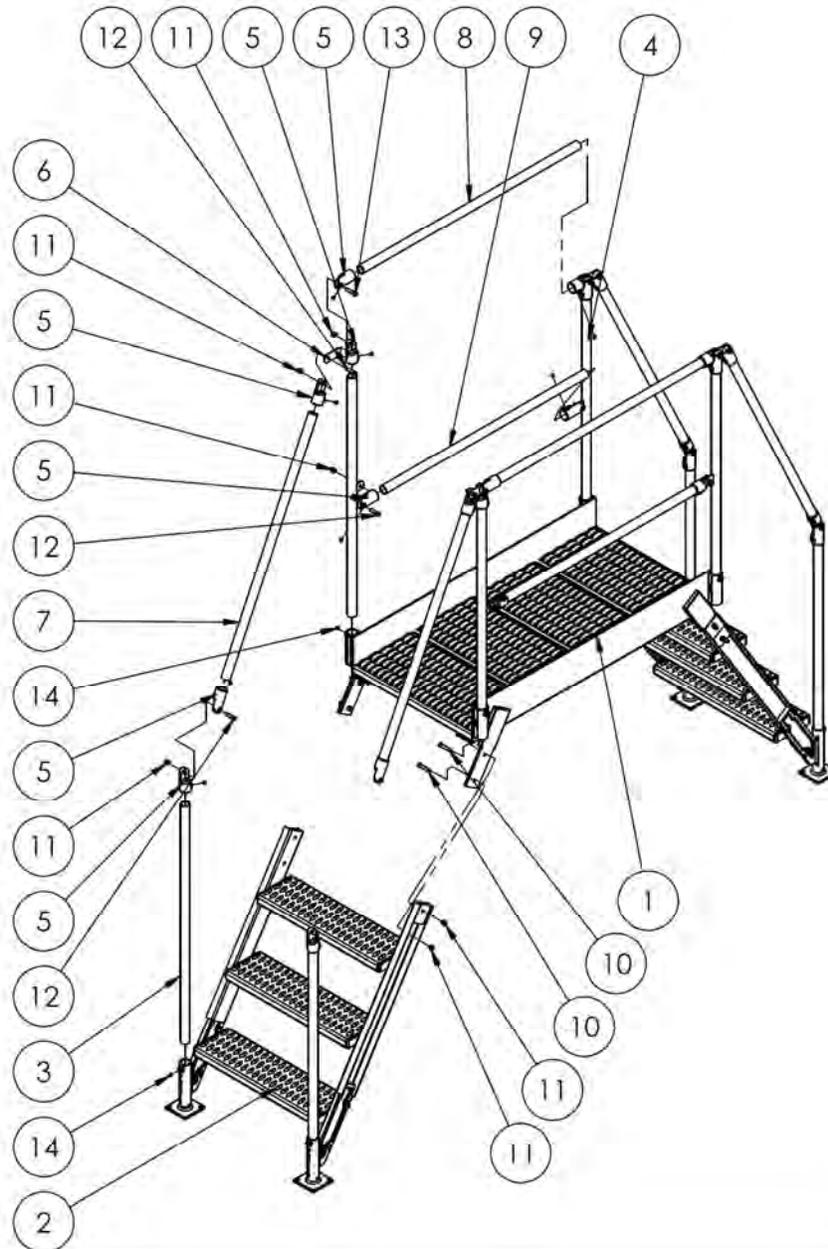
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13	23309	SHCS UTILITY GRADE, 3/8 - 16 UNC x 1 1/2" LG.	4
12	23307	SHCS,UTILITY GRADE,3/8 - 16 x 1 1/4 LG.	12
11	37024	3/8 NYLOCK INSERT NUT	24
10	11110	HHCS #2 Z PLATED,3/8-16 x 1 3/4	8
9	44-024-065	GUARD,HANDRAIL,MIDRAIL,15 7/8" LG.	2
8	44-024-061	GUARD,HANDRAIL,UPPER,18 7/8" LG.	2
7	44-024-056	GUARD,HANDRAIL,STEPS,40 5/8" LG.	4
6	44-016-012	BRACKET,UPPER HANDRAIL,COL	4
5	44-516-016	HANDRAIL,PIPE END ASSEMBLY, W/ SET SCREW	24
4	44-524-031	GUARD,WELDMENT,UPRIGHT,COL	4
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	4
2	44-514-050	FRAME,WELDMENT,STEPS	2
1	44-513-010	FRAME,WELDMENT,PLATFORM	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Exploded Parts Diagram & Bill of Materials: COL-4-36-23, &-HDG



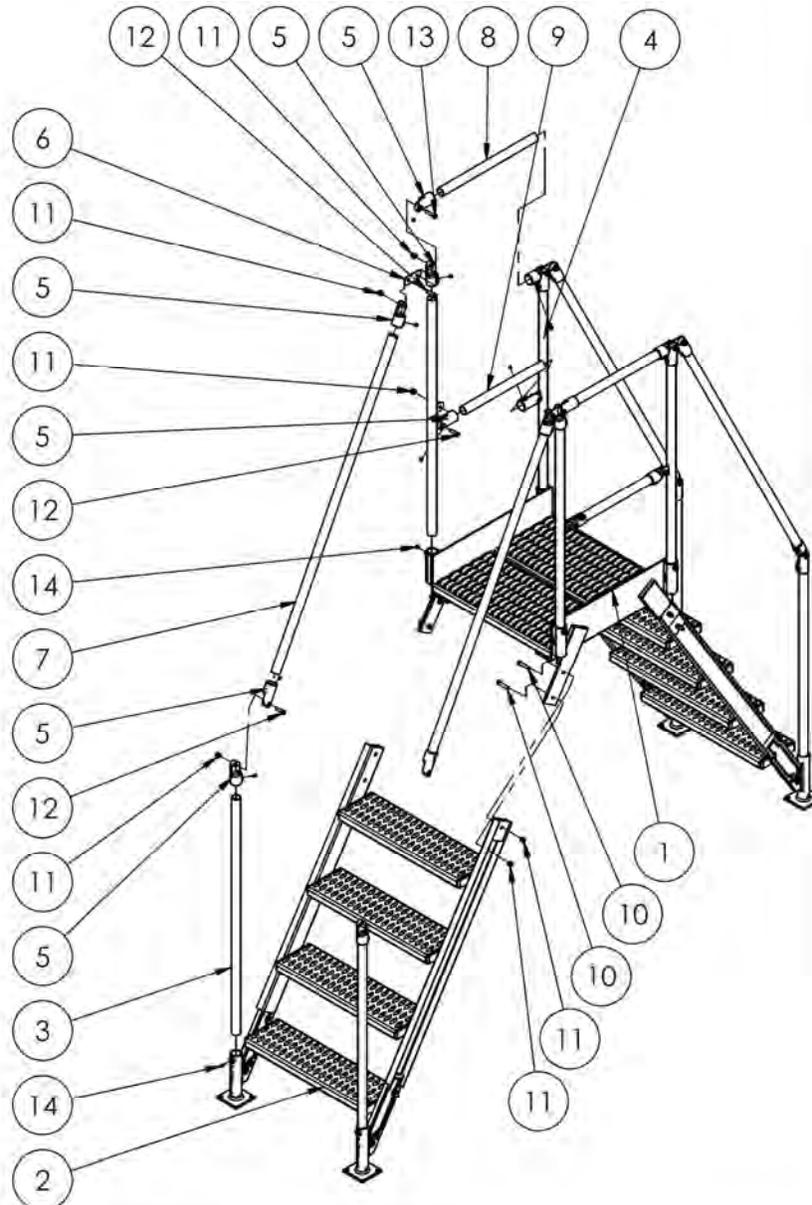
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13	23309	SHCS,UTILITY GRADE, 3/8 - 16 UNC x 1 1/2" LG.	4
12	23307	SHCS,UTILITY GRADE,3/8 - 16 x 1 1/4 LG.	12
11	37024	3/8 NYLOCK INSERT NUT	24
10	11110	HHCS #2 Z PLATED,3/8-16 x 1 3/4	8
9	44-024-064	GUARD,HANDRAIL,MIDRAIL,27 7/8" LG.	2
8	44-024-060	GUARD,HANDRAIL,UPPER,30 7/8" LG.	2
7	44-024-056	GUARD,HANDRAIL,STEPS,40 5/8" LG.	4
6	44-016-012	BRACKET,UPPER HANDRAIL,COL	4
5	44-516-016	HANDRAIL,PIPE END ASSEMBLY, W/ SET SCREW	24
4	44-524-031	GUARD,WELDMENT,UPRIGHT,COL	4
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	4
2	44-514-050	FRAME,WELDMENT,STEPS	2
1	44-513-011	FRAME,WELDMENT,PLATFORM	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Exploded Parts Diagram & Bill of Materials: COL-4-36-33, &-HDG



