



# G3 Digital Iced Tea Brewing System (Short Version)



## READ AND SAVE THESE INSTRUCTIONS

**NOTICE TO INSTALLER:** Please leave this booklet with the machine.

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### Contact Information

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Due to continued product improvement, the products illustrated/photographed in this guide may vary slightly from the actual product.

## Key Features

- G3 Digital Control Module – Provides precise control for gourmet fine tuning with pulse-brewing, delay, and all critical brewing functions.
- G3 Enhanced Tea Flavor and Clarity – With digital accuracy, two separate precision valves provide unsurpassed control over brewing and dilution cycle.
- “Fast Brew” Option – Program selectable. Shortens brew time by allowing concentrate and dilution cycles to run at the same time.
- Intuitive Scroll-Through Precision Programming – Large, brightly lighted display communicates functions at a glance. Easily adjust time, volume, temperature, brew functions and more.
- On-Board Self Diagnostics - G3 continually senses proper brewing operation. A service phone number and error code will be displayed in the rare event technical assistance is required...reducing downtime.
- Cold Water Brew Lock-Out – Prevents brewing when water temperature is below set level.
- Industry’s most effective mineral tolerant design.
- Encapsulated control boards – Protect against steam, water and impact.

## Specifications

### Electrical Supply Requirements

MODEL #	DESCRIPTION	PHASE	VOLTS	AMPS	HEATING CONFIG	WIRE	WATTS	HERTZ	GAL/HR
TBS	Single, Iced Tea Brewing System	1 PH	120 V	13.8 A	1 X 1600 W	2W + G	1650 W	50/60 Hz	12.0

### Dimensions

MODEL #	HEIGHT	WIDTH	DEPTH	SHIP WEIGHT	SHIP CUBE	WATER CONNECTOR	WATER PRESSURE	MIN. FLOW RATE
TBS	27.27"	10.11"	22.82"	33.0 lbs	6.28 cu ft	1/4" flare	20 - 90 psi	1.0 gpm

### Water Supply Requirements

Following are the factory default settings for the brewer:

- Brew Temperature = 204°F
- Minimum Brew Temperature = 199°F
- Brew Volume = Large-Small
- Energy Save Mode = Off

## Symbols



This is the safety alert symbol. It is used to alert you to potential physical injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.



**DANGER** - Indicates a hazardous situation which, if not avoided, will result in death or serious injury.



**WARNING** - Indicates a hazardous situation which, if not avoided, could result in death or serious injury.



**CAUTION** - Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.



**NOTICE** - Indicates a situation which, if not avoided, could result in property damage.



**IMPORTANT** - Provides information and tips for proper operation.



**SANITATION REQUIREMENTS**

## Important Safeguards/Conventions



### WARNING:

- Make sure that this appliance is installed and grounded according to the INSTALLATION INSTRUCTIONS by qualified personnel before attempting to use it. Failure to follow the INSTALLATION INSTRUCTIONS could result in personal injury or void the warranty.
- This appliance is designed for commercial use. Any service other than cleaning and preventive maintenance should be performed by an authorized Wilbur Curtis service technician.
- To reduce the risk of fire or electric shock, DO NOT open the service panels. There are no user serviceable parts inside.
- Keep hands, arms and other items away from hot surfaces of the unit during operation.
- Clean the appliance and any dispensers completely before using them for the first time as according to the CLEANING INSTRUCTIONS. Clean them regularly as instructed in the CLEANING INSTRUCTIONS.
- Use this appliance only for its intended use, brewing/dispensing hot and/or cold beverages/water.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- Children should be supervised to ensure that they do not play with the appliance.
- Avoid spillage onto the power (mains) connector.

## CE Requirements

- This appliance must be installed in locations where it can be overseen by trained personnel.
- For proper operation, this appliance must be installed where the temperature is between 5°C to 35°C.
- Appliance shall not be tilted more than 10° for safe operation.
- An electrician must provide electrical service as specified in conformance with all local and national codes. For safe use, an all-pole disconnection must be incorporated into the fixed wiring in accordance with the wiring rules outlined in clause 7.12.2 of IEC 6.335-1 for meeting the minimum electrical safety of this standard.
- This appliance must not be cleaned by water jet.
- This appliance can be used by persons aged from 18 years and above if they have been given supervision or instruction concerning use of the appliance in a safe way and if they understand the hazards involved.
- Keep the appliance and its cord out of reach of children aged less than 18 years.
- Appliances can be used by persons 18 years and above with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.
- Children under the age of 18 years should be supervised to ensure they do not play with the appliance.
- If the power cord is ever damaged, it must be replaced by the manufacturer or authorized service personnel with a special cord available from the manufacturer or its authorized service personnel in order to avoid a hazard.
- Machine must not be immersed for cleaning.
- Cleaning and user maintenance shall not be made by children unless they are older than 18 years and supervised.
- This appliance is intended to be used in household and similar applications such as:
  - staff kitchen areas in shops, offices and other working environments;
  - by clients in hotels, motels and other residential type environments;
  - bed and breakfast type environments.
- This appliance not intended to be used in applications such as:
  - farm houses
- Access to the service areas permitted by Authorized Service personnel only.
- The A-Weighted sound pressure level is below 70 dBA.



**WARNING:** Installation is to be performed only by a qualified installer.



**WARNING:** Improper electrical connection may result in an electric shock hazard. This brewer must be properly grounded.



**NOTICE:** DO NOT connect this brewer to a hot water supply. The water inlet valve is not rated for hot water. Do not exceed the maximum water pressure stated in the **SPECIFICATIONS** section.



**IMPORTANT:** Observe all governing codes and ordinances.

## Installation Instructions

### Installation Requirements

- A secure surface capable of supporting the weight of the appliance.
- For units without an attached cord set: Appropriately sized, UL listed, grounding type power cable to meet the electrical specifications for the appliance. If you have questions about the correct cable size and length, consult a qualified installer. If the appliance will be hard wired to a junction box, the power cable must be long enough so that the unit can be moved for cleaning underneath.
- A grounded electrical connection to an electrical circuit that meets the electrical specifications of the appliance (see **SPECIFICATIONS**). The circuit must be protected by the appropriate sized circuit breaker. If you are not certain that the existing circuit meets the requirements for your unit, consult a licensed electrician.
- A water filtration system is required to maintain trouble-free operation. Wilbur Curtis Co., Inc. recommends a Wilbur Curtis approved water filter. Visit [www.wilburcurtis.com](http://www.wilburcurtis.com) to see the full line of Wilbur Curtis approved water filters.
- Potable water supply line connection from the water filter capable of supplying the minimum flow rate required by the specifications. The water supply line must be able to connect to the flare fitting on the back of the unit. See the **SPECIFICATIONS** section for the correct size. The water line should also be capable of being controlled by a shut off valve. Do not connect the water line to a saddle valve.



NSF International requires the following water connection:

- 1 A quick disconnect or additional coiled tubing (at least two times the depth of the appliance) is required so that it can be moved for cleaning underneath.
- 2 This equipment is to be installed with adequate back-flow protection to comply with applicable federal, state and local codes.
- 3 Water pipe connections and fixtures directly connected to a potable water supply shall be sized, installed and maintained in accordance with federal, state and local codes.

The International Plumbing Code of the International Code Council and the Food and Drug Administration (FDA) Food Code manual, direct that this equipment must be installed with adequate back-flow prevention in compliance with federal, state and local codes. For units installed outside of the U.S.A., make sure that the installation is in compliance with the applicable plumbing/sanitation code for your area.

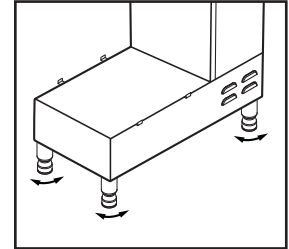
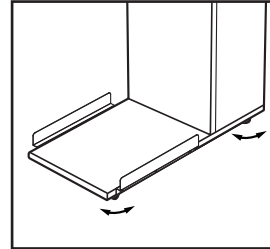
## Installation

### Leveling



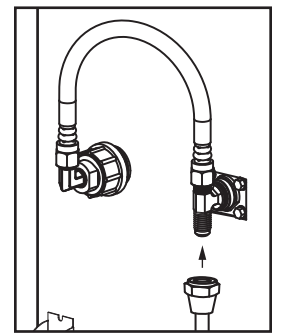
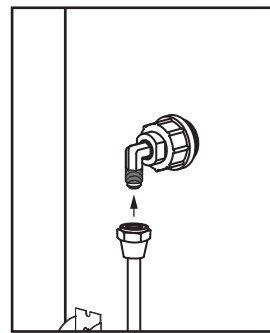
**WARNING:** Use the leveling legs to level the brewer only. Do not use them to adjust brewer height. Do not extend them higher than necessary.

- 1 Position the brewer on the counter top. Level it left to right and front to back by turning the bottom of the legs.



### Connect the Water Supply

- 2 Flush the water supply line prior to installation to purge air and debris from the water filter and tubing.
- 3 Connect the water supply line to the flare fitting on the back of the brewer. Leave the water supply valve closed until the power is connected.



