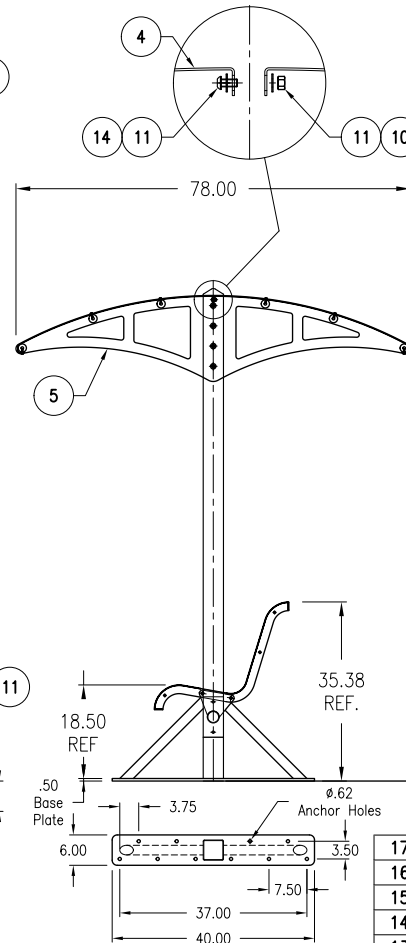
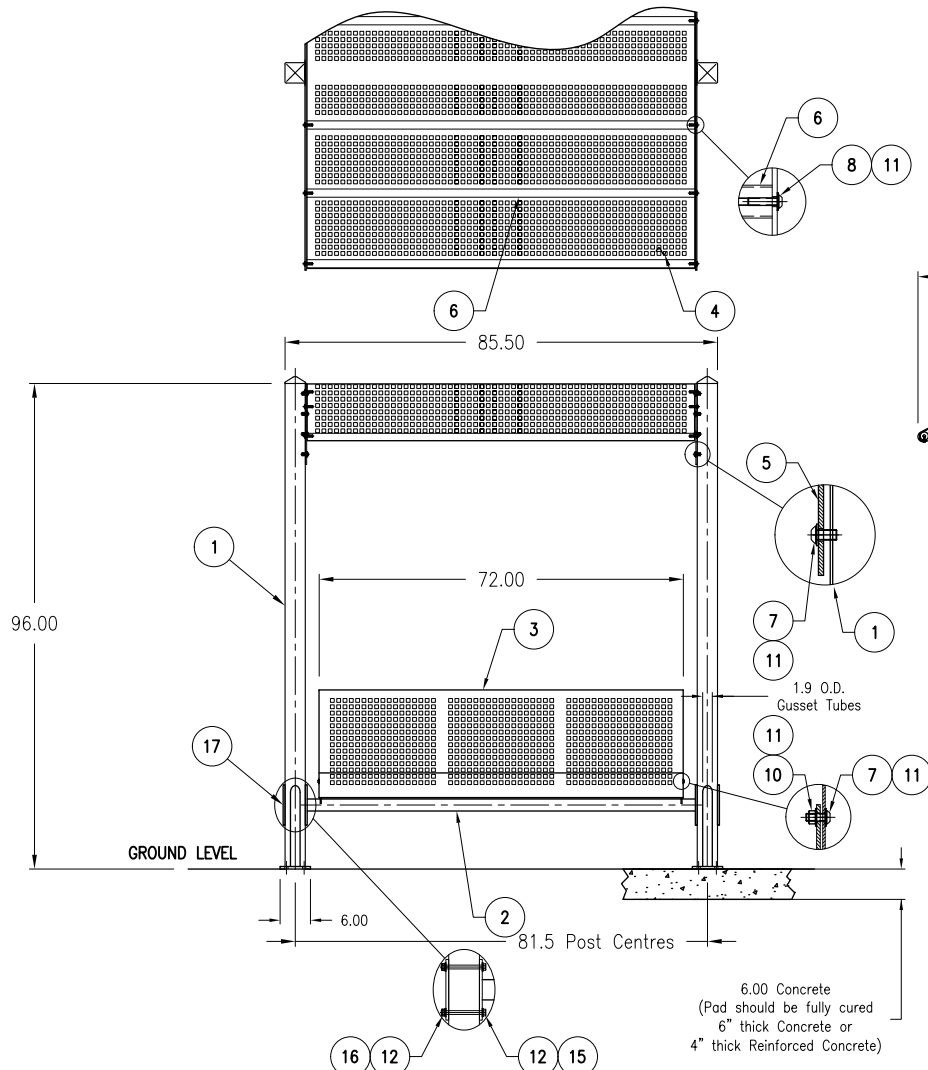