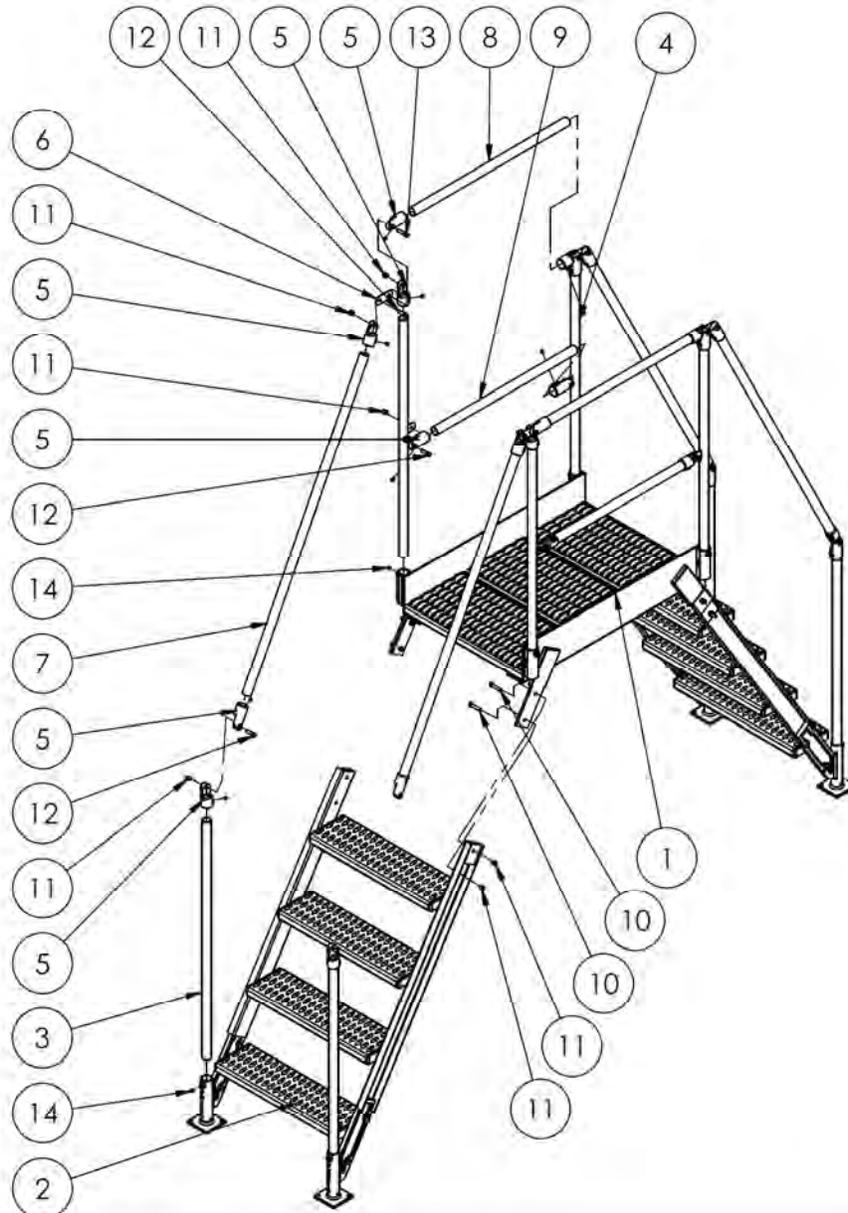
14	25537	SSS,CP,UTILITY GRADE,3/8 - 16 UNC x 3/8 LG.	8
13	23309	SHCS,UTILITY GRADE, 3/8 - 16 UNC x 1 1/2" LG.	4
12	23307	SHCS,UTILITY GRADE,3/8 - 16 x 1 1/4 LG.	12
11	37024	3/8 NYLOCK INSERT NUT	24
10	11110	HHCS #2 Z PLATED,3/8-16 x 1 3/4	8
9	44-024-063	GUARD,HANDRAIL,MIDRAIL,39 7/8" LG.	2
8	44-024-059	GUARD,HANDRAIL,UPPER,42 7/8" LG.	2
7	44-024-056	GUARD,HANDRAIL,STEPS,40 5/8" LG.	4
6	44-016-012	BRACKET,UPPER HANDRAIL,COL	4
5	44-516-016	HANDRAIL,PIPE END ASSEMBLY, W/ SET SCREW	24
4	44-524-031	GUARD,WELDMENT,UPRIGHT,COL	4
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	4
2	44-514-050	FRAME,WELDMENT,STEPS	2
1	44-513-012	FRAME,WELDMENT,PLATFORM	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Exploded Parts Diagram & Bill of Materials: COL-5-46-14, &-HDG