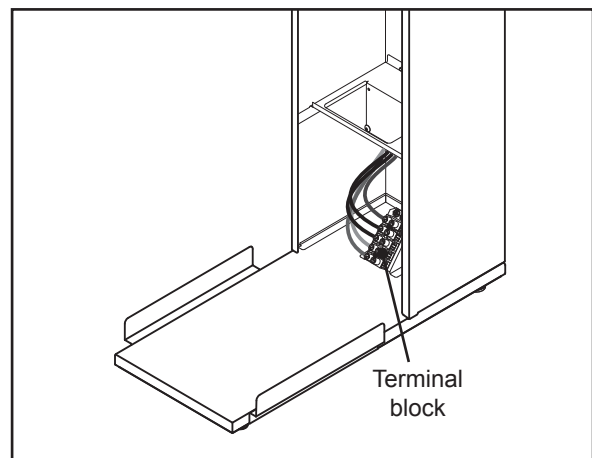
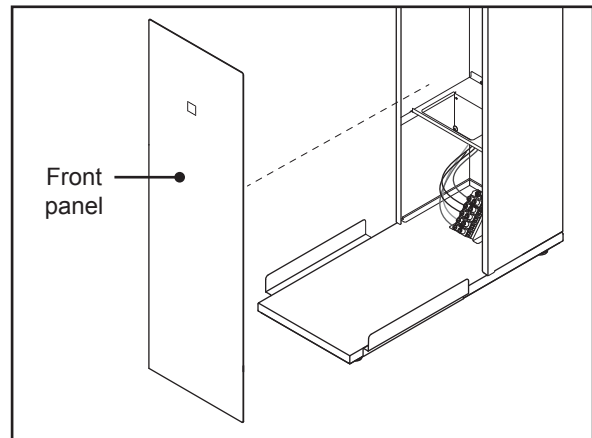
### Connect the Brewer Wiring

#### Brewers Without A Cord Set Attached



**WARNING:** Turn off power to the junction box at the circuit breaker panel before connecting the power cable to the brewer.

- 4 Remove the screws that hold the front cover in place and remove the cover.
- 5 Loosen the strain relief on the back of the brewer.
- 6 On dual voltage units being operated at 220 Volts (nominal) disconnect the existing power cable from the terminal block and remove.
- 7 Feed the 220 Volt power cable into the brewer.
- 8 On dual voltage units being operated at 220 Volts, disconnect and cap the jumper wire between the "C" and "N" terminals on the terminal block.
- 9 Connect the wires on the power cable to the terminal block inside the brewer.
- 10 Tighten the strain relief and replace the front cover.
- 11 Connect the power cable wires to the terminals in the junction box. See the **ELECTRICAL SCHEMATIC** for the power supply requirements.



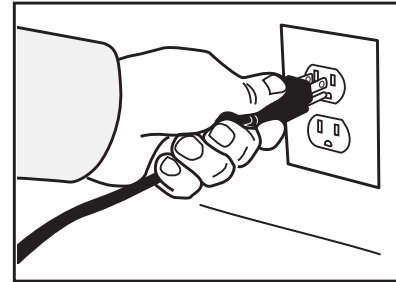
## Connect the Brewer Wiring (cont.)

### Brewers With A Cord Set Attached

- 12 Connect the power cord to the appropriate electrical outlet.

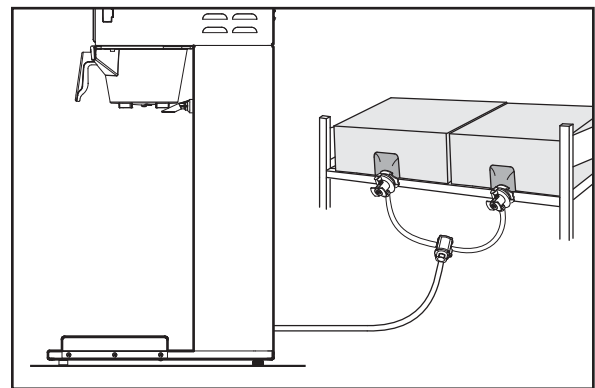


**WARNING:** Connect the power cord to the appropriate type and size electrical outlet. If the electrical outlet is not compatible with the power cord, have it upgraded by a licensed electrician. Do not modify the power plug. Do not use an extension cord. Do not use a power cord/plug that is damaged.



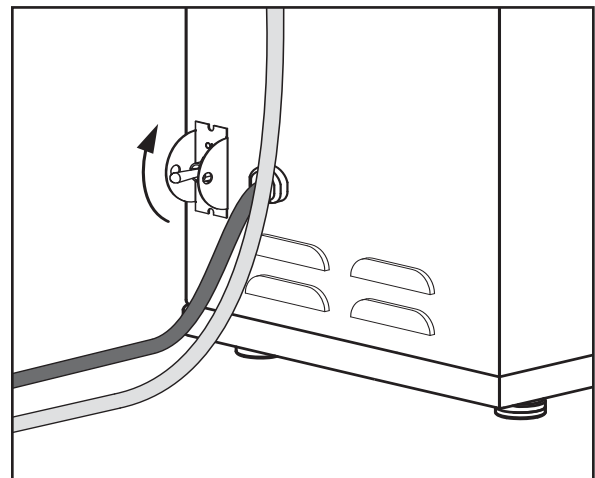
### Connect the Bag-in-Box (BIB) Sweetener - Units Equipped for Brewing Sweet Tea Only

- 13 Connect two Bag-in-Box (BIB) sweeteners to the brewer sweetener supply hoses as instructed in the **OPERATING INSTRUCTIONS** section. Connecting two bags allows the brewer to continue operating if one bag runs out.



### Power Up the Brewer

- 14 Turn on the water supply valve.
- 15 Make sure that the circuit breaker supplying power to the unit is on.
- 16 Turn the toggle switch on the back of the brewer to the ON position. The water tank will start to fill. While the tank is filling, inspect the water supply line for leaks.
- 17 When the water in the tank rises to the correct level, the heating elements will turn on automatically. Depending on the incoming water temperature and the electrical specifications, the water tank typically requires 20 to 30 minutes to reach the factory set operating temperature. When the water has heated, **Ready to brew** will be displayed on the LCD screen.



**IMPORTANT:** When operating the brewer at higher elevations, reduce the operating temperature by 2°F for each 1000 feet of elevation. See **PROGRAMMING GUIDE**.

- 18 Perform a brew cycle of a least 12 ounces to purge any remaining air from the system. See **OPERATING INSTRUCTIONS**. During the initial brew cycle and whenever the filter is replaced, you may hear the sounds of air being purged from the filter, tubing and water tank.



## Brewing Instructions

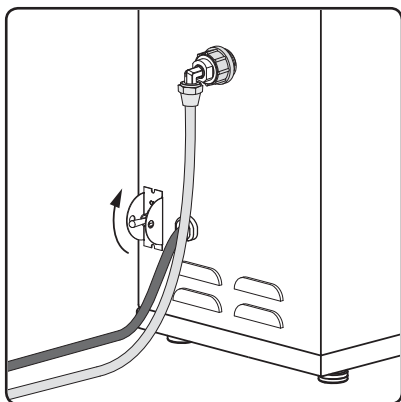


**WARNING - TO AVOID SCALDING, AVOID SPLASHING.** Keep body parts clear of the brewer during brewing. Do not remove the brew basket while “Brewing” appears on the display.

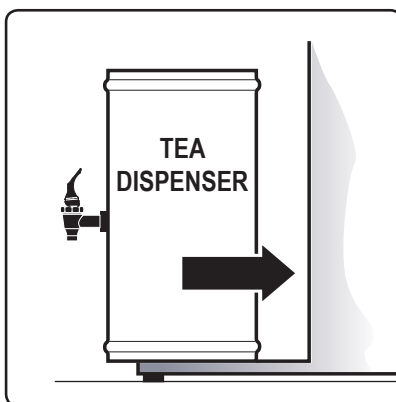


**WARNING - DO NOT** refrigerate unused tea overnight for later consumption.

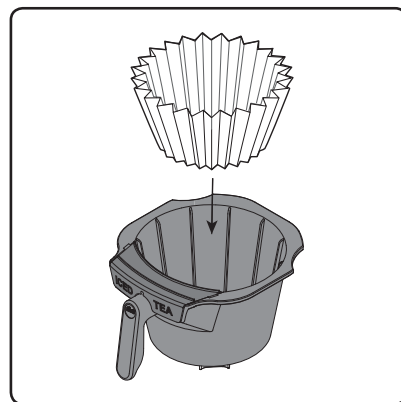
The G3 Tea Brewer is factory preset for optimal performance.



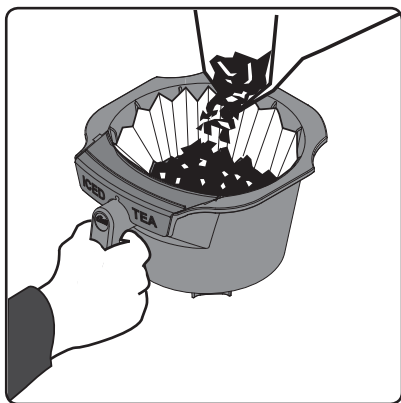
- 1 The brewer should be ON. Confirm this at the rear toggle switch. “Ready to brew” should be on the display.



