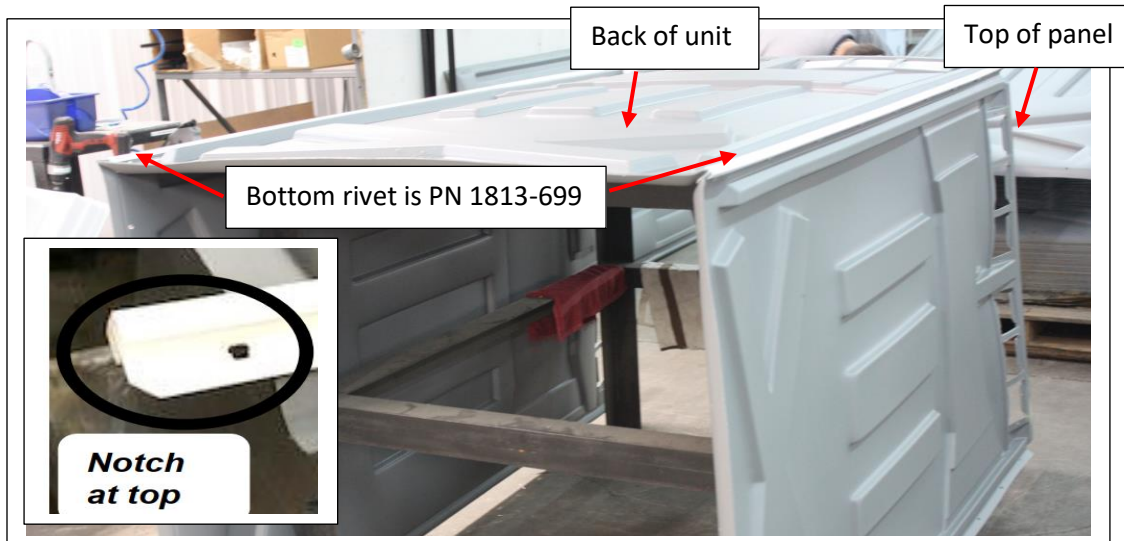


Axxis Hot Shower Assembly Instructions

Cabana: Attach 3 side panels together using 2 pieces of corner mold. Notch on corner mold goes at top of panels. All rivet heads face front of unit, washers face the back. All rivets are PN 11030 except the very bottom rivet on each corner it is PN 1813-699.

Parts: (3) cut down Axxis panels PN based on color, (2) Axxis corner mold PN based on color.

Hardware: (14) Rivets PN 11030, (2) Rivets PN 1813-699 (16) Washers PN 1705-699.



Front to Base STEP 1: Stand base up solid floor end at top. Lay front on skid.

Parts: (1) Axxis front PN based on color, (1) Shower base PN 6166-605.



Front to Base STEP 2: Remove shipping strap.

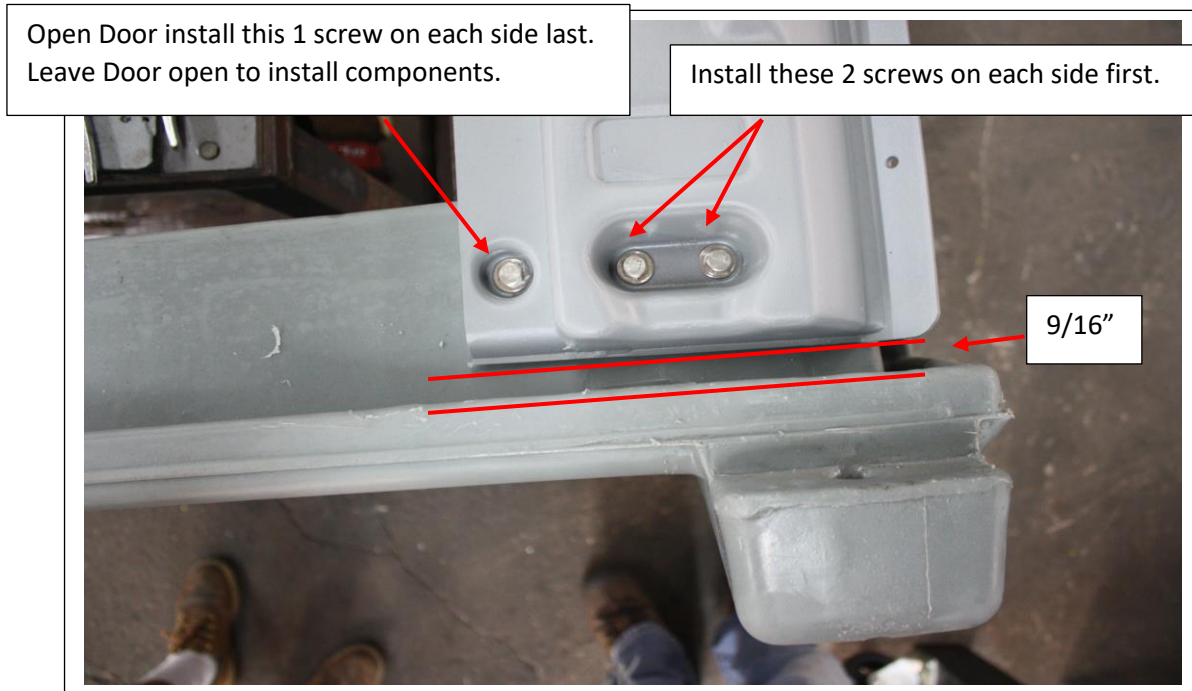


Front to base STEP 3: Align corner on front flange with corner of base on both sides.



Front to base STEP 4: NOTE: Install the 2 screws on outside of frame on each side first. Open door install the 1 screw on inside of frame on each side last. Must have 9/16" gap between bottom of front and base.

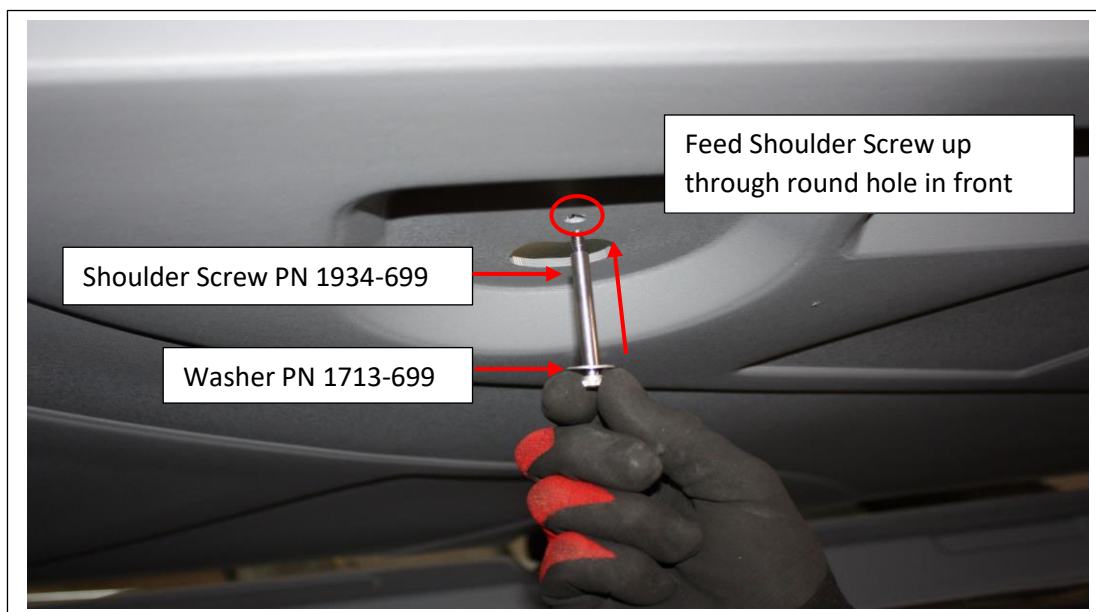
Hardware: (6) Lag Screws PN 1923-699, (6) Washers PN 1713-699.



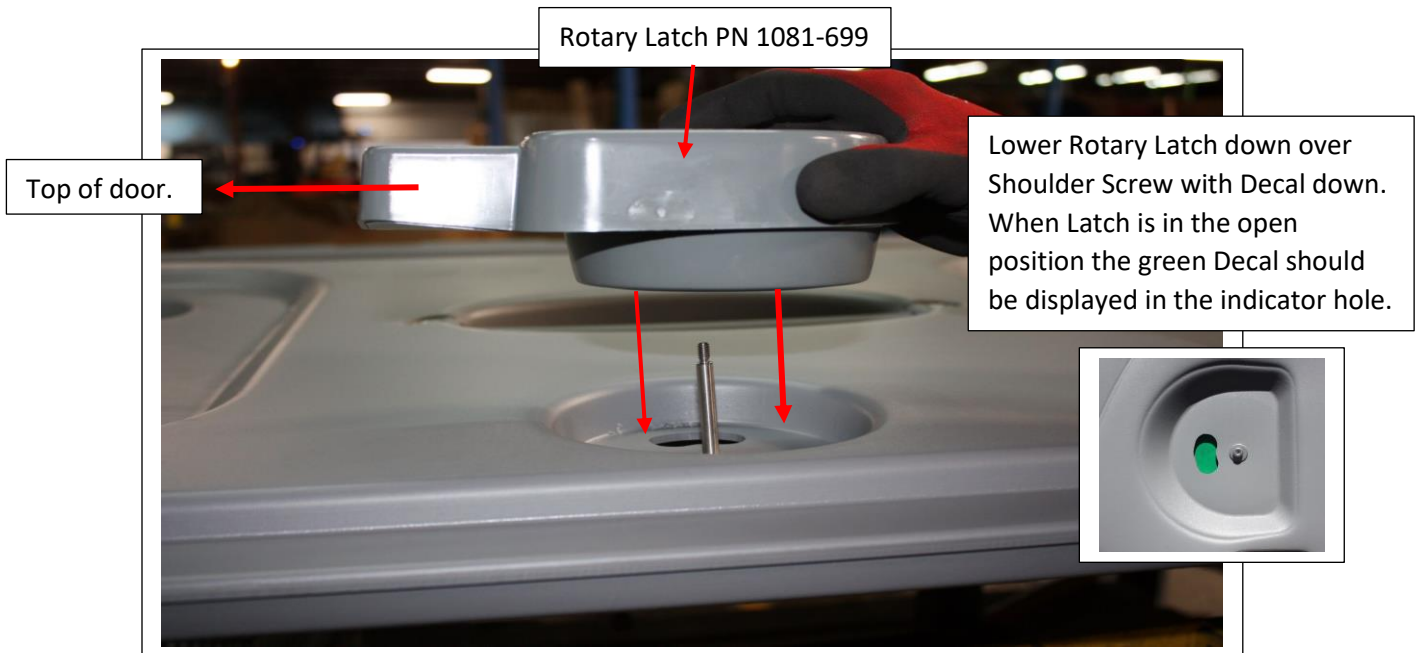
Components on front STEP 1: (Rotary Latch). Install components with Door laying open.