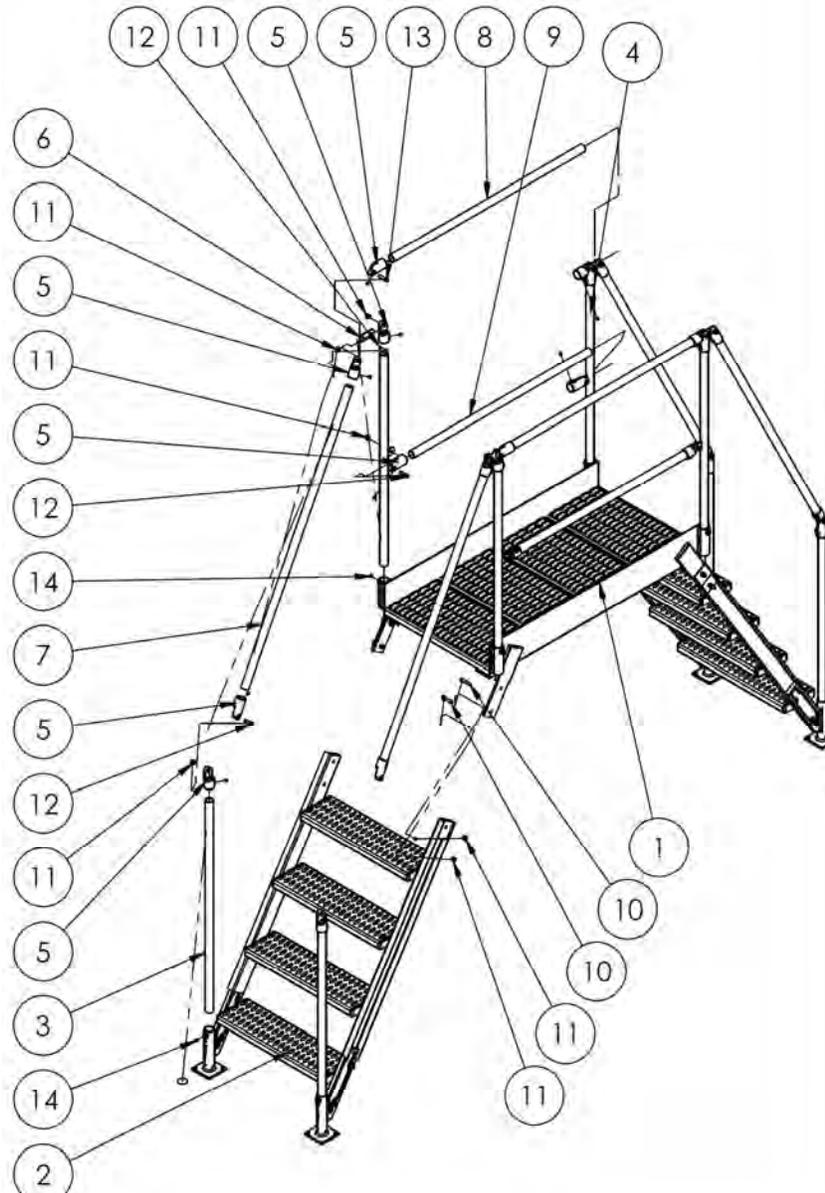
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13	23309	SHCS UTILITY GRADE, 3/8 - 16 UNC x 1 1/2" LG.	4
12	23307	SHCS,UTILITY GRADE,3/8 - 16 x 1 1/4 LG.	12
11	37024	3/8 NYLOCK INSERT NUT	24
10	11110	HHCS #2 Z PLATED,3/8-16 x 1 3/4	8
9	44-024-065	GUARD,HANDRAIL,MIDRAIL,15 7/8" LG.	2
8	44-024-061	GUARD,HANDRAIL,UPPER,18 7/8" LG.	2
7	44-024-055	GUARD,HANDRAIL,STEPS,52 3/8" LG.	4
6	44-016-012	BRACKET,UPPER HANDRAIL,COL	4
5	44-516-016	HANDRAIL,PIPE END ASSEMBLY, W/ SET SCREW	24
4	44-524-031	GUARD,WELDMENT,UPRIGHT,COL	4
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	4
2	44-514-049	FRAME,WELDMENT,STEPS	2
1	44-513-010	FRAME,WELDMENT,PLATFORM	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Exploded Parts Diagram & Bill of Materials: COL-5-46-23, &-HDG



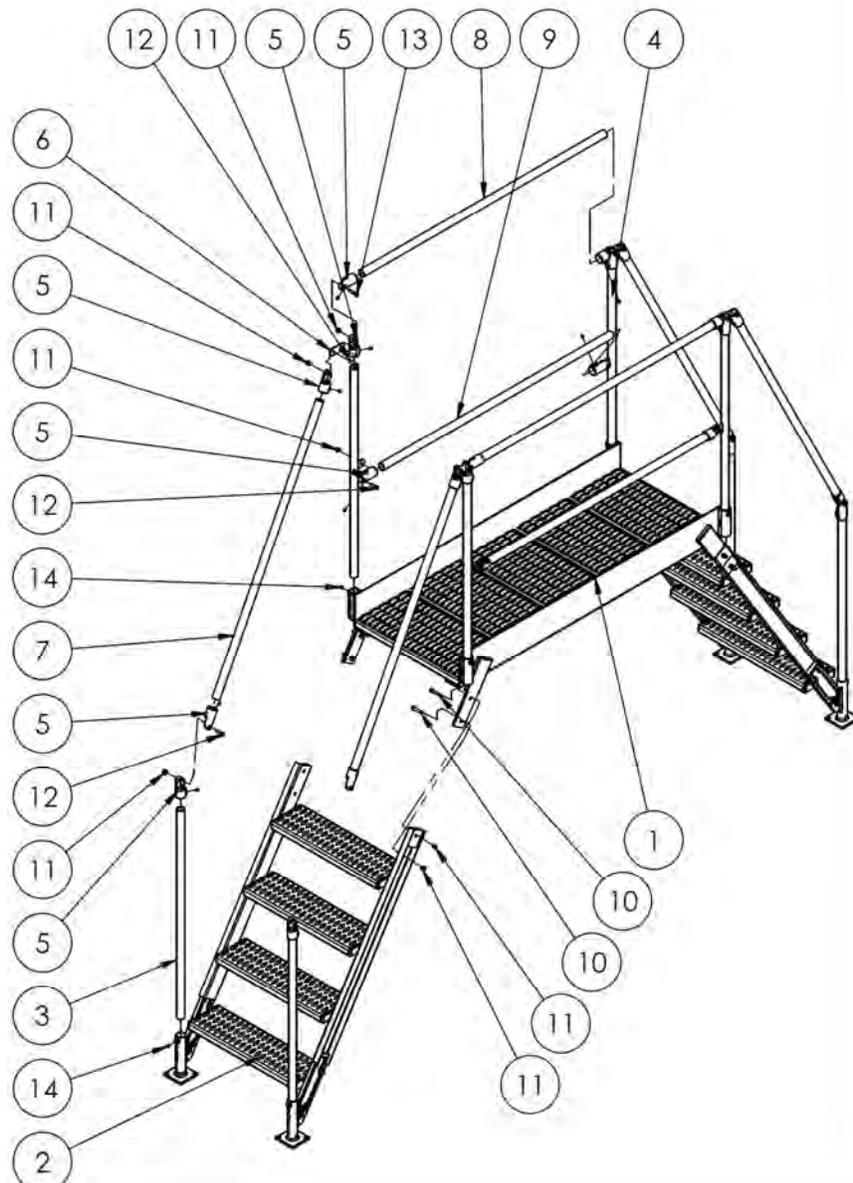
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13	23309	SHCS UTILITY GRADE, 3/8 - 16 UNC x 1 1/2" LG.	4
12	23307	SHCS,UTILITY GRADE,3/8 - 16 x 1 1/4 LG.	12
11	37024	3/8 NYLOCK INSERT NUT	24
10	11110	HHCS #2 Z PLATED,3/8-16 x 1 3/4	8
9	44-024-064	GUARD,HANDRAIL,MIDRAIL,27 7/8" LG.	2
8	44-024-060	GUARD,HANDRAIL,UPPER,30 7/8" LG.	2
7	44-024-055	GUARD,HANDRAIL,STEPS,52 3/8" LG.	4
6	44-016-012	BRACKET,UPPER HANDRAIL,COL	4
5	44-516-016	HANDRAIL,PIPE END ASSEMBLY, W/ SET SCREW	24
4	44-524-031	GUARD,WELDMENT,UPRIGHT,COL	4
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	4
2	44-514-049	FRAME,WELDMENT,STEPS	2
1	44-513-011	FRAME,WELDMENT,PLATFORM	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Exploded Parts Diagram & Bill of Materials: COL-5-46-33, &-HDG



