CATALOG OF REPLACEMENT PARTS

OV310E MINI RACK OVEN

ML-132516 **OV310E**

A product of BAXTER MFG. CO., INC. 19220 STATE ROUTE 162 EAST, ORTING, WA 98360

FORM 43243 Rev. M (April 2023)

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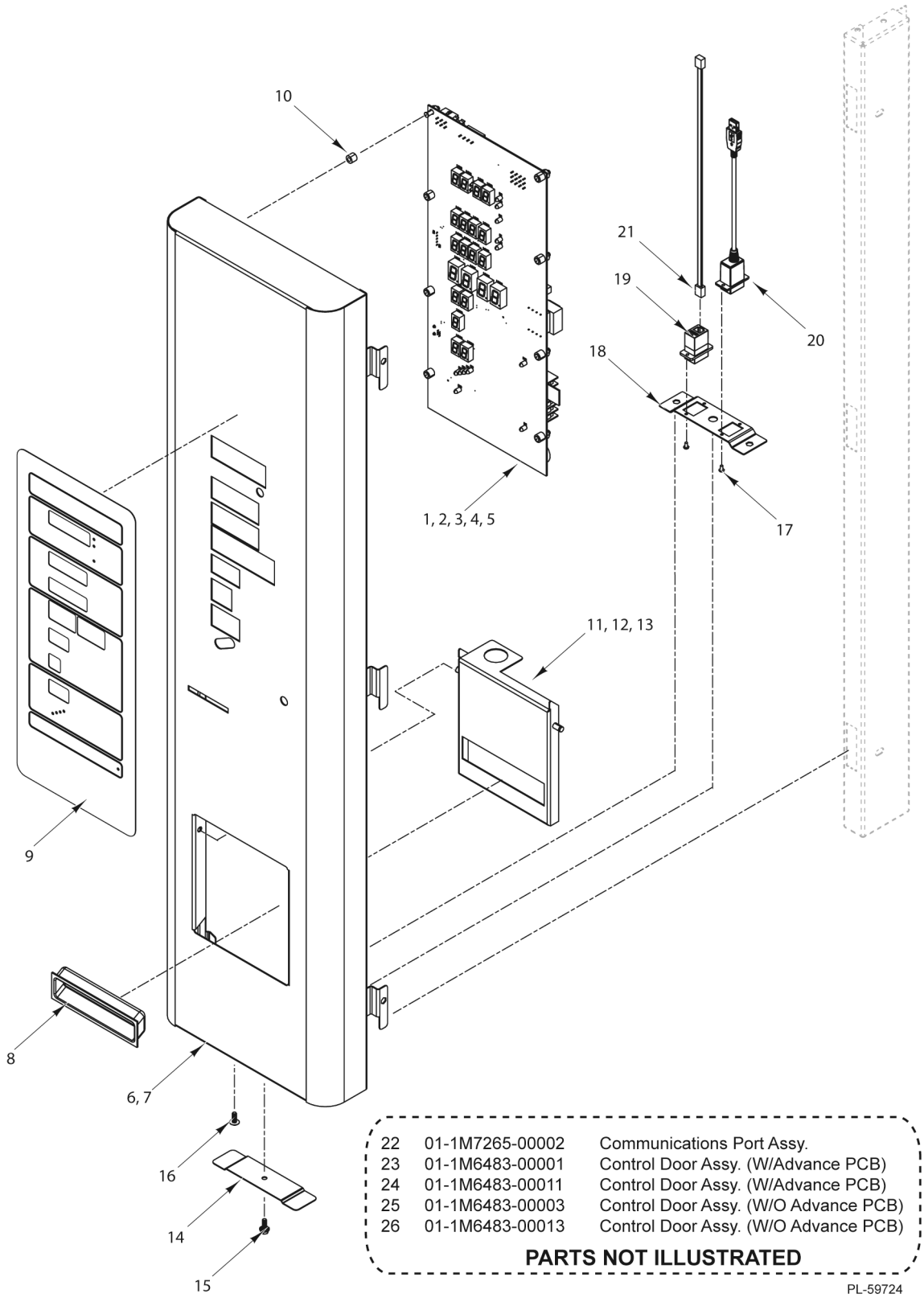
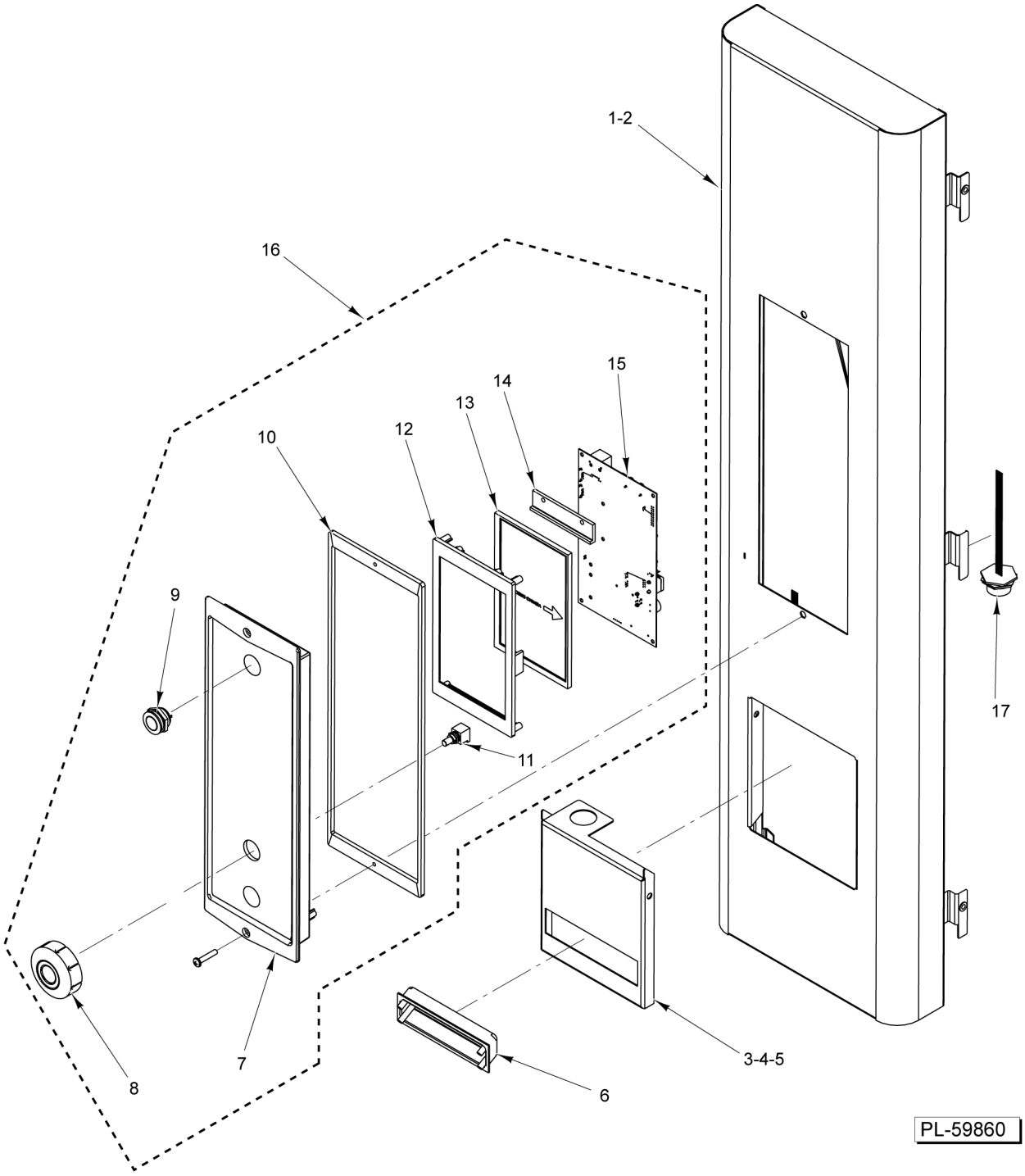