Parts: (1) Rotary Latch PN 1081-799.

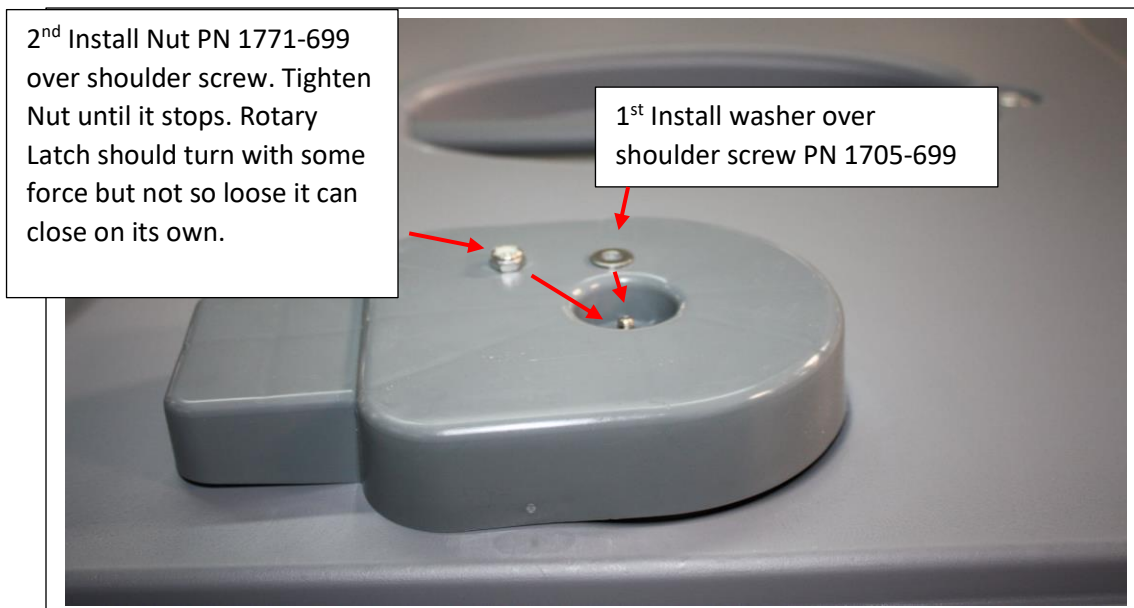
Hardware: (1) Shoulder Screw PN 1934-699, (1) Washer PN 1713-699, (1) Washer PN 1705-699, (1) Nut PN 1771-699.



Components on front STEP 1 continued: (Rotary Latch). Install Rotary Latch over shoulder screw. Latch points to top of door with decal down.

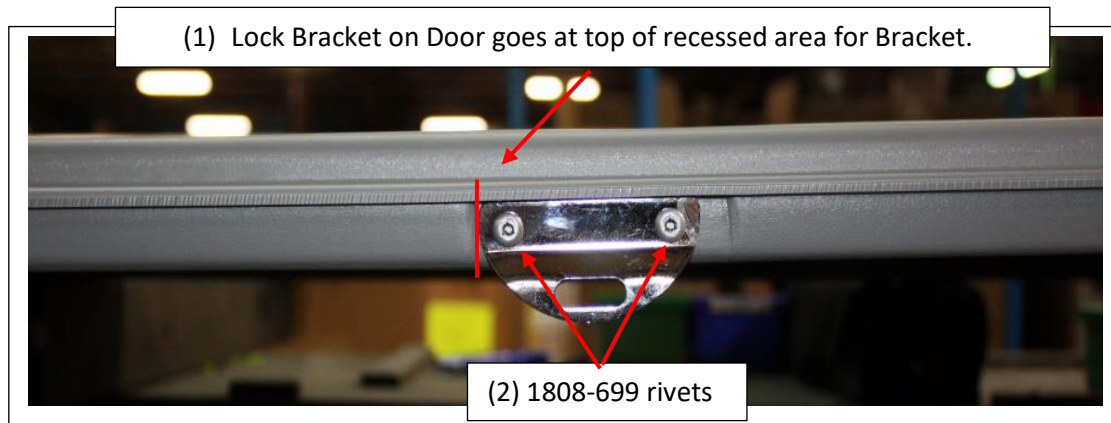
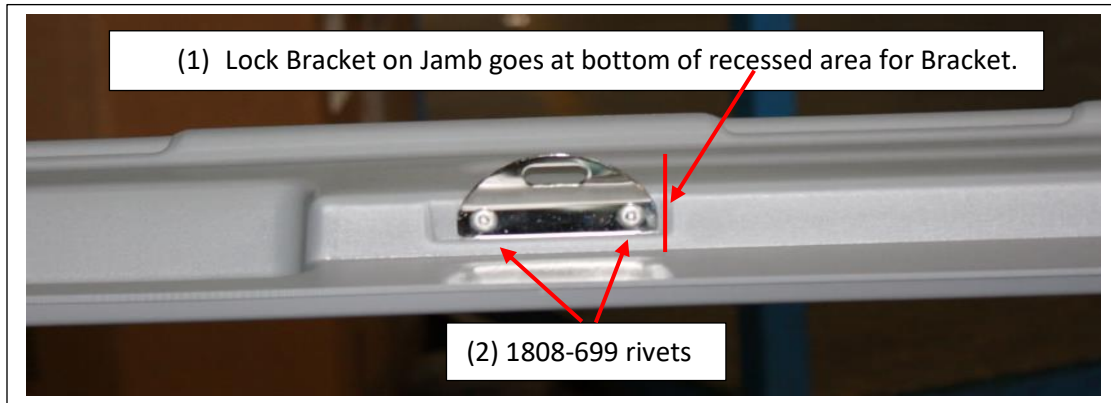


Components on front STEP 1 continued: (Rotary Latch). Install washer over shoulder screw first and then install the nut.



Components on front STEP 2: (Lock Brackets).

Hardware: (2) Lock Brackets PN 1093-699. (4) Rivets PN 1808-699.



When Door is closed the Lock Brackets should curve towards each other.



Components on front STEP 3: (Coat Hook). ****NOTE Only drill through the first wall of the door.** Using 13/64" drill bit drill rivet hole for coat hook.

**If work order calls for Coat Hook PN 1029-699.

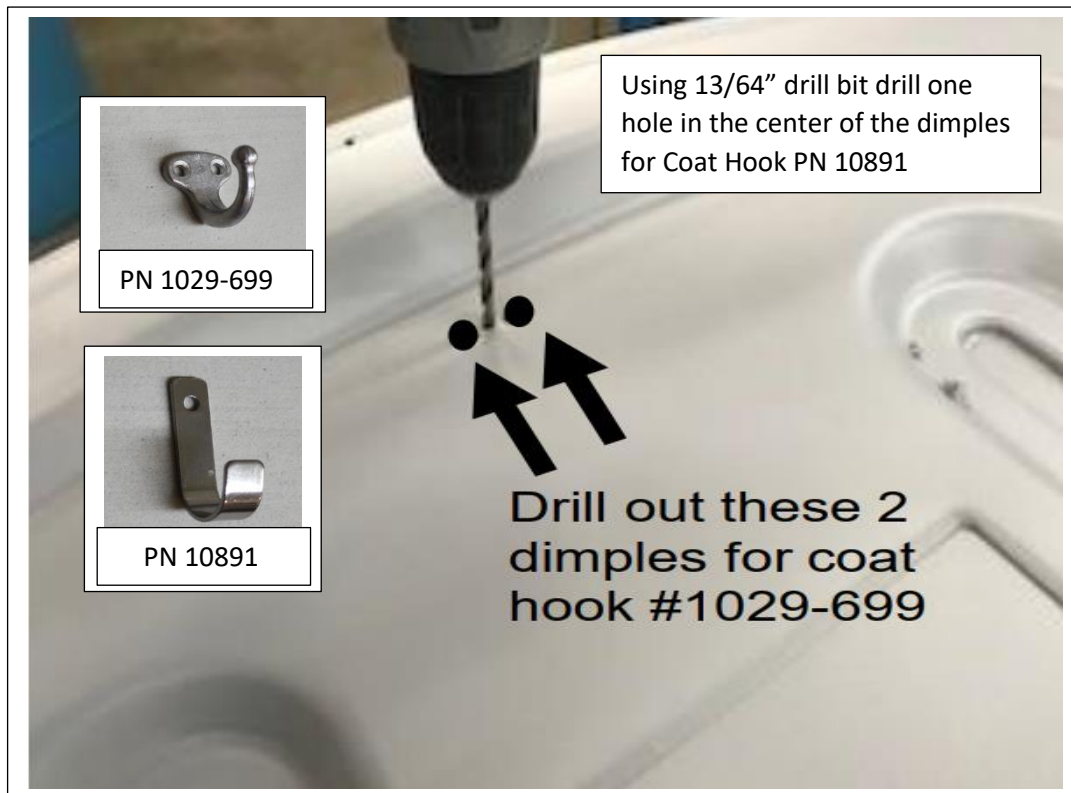
Parts: (1) Coat Hook PN 1029-699.

Hardware: (2) Rivets PN 1808-699.

**If work order calls for Coat Hook PN 10891.

Parts: (1) Coat Hook PN 10891.

Hardware: (1) Rivet PN 1808-699.