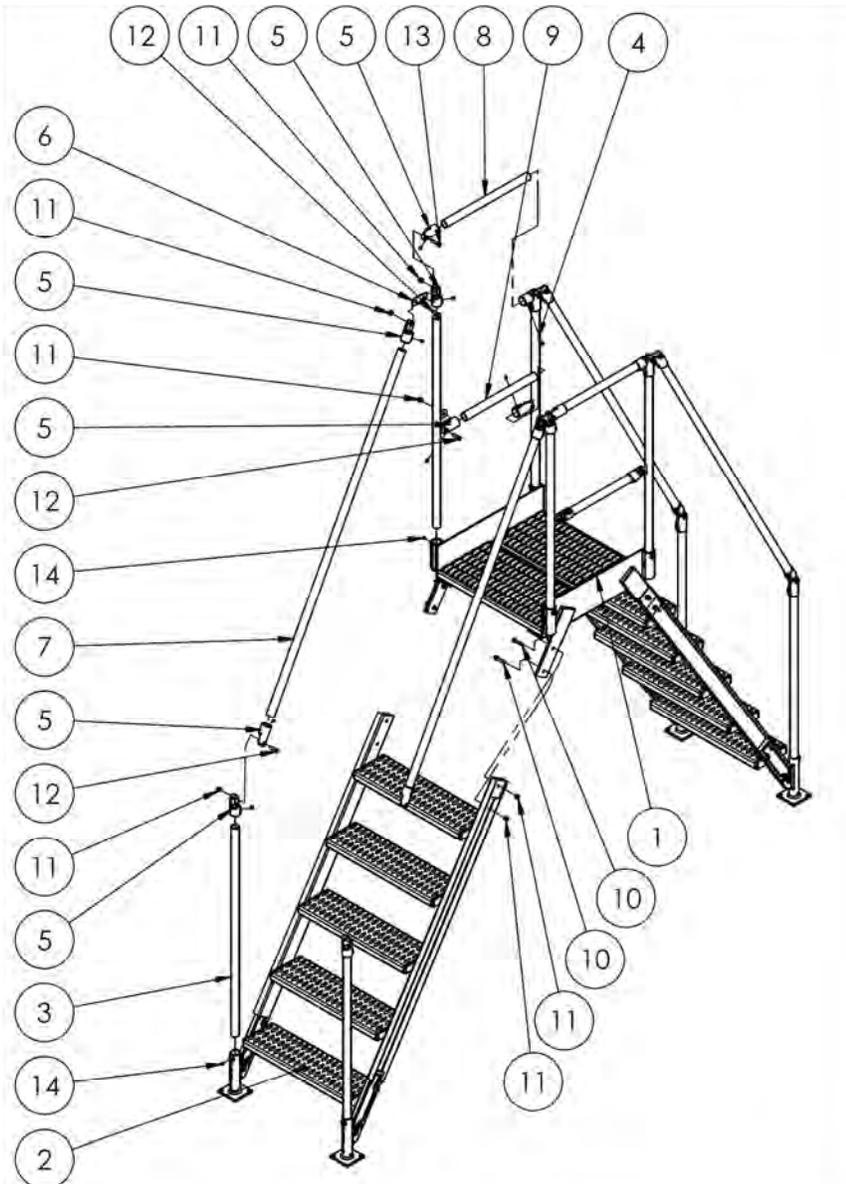
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13	23309	SHCS UTILITY GRADE, 3/8 - 16 UNC x 1 1/2" LG.	4
12	23307	SHCS,UTILITY GRADE,3/8 - 16 x 1 1/4 LG.	12
11	37024	3/8 NYLOCK INSERT NUT	24
10	11110	HHCS #2 Z PLATED,3/8-16 x 1 3/4	8
9	44-024-063	GUARD,HANDRAIL,MIDRAIL,39 7/8" LG.	2
8	44-024-059	GUARD,HANDRAIL,UPPER,42 7/8" LG.	2
7	44-024-055	GUARD,HANDRAIL,STEPS,52 3/8" LG.	4
6	44-016-012	BRACKET,UPPER HANDRAIL,COL	4
5	44-516-016	HANDRAIL,PIPE END ASSEMBLY, W/ SET SCREW	24
4	44-524-031	GUARD,WELDMENT,UPRIGHT,COL	4
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	4
2	44-514-049	FRAME,WELDMENT,STEPS	2
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Exploded Parts Diagram & Bill of Materials: COL-5-46-44, &-HDG



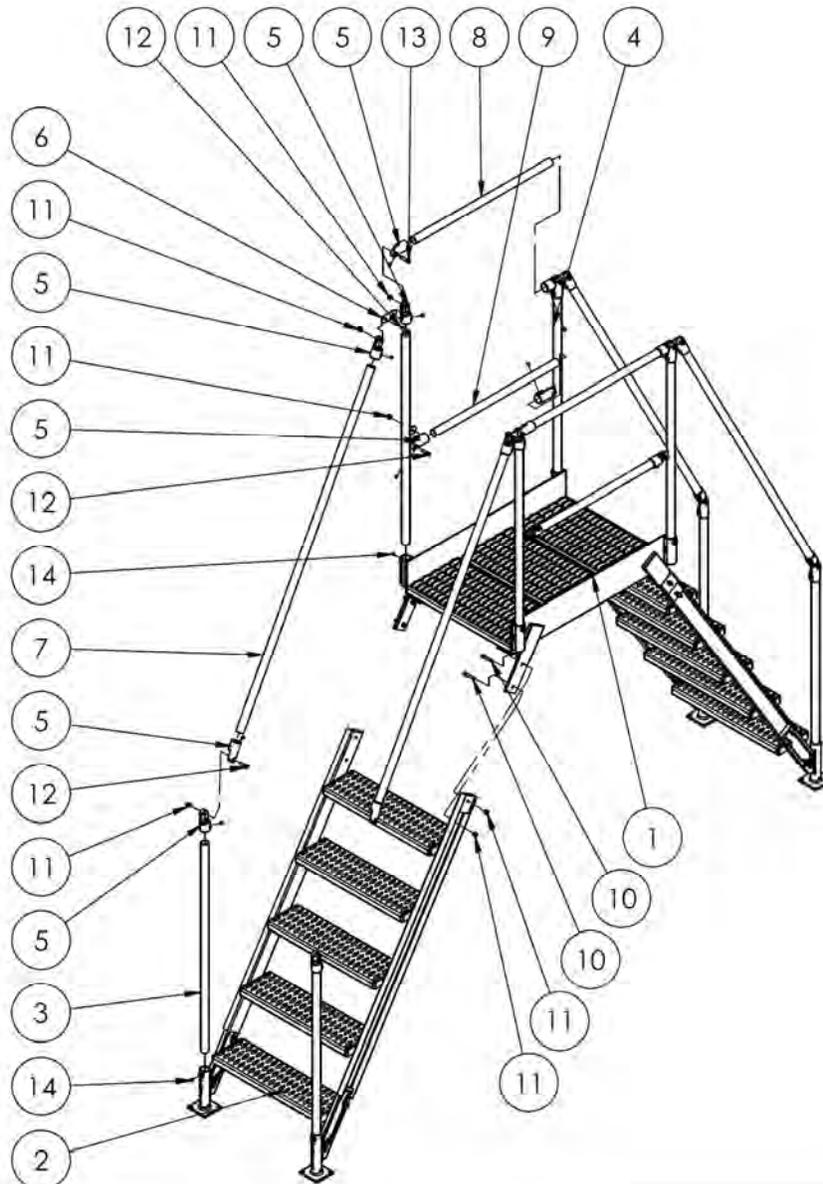
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12	23307	SHCS,UTILITY GRADE,3/8 - 16 x 1 1/4 LG.	12
11	37024	3/8 NYLOCK INSERT NUT	24
10	11110	HHCS #2 Z PLATED,3/8-16 x 1 3/4	8
9	44-024-170	GUARD,HANDRAIL,MIDRAIL,51 7/8" LG.	2
8	44-024-058	GUARD,HANDRAIL,UPPER,54 7/8" LG.	2
7	44-024-055	GUARD,HANDRAIL,STEPS,52 3/8" LG.	4
6	44-016-012	BRACKET,UPPER HANDRAIL,COL	4
5	44-516-016	HANDRAIL,PIPE END ASSEMBLY, W/ SET SCREW	24
4	44-524-031	GUARD,WELDMENT,UPRIGHT,COL	4
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	4
2	44-514-049	FRAME,WELDMENT,STEPS	2
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Exploded Parts Diagram & Bill of Materials: COL-6-56-14, &-HDG



