

INSTALL CASTERS

- 1) Insert the two casters (Part I) into the holes provided for them on the frame (Part A). The holes will be on the backside of the frame. Be sure to push the casters all the way in. You should feel them snap into place.



BASE PLATE ASSEMBLY INSTRUCTIONS

- 1) Slide the base plate (Part B) over the nylon frame (Part A) and align bolt holes.
- 2) Insert 4 bolts (Part C) through the base plate, and the frame.
- 3) Using 4 nuts (Part D), **finger tighten** the nuts, and bolts, to secure the base plate to the frame.



AXLE ASSEMBLY INSTRUCTIONS

- 1) Push axle (Part E) halfway through the hole in the frame furthest from the base.
- 2) Place two washers (Part G) on the axle, and push axle through the opposite axle hole.
- 3) Insert 1 Hitch Pin (Part H) through each of the holes in the axle to secure the washers close to the frame.



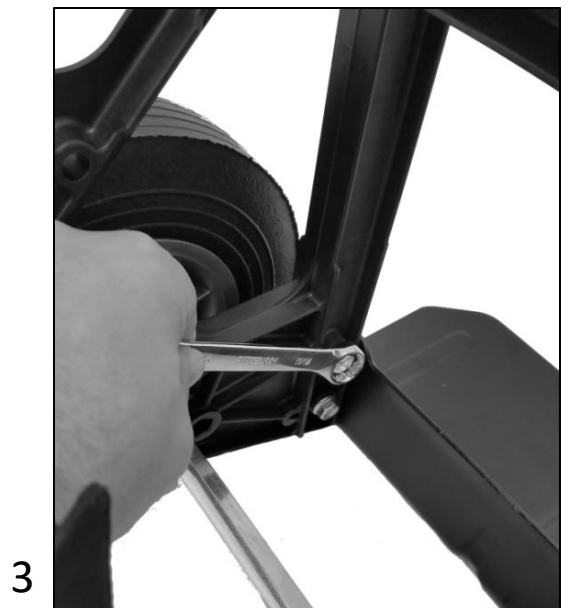
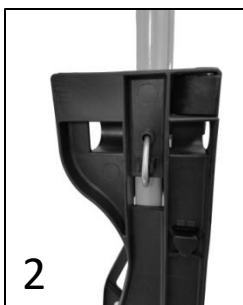
WHEEL ASSEMBLY

- 1) Place a washer (Part G) on the axle on the outside of the frame.
- 2) Place a wheel (Part F) on the axle with a washer (Part G) on the outside of the wheel.
- 3) Secure the wheel, and washer, by inserting a hitch pin (Part H) through the holes in the axle.



HANDLE ASSEMBLY INSTRUCTIONS

- 1) Insert the handle (Part K) into the desired vertical, or horizontal, frame holes.
- 2) Insert the handle pins (Part J), through the frame, and holes in the handle, until they lock into the plastic clips.
- 3) Complete assembly by tightening the nuts on the base plate using a 9/16 end wrench, socket wrench, pliers, or a crescent wrench.



FOR REPAIR PARTS, OR ASSEMBLY ASSISTANCE, CONTACT:

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