ADVANCED CONTROL PANEL ASSEMBLY

ADVANCED CONTROL PANEL ASSEMBLY

ILLUS. PL-59724	PART NO.	NAME OF PART	AMT.
1	01-100V16-0565E	Board - Control (NLA - Obsolete) Supsd By Item 3	1
2	01-1M6012-00002	Kit - EPROM Chip (NLA - Obsolete)	1
*3	01-100V16-01036	Board - Control (USB Compatible)	1
4	01-100V23-00F10	Fuse (1 Amp., 250 V.) (On Back of Item 1)	1
5	01-100V10-00223	Alarm - Piezo Pre-wired	1
6	01-1M6424-00001	Control Door Weldment (NLA - Obsolete) (Supsd By Item 7)	1
*7	01-1M6424-00011	Door (W/ Weld Studs) (Incls. Item 9)	1
8	01-100V18-00110	Pull - Handle Pocket (Black, Plastic)	1
9	01-100V16-00866	Label - Advanced Controls	1
10	01-1000V5-00164	Spacer	8
11	01-1M6450-00001	Door - Access	1
12	01-1000V0-00092	Pin 1/4 Dia. x 1/2 Lg. (With Retaining Ring)	2
13	01-100V18-00121	Magnet (0.75 x 0.38 x 1.87)	1
*14	01-1M7265-00102	Cover - USB Port	1
*15	01-1000V4-00386	Screw	1
*16	01-1000V4-00412	Mach. Screw 10-32 x 1/2 Phil. Truss Hd. (SST) (Feb 2017 through Jan 2019)	2
*17	01-100V12-00037	Rivet - Push/Lock (Black Plastic) (Feb 2017 through Jan 2019)	4
*18	01-1M7625-00001	Bracket Assy. - USB Port (Feb 2017 through Jan 2019)	1
*19	01-100V10-00344	Jack - RJ12 Panel Mount Coupler (Feb 2017 through Jan 2019)	1
*20	01-100V10-00350	Coupler - USB Type A Latching (3 ft) (Feb 2017 through Jan 2019)	1
*21	01-100V10-00351	Cable - RJ12 Telephone (3 ft) (Feb 2017 through Jan 2019)	1
*22	01-1M7265-00002	Communications Port Assy. (Incldes Items 17 - 21) (Feb 2017 through Jan 2019)	1
23	01-1M6483-00001	Control Door Assy. (With Advanced PCB) (NLA - Obsolete) (Supsd By Item 24)	1
*24	01-1M6483-00011	Control Door Assy. (With Advanced PCB)	1
25	01-1M6483-00003	Control Door Assy. (W/O Advanced PCB) (NLA - Obsolete) (Supsd By Item 26)	1
*26	01-1M6483-00013	Control Door Assy. (W/O Advanced PCB)	1