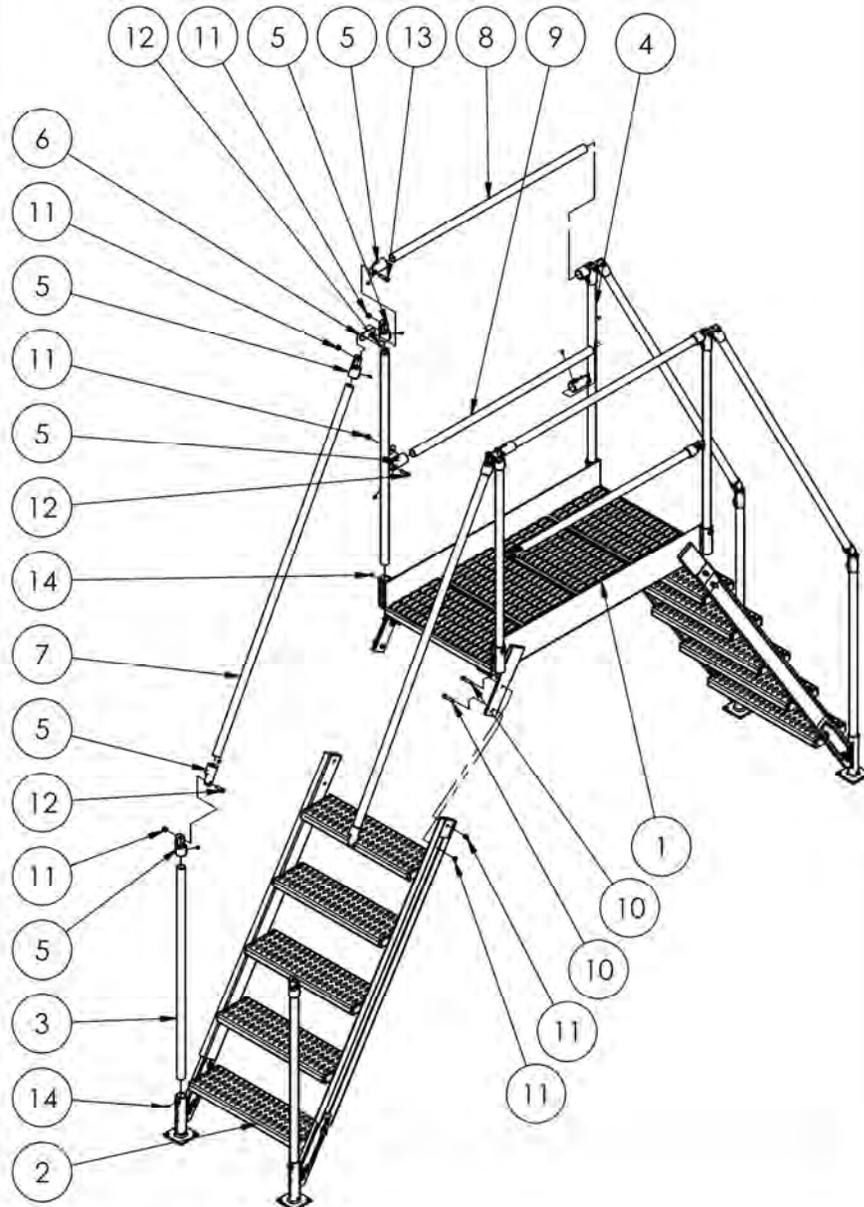
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13	23309	SHCS UTILITY GRADE, 3/8 - 16 UNC x 1 1/2" LG.	4
12	23307	SHCS,UTILITY GRADE,3/8 - 16 x 1 1/4 LG.	12
11	37024	3/8 NYLOCK INSERT NUT	24
10	11110	HHCS #2 Z PLATED,3/8-16 x 1 3/4	8
9	44-024-065	GUARD,HANDRAIL,MIDRAIL,15 7/8" LG.	2
8	44-024-061	GUARD,HANDRAIL,UPPER,18 7/8" LG.	2
7	44-024-054	GUARD,HANDRAIL,STEPS,64 1/8" LG.	4
6	44-016-012	BRACKET,UPPER HANDRAIL,COL	4
5	44-516-016	HANDRAIL,PIPE END ASSEMBLY, W/ SET SCREW	24
4	44-524-031	GUARD,WELDMENT,UPRIGHT,COL	4
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	4
2	44-514-048	FRAME,WELDMENT,STEPS	2
1	44-513-010	FRAME,WELDMENT,PLATFORM	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Exploded Parts Diagram & Bill of Materials: COL-6-56-23, &-HDG