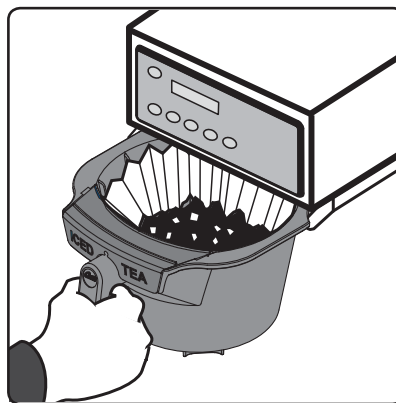
- 2 Remove/open the lid from an empty tea dispenser and position it on the brew deck. Center it under the brew basket.



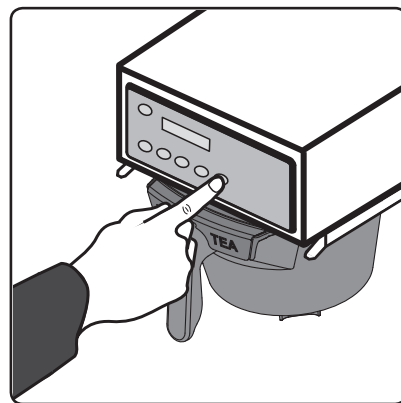
- 3 Insert a clean paper filter into the brew basket.



- 4 Fill with the proper amount of leaf tea. Level the tea in the filter.



- 5 Slide the filled brew basket into the brew rails under the control panel. Slide it all the way back until it stops.



- 6 Press the brew button. Brewing will begin immediately.

The brewer will brew coffee or tea based on the settings programmed into the universal control module (UCM). To change the settings, see the PROGRAMMING GUIDE.



**WARNING: HOT SURFACES** - To avoid injury, allow the brewer and dispenser(s) to cool before cleaning.



**NOTICE** - Do not use cleaning liquids, compounds or powders containing chlorine (bleach) or corrosives. These products promote corrosion and will damage the finishes. **USE OF THESE PRODUCTS WILL VOID THE WARRANTY.**

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## Cleaning The Brewer - Daily

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**WARNING:** DO NOT immerse the brewer in water or any other liquid.

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**The brewer should be OFF.** Turn the brewer off by flipping the rear toggle switch to the OFF position.

- 1 Remove the dispenser(s). Wipe exterior brewer surfaces with a damp cloth to remove spills and debris.
- 2 Remove the brew basket(s) and clean them in a mild detergent solution. Use a soft bristled brush for hard to clean areas. Rinse with clean water, then dry.
- 3 Wipe the spray head area with a cloth soaked in a mild detergent solution. Rinse with a cloth soaked with clean water removing any residual detergent. Use a clean, soft cloth to dry.
- 4 Dump out the drip tray(s) (if applicable). Rinse with clean water, then dry with a soft, clean cloth.

## Cleaning The Brewer - Weekly

**The brewer should be OFF.** Turn the brewer off by flipping the rear toggle switch to the OFF position.

- 1 Remove the spray head(s), unscrewing counterclockwise from the dome plate.
- 2 Thoroughly clean and rinse the dome plate area.
- 3 Clean the brew basket rails with a brush soaked with a mild detergent solution. Rinse the area with a cloth soaked with clean water, removing any residual detergent.
- 4 Dry the area with a soft, clean cloth.
- 5 Reattach the spray head(s).

## Cleaning the Tea Dispenser (Daily)

### Cleaning the Container

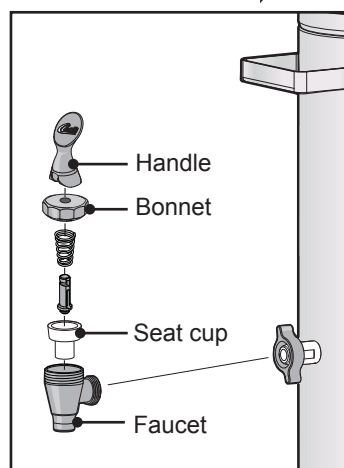
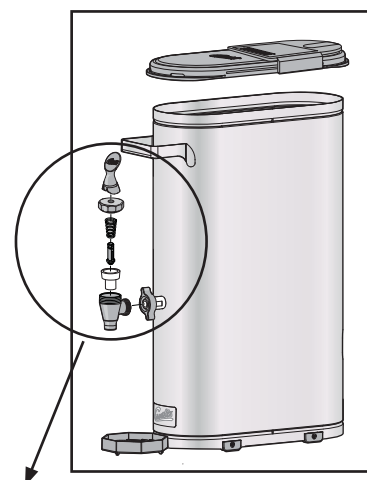
- 1 Prepare a mild solution of detergent and warm water. Remove the dispenser from the brewer and remove the lid. Rinse.
- 2 **Wash** - Wipe the exterior surfaces with a sponge and the detergent solution to remove spills and debris. Use the detergent solution and a soft bristled brush to wash the inside of the container.
- 3 **Rinse** - Rinse with clean, warm water.
- 4 **Sanitize\*** - Sanitize the interior of the dispenser using a commercial sanitizer suitable for food grade applications. Sanitize according to the directions on the package.

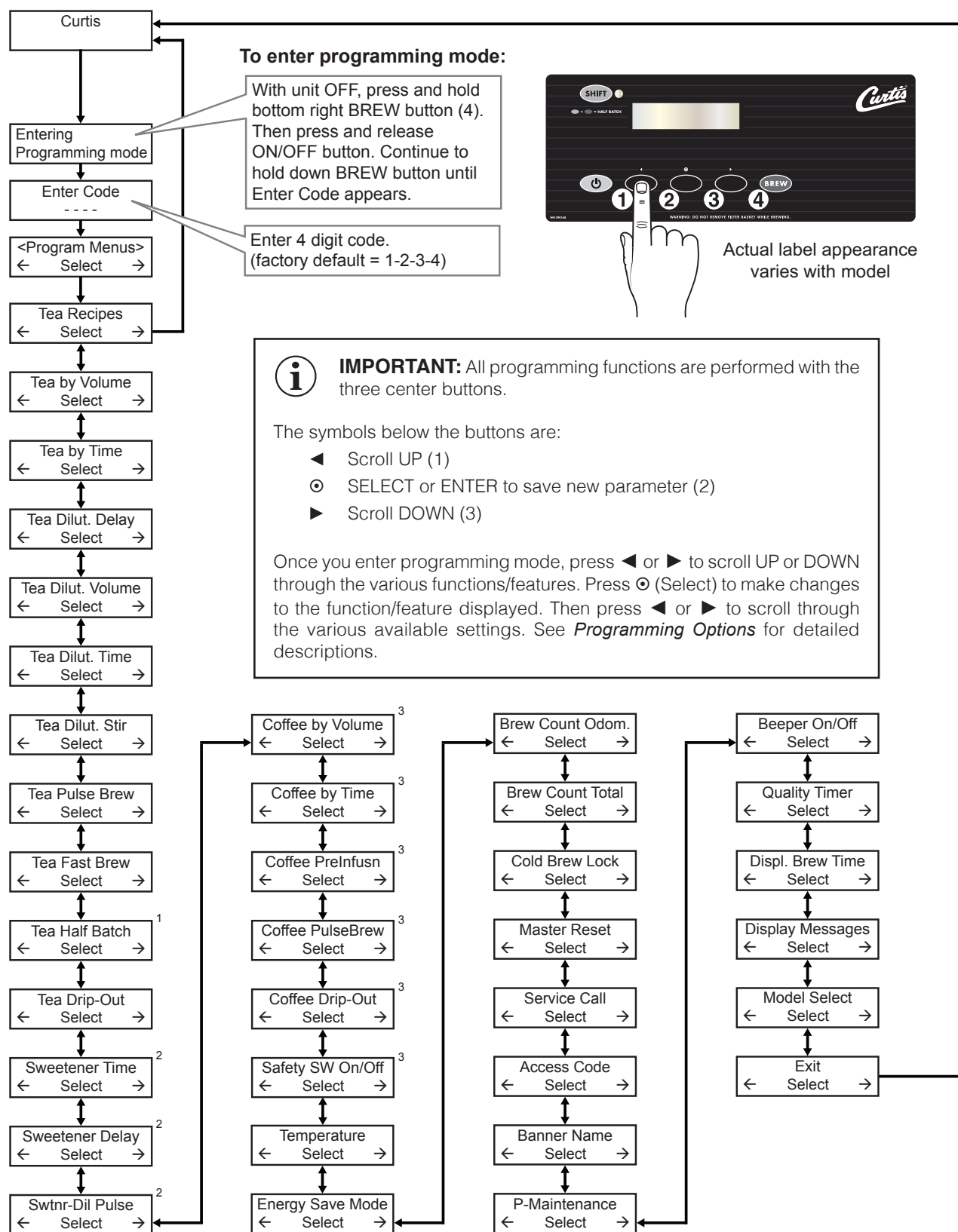
\* If a three compartment sink large enough to submerge the dispenser is not available, swab, brush or pressure spray the sanitizing solution according to the directions on the package.

- 5 **Air Dry** - Turn the container upside down and allow to air dry.