* SN 24-2026680 and Above



VISUAL INTERFACE CONTROL PANEL ASSEMBLY

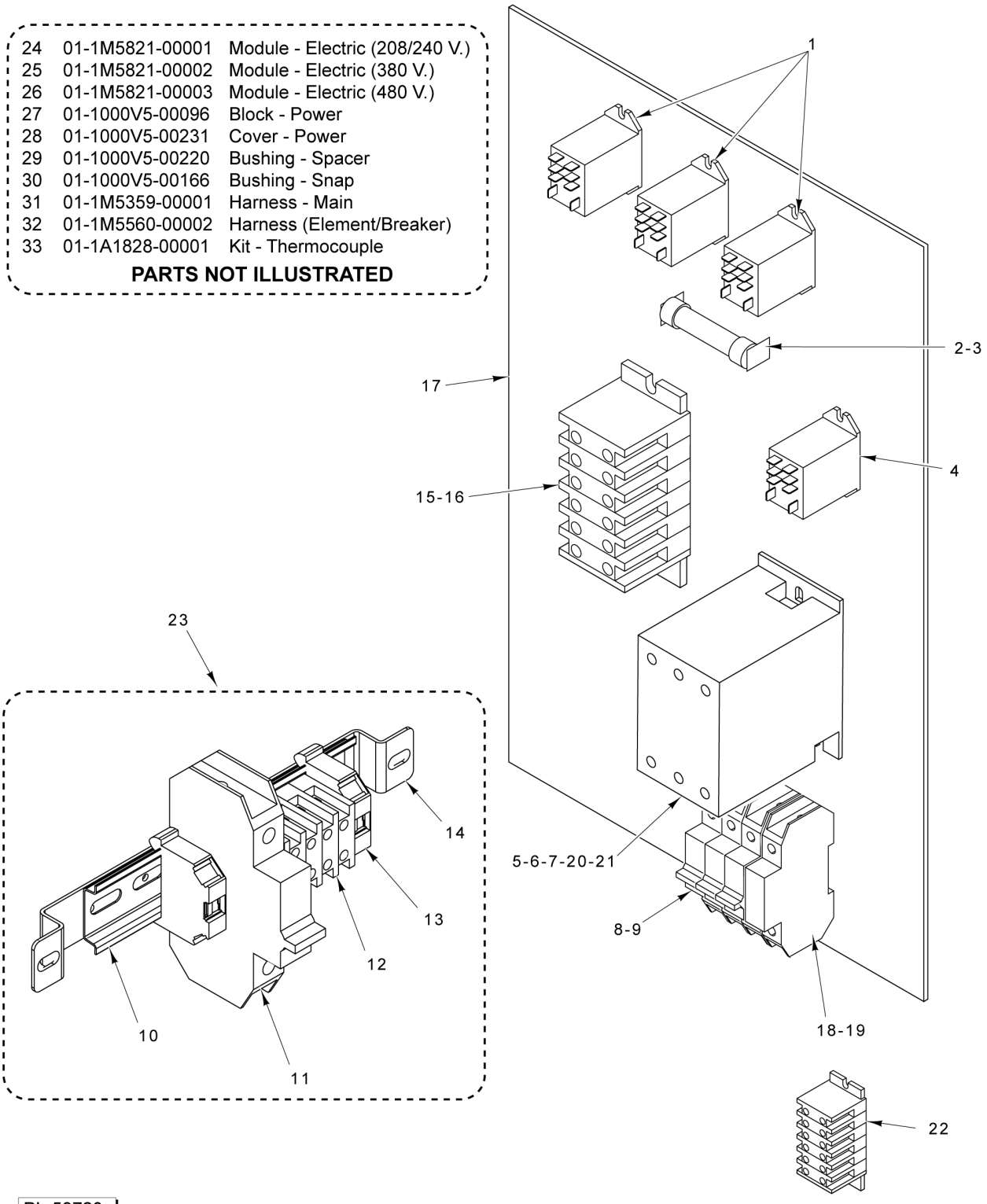
VISUAL INTERFACE CONTROL PANEL ASSEMBLY

ILLUS. PL-59860	PART NO.	NAME OF PART	AMT.
*1	01-1M6519-00001	Control Door Assy. (Incls. Items 2 through 17) (NLA - Obsolete)	1
*2	01-1M6425-00001	Control Door Weldment (NLA - Obsolete)	1
3	01-1M6450-00001	Door - Access	1
4	01-1000V0-00092	Pin 1/4 Dia. x 1/2 Lg. (With Retaining Ring)	2
5	01-100V18-00121	Magnet (0.75 x 0.38 x 1.87)	1
6	01-100V18-00110	Pull - Handle Pocket (Black, Plastic)	1
*7	01-1M6725-00001	Bezel Assy. - Control (Incls. Items 12 & 14) (NLA - Obsolete)	1
*8	01-100V16-00873	Knob - Adjustment (NLA - Obsolete)	1
9	01-1000V6-00341	Switch - Push-button	2
*10	01-100V16-00876	Gasket - Bezel (NLA - Obsolete)	1
*11	01-1000V6-00342	Encoder (32-Position) (NLA - Obsolete)	1
*12	01-100V16-00874	Display Frame (NLA - Obsolete)	1
*13	01-100V10-00299	Display Screen (NLA - Obsolete)	1
*14	01-100V16-00875	Retainer - LCD (NLA - Obsolete)	1
*15	01-100V16-00818	Board (User Interface) (Incls. Item 13) (NLA - Obsolete)	1
*16	01-1M6454-00001	Panel - Control Display (Incls. Items 7 through 15) (NLA - Obsolete)	1
17	01-100V10-00301	Cable - USB Connector	1

* Contact Factory

24	01-1M5821-00001	Module - Electric (208/240 V.)
25	01-1M5821-00002	Module - Electric (380 V.)
26	01-1M5821-00003	Module - Electric (480 V.)
27	01-1000V5-00096	Block - Power
28	01-1000V5-00231	Cover - Power
29	01-1000V5-00220	Bushing - Spacer
30	01-1000V5-00166	Bushing - Snap
31	01-1M5359-00001	Harness - Main
32	01-1M5560-00002	Harness (Element/Breaker)
33	01-1A1828-00001	Kit - Thermocouple