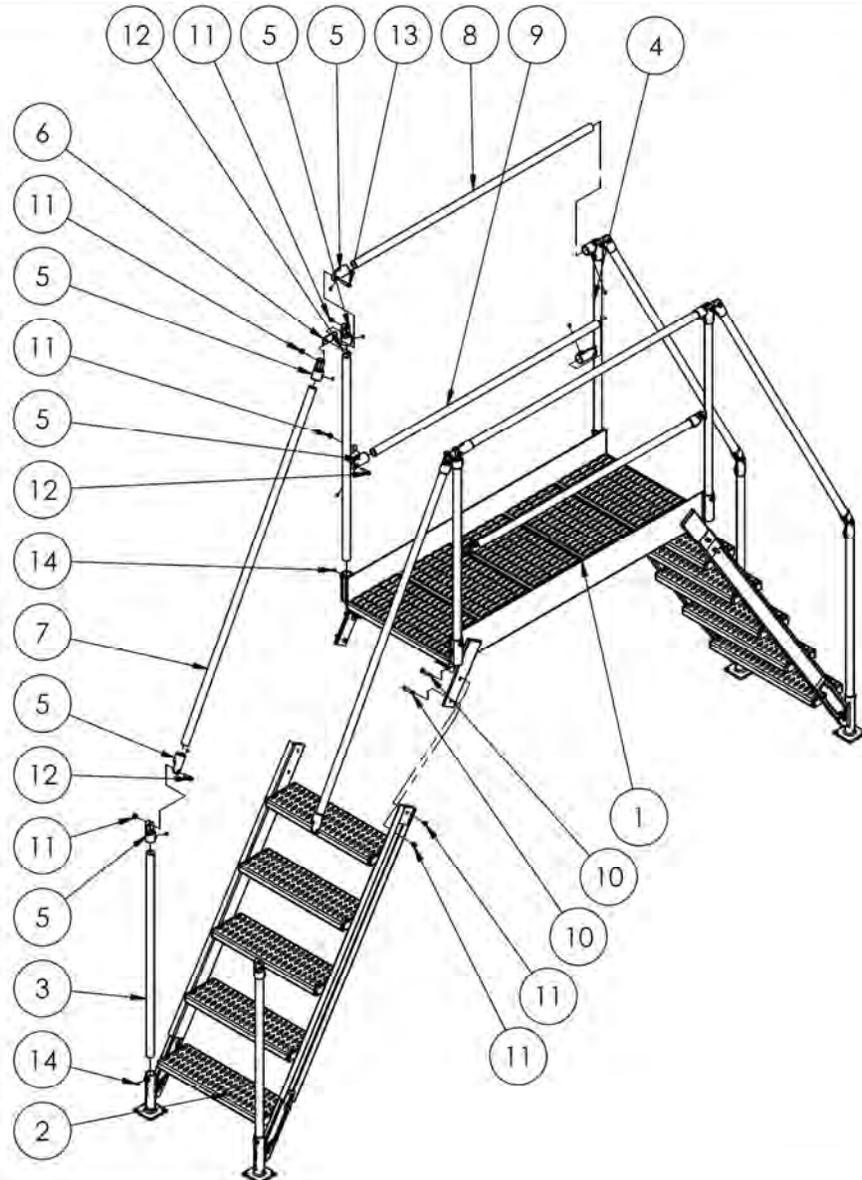
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11	37024	3/8 NYLOCK INSERT NUT	24
10	11110	HHCS #2 Z PLATED,3/8-16 x 1 3/4	8
9	44-024-064	GUARD,HANDRAIL,MIDRAIL,27 7/8" LG.	2
8	44-024-060	GUARD,HANDRAIL,UPPER,30 7/8" LG.	2
7	44-024-054	GUARD,HANDRAIL,STEPS,64 1/8" LG.	4
6	44-016-012	BRACKET,UPPER HANDRAIL,COL	4
5	44-516-016	HANDRAIL,PIPE END ASSEMBLY, W/ SET SCREW	24
4	44-524-031	GUARD,WELDMENT,UPRIGHT,COL	4
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	4
2	44-514-048	FRAME,WELDMENT,STEPS	2
1	44-513-011	FRAME,WELDMENT,PLATFORM	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Exploded Parts Diagram & Bill of Materials: COL-6-56-33, &-HDG



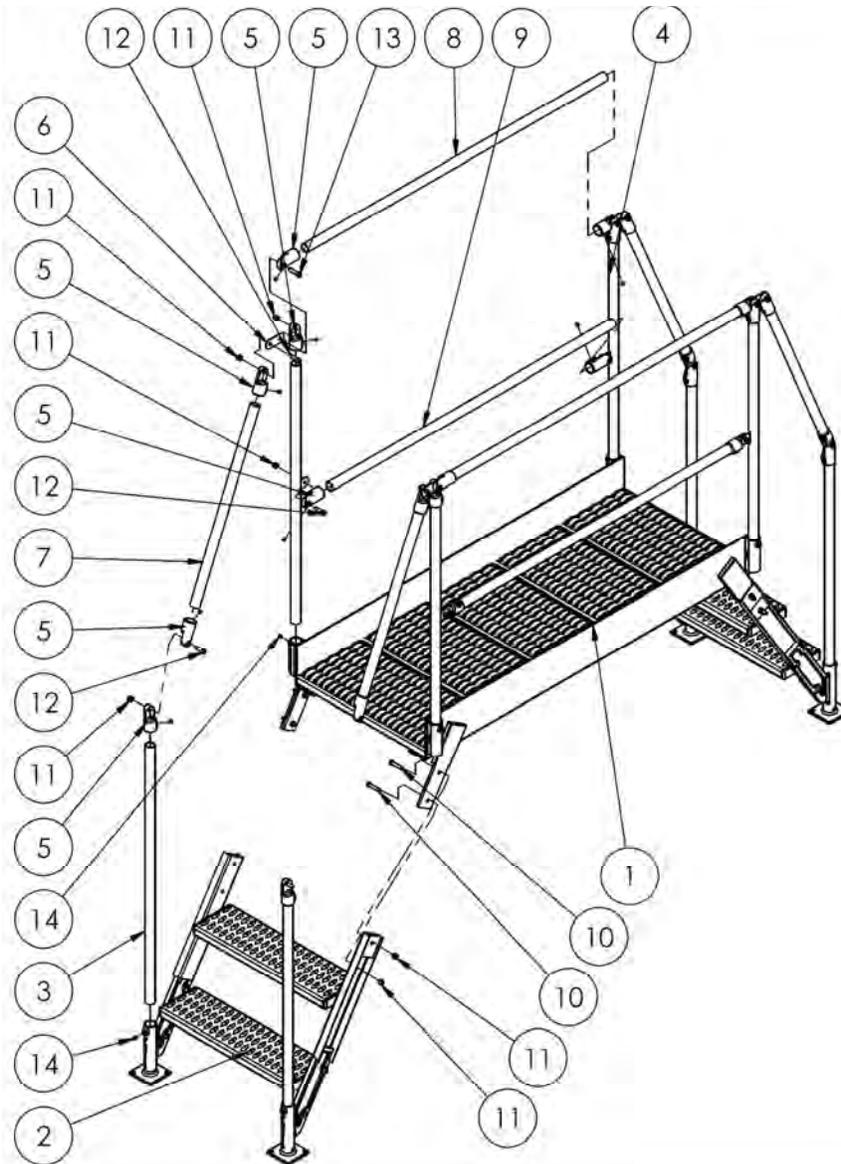
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9	44-024-063	GUARD,HANDRAIL,MIDRAIL,39 7/8" LG.	2
8	44-024-059	GUARD,HANDRAIL,UPPER,42 7/8" LG.	2
7	44-024-054	GUARD,HANDRAIL,STEPS,64 1/8" LG.	4
6	44-016-012	BRACKET,UPPER HANDRAIL,COL	4
5	44-516-016	HANDRAIL,PIPE END ASSEMBLY, W/ SET SCREW	24
4	44-524-031	GUARD,WELDMENT,UPRIGHT,COL	4
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	4
2	44-514-048	FRAME,WELDMENT,STEPS	2
1	44-513-012	FRAME,WELDMENT,PLATFORM	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Exploded Parts Diagram & Bill of Materials: COL-6-56-44, &-HDG



