



423EST4WS500

ELECTRIC STEAM TABLES

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PLEASE READ THE ASSEMBLY INSTRUCTIONS THOROUGHLY FOR PROPER SETUP.

ASSEMBLY INSTRUCTIONS

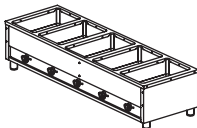
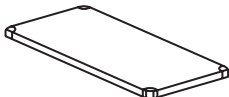
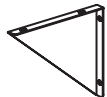

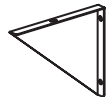

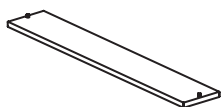



OPEN BASE STEAM TABLE



MODELS: 423EST2WO, 423EST3WO, 423EST4WO500, 423EST4WO750, 423EST5WO, 423EST2WS, 423EST3WS, 423EST4WS500, 423EST4WS750, 423EST5WS

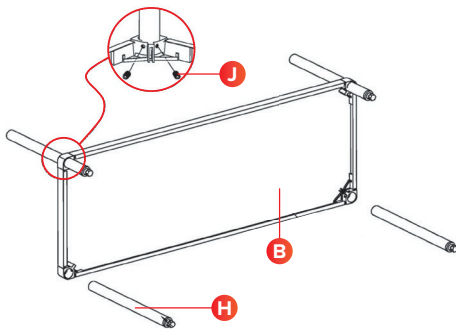
PARTS

NOTE: 2 and 3 well models do not have a middle support (E) or the three screws used to attach it.

- A** Steam Table (1) 
- B** Undershelf (2) 
- C** Left Support for Hanging Shelf (1) 
- D** Right Support for Hanging Shelf (1) 
- E** Middle Support for Hanging Shelf (1) 
- F** Poly Cutting Board (1) 
- G** Cutting Board Shelf (1) 
- H** Leg (4) 
- I** Screw M6X12 (11) 
- J** Allen Tightening Screw (20) 

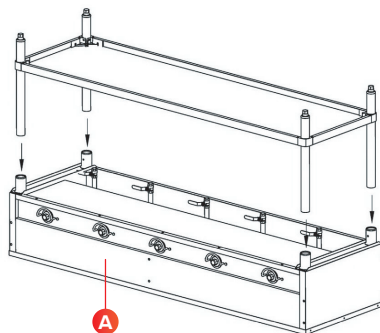
STEP 1

Insert one leg (H) into the undershelf (B) and secure on the underside of the shelf by using the preinstalled Allen tightening screws (J). Repeat for all legs.



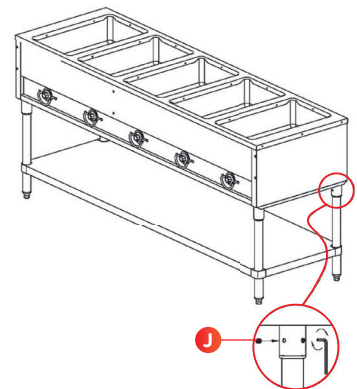
STEP 2

Turn the steam table (A) over and connect the four legs to the body of the steam table as shown. Turn unit upright.



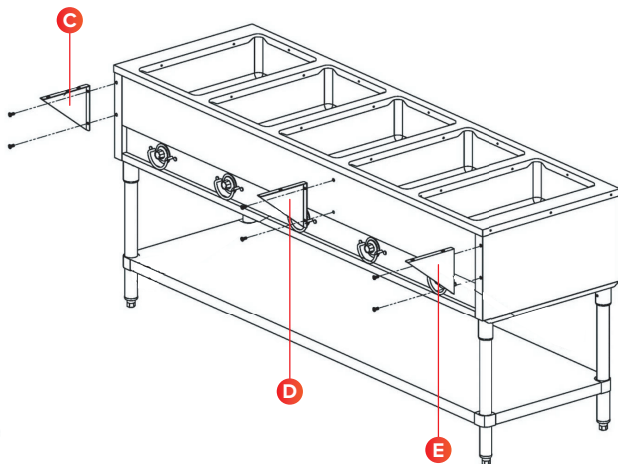
STEP 3

Tighten the preinstalled Allen tightening screws (J) using the provided Allen wrench to secure the legs in place.