PARTS NOT ILLUSTRATED

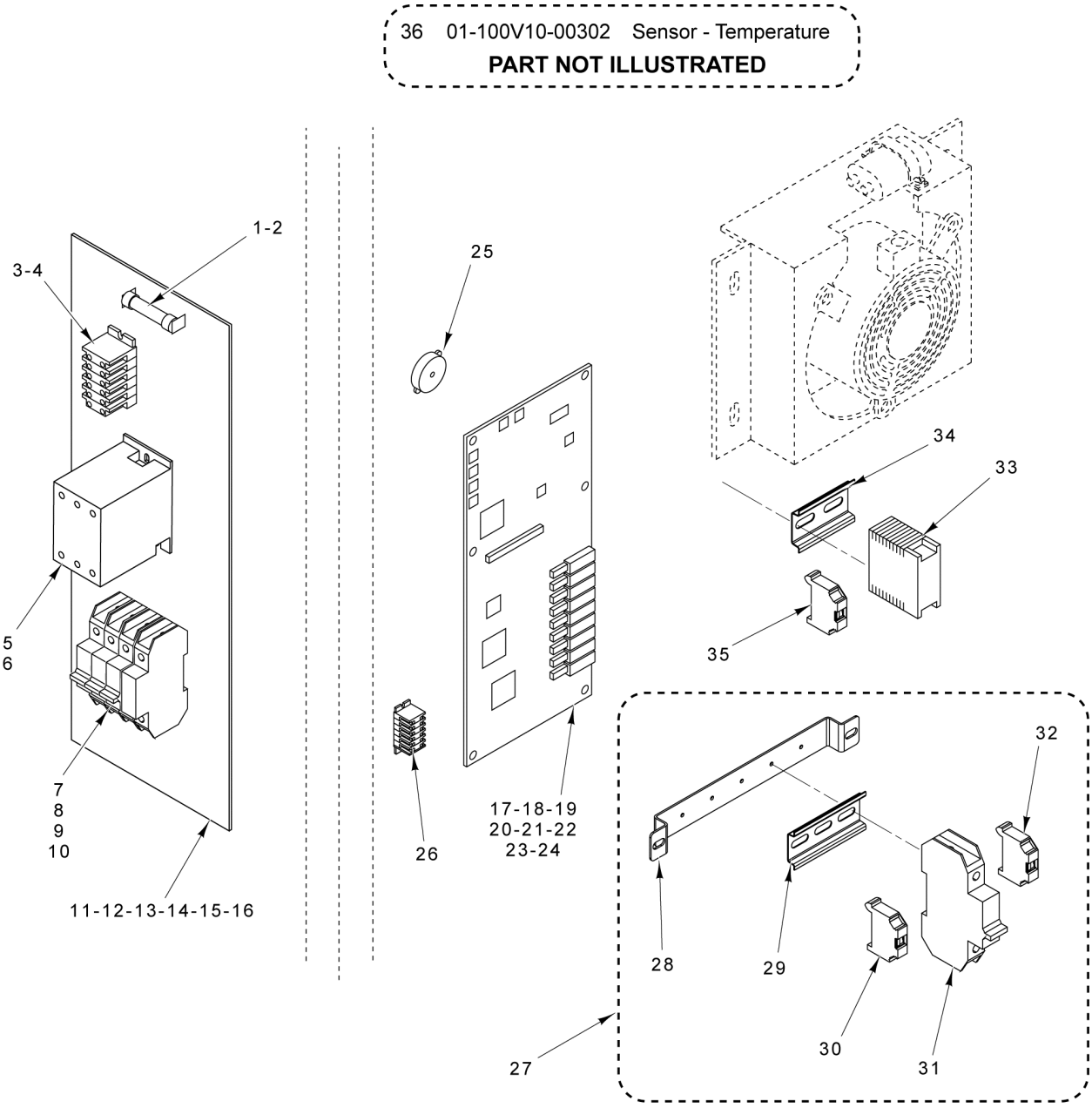


PL-59723

ELECTRICAL COMPONENTS
(USED WITH ADVANCED CONTROLS)

ELECTRICAL COMPONENTS
(USED WITH ADVANCED CONTROLS)

ILLUS. PL-59723	PART NO.	NAME OF PART	AMT.
1	01-1000V6-00271	Relay - D.P.D.T. (1/2 Hp., 120 VAC)	3
2	01-100V10-00232	Fuse Holder (30 Amp.)	1
3	01-100V10-00219	Fuse - Panel Mount (0.5 Amp.)	1
4	01-1000V6-00271	Relay - D.P.D.T. (1/2 Hp., 120 VAC)	1
5	01-1M6706-00001	Kit - Contactor (Units Built Before 3/1/22)	1
6	01-1000V6-00348	Contactor (3-Pole) (50 Amp.) (Units Built Before 3/1/22)	1
7	01-1000V4-00442	Screw Pan Hd. 8-32 x 1/2 (Units Built Before 3/1/22)	4
8	01-1M7546-00001	Kit - Breaker Replacement (63 Amp.) (208-240 V.) (With 120 V. UV Breaker)	1
9	01-1M7547-00001	Kit - Breaker Replacement (32/35 Amp.) (380-415/440-480 V.) (With 120 V. UV Breaker)	1
10	01-1M6226-00001	Rail - Din	1
11	01-1000V6-00292	Breaker - Circuit (1-Pole) (15 Amp.)	1
12	01-1000V5-00280	Section - Terminal Block	6
13	01-1000V6-00252	End Stop - Din Rail	2
14	01-1M6163-00101	Bracket - Circuit Breaker Mounting	1
15	01-1000V5-00106	Strip End - Terminal	1
16	01-1000V5-00105	Strip - Terminal	6
17	01-1M5387-00003	Plate - Mounting	1
18	01-1M5822-00001	Rail - Din	2
19	01-1000V6-00252	End Stop - Din Rail	4
20	01-1000V6-00367	Contactor - Heat (50 Amp.) (3 Ph.) (Units Built Starting 3/1/22)	1
21	01-1000V4-00631	Screw Pan. Hd. #10-32 x 1/2 (Units Built Starting 3/1/22)	2
22	01-1M5548-00005	Terminal Block Assy	1
23	01-1M6163-00001	NLA - Obsolete--Circuit Breaker Assy. (Incls. Items 10 thru 14)	1
24	01-1M5821-00001	Module - Electric (208-240 V., 3 Ph.)	1
25	01-1M5821-00002	Module - Electric (380 V., 3 Ph.)	1
26	01-1M5821-00003	Module - Electric (480 V., 3 Ph.)	1
27	01-1000V5-00096	Block - Power Distribution	1
28	01-1000V5-00231	Cover - Power Distribution Block	1
29	01-1000V5-00220	Bushing - Spacer	8
30	01-1000V5-00166	Bushing - Snap	1
31	01-1M5359-00001	Harness - Main	1
32	01-1M5560-00002	Harness (Element/Circuit Breaker)	1
33	01-1A1828-00001	Kit - Thermocouple	1