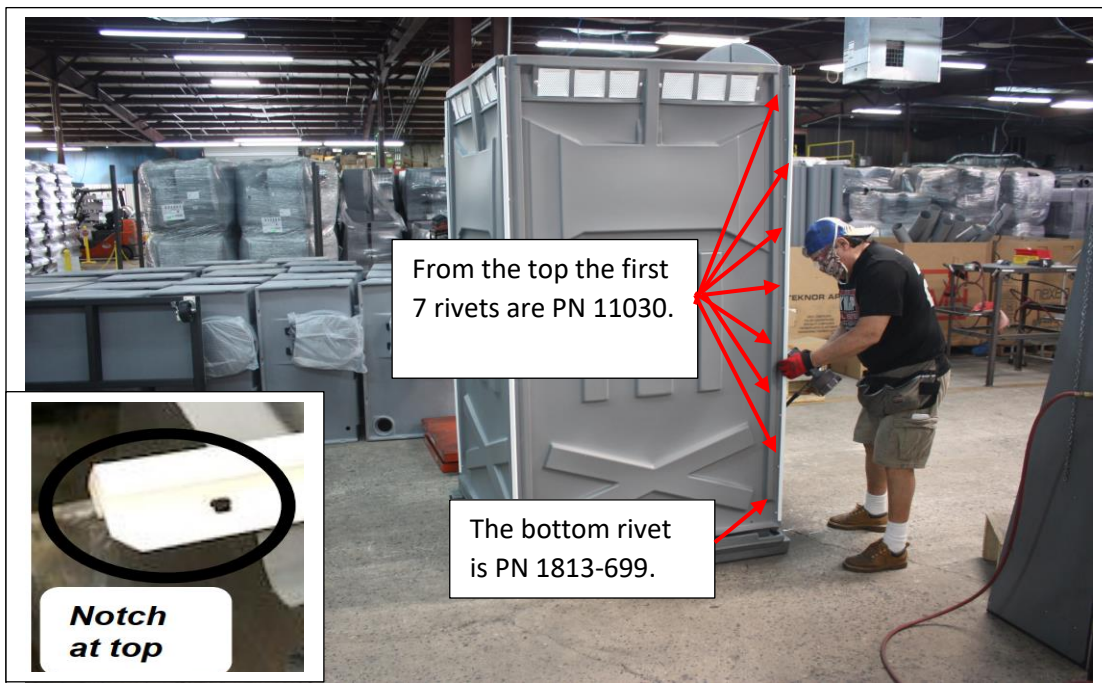


Cabana to Front and Base STEP 1: Pull Cabana onto Base.



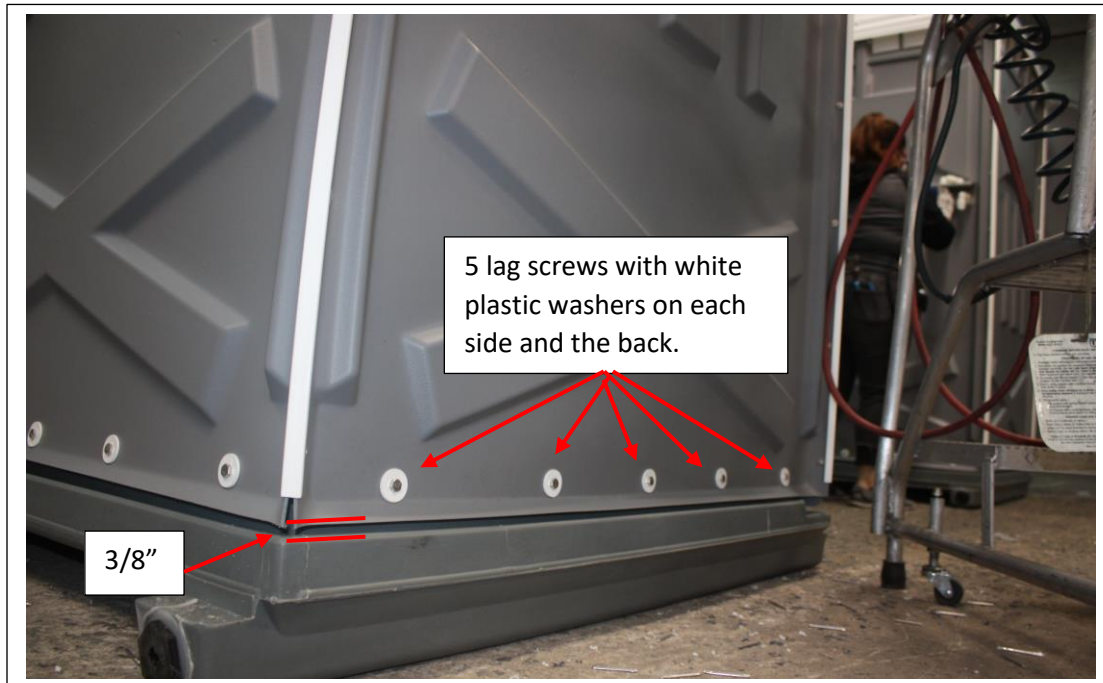
Cabana to front and base STEP 2: Connect cabana to front using (2) pieces of corner mold.

Hardware: (2) Axxis corner mold PN based on color, (14) Rivets PN 11030, (2) Rivets PN 1813-699, (16) Washers PN 1705-699.



Level cabana and attach to base: To level cabana must have a 3/8" gap between top rim of base and bottom of cabana (measure on the two back corners).

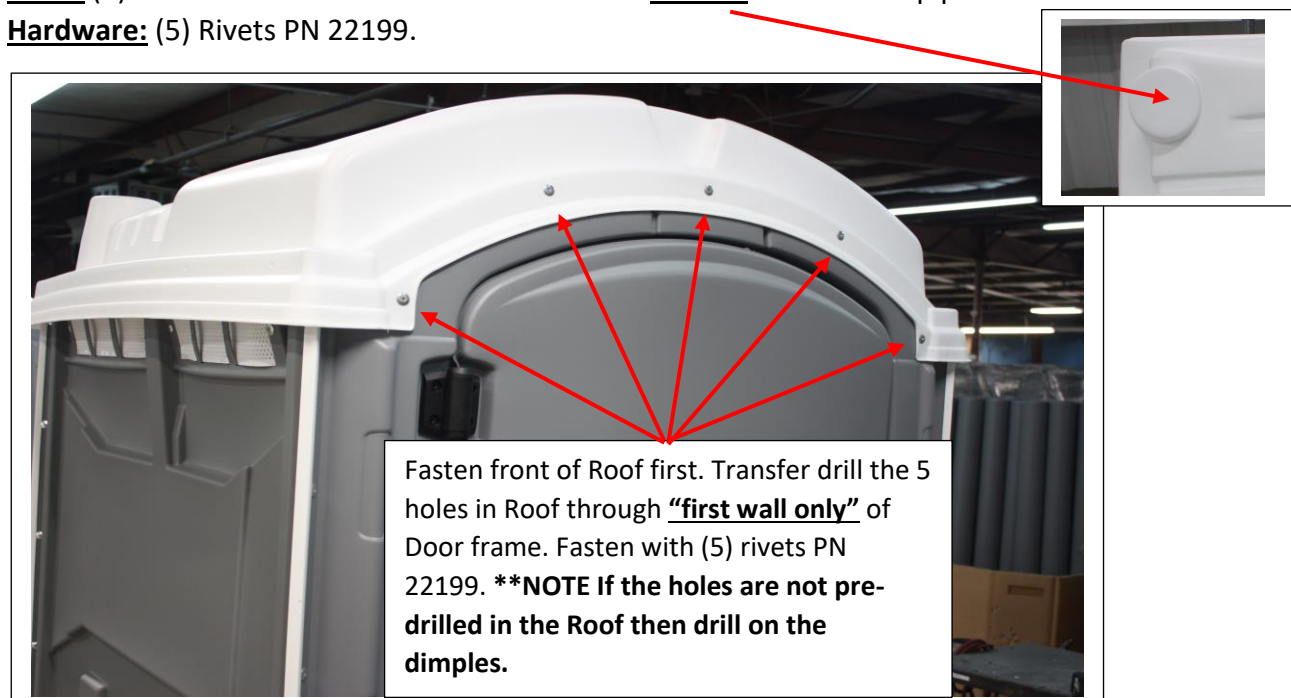
Hardware: (15) Lag screws PN 1923-699, (15) white plastic washers PN 1709-699.



Roof STEP 1: Place Roof on unit. Push Roof toward the back until Roof is tight against front of unit, center Roof on unit. Using a 13/64" drill bit transfer drill the 5 rivet holes in front of Roof into the front of unit. ****NOTE Only drill through the first wall of the door frame.** Fasten Roof using (5) Rivets PN 22199.

Parts: (1) Roof PN 23074. This is a T-22 Roof with no hole for the vent pipe.

Hardware: (5) Rivets PN 22199.



Roof STEP 2: Continue to fasten the roof. Fasten both sides first and then fasten the back last. The first hole from the front on both sides has to be transfer drilled from the inside per the pre-drilled hole in the side panel using 13/64" drill bit. All remaining holes are pre-drilled in both the Roof and Side panels. ****NOTE If the holes are not predrilled in the Roof then transfer drill from inside the unit per the pre-drilled holes in the side panels using a 13/64" drill bit.**

Hardware: (15) Rivets PN 11030, (15) Washers PN 1705-699



The first rivet hole on each side has to be transfer drilled from the inside per the pre-drilled hole in the side panel.

Interior components STEP 1: (Shelf) The shelf mounts in the back right corner. "Top" of shelf level with "bottom" of raised feature in panel. (Location indicated in picture below).

Parts: (1) Shelf PN 20845.