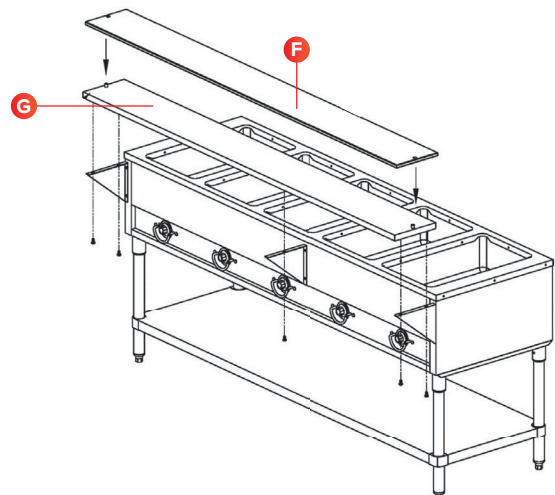
STEP 4

Attach the front shelf supports (C, D, E) to the front of the unit using the provided screws (I).



STEP 5

Attach the cutting board shelf (G) to the supports and screw into place using the provided screws (I). Align the holes on the poly cutting board (F) with the pegs on the cutting board shelf to attach.



ASSEMBLY INSTRUCTIONS

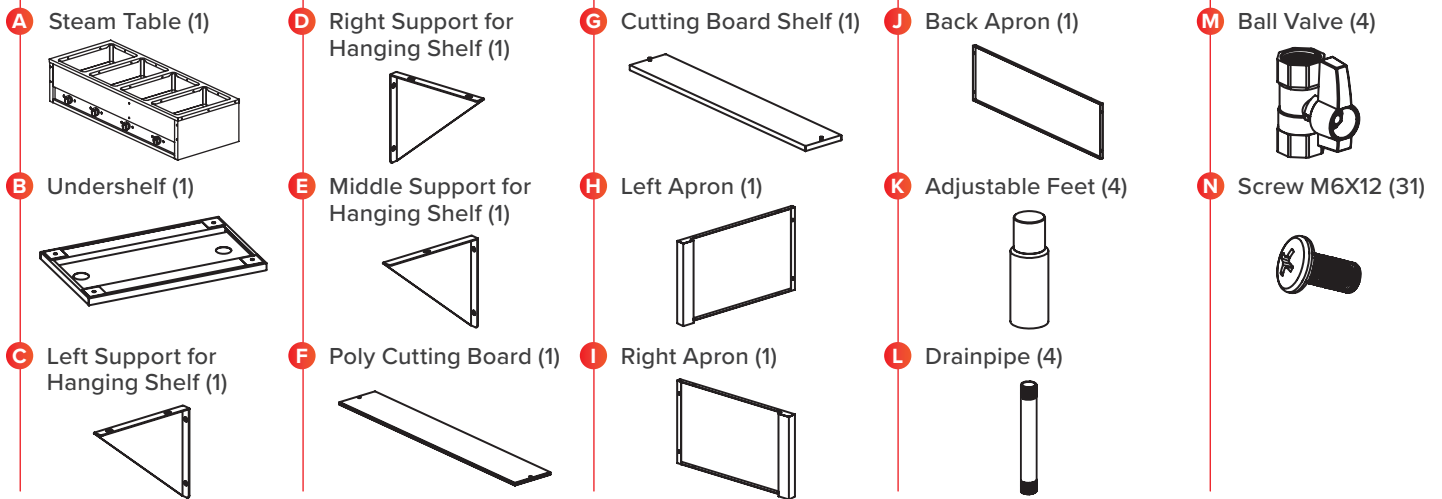
PARTIALLY ENCLOSED STEAM TABLE



MODELS: 423EST2WOPB, 423EST2WSPB, 423EST3WOPB, 423EST3WSPB, 423EST4WOPBA, 423EST4WOPBH, 423EST4WSPBA, 423EST4SPBH, 423EST5WOPB, 423EST5WSPB