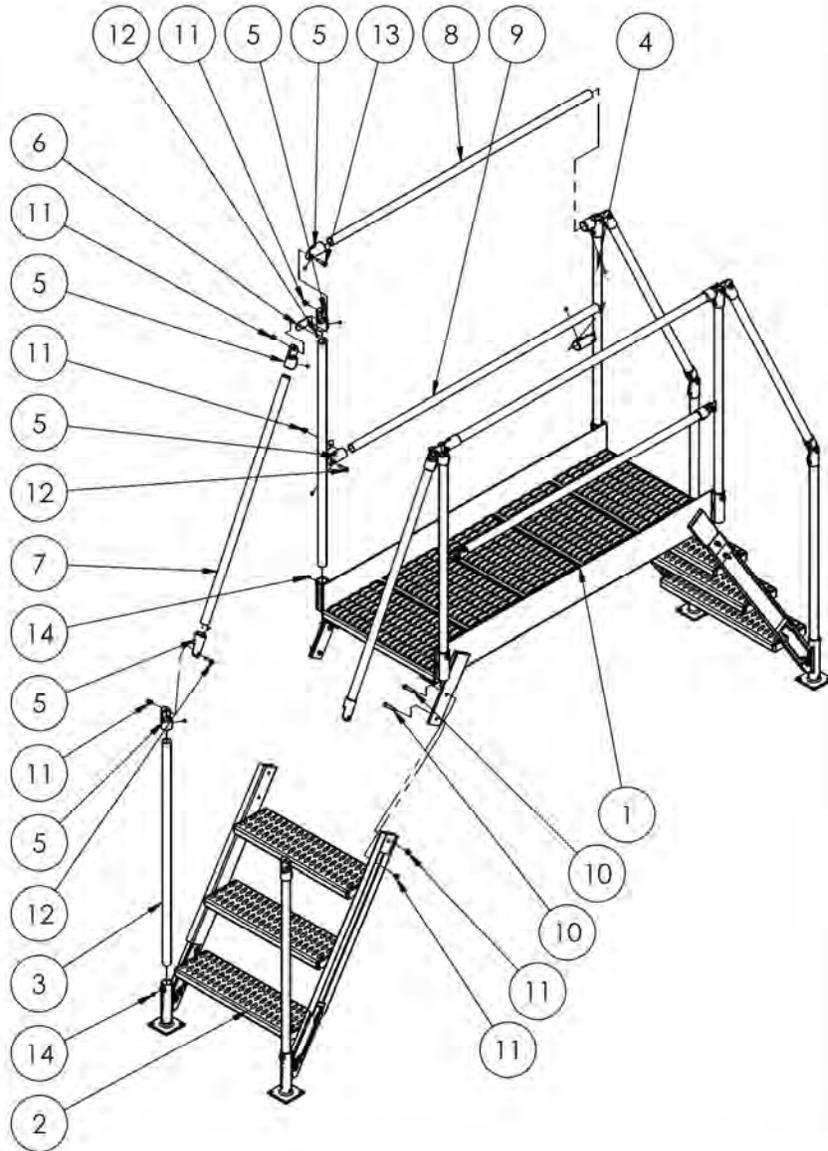
14	25537	SSS,CP,UTILITY GRADE,3/8 - 16 UNC x 3/8 LG.	8
13	23309	SHCS UTILITY GRADE, 3/8 - 16 UNC x 1 1/2" LG.	4
12	23307	SHCS,UTILITY GRADE,3/8 - 16 x 1 1/4 LG.	12
11	37024	3/8 NYLOCK INSERT NUT	24
10	11110	HHCS #2 Z PLATED,3/8-16 x 1 3/4	8
9	44-024-170	GUARD,HANDRAIL,MIDRAIL,51 7/8" LG.	2
8	44-024-058	GUARD,HANDRAIL,UPPER,54 7/8" LG.	2
7	44-024-054	GUARD,HANDRAIL,STEPS,64 1/8" LG.	4
6	44-016-012	BRACKET,UPPER HANDRAIL,COL	4
5	44-516-016	HANDRAIL,PIPE END ASSEMBLY, W/ SET SCREW	24
4	44-524-031	GUARD,WELDMENT,UPRIGHT,COL	4
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	4
2	44-514-048	FRAME,WELDMENT,STEPS	2
1	44-513-013	FRAME,WELDMENT,PLATFORM	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Exploded Parts Diagram & Bill of Materials: COL-3-26-44, &-HDG



14	25537	SSS,CP,UTILITY GRADE,3/8 - 16 UNC x 3/8 LG.	8
13	23309	SHCS,UTILITY GRADE, 3/8 - 16 UNC x 1 1/2' LG.	4
12	23307	SHCS,UTILITY GRADE,3/8 - 16 x 1 1/4 LG.	12
11	37024	3/8 NYLOCK INSERT NUT	24
10	11110	HHCS #2 Z PLATED,3/8-16 x 1 3/4	8
9	44-024-170	GUARD,HANDRAIL,MIDRAIL,51 7/8" LG.	2
8	44-024-058	GUARD,HANDRAIL,UPPER,54 7/8" LG.	2
7	44-024-057	GUARD,HANDRAIL,STEPS,28 3/4" LG.	4
6	44-016-012	BRACKET,UPPER HANDRAIL,COL	4
5	44-516-016	HANDRAIL,PIPE END ASSEMBLY, W/ SET SCREW	24
4	44-524-031	GUARD,WELDMENT,UPRIGHT,COL	4
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	4
2	44-514-051	FRAME,WELDMENT,STEPS	2
1	44-513-013	FRAME,WELDMENT,PLATFORM	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