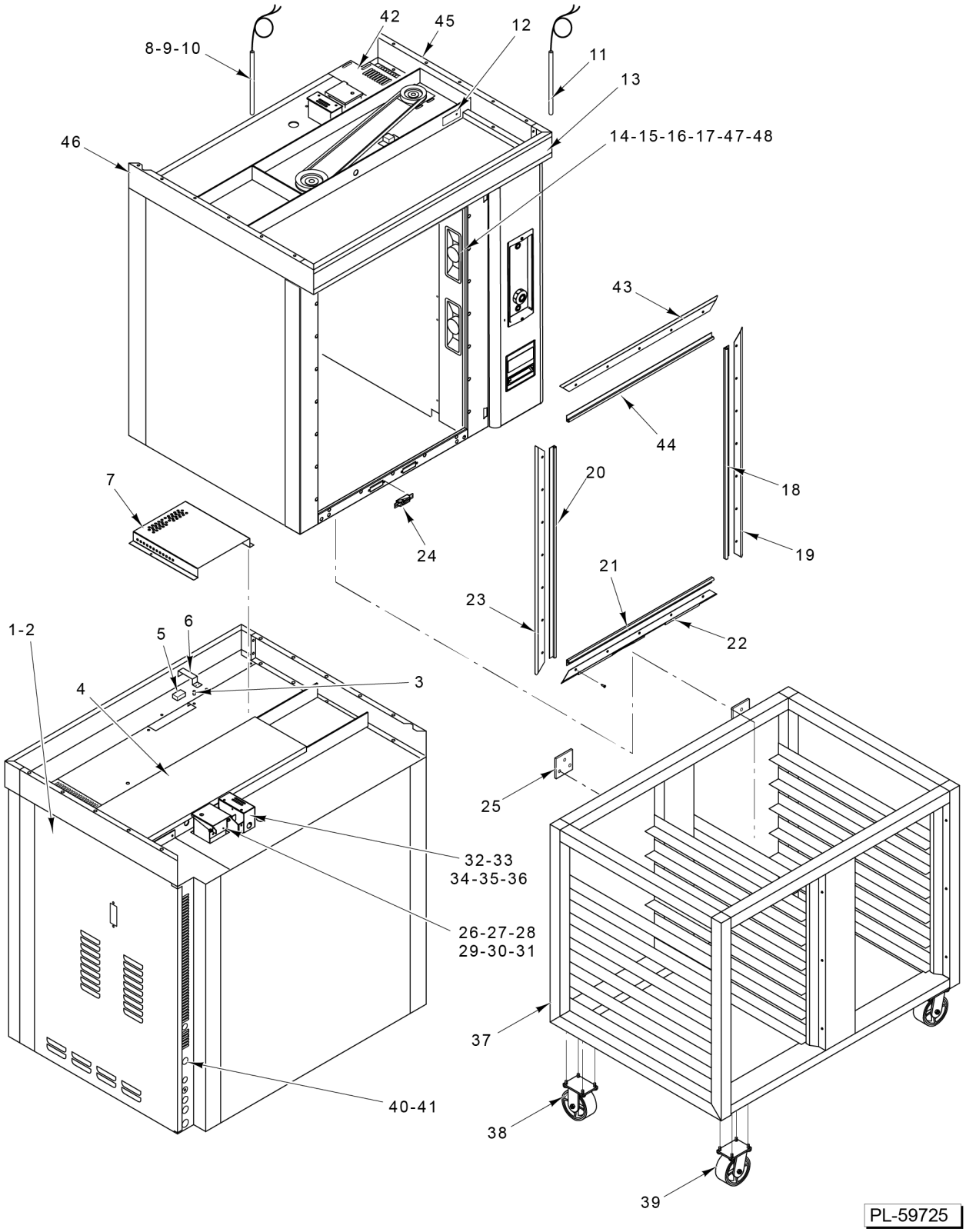


ELECTRICAL COMPONENTS
(USED WITH VISUAL INTERFACE)

ELECTRICAL COMPONENTS
(USED WITH VISUAL INTERFACE)

ILLUS. PL-59859	PART NO.	NAME OF PART	AMT.
1	01-100V10-00232	Fuse Holder (30 Amp.)	1
2	01-100V10-00219	Fuse - Panel Mount (0.5 Amp.)	1
3	01-1000V5-00106	Strip End - Terminal	1
4	01-1000V5-00105	Strip - Terminal	6
*5	01-1M6706-00001	Kit - Contactor (Units Built Before 3/20/12) (NLA - Obsolete)	1
6	01-1000V6-00348	Contactor (3-Pole) (50 Amp.) (Units Built After 3/20/12)	1
7	01-1M7546-00001	Kit - Breaker Replacement (63 Amp.) (208-240 V.) (With 120 V. UV Breaker)	1
8	01-1M7547-00001	Kit - Breaker Replacement (32/35 Amp.) (380-415/440-480 V.) (With 120 V. UV Breaker)	1
9	01-1000V6-00252	End Stop - Din Rail	2
10	01-1M5822-00001	Rail - Din (3.48 In. Lg.)	1
11	01-1M5560-00003	Harness - Element to Circuit Breaker	1
*12	01-1M6531-00002	Plate - Mounting (NLA - Obsolete)	1
*13	01-1M6403-00001	Module - Electric (208-240 V., 3 Ph.) (NLA - Obsolete)	1
*14	01-1M6403-00002	Module - Electric (380 V., 3 Ph.) (NLA - Obsolete)	1
*15	01-1M6403-00003	Module - Electric (480 V., 3 Ph.) (NLA - Obsolete)	1
*16	01-1M6530-00001	Harness - Electric Module (NLA - Obsolete)	1
*17	01-1M6532-00001	Component Plate Assy. (Incls. Items 18 thru 25) (NLA - Obsolete)	1
*18	01-100V16-00813	Board - Control (I/O) (NLA - Obsolete)	1
*19	01-1M6533-00001	Plate - Mounting (I/O Board) (NLA - Obsolete)	1
*20	01-1000V5-00064	Pin - Molex (Male) (NLA - Obsolete)	AR
*21	01-1M6529-00001	Harness - Common I/O Assy. (NLA - Obsolete)	1
*22	01-1M6475-00001	Cable - Power Supply (NLA - Obsolete)	1
*23	01-1M6476-00001	Cable - Power Connector (NLA - Obsolete)	1
24	01-100V11-00210	Cable (RJ45, Cat-5)	1
25	01-1M6534-00001	Buzzer Assy	1
26	01-1M5548-00005	Terminal Block Assy	1
27	01-1M6163-00002	Bracket & Breaker Assy. (Incls. Items 28 thru 32)	1
28	01-1M6163-00101	Bracket - Circuit Breaker Mounting	1
29	01-1M6226-00002	Rail - Din (3 In. Lg.)	1
30	01-1000V5-00252	Stop - Terminal Section End	1
31	01-1000V6-00292	Breaker - Circuit (1-Pole) (15 Amp.)	1
32	01-1000V5-00252	Stop - Terminal Section End	1
33	01-100V10-00298	Supply - Power	1
34	01-1M6226-00002	Rail - Din	1
35	01-1000V5-00252	Stop - Terminal Section End	1
36	01-100V10-00302	Sensor - Temperature	1