### Cleaning the Faucet Parts, Lid and Drip Tray

- 1 Disassemble the faucet - Unscrew the faucet assembly from the dispenser. Then, unscrew the handle/bonnet assembly from the top of the faucet and remove. Inspect the seat cup for wear. Replace the seat cup if it is damaged.
- 2 **Wash** - Wash the lid, drip tray and faucet parts with the detergent solution.
- 3 **Rinse** - Thoroughly rinse all parts with clean, warm water.
- 4 **Sanitize** - After rinsing, place the faucet parts in the sink to be sanitized. Immerse them in a commercial sanitizer suitable for food grade applications. Sanitize according to the directions on the package.
- 5 **Air Dry** - Allow all parts to thoroughly air dry.
- 6 Reassemble - When dry, reassemble the handle/bonnet. Hand tighten the handle/bonnet onto the top of the faucet assembly. Hand-tighten the faucet assembly onto the dispenser outlet.





<sup>1</sup> TEA/IC-1BATCH, TEA/IC-2BATCH, TEA/IC-3BATCH, TEA/IC-4BATCH, DUAL-DILUTION, TEA-SWEET, DUAL-SWEET and COMBO models only.

<sup>2</sup> TEA SWEET, DUAL-SWEET and COMBO-SWEET models only.

<sup>3</sup> COMBO, COMBO/IC and COMBO-SWEET models only.

## Programming Options

See the first page of the programming guide for instructions on accessing each individual menu item.

To exit, press ► until Exit appears on the display, then press ⓪.

**Tea Recipes** - sets the tea recipe. Press ⓪ to access. Press ◀ or ▶ to choose from standard-gray, standard-purple, Standard-Amber, Tropical-Gray, Tropical-Purple, 76/308-Gray or 76/308-Purple. Press ⓪ to save and exit programming mode.

**Tea by Volume** - sets the tea brewing volume. After selecting this feature (⓪), press the BREW button for which the brew volume needs to be changed (SHIFT+BREW selects half batch on some models). Place an empty container under the (empty) brew basket. Press the same BREW button again to start. When the desired volume is reached, press the BREW button again to stop the flow. The volume has been set. Press ► to display the subsequent menu features.

**Tea by Time** - sets the amount of tea brewed according to time. Once accessed (⓪), press the BREW button for which the brew time needs to be changed (SHIFT+BREW selects half batch on some models). Press ◀ or ▶ to highlight minutes or seconds. Press ⓪ to change the setting. The range is 0:00 to 9:59. Once the amount of time is entered, press ► until ex is flashing, then press ⓪ to save. Press ► to display the subsequent menu features.

**Tea Dilut. Delay** - sets the delay until tea dilution begins. Once accessed (⓪), press the BREW button for which the dilution delay needs to be changed (SHIFT+BREW selects half batch on some models). Press ◀ or ▶ to increase or decrease time. The range is 0:30 to 10:00. Press ⓪ to save. Press ► to display the subsequent menu features.

**Tea Dilut. Volume** - sets the tea dilution volume. Once accessed (⓪), press the BREW button for which the dilution volume needs to be changed (SHIFT+BREW selects half batch on some models). Place an empty container under the (empty) brew basket. Press the same BREW button a second time to start. When the desired dilution volume is reached, press the BREW button again to stop the flow. The dilution volume has been set. Press ► to display the subsequent menu features.

**Tea Dilut. Time** - sets the amount of tea dilution according to time. Once accessed (⓪), press the BREW button for which the dilution time needs to be changed (SHIFT+BREW selects half batch on some models). Press ◀ or ▶ to highlight minutes or seconds. Press ⓪ to change the setting. The range is 0:00 to 9:59. Once the amount of time is entered, press ► until ex is flashing, then press ⓪ to save. Press ► to display the subsequent menu features.

**Tea Dilut. Stir** - turns the dilution stir feature On and Off. Once accessed (⓪), press the BREW button for which stir needs to be turned On or Off (SHIFT-BREW selects half batch on some models). Press ◀ or ▶ to toggle between On and Off. Press ⓪ to save. Press ► to display the subsequent menu features.

**Tea Pulse Brew** - turns pulse brew On and Off and adjusts the pulse brew settings when set to On. Once accessed (⓪), press the BREW button for which pulse needs to be turned On or Off (SHIFT+BREW selects half batch on some models). Press ⓪ to save. If On is selected, subsequent screens will appear to adjust the Pulse Count, On Time and Off Time. Press ◀ or ▶ to select the setting for each screen, then press ⓪ to move to the next screen. Press ► to display the subsequent menu features.

**Tea Fast Brew** - turns fast brew On and Off and adjusts the Delay Time when set to On. Once accessed (⓪), press the BREW button for which fast brew needs to be turned On or Off (SHIFT+BREW selects half batch on some models). Press ◀ or ▶ to toggle between On and Off, then ⓪ to save. If On is selected, the Delay Time screen will appear. Press ◀ or ▶ to change the setting, then ⓪ to save. Press ► to display the subsequent menu features.

**Tea Half Batch** - turns half batch On and Off. Once accessed (⊙), press ◀ or ▶ to toggle between On and Off. Press ⊙ to save. Press ▶ to display the subsequent menu features.

**Tea Drip-Out** - sets the Tea Drip-Out time. Drip-out allows additional time for tea to drain from the brew basket before “Brewing” disappears from the display. Once accessed (⊙), press the BREW button for which the drip-out feature needs to be changed (SHIFT+BREW selects half batch on some models). Press ◀ or ▶ to change the drip-out time. The range is Off to 15:00. Press ⊙ to save. Press ▶ to display the subsequent menu features.

**Sweetener Time (units equipped for brewing sweet tea only)** - adjusts the amount of time sweetener is dispensed when brewing sweet tea. Once accessed (⊙), press the BREW button for which the sweetener time needs to be changed (SHIFT+BREW selects half batch on some models). Press ◀ or ▶ to highlight minutes or seconds. Press ⊙ to change the setting. The range is 0:00 to 9:59. Once the amount of time is entered, press ▶ until ex is flashing, then press ⊙ to save. Press ▶ to display the subsequent menu features.

**Sweetener Delay (units equipped for brewing sweet tea only)** - sets the delay until sweetener begins pour. Once accessed (⊙), press the BREW button for which the sweetener delay needs to be changed. (SHIFT+BREW selects half batch on some models). Press ◀ or ▶ to increase or decrease time. The range is Off to 10:00. Press ⊙ to save. Press ▶ to display the subsequent menu features.

**Swtmr-Dil Pulse (units equipped for brewing sweet tea only)** - turns the Sweetener Dilution Pulse On and Off. Once accessed (⊙), press the BREW button for which dilution pulse needs to be turned On or Off. Press ◀ or ▶ to toggle between On and Off. Press ⊙ to save. Press ▶ to display the subsequent menu features.

**Coffee by Volume (combo units only)** - sets coffee brewing volume. Once accessed (⊙), press the BREW button for which the brew volume needs to be changed (SHIFT+BREW selects half batch on some models). Place an empty container under the (empty) brew basket. Press the same BREW button again to start. When the desired volume is reached, press the BREW button again to stop the flow. The volume has been set. Press ▶ to display the subsequent menu features.

**Coffee by Time (combo units only)** - sets the amount of coffee brewed according to time. Once accessed (⊙), press the BREW button for which the brew time needs to be changed (SHIFT+BREW selects half batch on some models). Press ◀ or ▶ to highlight minutes or seconds. Press ⊙ to change the setting. The range is 0:00 to 9:59. Once the amount of time is entered, press ▶ until ex is flashing, then press ⊙ to save. Press ▶ to display the subsequent menu features.

**Coffee Pre-Infusn (combo units only)** - sets the brewer Coffee Pre-Infusion time (Pulse Brew must be Off to access). Pre-Infusion increases control of coffee clarity and extraction. Once accessed (⊙), press the BREW button for which pre-infusion needs to be changed. Press ◀ or ▶ to change the setting. The range is Off to 60 seconds. Press ⊙ to save. Press ▶ to display the subsequent menu features.



When Coffee Pre-Infusion is On, Coffee Pulse Brew is disabled.

continued...

**Coffee PulseBrew (combo units only)** - selects the Coffee Pulse Brew pattern (Pre-Infusion must be Off to access). The pulse brew pattern selected “tunes” or changes the flavor of the coffee. Once accessed (⊙), press the BREW button for which Pulse Brew needs to be changed. Press ◀ or ▶ to select the desired setting (see guidelines below for information on various settings). Press ⊙ to save. Press ▶ to display the subsequent menu features.



When Coffee Pulse Brew is on, Pre-Infusion is disabled.

### Pulse Brew Guidelines

- Filter pack type coffees typically extract better with the A and B pulse setting.
- Decaffeinated coffees typically extract better with the B pulse setting.
- High-yield coffees typically extract better with the C pulse setting. Of course, any of the A, B or C settings may be used to suit your taste profile.
- Settings D and E are manual pulse counts.

**Coffee Drip-Out (combo units only)** - sets the Coffee Drip-Out time. Drip-out allows additional time for coffee to drain from the brew basket before “Brewing” disappears from the display. Once accessed (⊙), press the BREW button for which the Drip-Out time needs to be changed (SHIFT+BREW selects half batch on some models). Press ◀ or ▶ to increase or decrease time. The range is Off to 5:00. Press ⊙ to save. Press ▶ to display the subsequent menu features.

**Safety Sw On/Off (combo units only)** - turns the feature On and Off. Once accessed (⊙), press ◀ or ▶ to toggle between On and Off. Press ⊙ to save. Press ▶ to display the subsequent menu features.