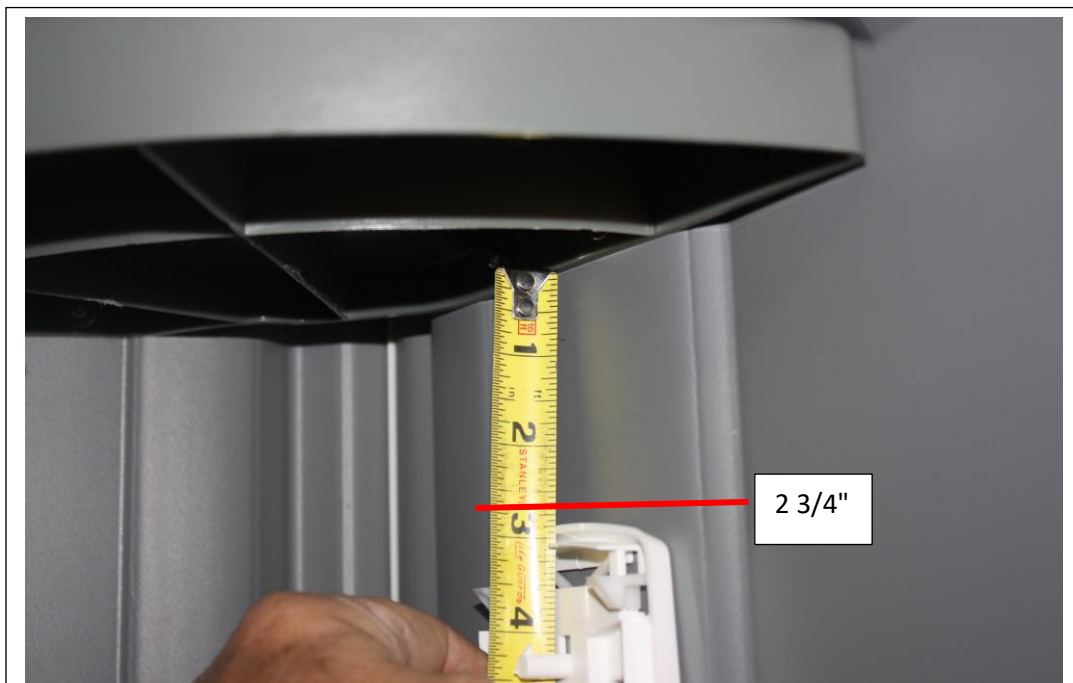


Interior components STEP 1 continued: (Shelf) Rivet location. Hold shelf in place, using a 13/64" drill bit drill from inside through shelf and wall panel at 4 locations shown below. Install rivets from the outside, washers on the inside.

Hardware: (4) Rivets PN 11030, (4) Washers PN 1705-699.



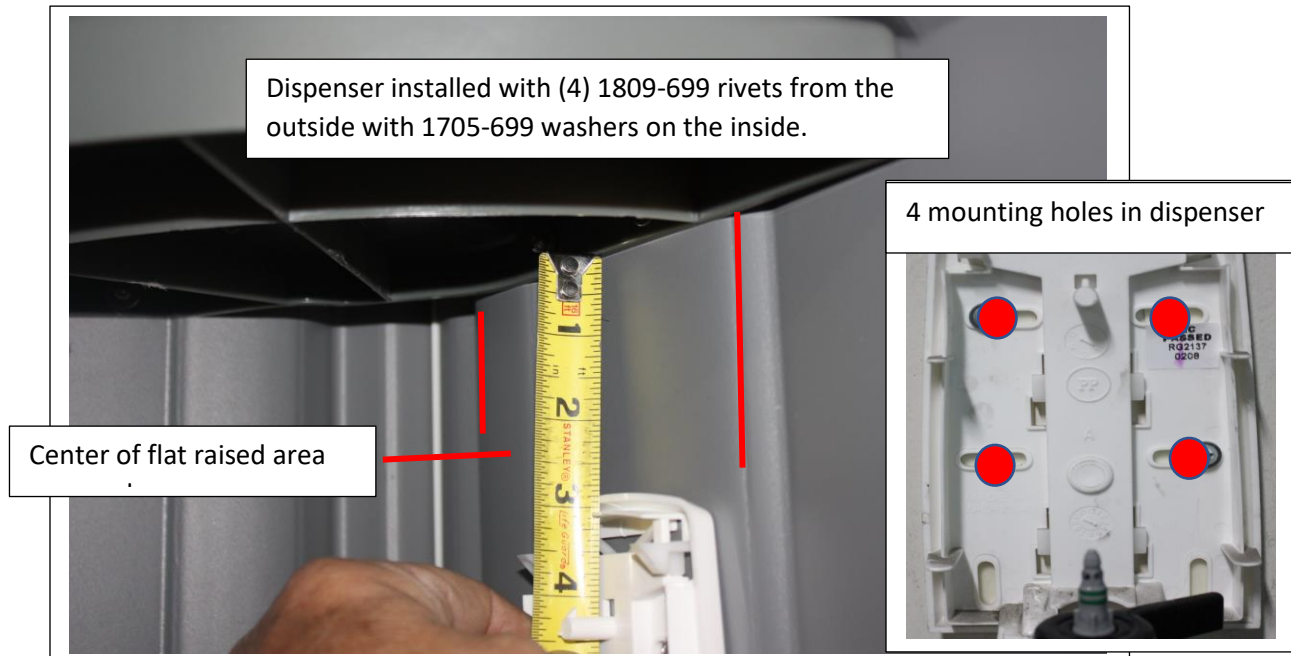
Interior Components Step 2: (Soap Dispenser). From bottom of shelf measure down 2 3/4" to top of soap dispenser.



Interior Components Step 2 continued: (Soap Dispenser). Soap Dispenser mounts on right side in center of flat raised area below shelf. Use sticky tape on back of Soap Dispenser to mount dispenser. Using a 13/64" drill bit transfer drill the 4 mounting holes in dispenser through the side panel for the rivets.

Parts: (1) Soap Dispenser PN 9801-699.

Hardware: (4) Rivets PN 1809-699, (4) Washers PN 1705-699.



Interior Components Step 3: (Extra Coat Hooks). The extra coat hooks go on each side of the front directly below the stand off tab as shown below. Hold coat hook in place using a 13/64" drill bit transfer drill the rivet holes in coat hook in the front. ****NOTE Only drill through the first wall of the door frame.**

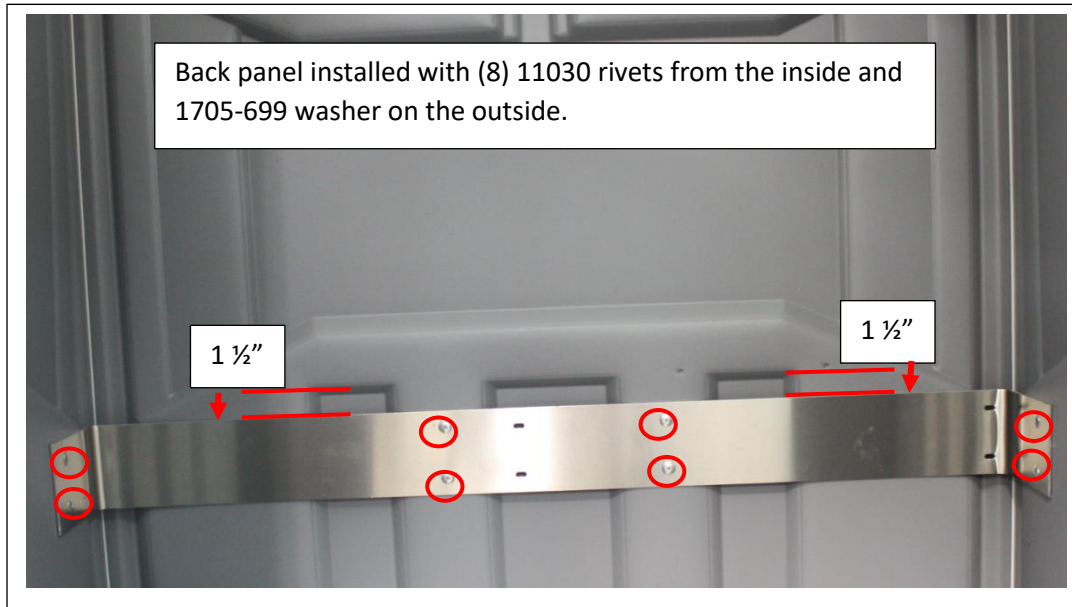
Hardware: (2) Coats Hooks PN 1029-699, (4) Rivets PN 1808-699.



Interior Components Step 4: (Aluminum Back Wall Panel) Aluminum back panel mounts on back wall. Measure down 1 1/2" from top of recess features and make a mark. Hold panel in place using a 13/64" drill bit transfer drill the 8 holes indicated below.

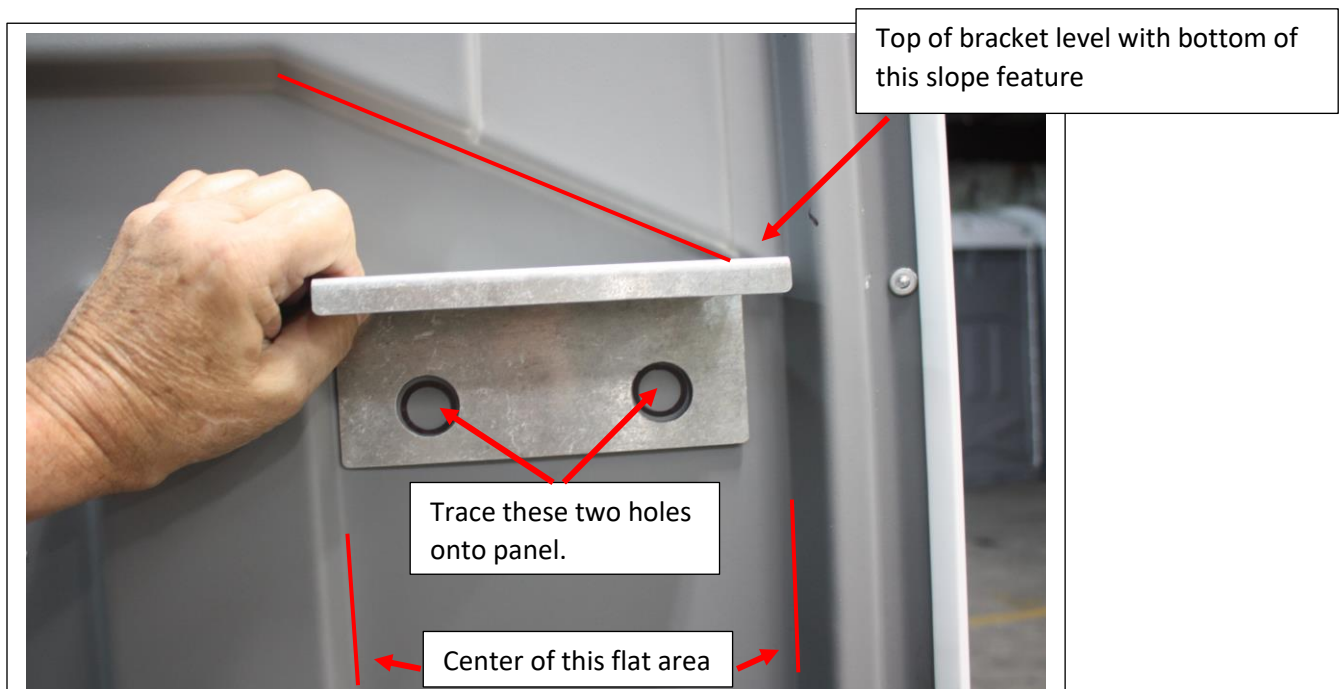
Parts: (1) Shower Back Wall Panel Aluminum PN 1682-599.