INSTALLATION SEQUENCE:

1. BOLT SEAT SUPPORT (ITEM #2) TO POSTS (ITEM #1).
2. DIG HOLES FOR POSTS AND SET POST/SUPPORT ASSEMBLY IN HOLES. SUPPORT & BRACE ASSEMBLY AT CORRECT HEIGHT.
3. POUR FOOTINGS AND LET STAND FOR 24 HOURS.
4. ASSEMBLY BENCH AND CANOPY.

MATERIALS

Frame:

4" x 4" x 1/8", ILG, Steel Tube (Posts)
 2.5" x 2.5" x 1/8", ILG, Steel Tube (Arms)
 1.66" O.D., ILG, Steel Tube (Roof Spars)
 .25" Thick Steel Plate (Roof Trusses)
 3/16" Thick Steel Plate (Brackets)

Table Top & Seats:

13 Ga. HR Perforated Steel

Coating:

Frame - Polyester Powder Finish
 Table Tops & Seats - Polyethylene Thermoplastic
 Roof Trusses - E-Coat sealing primer

Notes:

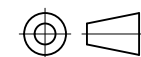
Dimensions shown in inches.
 Specifications may change without notice.

DIAMOND PERF SEAT AND CANOPY	460-564
SQUARE PERF SEAT AND CANOPY	460-551

INSTALLATION NOTE: POSTS (ITEM #1) TO BE ASSEMBLED TO SEAT SUPPORT (ITEM #2) BEFORE POURING FOOTINGS.

17	END PLATE F/PICNIC TABLE W/ SHADE CANOPY	113-208	2
16	NUT 1/2-13 HEX NYLOK 18-8 SS	110061	4
15	HEX CAP SCREW 1/2" - 13 X 5-1/2" ZN	07051900	4
14	BOLT 3/8-16 x 3/4 BHCS 6 LOBE 18-8 SS	104941	7
13	SCREW SD/ST HEX WASHER HD 1/4" (#14) x 3/4" ZN	01250100	42
12	WASHER 1/2 FLAT 18-8 SS - .562 x 1.38 x .093	117020	8
11	WASHER 3/8 FLAT ANSI TYPE A 18-8 SS	117005	42
10	NUT NYLOCK, 3/8 - 16 HEX, 18-8 CAD PLATED	110030	11
9	-	-	-
8	BOLT 3/8-16 X 1 1/2 BHCS 6 LOBE 18-8 SCREW	104947	12
7	BOLT 3/8-16 X 1 BHCS 6 LOBE 18-8 SS SCREW	104286	12
6	TUBE W/INSERT F/PERF CANOPY	302-840	6
5	PERF CANOPY SUPPORT FLAT SHEET	300-800	2
4	PERF CANOPY FLAT SHEET SQ PATTERN	300-799	2
3	SEAT, SQUARE PATTERN STD 6' COATED	302-638	1
2	SEAT SUPPORT F/ PERF CANOPY	302-986	1
1	POST F/PICNIC TABLE W/ SHADE CANOPY	303-753	2

REV	ECN	REVISION DESCRIPTION	DATE	BY
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-



TOLERANCES UNLESS OTHERWISE NOTED:
 2 PLACE DEC. ±.030
 3 PLACE DEC. ±.010
 ANGLES ±1.0°

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 EQUIPMENT MANUFACTURING LTD.
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ITEM	DESCRIPTION	P/N	QTY
SCALE: 1 : 40	TITLE		
DATE: 13JUL18	6' BENCH W/ SHADE CANOPY		
DRAWN BY: CP			
CHECKED BY:	DWG NO:	460-551	REVISION
SHEET 1 OF 1			0