**Temperature** - adjusts the maximum tank water temperature. Once accessed (⊙), press ◀ or ▶ to increase or decrease the temperature. The range is 170°F to 208°F. Press ⊙ to save. Press ▶ to display the subsequent menu features.

**Energy Save Mode** - saves energy during periods when the brewer is not in use. When set to On, the brewer automatically shuts off four hours after the last brew cycle. Press the ON/OFF button to return to normal operation. When set to On-140°F, the brewer shuts off four hours after the last brew cycle, but the water tank temperature remains at 140°F. Use the On-140°F setting to reach brewing temperature faster after periods of non-use. Once accessed (⊙), press ◀ or ▶ to choose the desired setting. Press ⊙ to save. Press ▶ to display the subsequent menu features.

**Brew Count Odom** - When accessed, this feature displays the total brew cycles since the odometer was last reset. Press ▶ to go back without resetting or ⊙ to reset. Press ▶ to display the subsequent menu features.

**Brew Count Total** - when accessed (⊙), displays the total brew cycles on the brewer. It cannot be reset. The display returns to the previous screen automatically after a few seconds. Press ▶ to display the subsequent menu features.

**Cold Brew Lock** - adjusts the temperature at which the brewer will brew when a BREW button is pressed (**Ready to brew** appears on the display). This feature also adjusts the temperature at which the heating element turns on to reheat the water in the tank. The available settings are 5°F, 15°F and Off. Off is within 30°F below the temperature setting. Once accessed (⊙), press ◀ or ▶ to select the desired setting. Press ⊙ to save. Press ▶ to display the subsequent menu features.



**Master Reset** - resets the brewer universal control module (UCM) to the factory default settings. Once accessed (⊙), "Are You Sure?" will appear on the display. Press ◀ for Yes or ▶ for No. If you press No, the display goes back to the programming menu. If you press Yes, the UCM will reset and exit programming mode.



**IMPORTANT:** If you reset the UCM to the factory defaults, you **MUST** reprogram the **Model Select** to match the number on the model number label and the label on the UCM for proper operation.

**Service Call** - sets the service phone number that appears on the display when the UCM detects a SENSOR ERROR or WATER ERROR. Once accessed (⊙), press ◀ or ▶ to select the number to be changed. Press ⊙ repeatedly to change the number value. Press ◀ or ▶ to select the next number to change. When done, press ▶ until ex flashes on the display and press ⊙. Press ▶ to display the subsequent menu features.

**Access Code** - sets the access code entered to access programming mode (the factory default is 1-2-3-4). Once accessed (⊙), press ◀ or ▶ to select the number to be changed. Press ⊙ repeatedly to change the number value. Press ◀ or ▶ to select the next number to change. When done, press ▶ until ex flashes on the display and press ⊙. Press ▶ to display the subsequent menu features.

**Banner Name** - changes the banner name that appears on the display. No banner name appears when all blanks are entered. Once accessed (⊙), press ◀ or ▶ to select the letter to change. Press ⊙ repeatedly to change the letter. When done, press ▶ until ex flashes on the display and press ⊙. Press ▶ to display the subsequent menu features.

**P-Maintenance** - adjusts the P-Maintenance (preventive maintenance) brew monitor. When on, the UCM measures the number of gallons brewed before the P-Maintenance reminder appears on the display. The range is Off to 3000 gallons. Once accessed (⊙), press ◀ or ▶ to select the desired setting, then press ⊙ to save. Press ▶ to display the subsequent menu features.

**Beeper On/Off** - turns the beeper that is heard each time a button is pressed. Once accessed (⊙), press ◀ or ▶ to toggle between On and Off. Press ⊙ to save. Press ▶ to display the subsequent menu features.

**Quality Timer** - notifies the user that the coffee/tea is no longer fresh by monitoring the amount of time since the BREW button was last pressed. When time expires, an audio alarm turns on and **Quality Timer** flashes on the display. Once accessed (⊙), press ◀ or ▶ to increase or decrease the amount of time. The range is Off to 10 hours. Press ⊙ to save. Press ▶ to display the subsequent menu features.

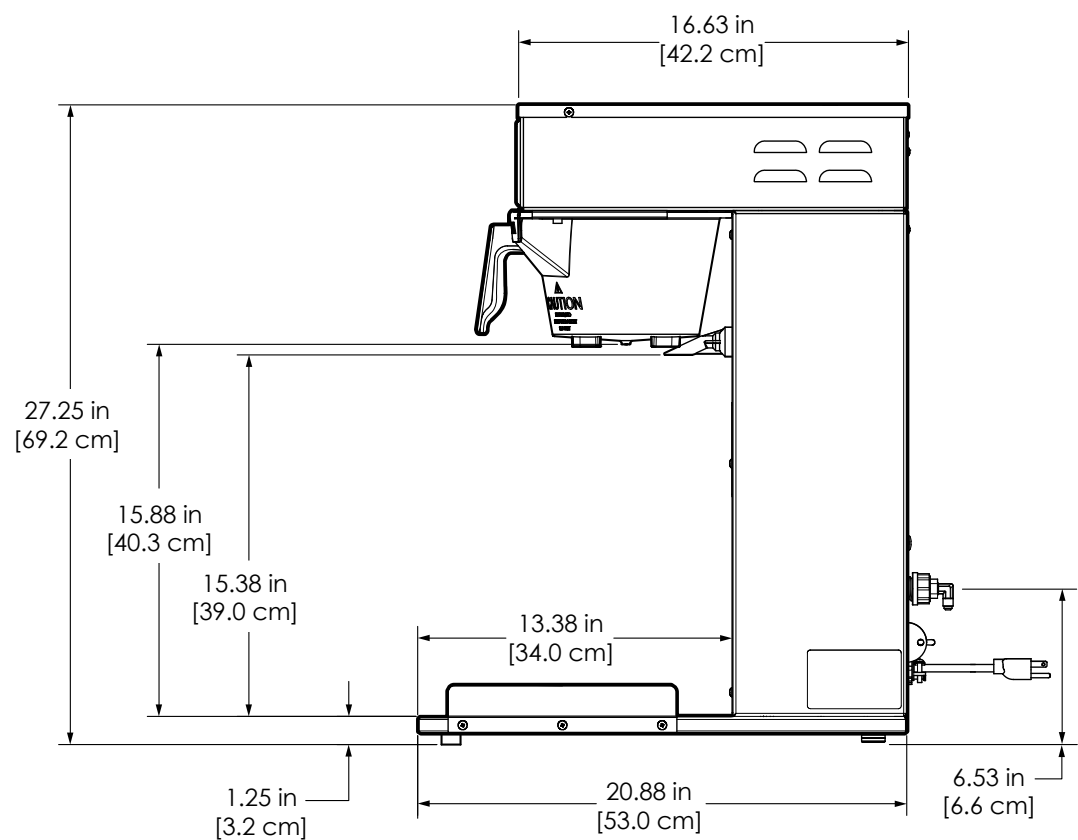
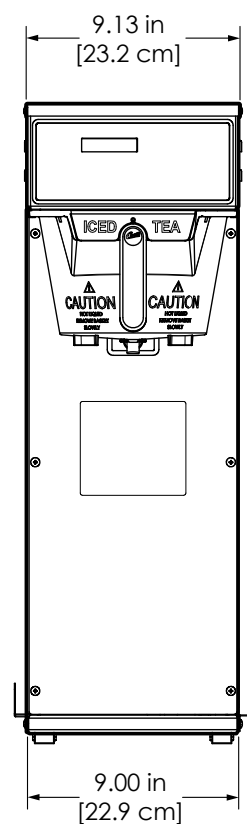
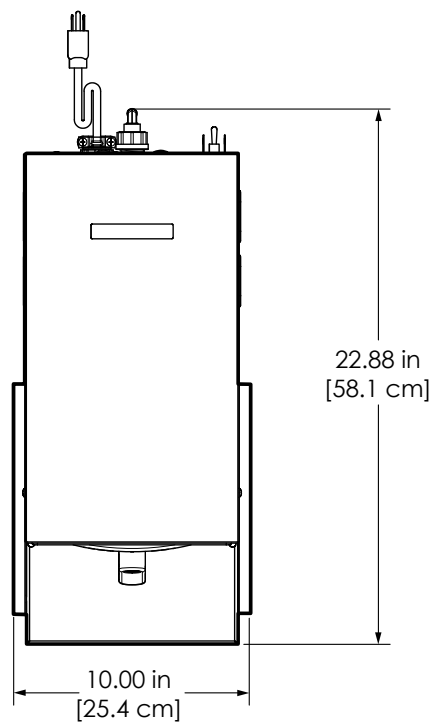
**Displ. Brew Time** - turns the display of the brew time during brewing On and Off. Once accessed (⊙), press ◀ or ▶ to toggle between On and Off. Press ⊙ to save. Press ▶ to display the subsequent menu features.

**Display Messages** - turns display of the message "Rinse Server Before Brewing" On or Off. Once accessed (⊙), press ◀ or ▶ to toggle between On and Off. Press ⊙ to save. Press ▶ to display the subsequent menu features.

**Model Select** - changes the UCM to operate according to the model number. For proper operation, the model selected must match the model number label on the outside of the machine. Once accessed (⊙), press ◀ or ▶ until the model number matching the model number label on the brewer appears, then press ⊙. The UCM will reset and exit programming mode.