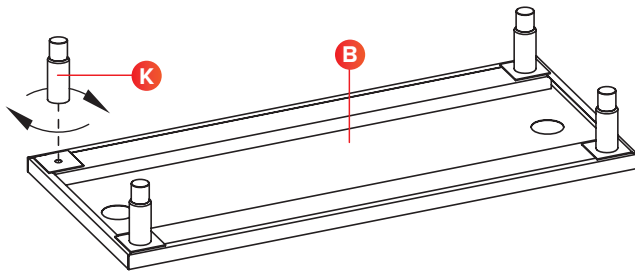
PARTS

NOTE: 2 and 3 well models do not have a middle support (E) or the three screws used to attach it.



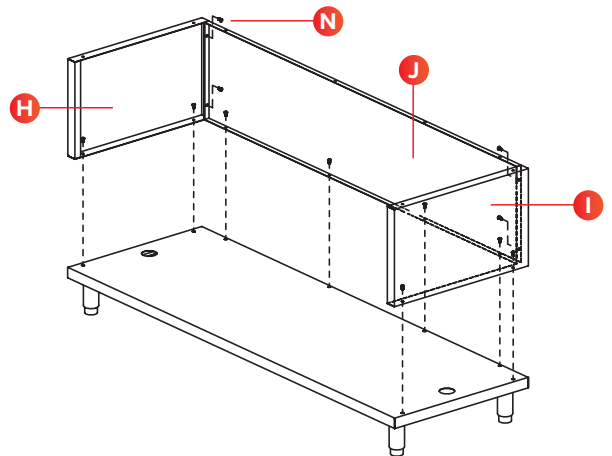
STEP 1

Insert one foot (K) into the undershelf (B) and secure on the underside of the shelf by turning into place as shown. Repeat for all feet.



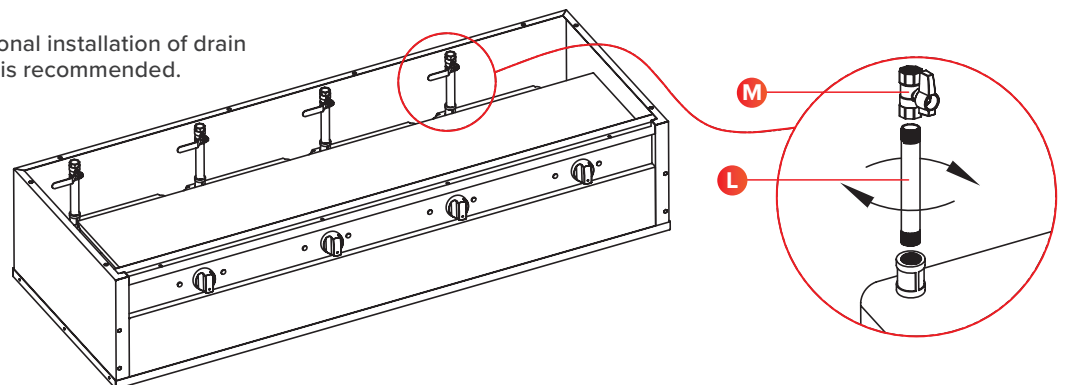
STEP 2

Turn the undershelf and feet over. Secure the side and back apron panels (H, I, J) to the base with the included screws (N).



STEP 3

For sealed models, professional installation of drain pipes (L) and ball valves (M) is recommended.