* Contact Factory

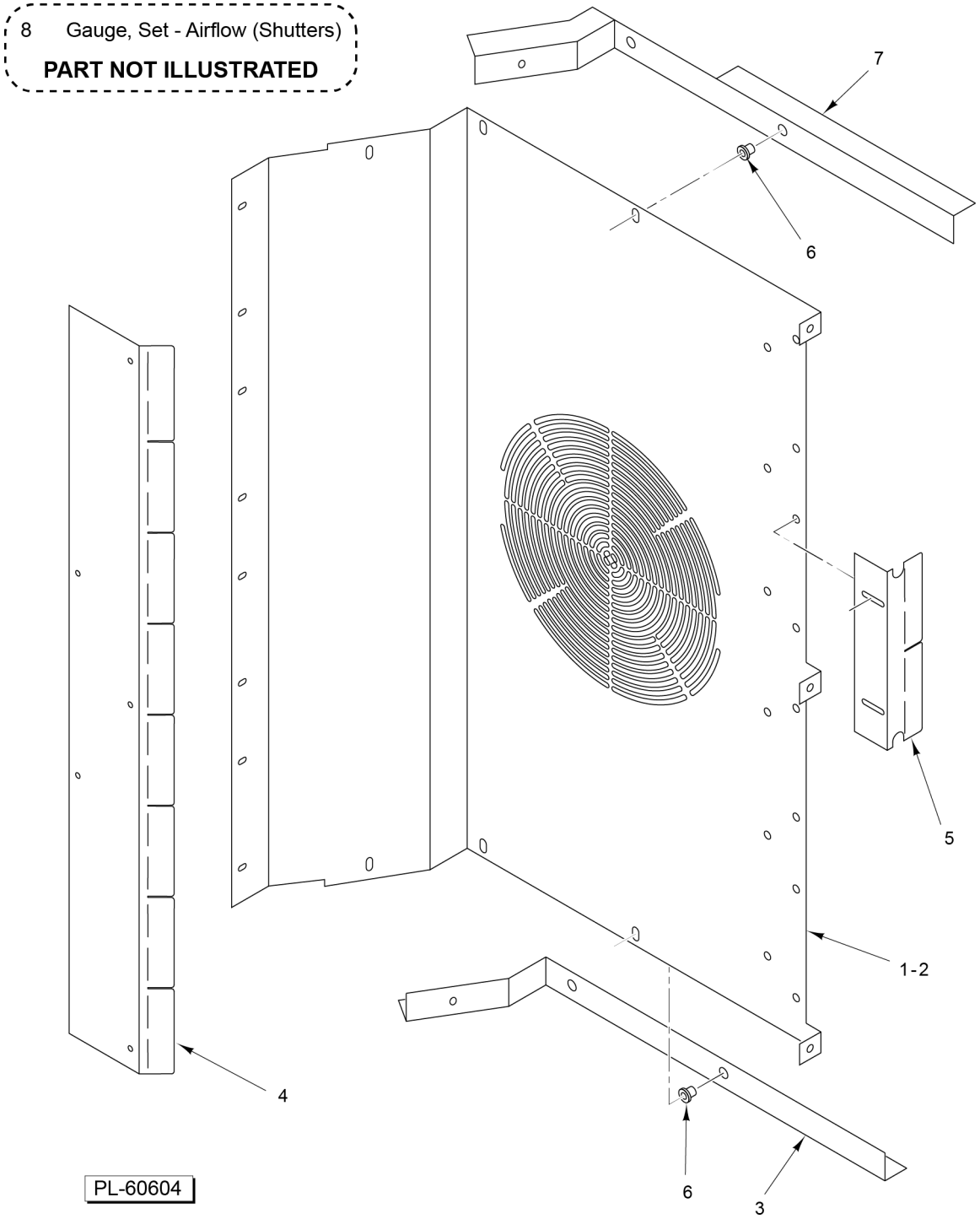


CABINET UNIT

CABINET UNIT

ILLUS. PL-59725	PART NO.	NAME OF PART	AMT.
1	01-1M4198-0002E	Skin Assy., Outer rihgt Hand Side (Elec. Oven)	1
2	01-1M7005-00002	Access Cover Assy. (Incls. Mounting Hardware)	1
3	01-1000V4-00121	Insert - Threaded 10-32 Hex	4
4	01-1M4221-00003	Cover - Rotator	1
5	01-1M5816-00101	Switch Assy. - Door Magnet (Switch with Wires & Terminals)	2
6	01-1M5816-00001	Switch, Bracket Assy. (Incls. Item 5)	2
7	01-1M5832-00001	Cover - Wiring	1
8	01-1A1828-00001	Kit - Thermocouple (Used with Advanced Controls)	1
9	01-100V17-00279	Fitting 1/4 x 3/16	1
10	01-100V10-00302	Sensor - Temperature (Used with Visual Interface Controls)	1
11	01-1M5860-00001	Thermostat Assy. (High Limit) (Incls. Stuffing) (Used with Advanced Controls)	1
12	01-1M4203-00001	Cover - Front Outer	1
13	01-1M6489-00001	Trim - Upper Front Assy	1
*14	01-1000V7-00027	Lamp - Oven (Complete) (Lens, Base, & 120V Bulb)	2
*15	01-1000V7-00028	Bulb	2
*16	01-1000V7-0027G	Gasket	2
*17	01-1000V7-0027L	Lens - Glass	2
18	01-1M6492-00001	Gasket - Door Opening Side	1
19	01-1M6426-00001	Retainer - Right Side Gasket	1
20	01-1M6492-00001	Gasket - Door Opening Side	1
21	01-1M6493-00002	Gasket - Door Opening Bottom	2
22	01-1M6464-00001	Retainer - Bottom Gasket	1
23	01-1M6427-00001	Retainer - Left Side Gasket	1
24	01-1M6449-00004	Striker - Loading Door	4
25	01-1M3475-00001	Retainer	2
26	01-1M6100-00003	Cap - Vent	1
27	01-1M3375-00004	Hinge - Body	1
28	01-1000V4-00304	Pins - Hinge (Shoulder Bolt)	2
29	01-1M6611-00001	Vent Stack Gasket Retainer Assy. (Incls. Item 30)	1
30	01-1M6611-00101	Gasket	1
31	01-1M6100-00004	Vent Cover Assy. (Incls. Items 26 thru 28)	1
32	01-1M6055-00002	Vent Assy. - Motor (Incls. Items 33 & 36)	1
33	01-1M6779-00001	Motor - Stepper	1
34	01-1M6104-00103	Cover - Stepper Motor	1
35	01-1M6104-00104	Harness - Stepper Motor	1
36	01-1M6340-00001	Arm Actuator	1
**37	01-1M4533-00012	Stand Assy. (12-Pan Capacity) (Incls. Items 38 & 39)	1
38	01-100V14-00047	Caster - Ridge Plate	2
39	01-100V14-00046	Caster - Swivel Plate (With Brake)	2
40	01-1M5575-00001	Cord - Power (120 V.)	1
41	01-100V17-00572	Grip - Cord (Aluminum) (Strain Relief 120 V. Supply Cord)	1
42	01-1M4202-00002	Cover - Rear Outer	1
43	01-1M6428-00001	Retainer - Top Gasket	1
44	01-1M6491-00001	Gasket - Door Opening Top	1
45	01-1M4459-00004	Panel - Trim Top (RH)	1
46	01-1M4459-00003	Panel - Trim Top (LH)	1
***47	01-1000V7-00053	Lamp - Oven (Complete) (Lens, Base, & Bulb)	2
***48	01-1000V7-00054	Bulb - Halogen G9 Base	2