TBS - Tea Brewer

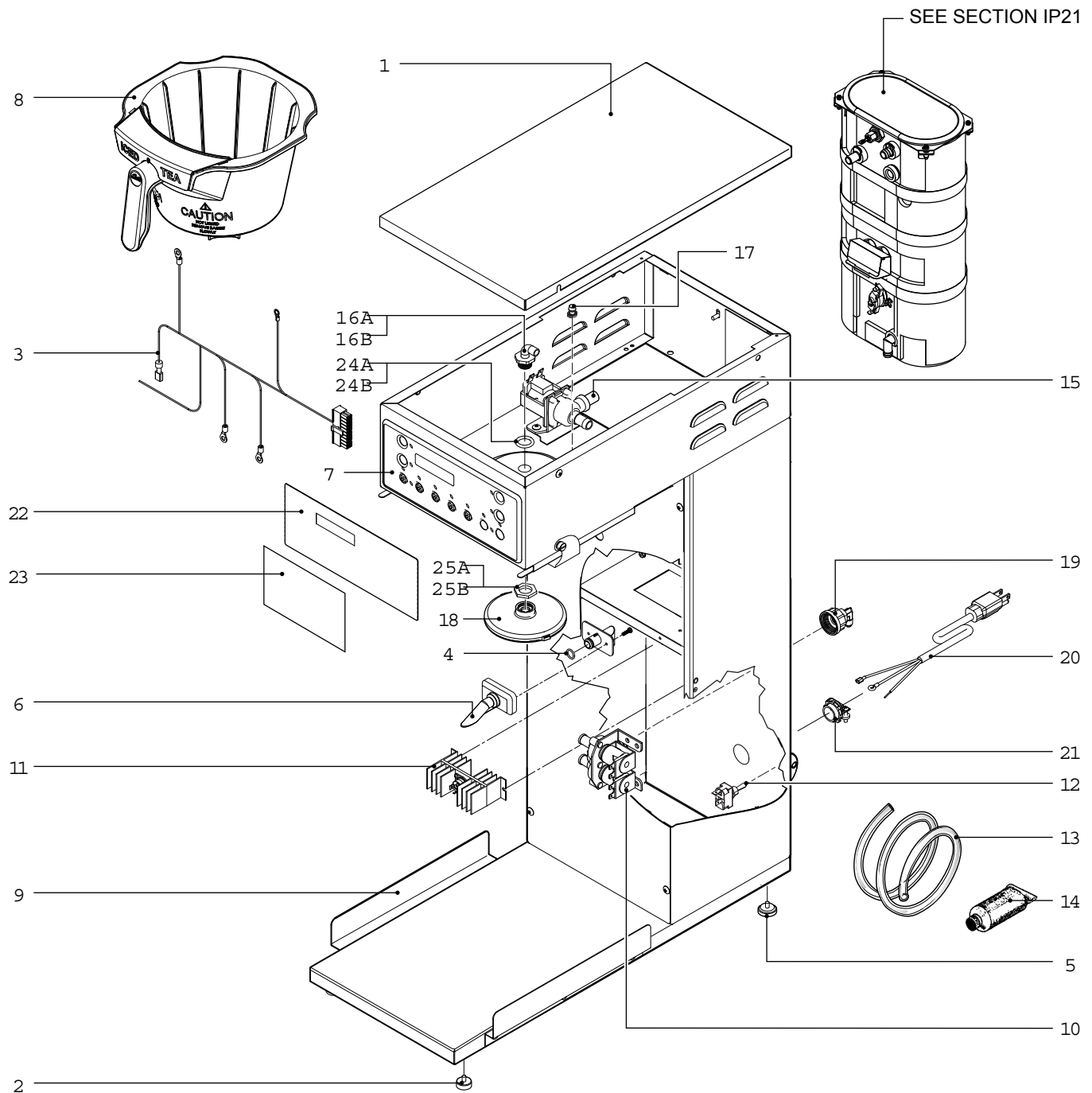


**Supplies and Accessories - All Models**

WC-29025 - Spray Head  
(Purple)



CAB-1 - Cleaning Brush

**TBS Series - Main Chassis - Exploded View**

## TBS Series - Main Chassis - Parts List

ITEM #	PART #	DESCRIPTION
1	WC-58117	COVER, TOP ALPGT/D500GT/D60GT TLP/TCTS/CBS/GEMSS
2	WC-3503	LEG, 3/8"-16 STUD SCREW BUMPER
3	WC-13043-106	HARNESS, ASSY TCTS/PTT3/CBS/RSTB/STB
4	WC-43134	O'RING, .426 X 9/16 O.D X .070 WALL EDPM TCTS
5	WC-3518	LEG, GLIDE 3/8"-16 STUD SCREW
6	WC-66079	SPOUT ASSY , DILUTION PLASTIC
7	WC-786-104	CONTROL MODULE, UCM 120V TEA/ COMBO/SWEET TEA BREWER
8	WC-3398	BREW CONE, ASSY STD TEA NON METAL W/BLU SPLASH POCKET
9	WC-8531	RAIL, BASE TCTD
10	WC-895-105	VALVE, INLET DUAL 120V 10W 2 GPM X .5 GPM
11	WC-8556	HEATSINK, ASSY DV ALPDS/D500AP TCTD/PTTD
12	WC-102	SWITCH, TOGGLE NON-LIT SPST 15A 125/6A 250VAC RESISTIVE
13	WC-5310	TUBE, 5/16 ID x 1/8W SILICONE GEN USE
14	WC-5231	COMPOUND, SILICONE 5 OZ

ITEM #	PART #	DESCRIPTION
15	WC-889	VALVE, DUMP LEFT 120V 12W ALPHA'S/D1000/GEM-12/TLP
16A <sup>1</sup>	WC-2977K	KIT, SPRAYHEAD FITTING METAL
16B <sup>2</sup>	WC-2977-101K	KIT, SPRAYHEAD FITTING PLASTIC
17	WC-29044	SLEEVE, OVERFLOW ASSY GEN USE
18	WC-29025	SPRAYHEAD, PURPLE ADVANCE FLOW
19	WC-37255	KIT, DUAL VALVE WATER INLET
20	WC-1200	CORD, 14/3 SJTO 6' BLK W/PLUG
21	WC-1412	CORD GRIP, 3/4" FOR METAL CORD TO .81"OD
22	WC-390168	LABEL, UCM OVERLAY TB/TBP 1-BATCH CURTIS LOGO
23	WC-390241	LABEL, FLAVOR OPTIONS & BREW BUTTONS
24A <sup>1</sup>	WC-4320	O'RING, 0.487I.D.x 0.693OD x0.103CS BUNA-N #112
24B <sup>2</sup>	WC-43089	GASKET, 1.00OD X .625 I.D. X .030 THK WHITE EPDM 70 SHORE
25A <sup>1</sup>	WC-4213	NUT, 5/8 LOCK PLATED
25B <sup>2</sup>	WC-4212-02	NUT, 5/8-18 JAM PLASTIC

<sup>1</sup>Units built 05/15/17 and later.

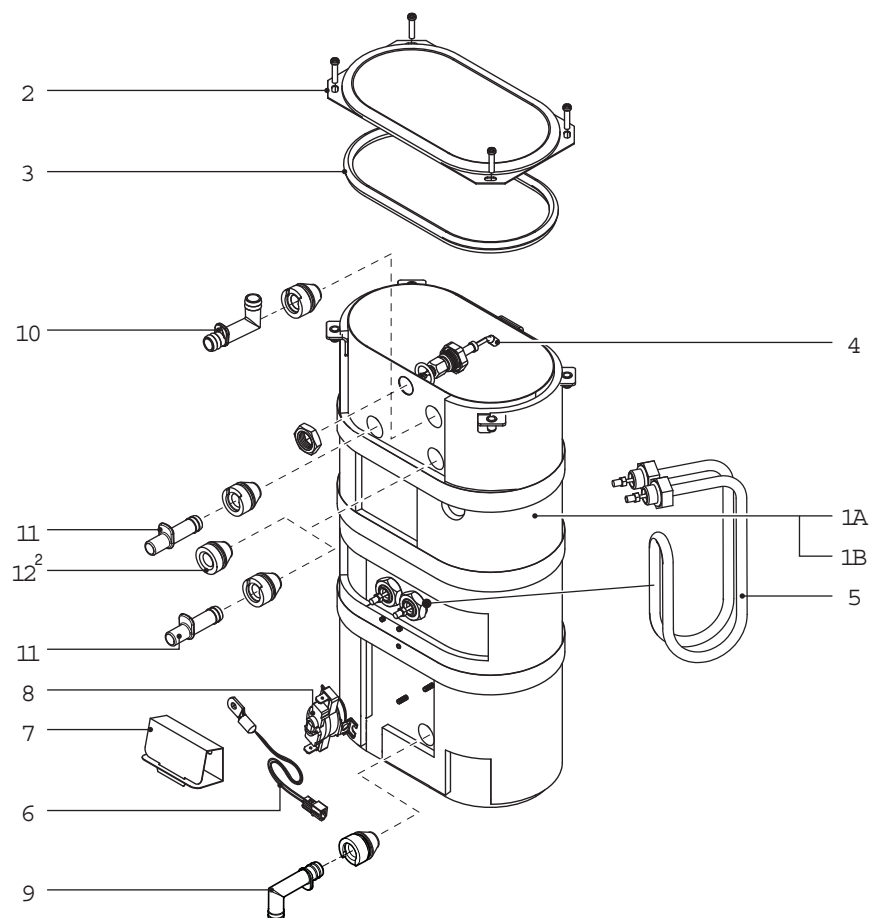
<sup>2</sup>Units built before 05/15/17. The plastic fitting may be replaced with a stainless steel fitting, O-ring, and nut (item 16A). The brew settings for the unit must be changed when changing fitting types. See the instructions that come with the new fitting.

