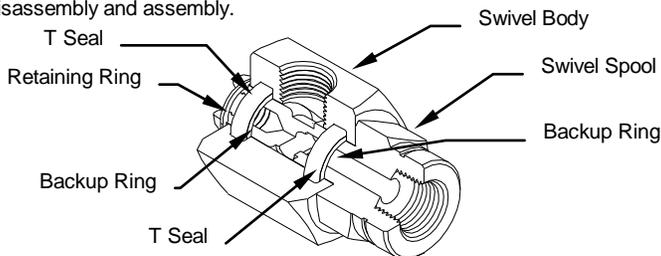


Swivel Seal Replacement (499 / 521)

R135-2S Rev. B

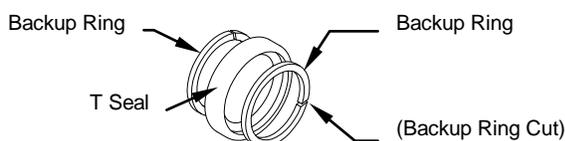
To complete a swivel seal replacement, please follow the instructions listed below:

1. Turn off fluid or gas supply, release line pressure and disconnect hoses from swivel. Coxreels recommends the use of pipe caps on the ends of the hose to eliminate the possibility of foreign materials contaminating the system and/or excessive leaking of fluid.
2. Remove the swivel from the axle by turning in a counter-clockwise direction.
3. Relocate swivel to a clean area for disassembly and assembly.



4. Remove retaining ring and push swivel spool out of swivel body.
5. Remove old seals and backup rings from body. Using a clean rag, wipe all contaminants from spool and body.
6. Carefully place T Seal and backup ring into the body seal grooves that the old ones were removed from.

- Note:**
1. Cuts in backup rings must be 90 to 270 degrees away from each other on the same T Seal.
 2. EPR – EPDM T-Seals and Backup Rings fit much more snugly into the swivel body.



7. Grease spool using Lubriplate 630-2 or equivalent.
8. Insert spool into body and replace retaining ring to complete assembly.
9. Assemble swivel to axle and re-connect hoses.
10. Turn on fluid or gas supply, pressurize and test for leaks before use of reel.



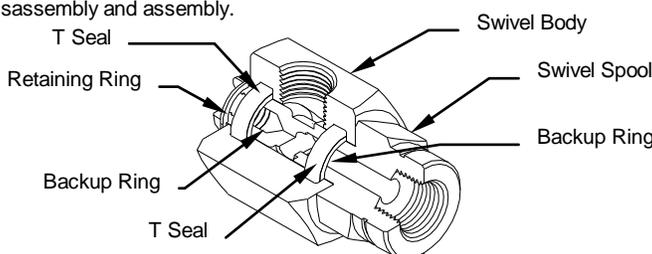
Technical Support: 1-800-269-7335

Swivel Seal Replacement (499 / 521)

R135-2S Rev. B

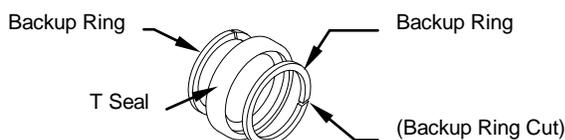
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