



# Assembly Instructions



Tools needed: 17mm or 11/16 Socket Wrench, 10mm or 13/32" Socket Wrench and a pliers.

Please refer to the diagrams on Page 2 for assistance with assembly.

Dear Valued Customer,

Thank you for your purchase. If you encounter any missing parts or difficulty in assembly etc., please call our toll-free customer service line at 1-800-261-4112 for courteous and immediate resolution to your problem.

Sincerely,

National Public Seating

## **Dolly Frame assembly-**

1. Attach Front frame (Part A) to right table support frame (Part B) using two 2-1/2" bolts and tighten with lock nuts.
2. Attach Front frame (Part A) to left table support frame (Part C) using two 2-1/2" bolts and tighten with lock nuts.
3. Attach Back frame (Part D) to both table support frames (Part B & C) using two 2-1/2" bolts and tighten with lock nuts.

The frame of your Dolly is now completed. Be sure that all bolts are fully tightened.

## **Caster installation-**

Install casters by firmly pushing the stems into the square tubing of the table support frames.

- ◇ It is important to make sure to install the locking casters into the back of the dolly. The back of the dolly can be identified by the rear frame which does not have a center plate.
- ◇ The non-locking casters should be installed into the tubes at the front of the dolly. Front of the dolly can be identified by the front frame which has a plate with the safety instructions.

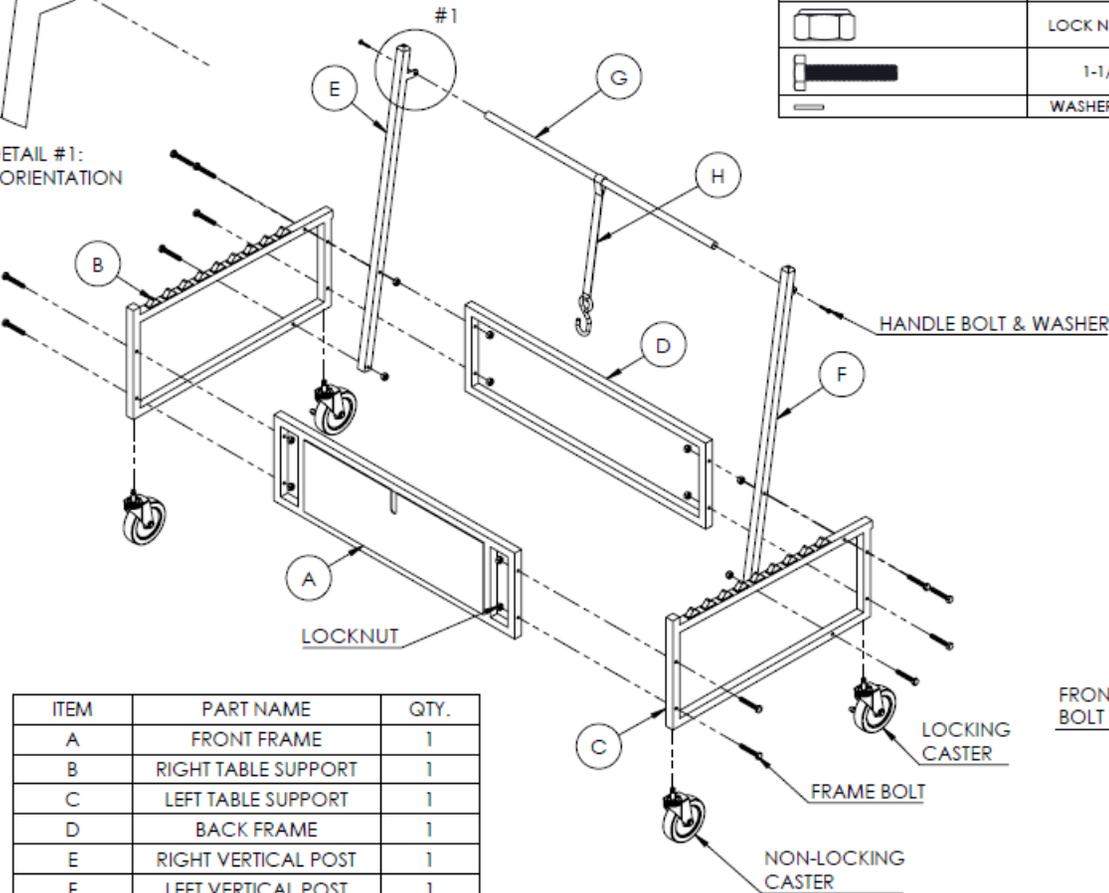
## **Handle Installation-**

1. Attach right vertical post (part E) to inside of rear of right table support frame using two 2-1/2" bolts and tighten with lock nuts.
2. Attach left vertical post (part F) to inside of rear of left table support frame using two 2-1/2" bolts and tighten with lock nuts.
3. Place strap loop (Part H) over round handle (Part G).
4. Attach Round handle (Part G) to right & left vertical posts using two 1-1/8" bolts and washers.

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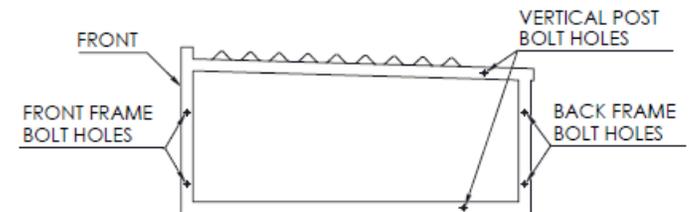
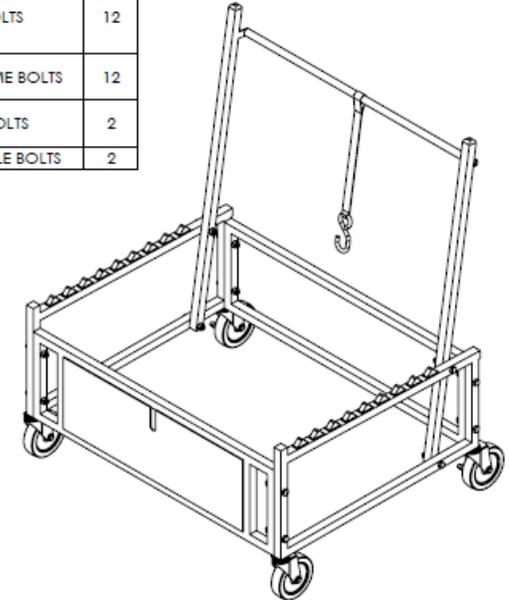
VERTICAL POST TABS  
FACE INSIDE AND  
TOWARDS DOLLY REAR

DETAIL #1:  
POST ORIENTATION



ITEM	DESCRIPTION	QTY.
	2-1/2" FRAME BOLTS	12
	LOCK NUTS FOR FRAME BOLTS	12
	1-1/8" HANDLE BOLTS	2
	WASHERS FOR HANDLE BOLTS	2

ITEM	PART NAME	QTY.
A	FRONT FRAME	1
B	RIGHT TABLE SUPPORT	1
C	LEFT TABLE SUPPORT	1
D	BACK FRAME	1
E	RIGHT VERTICAL POST	1
F	LEFT VERTICAL POST	1
G	HANDLE	1
H	STRAP W/HOOK	1



DETAIL #2:  
TABLE SUPPORT FRAME ORIENTATION