Hardware: (8) Rivets PN 11030, (8) Washers PN 1705-699.



Shower Valve STEP 1: (Mark holes for valve). Looking at back of unit. Hold shower guard bracket on right corner, in center of flat area, level with bottom of sloped feature. Trace the two round holes in bracket onto panel.

Parts: (1) Shower Guard Bracket Valve Guard PN 1697-599.

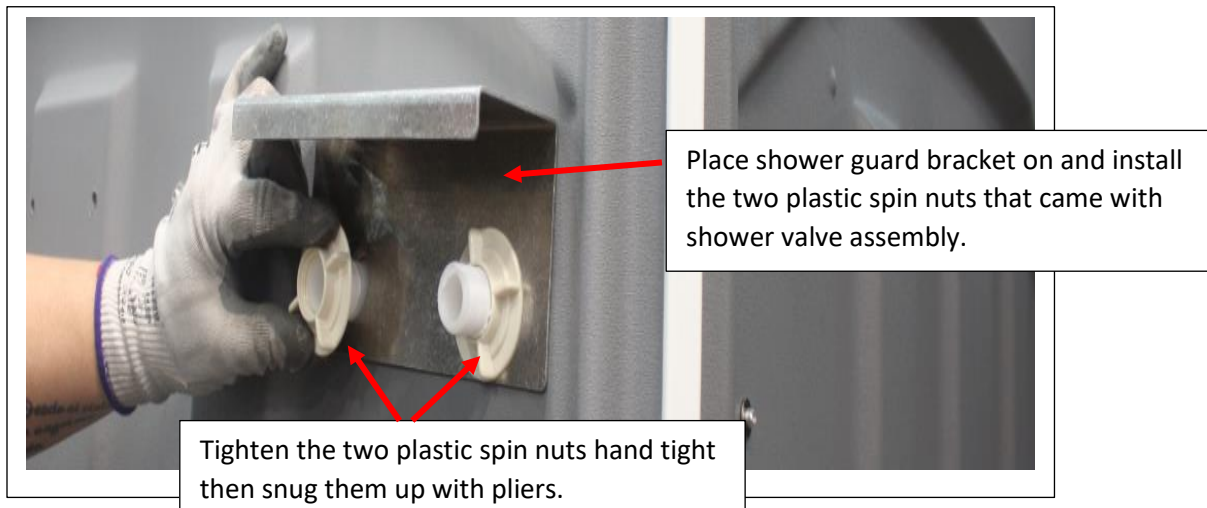
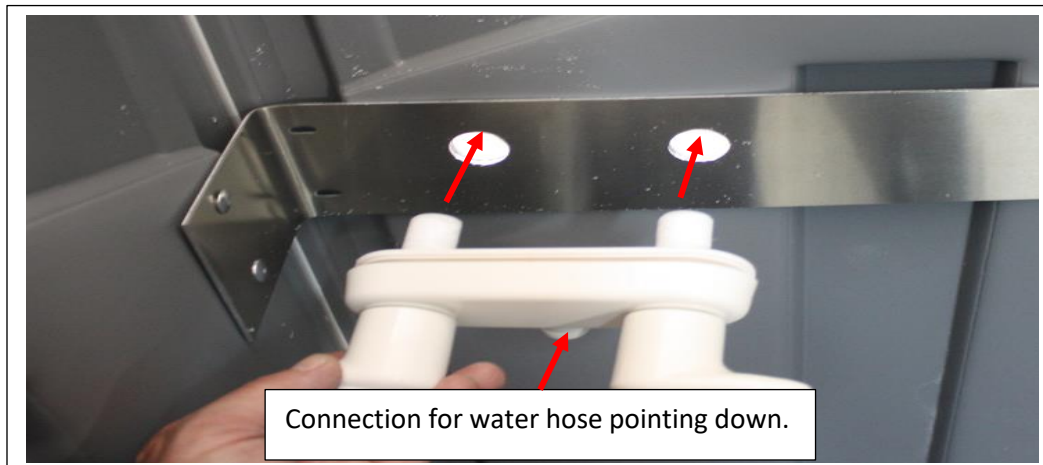


Shower Valve STEP 1 continued: Using 1 1/16" hole saw drill these two holes through both the back panel and aluminum panel on inside.



Shower Valve STEP 2: (Install Shower Valve). One person inserts valve from inside shower through holes drilled in back panel. Another person on the outside places shower guard bracket on the outside and installs the two round plastic spin nuts that come with valve.

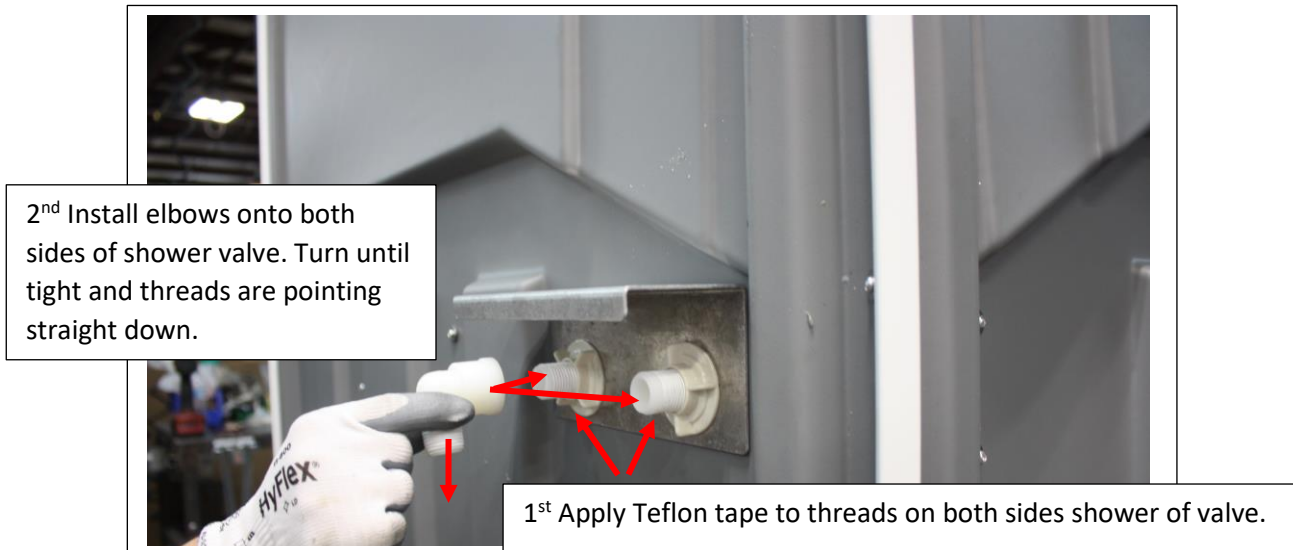
Parts: (1) Shower Valve Assembly PN 1699-699, Shower Guard Bracket PN 1697-599.



Elbows & Adapters: (Install Elbows and Adapters). **(Elbows)** Apply Teflon tape on the threads of shower valve sticking through back of shower. Screw the elbows on until tight and threaded end is pointing straight down. **(Adapters)** Apply Teflon tape to threads on the elbows. Screw adapters on until tight.

Parts: (2) Elbows PN 1641-699, (2) Adapters PN 1671-699, Teflon Tape.

Elbows: Install elbows.



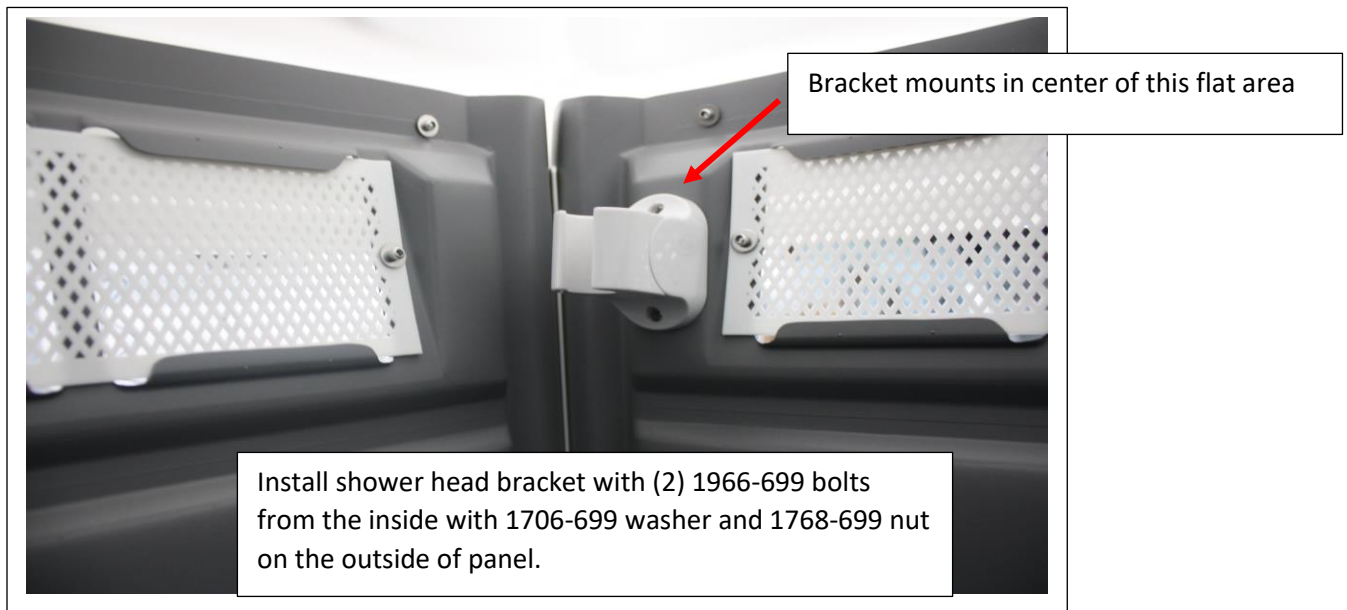
Adapters: Install adapters.