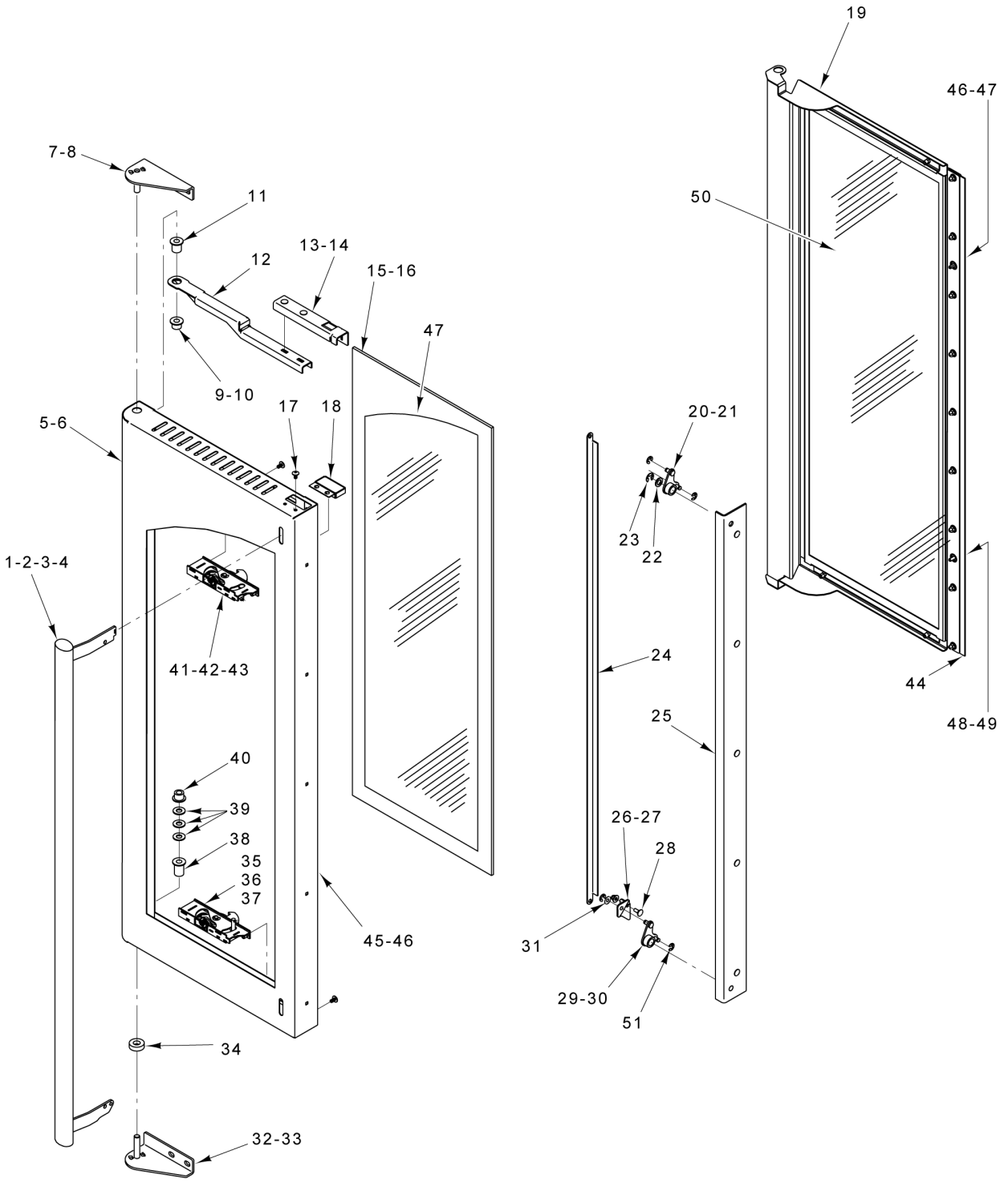
* 9/30/2015 and Before
** Optional Part
*** 10/1/2015 and After



INTERIOR PANELS

INTERIOR PANELS

ILLUS. PL-60604	PART NO.	NAME OF PART	AMT.
1	01-1M4268-00002	Panel - Pressure Weldment	1
2	01-1M5593-00001	Panel - Pressure Assy. (Incls. Items 1, 5, & 6)	1
3	01-1M4212-00002	NLA - Obsolete--Bracket - Lower Mounting (Incls. Item 6)	1
4	01-1M5379-00001	Shutter - Airflow	1
5	01-1M5379-00002	Shutter - Airflow (Front RH)	4
6	01-1000V4-00121	Insert - Threaded 10-32 Hex	AR
7	01-1M4211-00002	NLA - Obsolete--Bracket - Upper Mounting (Incls. Item 6)	1
8	01-1M5403-00001	Gauge Set - Airflow	1