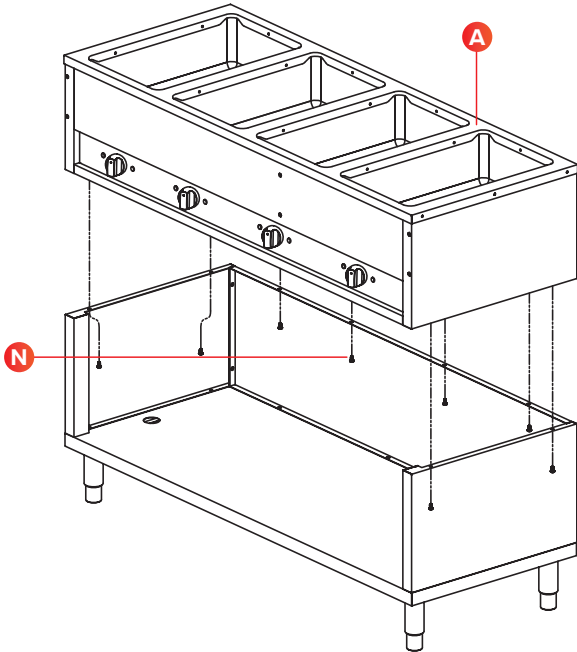
ASSEMBLY INSTRUCTIONS

PARTIALLY ENCLOSED STEAM TABLE

SERVIT HOLD IT
HEAT IT
MOVE IT

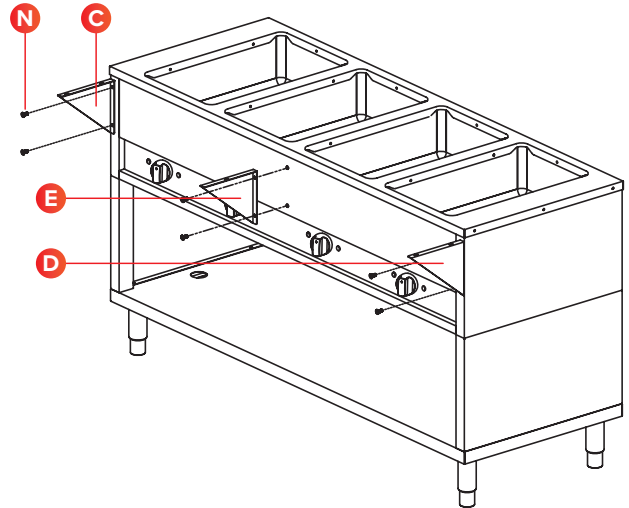
STEP 4

Connect the steam table (A) to the base of the unit using the provided screws (N).



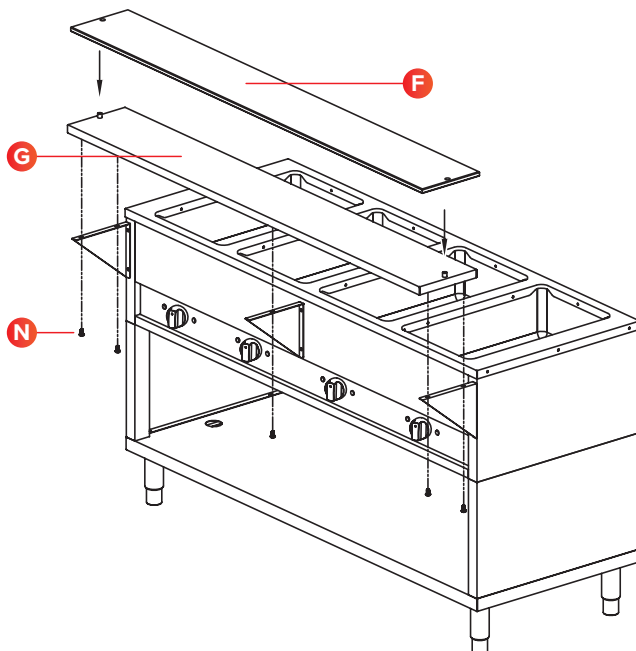
STEP 5

Attach the left, middle, and right shelf supports (C, D, E) to the front of the unit using the provided screws (N).



STEP 6

Attach the cutting board shelf (G) to the supports and screw into place using the provided screws (N). Align the holes on the poly cutting board (F) with the pegs on the cutting board shelf to attach.