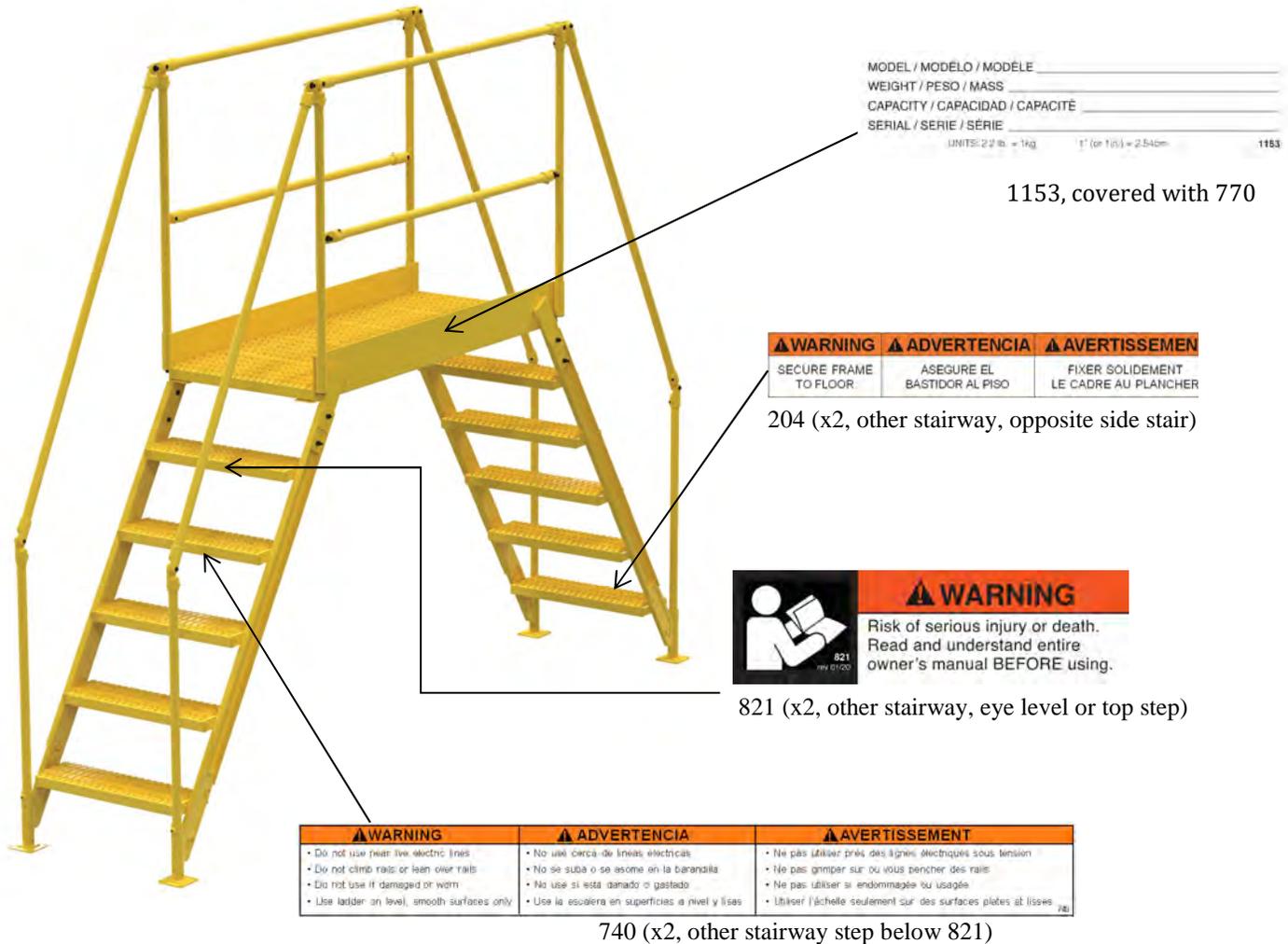
Exploded Parts Diagram & Bill of Materials: COL-4-36-44, &-HDG



14	25537	SSS,CP,UTILITY GRADE,3/8 - 16 UNC x 3/8 LG.	8
13	23309	SHCS UTILITY GRADE, 3/8 - 16 UNC x 1 1/2" LG.	4
12	23307	SHCS,UTILITY GRADE,3/8 - 16 x 1 1/4 LG.	12
11	37024	3/8 NYLOCK INSERT NUT	24
10	11110	HHCS #2 Z PLATED,3/8-16 x 1 3/4	8
9	44-024-170	GUARD,HANDRAIL,MIDRAIL,51 7/8" LG.	2
8	44-024-058	GUARD,HANDRAIL,UPPER,54 7/8" LG.	2
7	44-024-056	GUARD,HANDRAIL,STEPS,40 5/8" LG.	4
6	44-016-012	BRACKET,UPPER HANDRAIL,COL	4
5	44-516-016	HANDRAIL,PIPE END ASSEMBLY, W/ SET SCREW	24
4	44-524-031	GUARD,WELDMENT,UPRIGHT,COL	4
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	4
2	44-514-050	FRAME,WELDMENT,STEPS	2
1	44-513-013	FRAME,WELDMENT,PLATFORM	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

LABELING DIAGRAM

Label content and location are subject to change so your product might not be labeled exactly as shown. Replace all labels that are damaged, missing, or not easily readable (e.g. faded). Order replacement labels by contacting the [TECHNICAL SERVICE AND REPLACEMENT PARTS DEPARTMENT](http://www.vestilmfg.com/parts_info.htm) online at http://www.vestilmfg.com/parts_info.htm. Alternatively, you may request replacement parts and/or service by calling (260) 665-7586 and asking the operator to connect you to the Parts Department.



LIMITED WARRANTY

Vestil Manufacturing Corporation (“Vestil”) warrants this product to be free of defects in material and workmanship during the warranty period. Our warranty obligation is to provide a replacement for a defective, original part covered by the warranty after we receive a proper request from the Warrantee (you) for warranty service.

Who may request service?

Only a warrantee may request service. You are a warrantee if you purchased the product from Vestil or from an authorized distributor AND Vestil has been fully paid.

Definition of “original part”?

An original part is a part used to make the product as shipped to the Warrantee.

What is a “proper request”?

A request for warranty service is proper if Vestil receives: 1) a photocopy of the Customer Invoice that displays the shipping date; AND 2) a written request for warranty service including your name and phone number. Send requests by one of the following methods:

<u>US Mail</u>	<u>Fax</u>	<u>Email</u>
Vestil Manufacturing Corporation 2999 North Wayne Street, PO Box 507 Angola, IN 46703	(260) 665-1339 <u>Phone</u> (260) 665-7586	info@vestil.com Enter “Warranty service request” in the subject field.

In the written request, list the parts believed to be defective and include the address where replacements should be delivered. After Vestil receives your request for warranty service, an authorized representative will contact you to determine whether your claim is covered by the warranty. Before providing warranty service, Vestil will require you to send the entire product, or just the defective part (or parts), to its facility in Angola, IN.

What is covered under the warranty?

The warranty covers defects in the following original, dynamic parts: motors, hydraulic pumps, motor controllers, and cylinders. It also covers defects in original parts that wear under normal usage conditions (“wearing parts”), such as bearings, hoses, wheels, seals, brushes, and batteries.

How long is the warranty period?

The warranty period for original dynamic components is 90 days. For wearing parts, the warranty period is 90 days. Both warranty periods begin on the date Vestil ships the product to the Warrantee. If the product was purchased from an authorized distributor, the periods begin when the distributor ships the product. Vestil may, at its sole discretion, extend a warranty period for products shipped from authorized distributors by up to 30 days to account for shipping time.

If a defective part is covered by the warranty, what will Vestil do to correct the problem?

Vestil will provide an appropriate replacement for any *covered* part. An authorized representative of Vestil will contact you to discuss your claim.

What is not covered by the warranty?

The Warrantee (you) is responsible for paying labor costs and freight costs to return the product to Vestil for warranty service.

Events that automatically void this Limited Warranty.

- Misuse;
- Negligent assembly, installation, operation or repair;
- Installation/use in corrosive environments;
- Inadequate or improper maintenance;
- Damage sustained during shipping;
- Collisions or other accidents that damage the product;
- Unauthorized modifications: Do not modify the product IN ANY WAY without first receiving written authorization from Vestil.

Do any other warranties apply to the product?

Vestil Manufacturing Corp. makes no other express warranties. All implied warranties are disclaimed to the extent allowed by law. Any implied warranty not disclaimed is limited in scope to the terms of this Limited Warranty. Vestil makes no warranty or representation that this product complies with any state or local design, performance, or safety code or standard. Noncompliance with any such code or standard is not a defect in material or workmanship.