Hand Held Shower Head Bracket: (Install Hand Held Shower Head Bracket). Standing in shower it mounts on back panel in left corner at top of panel next to window vent. Hold bracket in center of flat area next to window vent and trace the bolt holes onto the panel. Using a 13/64" drill bit drill the two bolt holes. Install bolts from inside, washers and nuts go on outside.

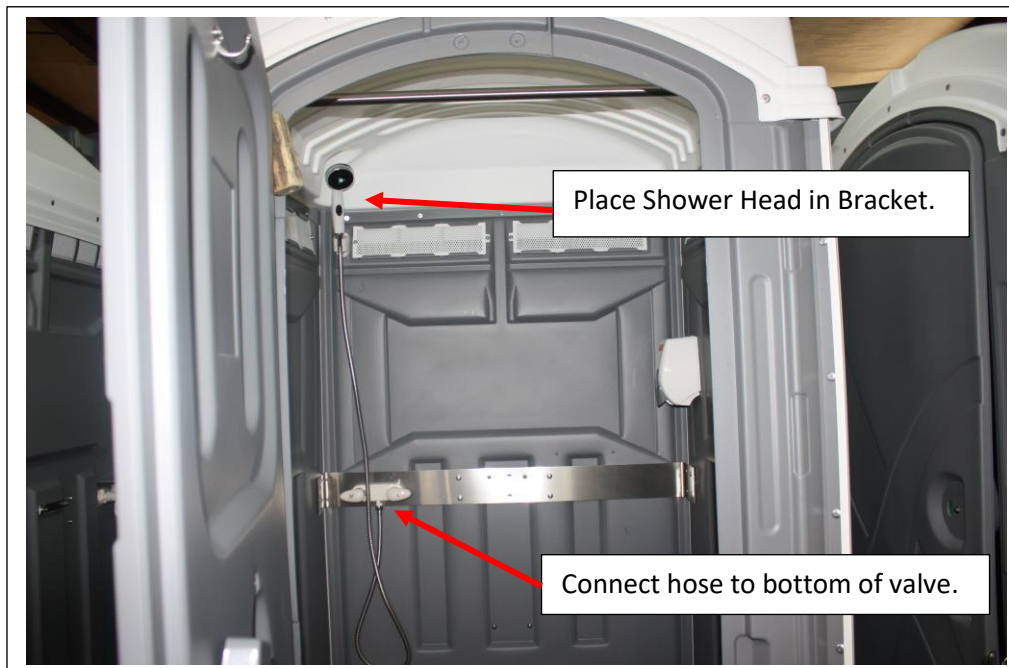
Parts: (1) Hand Held Shower Head Bracket PN 1692-699.

Hardware: (2) Bolts PN 1966-699, (2) Washers PN 1706-699, (2) Nuts PN 1768-699.



Hand Held Shower Head: (Install Hand Held Shower Head). Attach hose on shower head to bottom of shower valve, and place shower head in shower head bracket.

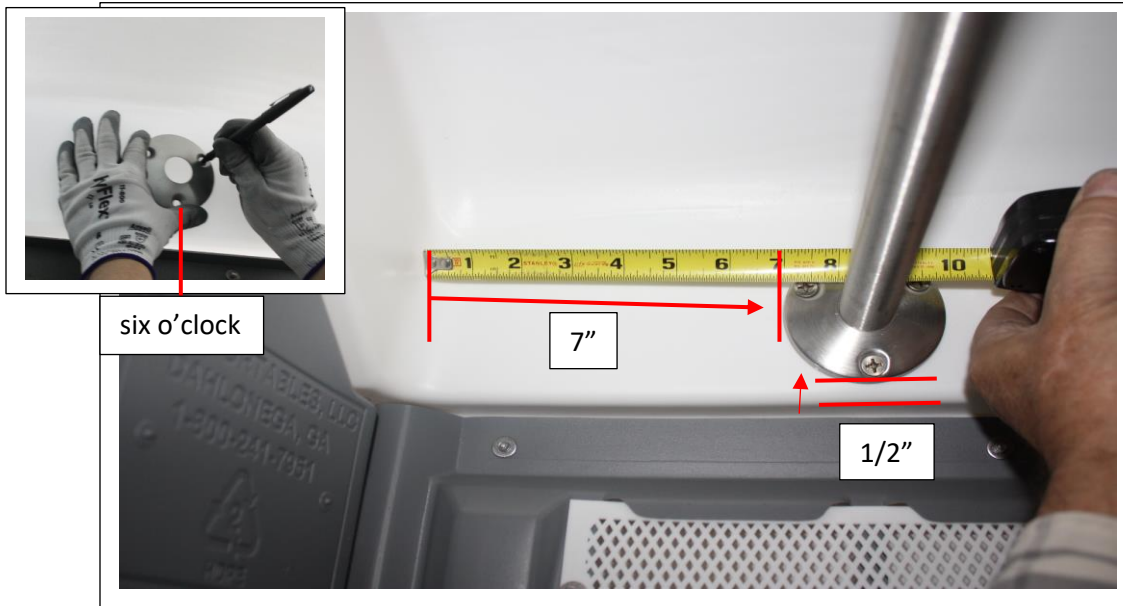
Parts: (1) Hand Held Shower Head comes with Heater.



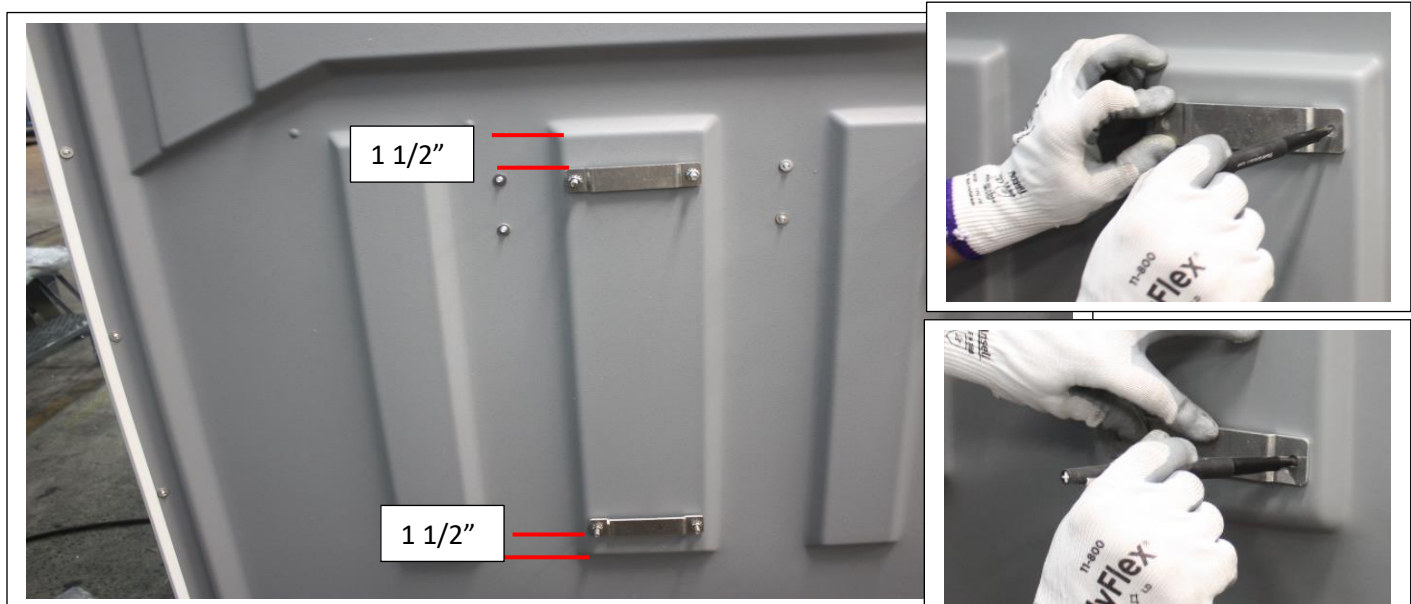
Shower Rod: (Shower Rod & Brackets). Shower rod brackets mount in front of unit. It's 7" from the front wall of the roof to the bracket. It's 1/2" up from bottom of roof to bottom of bracket. Hold the rod mounting bracket in place and trace the three bolt holes onto the roof. Locate a bolt hole in bracket in the six o'clock position and trace all 3 holes onto roof. Using 1/4" drill bit drill holes and install bolts from the inside with the washers and nuts on the outside. Repeat on other side. Install Rod into brackets by inserting one end of rod in the bracket and push out on the other side panel just below the bracket and insert rod.

Parts: (1) Shower Rod Kit PN 1688-799. Includes 2 Shower Rod Brackets.

Hardware: (6) Bolts PN 1945-699, (6) Washers PN 1707-699, (6) Acorn Nuts PN 1751-699.