ASSEMBLY INSTRUCTIONS

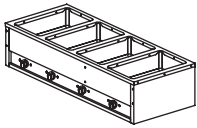
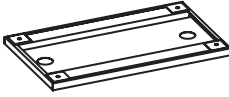




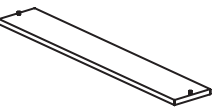
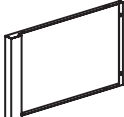
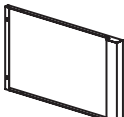





FULLY ENCLOSED STEAM TABLE



MODELS: 423EST2WOFB, 423EST3WOFB, 423EST4WOFBA, 423EST4WOFBH, 423EST5WOFB, 423EST2WSFB, 423EST3WSFB, 423EST4WSFBA, 423EST4WSFBH, 423EST5WSFB

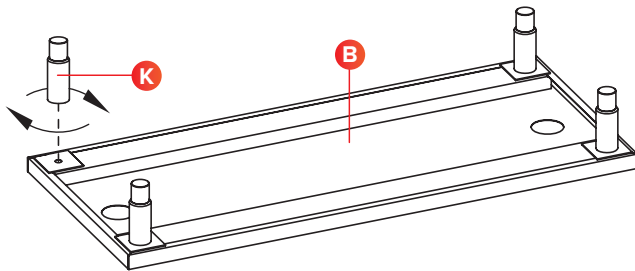
PARTS

NOTE: 2 and 3 well models do not have a middle support (E) or the three screws used to attach it.

- A** Steam Table (1)

- B** Undershelf (1)

- C** Left Support for Hanging Shelf (1)

- D** Right Support for Hanging Shelf (1)

- E** Middle Support for Hanging Shelf (1)

- F** Poly Cutting Board (1)

- G** Cutting Board Shelf (1)

- H** Left Apron (1)

- I** Right Apron (1)

- J** Back Apron (1)

- K** Adjustable Feet (4)

- L** Right Side Door (1)

- M** Left Side Door (1)

- N** Screw M6X12 (31)


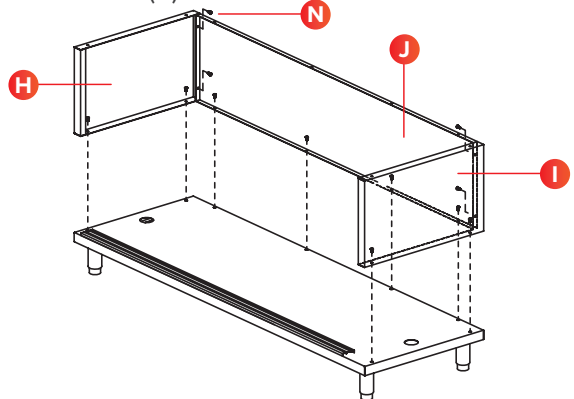
STEP 1

Insert one foot (K) into the undershelf (B) and secure on the underside of the shelf by turning into place as shown. Repeat for all feet.



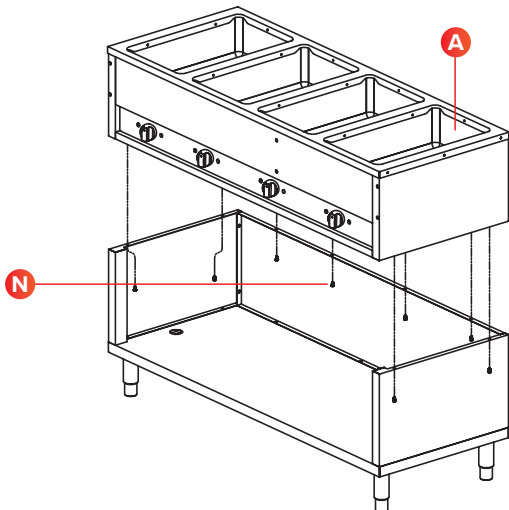
STEP 2

Turn the undershelf and feet over. Secure the side and back apron panels (H, I, J) to the base with the included screws (N).