## TBS Series - Recommended Parts to Stock

ITEM #	PART #	DESCRIPTION
11	WC-8556	HEATSINK, ASSY DV ALPDS/D500AP TCTD/PTTD
12	WC-102	SWITCH, TOGGLE NON-LIT SPST 15A 125/6A 250VAC RESISTIVE
13	WC-5310	TUBE, 5/16 ID x 1/8W SILICONE
14	WC-5231	COMPOUND, SILICONE 5 OZ
15	WC-889	VALVE, DUMP LEFT 120V 12W ALPHA'S/D1000/GEM-12/TLP

ITEM #	PART #	DESCRIPTION
16A	WC-2977K	KIT, SPRAYHEAD FITTING METAL
18	WC-29025	SPRAYHEAD, PURPLE ADVANCE FLOW
19	WC-37255	KIT, DUAL VALVE WATER INLET

## WC-6277/WC-75236 - Tank Assembly



## WC-6277/WC-75236 - Tank Assembly - Parts List

ITEM #	PART #	DESCRIPTION
1A	WC-6277	TANK, COMPLETE 1600W 120V D500GT/TCTS/PTT/CBS
1B <sup>1</sup>	WC-75236	TANK, ASSY D500GT/H/TCTS/PTT3/ CBS W/WC-904 HEATING ELEMENT
2	WC-5853-102	COVER, TOP HEATING TANK GEN USE
3	WC-43062	GASKET, TANK LID
4	WC-5527K	KIT, PROBE WATER LEVEL O-RING & NUT
5	WC-904-04	KIT,ELEMENT, HEATING 1.6KW120V W/ JAM NUT & SILICONE O-RING
6	WC-1438-101	SENSOR, TEMPERATURE TANK

ITEM #	PART #	DESCRIPTION
7	WC-4394	GUARD, SHOCK/HEATING ELEMENT FOR SINGLE HEATING ELEMENT
8	WC-523	THERMOSTAT, MANUAL RESET 120/ 240 VAC 25A 220 DEG F MAX
9	WC-37365	KIT, FITTING TANK INLET
10	WC-37266	KIT, FITTING TANK OVERFLOW
11	WC-37317	KIT, STRAIGHT FITTING & BUSHNG 8mm GEN USE
12 <sup>2</sup>	WC-2630	BUSHING, CONICAL BLIND GEN USE

<sup>1</sup> For units without hot water faucet, specify that item 12 be installed in location shown when ordering

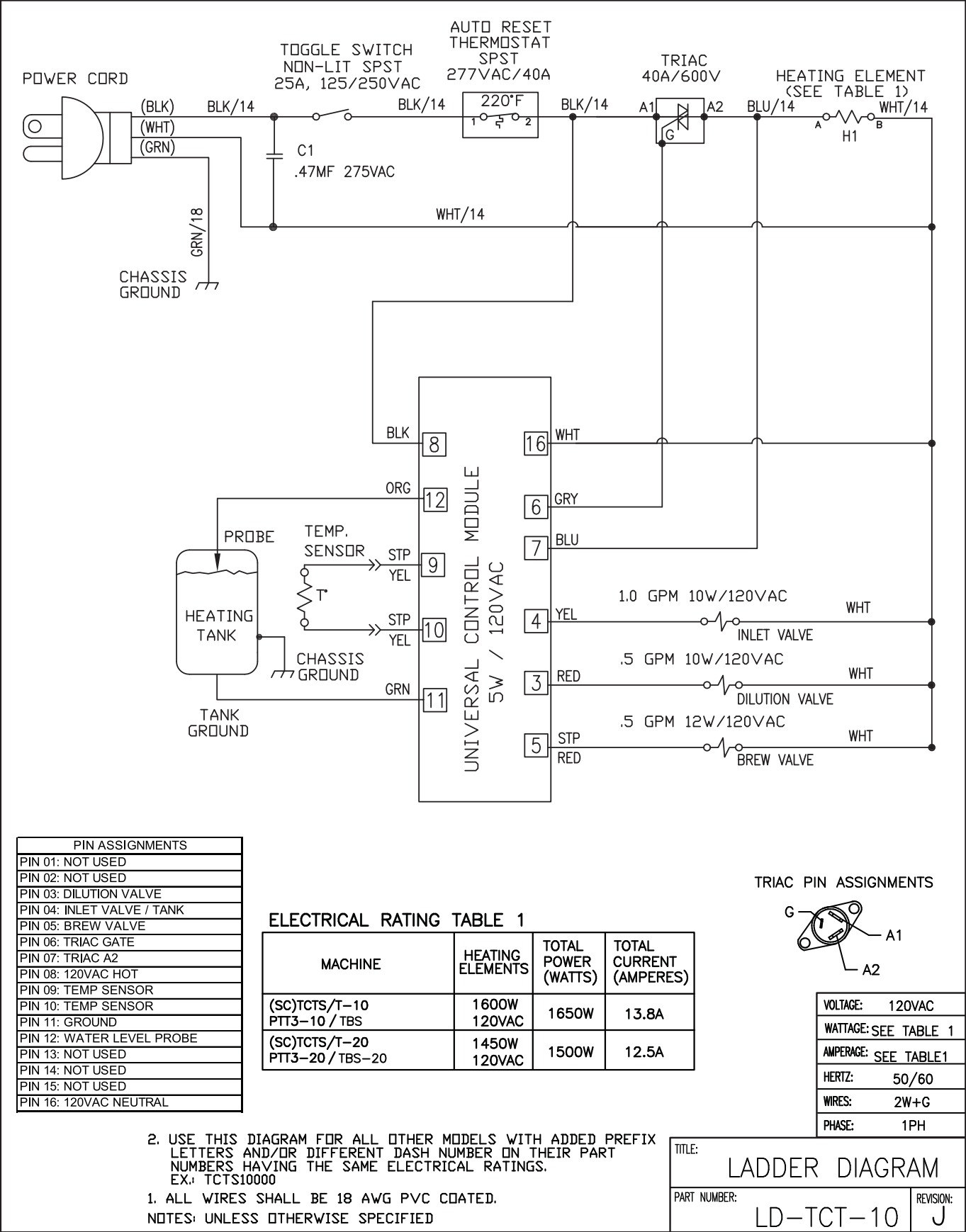
<sup>2</sup> For units without hot water faucet

## WC-6277/WC-75236 - Recommended Parts to Stock

ITEM #	PART #	DESCRIPTION
3	WC-43062	GASKET, TANK LID
4	WC-5527K	KIT, PROBE WATER LEVEL O-RING & NUT
5	WC-904-04	KIT,ELEMENT, HEATING 1.6KW120V W/ JAM NUT & SILICONE O-RING
6	WC-1438-101	SENSOR, TEMPERATURE TANK
7	WC-4394	GUARD, SHOCK/HEATING ELEMENT FOR SINGLE HEATING ELEMENT

ITEM #	PART #	DESCRIPTION
8	WC-523	THERMOSTAT, MANUAL RESET 120/ 240 VAC 25A 220 DEG F MAX
9	WC-37365	KIT, FITTING TANK INLET
10	WC-37266	KIT, FITTING TANK OVERFLOW
11	WC-37317	KIT, STRAIGHT FITTING & BUSHNG 8mm GEN USE

TB - 120 Volts



**WARNING:**

**Electric Shock Hazard** - the following procedures are to be performed only by a qualified service technician. Turn off power when replacing components. Neither Wilbur Curtis Co., Inc. nor the seller can be held responsible for the interpretation of this information, or any liability in connection with its use.

**Scald and Burn Hazard** - keep body parts clear of hot surfaces during troubleshooting.



**IMPORTANT:** If it is necessary to replace the G3 universal control module (UCM), always check all inlet, dump (brew), bypass\* and dilution\* valve coils for a short and replace the valve as necessary, before replacing the module. See the **Valve Test Procedure**, below to test for defective valves. \*Some units do not have this function, see the ELECTRICAL SCHEMATIC.

**Troubleshooting Guidelines**

- If an error message appears on the display, consult the ERROR CODES section before troubleshooting.
- A brewer that is not level may not function properly. Make sure the brewer is properly leveled before proceeding.
- This troubleshooting guide identifies some, but not all, of the possible causes for common problems that can occur.
- Use this troubleshooting guide along with the appropriate ELECTRICAL SCHEMATIC.

**Valve Test Procedure**

Use a digital multi-meter to measure the resistance of valve coils.

Measure the resistance across the valve coil terminals with the wiring harness disconnected. Reverse the meter leads on the terminals and measure the resistance in the opposite direction. A resistance of less than 100 ohms, in either direction, indicates a shorted coil. The valve must be replaced.