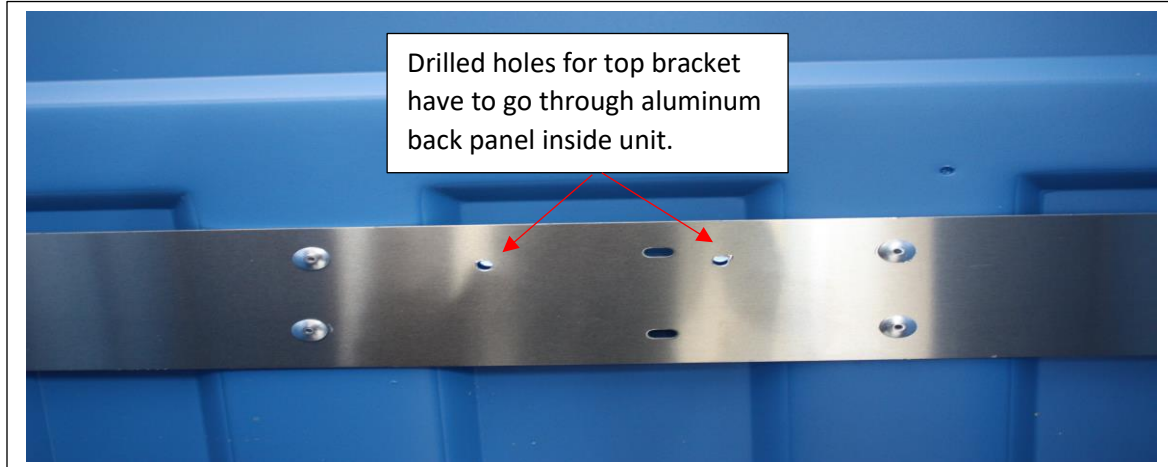


Brackets for Heater. Install two brackets on back of unit for heater. Brackets go in center of middle raised feature on back wall. Measure down 1 1/2" from top of raised feature to top of bracket and up 1 1/2" from bottom of raised feature to bottom of bracket, see picture below. Hold bracket in place and trace bolt holes on panel. Drill holes using a 1/4" drill bit, [see special note on next page before drilling](#).



Brackets for Heater continued: Special instructions when drilling holes for top bracket.

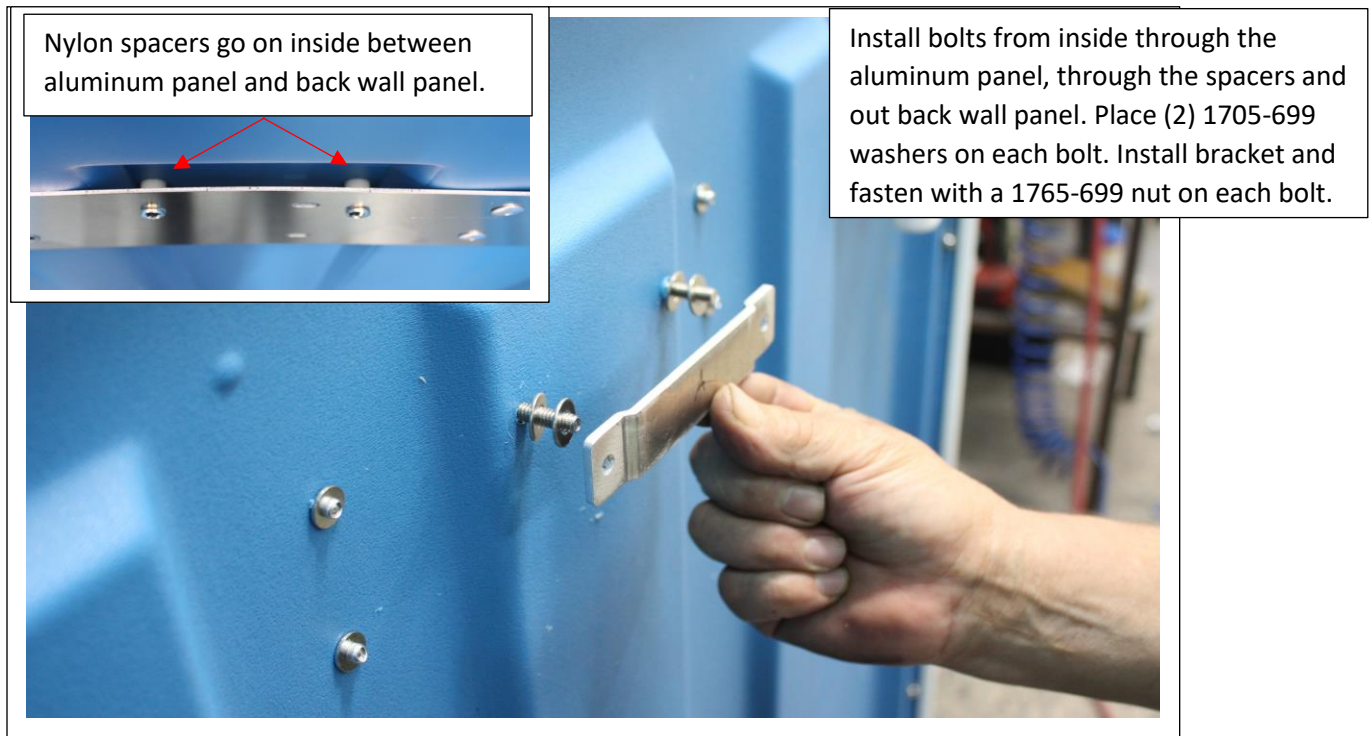
****NOTE**** When drilling the holes for the top bracket. You have to drill through the plastic panel and the aluminum back panel on the inside, see picture below.



Brackets for Heater continued: Install top heater bracket.

Parts: (1) Heater Wall Bracket PN 1686-599.

Hardware: (2) Bolts PN 1962-699, (2) Nylon Spacers PN 1777-699, (4) Washers PN 1705-699, (2) Nylon Lock Nuts PN 1765-699.

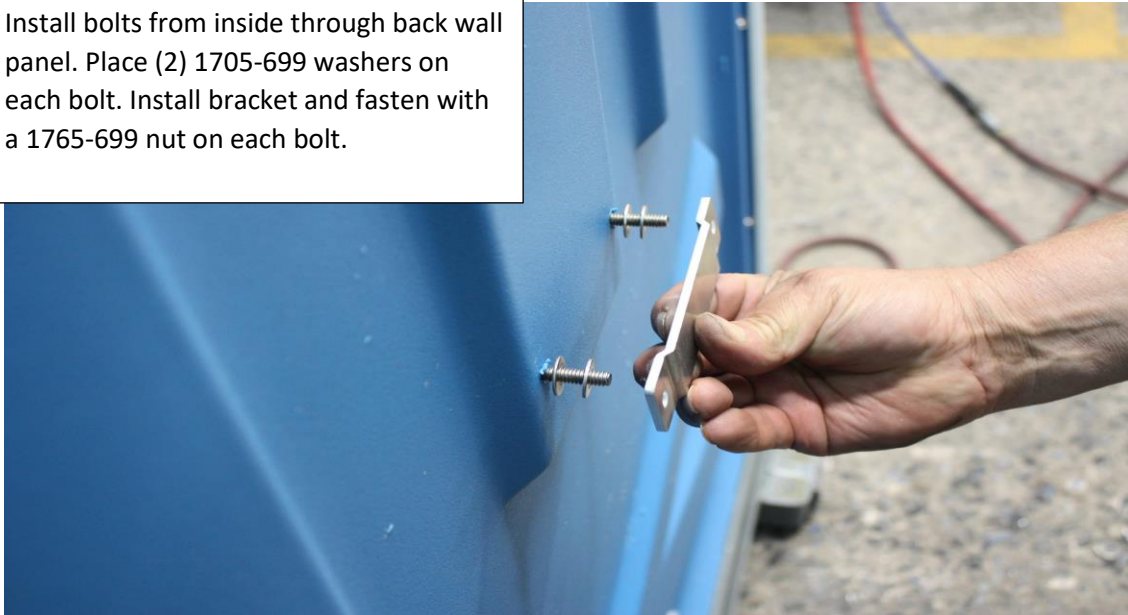


Brackets for Heater continued: Install bottom heater bracket.

Parts: (1) Heater Wall Bracket PN 1686-599.

Hardware: (2) Bolts PN 1962-699, (4) Washers PN 1705-699, (2) Nylon Lock Nuts PN 1765-699.

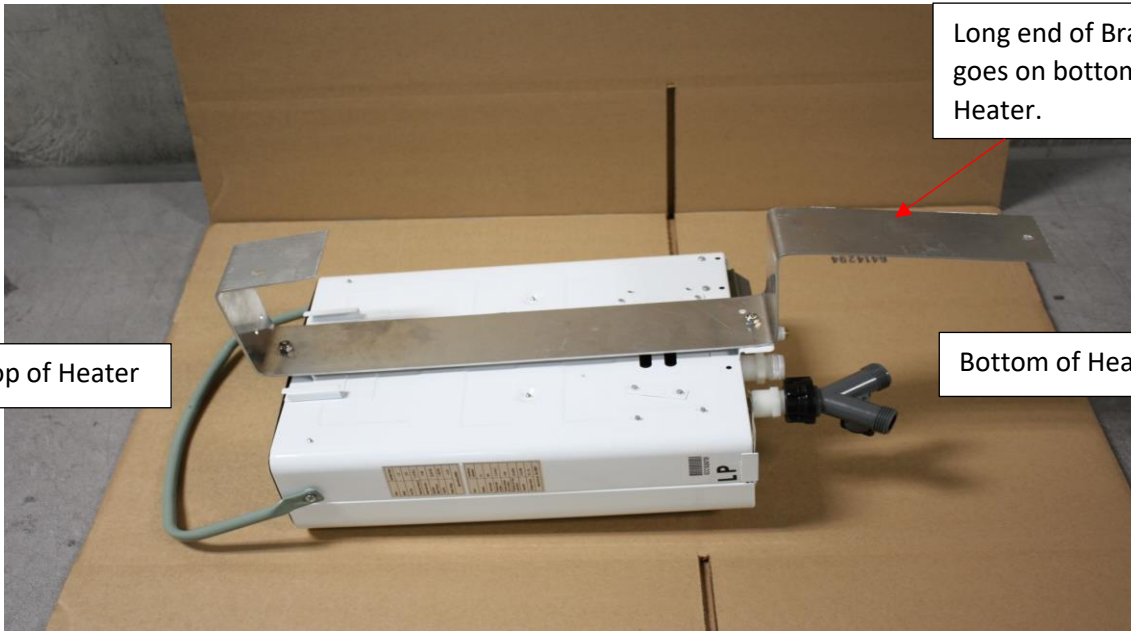
Install bolts from inside through back wall panel. Place (2) 1705-699 washers on each bolt. Install bracket and fasten with a 1765-699 nut on each bolt.



Assemble Heater: Install Heater Bracket onto Back of Heater. Lay Heater down with the back facing up. Place Bracket on back of Heater as shown in picture below.

Parts: (1) Heater Bracket PN 1685-599.

Hardware: (2) Screw PN 1936-699, (2) Nut PN 16307.