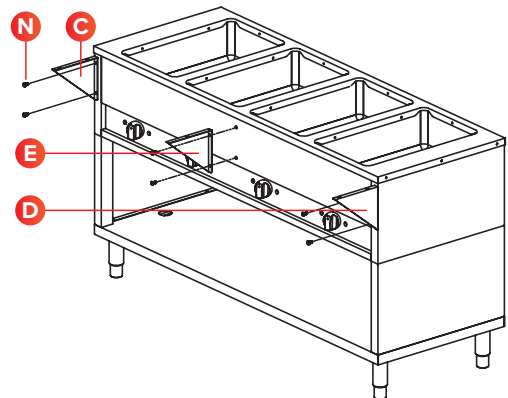
STEP 3

Connect the steam table (A) to the base of the unit using the provided screws (N).



STEP 4

Attach the left, middle, and right shelf supports (C, D, E) to the front of the unit using the provided screws (N).



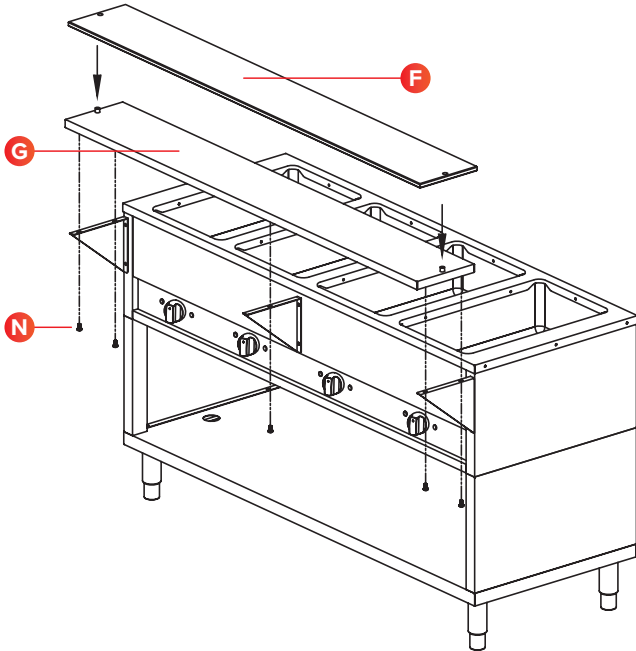
ASSEMBLY INSTRUCTIONS

FULLY ENCLOSED STEAM TABLE



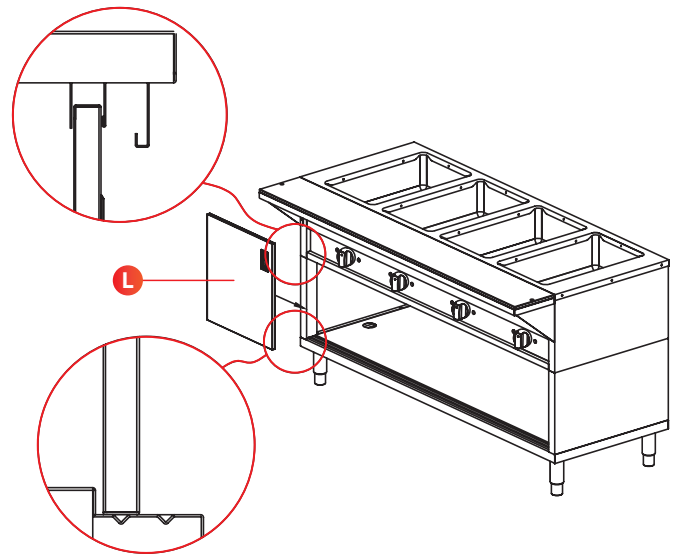
STEP 5

Attach the cutting board shelf (G) to the supports and screw into place using the provided screws (N). Align the holes on the poly cutting board (F) with the pegs on the cutting board shelf to attach.



STEP 6

Attach the right door (L) to the by securing it into the back top track then setting it on the back bottom track as shown below.



STEP 7

Repeat Step 6 for the left door (M), but place it on the front tracks as shown below.

NOTE: The doors are lockable. Do not misplace the key.