If a shorted coil is not detected, test for an open coil:

- 1 Reconnect the valve terminals to the wiring harness.
- 2 Power up the brewer with the appropriate cover removed to allow access to the valve.
- 3 Run a brew cycle while monitoring the voltage at the valve coil terminals. If voltage is present on the terminals, you should hear the valve click open/closed at the moment power is applied or removed from the terminals. The inlet valve should open any time the water tank is not full. If the valve does not open, replace the valve. If voltage is not detected, first check the wiring. If the wiring is OK, replace the UCM.

**Water Not Hot Enough**

- 1 If the water heats, but is not hot enough, first check for the correct temperature setting on the control panel. Reprogram as necessary.
- 2 If the temperature setting is OK, and the actual water temperature does not match setting on the control panel, replace the temperature sensor.

**Water Heats More Slowly Than Usual**

- 1 Check for power across the terminals of the heating element(s). If power is being supplied, disconnect the heating element(s) and check for continuity. Replace a heating element if the resistance is too high (nominal resistance is 13 Ohms).
- 2 If there is no power to the heating element(s), check the wiring to any element that does not have the proper voltage across it. Also check for corroded connections anywhere between the power cord and the heating element(s).

### Water Does Not Heat At All

- Check to see if the water level in the tank is in contact with the water level probe. If not, see *Tank Does Not Fill*. The water will not heat unless it is in contact with the probe.
- If the water heats, but is not hot enough, see *Water Not Hot Enough*.
- If **Ready to brew** appears on the display, but the water is not hot, check the resistance across the leads of the temperature sensor. If the resistance is less than 10 k and the water is not hot, replace the temperature sensor. If the sensor resistance is above 10 k when the water is cool, replace the universal control module (UCM).

If **Heating...** appears on the display, but the water is not hot, follow the steps below. The following steps are performed with the rear toggle switch in the ON position.

- 1 Check for power across the terminals of the heating element(s). If power is being supplied, remove the wires and check for an open heating element.
- 2 If there is no power to the element(s), trace the circuit back (using the ELECTRICAL SCHEMATIC) to the power cord to find out where power is lost. If there is power into the triac but not out, see the following step.
- 3 If there is power into a triac, but not out, check for power at the gate terminal. Also check the wire to A2 from the UCM. If the connections are good and power is being supplied to the triac, but there is no voltage out of A2, replace the triac. If power is not being supplied from the UCM, but **Heating...** appears on the display, check the wiring from the UCM to the triac. If the wiring is OK, replace the UCM.

### Water Too Hot (Boiling or Excessive Steaming)



**IMPORTANT:** Before proceeding, make sure that the control panel temperature is adjusted to compensate for higher elevations. The factory setting is 200°F (93°C). Reduce the temperature setting two degrees for every 1000 feet of elevation.

- 1 If **Over Temp Sensor** or **Ready to Brew** appears on the display and the water is too hot, go to *Over Temp Sensor Error Message*.
- 2 If the display reads **Heating** constantly, first check to make sure that the temperature sensor is attached tightly to the tank and that heat sink compound was used. A properly mounted sensor should have a resistance of around 7 k when the water is hot. If not, replace the sensor.
- 3 Check to see if the universal control module (UCM) constantly has power output to the triac, regardless of the resistance of the temperature sensor. If so, the UCM is probably bad.
- 4 If the UCM is working properly, check for a bad triac.

### Over Temp Sensor Error Message

This error message indicates that the universal control module (UCM) has detected a water overheating problem. The UCM is reading a water temperature in the tank above 210°F (99°C). If the water temperature is too hot, but **Heating...** appears on the display, see *Water Too Hot*. Once the malfunction causing the error is corrected, the error message must be cleared. To reset the brewer and return to normal operation, turn the toggle switch on the back of the brewer to the OFF position for 5 seconds, then back on.

- 1 Check for power at the gate terminal on the triac. If there is no power at the triac gate terminal but the heating elements are always on, replace the triac.
- 2 Turn off power to the brewer and allow water tank to cool. Once cool, turn power back on while monitoring the triac gate voltage. During normal operation, power should be applied to the gate terminal, then drop to below 1 Vac. The universal control module (UCM) should be replaced if power is applied to the triac gate constantly even though **Ready to brew** or **Over Temp Sensor** appears on the display.
- 3 If the UCM is operating normally, check for a false over-temp error caused by the temperature sensor. Check the resistance across the leads of the temperature sensor. If the resistance is less than 10 k when the water is cool, replace the temperature sensor.

**System Fault Messages**

An error message will appear on the screen in the event of a malfunction under the following conditions:

- 1 Water level overflow. This error indicates that either there is not enough incoming water flow/pressure or a water overflow condition (unit will stop functioning).
- 2 Break in temperature control circuit.
- 3 Excess temperature in heating tank.

If any of the errors below appear on the screen, turn off the main power toggle switch and call for service.

ERROR MESSAGE	WARNING DESCRIPTION	CAUSE
Water Level Error	Fill run error/Overflow	The water inlet valve has either been open for more than 10 minutes on the initial tank fill or has been open for more than 30 seconds* in normal operation.
Sensor Error	Open Probe	Break in the temperature thermistor circuit.
Over Temp. Error	Excess Temperature	The sensor is reading that temperature in the heating tank has risen above 210°F (99°C).

\* 120 seconds for models with water tanks larger than 2 gallons.



Wilbur Curtis Co., Inc. certifies that its products are free from defects in material and workmanship under normal use. The following limited warranties and conditions apply:

- 3 years, parts and labor, from original date of purchase on digital control boards
- 2 years, parts, from original date of purchase on all other electrical components, fittings and tubing
- 1 year, labor, from original date of purchase on all other electrical components, fittings and tubing

Additionally, Wilbur Curtis Co., Inc. warrants its grinding burrs for forty (40) months from the date of purchase or 40,000 pounds of coffee, whichever comes first. Stainless steel components are warranted for two (2) years from the date of purchase against leaking or pitting. Replacement parts are warranted for ninety (90) days from the date of purchase or for the remainder of the limited warranty period of the equipment in which the component is installed.

All in-warranty service calls must have prior authorization. For authorization, call the Technical Support Department at 800-995-0417. Additional conditions may apply. Go to [www.wilburcurtis.com](http://www.wilburcurtis.com) to view the full product warranty information.

## CONDITIONS & EXCEPTIONS

The warranty covers original equipment at time of purchase only. Wilbur Curtis Co., Inc., assumes no responsibility for substitute replacement parts installed on Curtis equipment that have not been purchased from Wilbur Curtis Co., Inc. Wilbur Curtis Co., Inc. will not accept any responsibility if the following conditions are not met. The warranty does not cover:

- **Adjustments and cleaning:** *The resetting of safety thermostats and circuit breakers, programming and temperature adjustments are the responsibility of the equipment owner. The owner is responsible for proper cleaning and regular maintenance of this equipment.*
- **Replacement of items subject to normal use and wear:** *This shall include, but is not limited to, spray heads, faucets, light bulbs, shear disks, "O" rings, gaskets, silicone tubing, silicone elbows, canister assemblies, whipper chambers and plates, mixing bowls, agitation assemblies and whipper propellers.*

The warranty is void under the following circumstances:

- **Improper operation of equipment:** *The equipment must be used for its designed and intended purpose and function.*
- **Improper installation of equipment:** *This equipment must be installed by a professional technician and must comply with all local electrical, mechanical and plumbing codes.*
- **Improper voltage:** *Equipment must be installed at the voltage stated on the serial plate supplied with this equipment.*
- **Improper water supply:** *This includes, but is not limited to, excessive or low water pressure and inadequate or fluctuating water flow rate.*
- **Damaged in transit:** *Equipment damaged in transit is the responsibility of the freight company and a claim should be made with the carrier.*
- **Abuse or neglect (including failure to periodically clean or remove lime accumulations):** *The manufacturer is not responsible for variation in equipment operation due to excessive lime or local water conditions. The equipment must be maintained according to the manufacturer's recommendations.*

**Repairs and/or Replacements** are subject to Curtis' decision that the workmanship or parts were faulty and the defects showed up under normal use. All labor shall be performed during regular working hours. Overtime charges are the responsibility of the owner. Charges incurred by delays, waiting time, or operating restrictions that hinder the service technician's ability to perform service is the responsibility of the owner of the equipment. This includes institutional and correctional facilities. Wilbur Curtis Co., Inc. will allow up to 100 miles, round trip, per in-warranty service call.

**Return Merchandise Authorization (RMA):** All claims under this warranty must be submitted to the Wilbur Curtis Technical Support Department prior to performing any repair work or return of this equipment to the factory. **All returned equipment must be properly re-packaged in the original carton and received by Curtis within 45 days following the issuance of a RMA.** No units will be accepted if they are damaged in transit due to improper packaging. **NO UNITS OR PARTS WILL BE ACCEPTED WITHOUT A RETURN MERCHANDISE AUTHORIZATION (RMA). THE RMA NUMBER MUST BE MARKED ON THE CARTON OR SHIPPING LABEL. All warranty claims must be submitted within 60 days of service. Invoices will not be processed or accepted without a RMA number. Any defective parts must be returned in order for warranty invoices to be processed and approved.** All in-warranty service calls must be performed by an authorized service agent. Call the Wilbur Curtis Technical Support Department to find an agent near you.