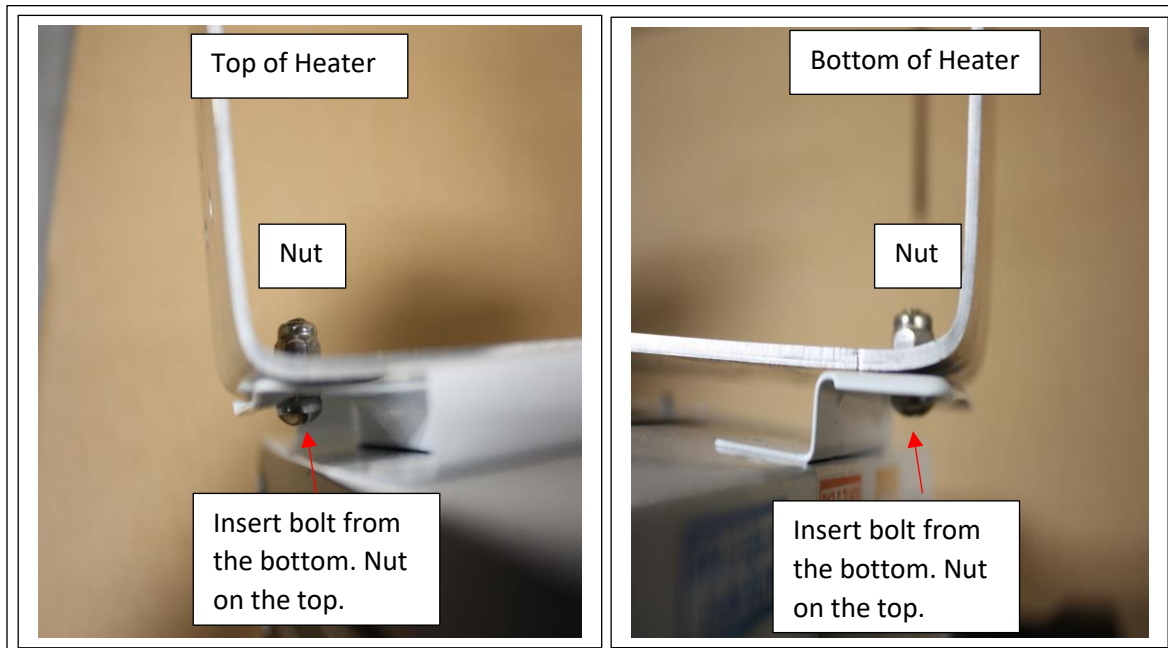


Long end of Bracket goes on bottom of Heater.

Top of Heater

Bottom of Heater

Assemble Heater continued: Fasten Bracket to Heater. One bolt and one nut at both the top and bottom.



Assemble Heater continued: Install Adapters.

Parts: (2) Adapters 3/4" X 1/2" PN 1671-699, (1) Y Valve Hose Splitter. Apply Teflon tape to all threads.



Shower gets tested before shipping. Procedure for hooking up heater and the testing procedure on a following page. Copy of test checklist goes in heater box. When test is complete heater goes back in heater box along with heater and shower accessories. Box with heater and accessories gets strapped inside unit to shower base.

Loose items to pack in heater box: Leave all heater accessories in box. Pack items listed below in heater box. Zip tie or strap the box to the grated section of the base on inside of shower.

- | | |
|---------------------------------------|--|
| (1) Shower Curtain PN 1689-699 | (9) Shower Curtain Hooks PN 1690-699 |
| (1) Shower Decal PN 1130-699 | (1) Moisturizing Soap Refill PN 9803-699 |
| (1) Soap/Sanitizer Labels PN 9807-699 | |

Packing box step 1.



Packing box step 2.



Packing box step 3.



Packing box step 4. Tape box closed.



Strap box to shower base.



Place Handheld Shower Head behind shelf for shipping.

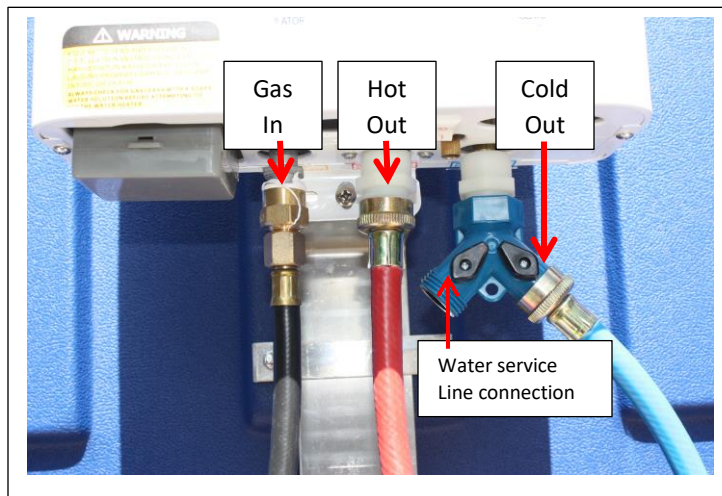


Shower Testing Procedure

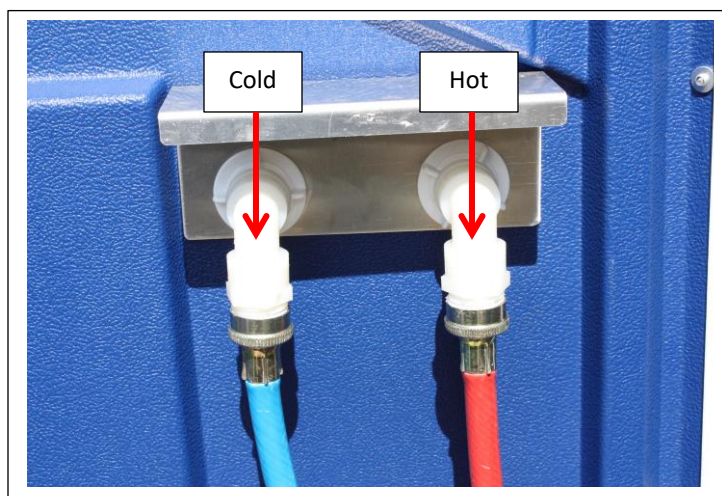
Use Testing Procedure to complete Check List.

Testing:

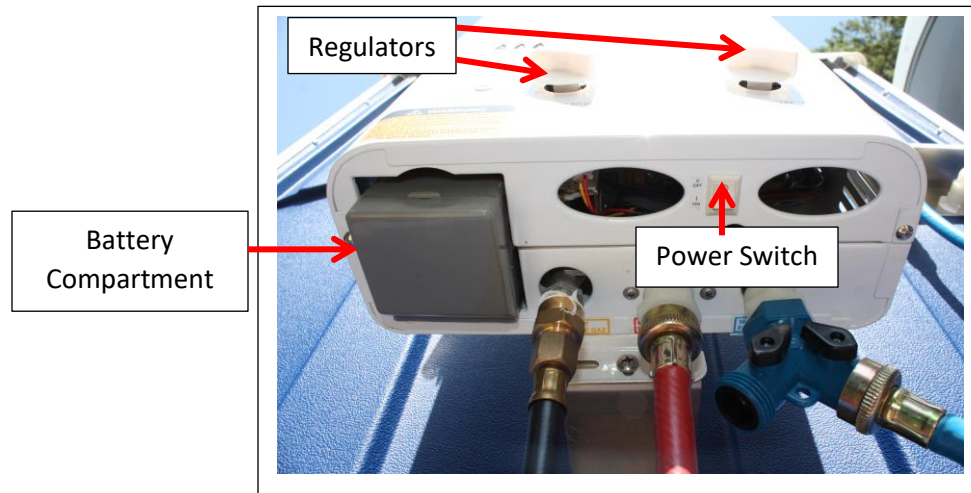
- Mount Hot Water Heater on back of Shower.
- Connect Hoses to Heater. **Black** is Gas in to Heater. **Red** is hot out to Shower. **Blue** is cold out to Shower. Water service line to Heater goes in left side of Y shaped adapter. {See picture below}.



- Connect Hot and Cold water hoses to back of shower. **Blue** is cold goes on left. **Red** is hot goes on right. {See picture below}.



- Connect the other end of Black Gas Line to Gas Tank/Service and turn Gas on.
- Install 2 D size batteries in Heater. Turn on water supply. Turn Power Switch on. Set Gas and Water Regulators to Max. **{See picture below}**.



- Check all outside water/gas connections for leaks.
- Take Handheld Shower Head and lay it on floor on outside the shower to keep inside of shower dry.
- Check inside Shower for leaks. With hot and cold water knobs in the on & off position check around knobs, hose connections, and Shower Head for leaks.
- Run hot water for min. 2 minutes to confirm that Water Heater is supplying continuous hot water. Check that cold water knob works. **{Test is Complete}**.
- Turn Heater Power Switch off.
- Disconnect all water hoses. Drain water from Heater and Hoses.
- Turn Gas off. Disconnect Gas line and put protective cap back on threads on Heater.
- Remove Batteries from Heater and remove Heater from back of Shower.
- Place original Testing Procedure and a copy of Check List in plastic bag in box with Heater.
- Place Heater and all accessories back in heater box.
- Place box with Heater and accessories inside Shower.
- Retain original Check List for our records.

Shower Testing Check List

Check Yes or No and Initial	Yes	No	Initial
1. <u>Heater Inspection</u>			
• Heater free of damage?			
• Did Heater mount to Shower correctly?			
2. <u>Hose Connections</u>			
• Did all hoses connect easily?			
3. <u>Shower & Heater Test</u>			
• Did Heater come on when power switch turned on?			
• Any leaks? <i>If yes, were they fixed?</i> _____			
• Hot water ran min. 2 minutes. <i>How long ran?</i> _____			
• Hot and Cold water knobs working correctly?			
4. <u>Packaging</u>			
• Batteries removed from Heater?			
• Heater and all accessories placed back inside box?			
• Original Test Procedure & copy of Check List in plastic bag in box?			
• Handheld Shower Head placed behind shelf for shipping?			
• Box with Heater and all accessories placed inside Shower and strapped to base?			
• Original Check List turned into supervisor?			

Serial Number of Heater ECC _____

Completed By: _____ Date: _____