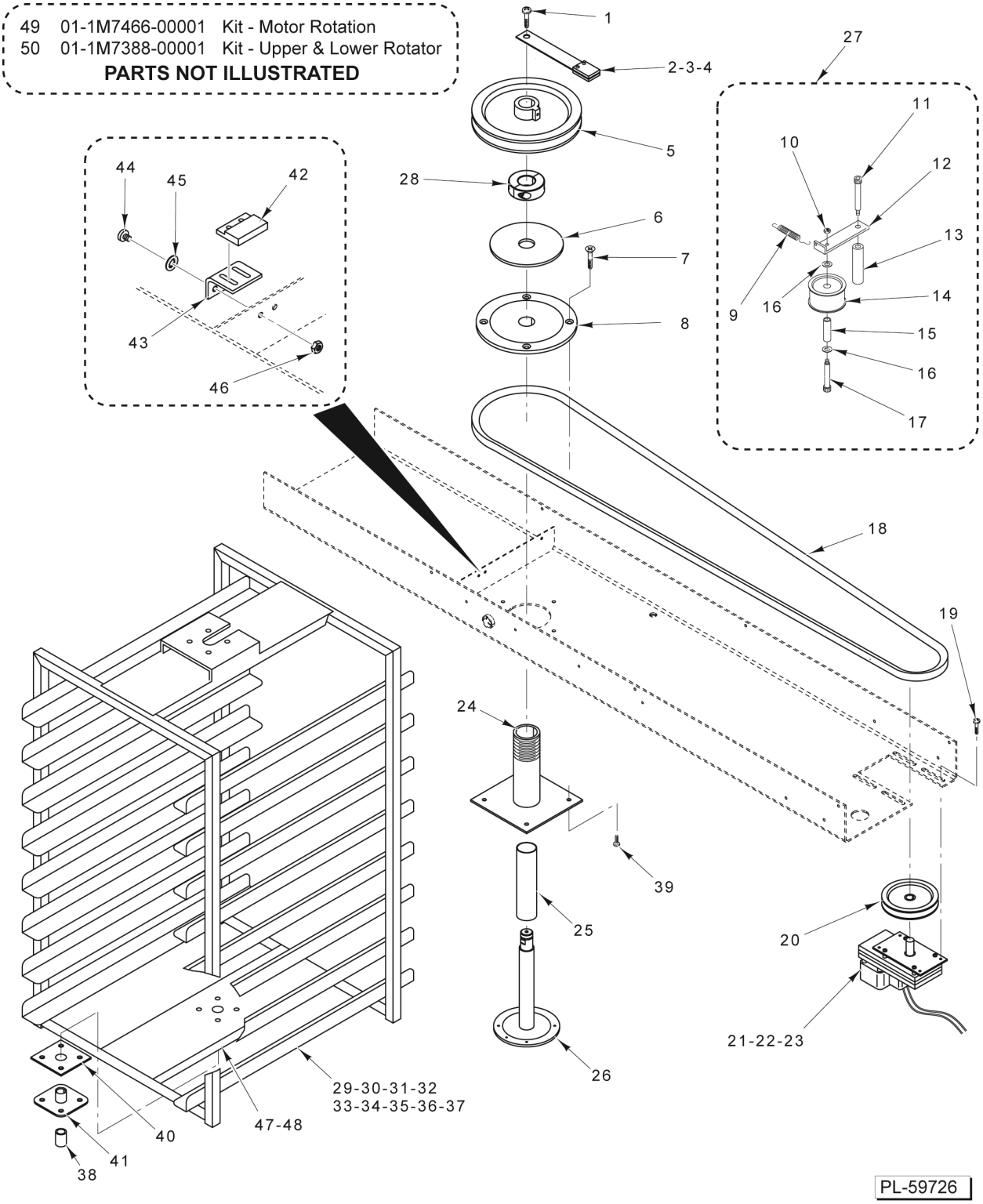
PL-59708

DOOR ASSEMBLY

DOOR ASSEMBLY

ILLUS. PL-59708	PART NO.	NAME OF PART	AMT.
1	01-1M6468-00001	Handle Assy. - Left	1
2	01-1M6470-00001	Handle Assy. - Right	1
*3	01-1M6103-0203B	Cap - End (Door Handle) (Oval) (Use with Items 1 & 2)	2
*4	01-100V15-00086	Cap, Handle - Door (Round) (Use with Items 1 & 2)	2
5	01-1M6419-00001	Door - Skin Left	1
6	01-1M6418-00001	Door - Skin Right	1
7	01-1M6189-00005	Mount - Door Bearing Weldment (Top Left)	1
8	01-1M6189-00006	Mount - Door Bearing Weldment (Top Right)	1
9	01-1000V0-00108	Bearing 5/8 ID x 1 OD x 1/16 Lg. (Bronze)	1
10	01-1000V0-00107	Bearing 3/8 ID x 5/8 OD x 1/2 Lg. (Bronze)	2
11	01-1000V0-00110	Bearing 3/8 ID x 5/8 OD x 3/4 Lg. (Bronze)	1
12	01-1M6462-00001	Torque Arm - Hinge Side	1
13	01-1M6485-00001	Torque Arm - Left	1
14	01-1M6486-00001	Torque Arm - Right	1
15	01-1M7242-00001	Kit, Left Door Glass and VHB Tape (Includes Item 47)	1
16	01-1M7243-00001	Kit, Right Door Glass and VHB Tape (Includes Item 47)	1
17	01-1000V4-00350	Mach. Screw 10-32 x 3/8 Phil. Hd. (SST)	7
18	01-1M6436-00001	Magnet Assy	1
19	01-1M6472-00001	Door - Inner (Left & Right) (Incls. Items 44 & 48 thru 50)	1
20	01-1M6473-00001	Mount - Left Door Handle Rotator	1
21	01-1M6474-00001	Mount - Right Door Handle Rotator	1
22	01-1000V4-00341	Washer	2
23	01-1000V0-00091	Clip - E Style	2
24	01-1M6432-00001	Rod - Connecting	1
25	01-1M6471-00001	Cradle Mechanism - Handle	1
26	01-1M6441-00001	Actuator - Left Latch	1
27	01-1M6442-00001	Actuator - Right Latch	1
28	01-1000V4-00339	Bolt - Carriage 10-32 x 1/2	6
29	01-1M6473-00001	Mount - Left Door Handle Rotator	1
30	01-1M6474-00001	Mount - Right Door Handle Rotator	1
31	WS-028-08	Washer #10 x 0.43 (Zinc Plated) (SST)	13
32	01-1M6189-00005	Mount - Door Bearing Weldment (Bottom Right)	1
33	01-1M6189-00006	Mount - Door Bearing Weldment (Bottom Left)	1
34	01-1M6434-00001	Kit - Wave Washer (1 Set)	2
35	01-1M6415-00001	Latch Assy. (RH Door Bottom, LH Door Top)	1
36	01-1M6480-00001	Latch Assy. (RH Door Top, LH Door Bottom)	1
37	01-1M6463-00001	Tab - Door Latch Retaining	1
38	01-1000V0-00100	Bearing 3/8 ID x 5/8 OD x 1 Lg. (Bronze)	1
39	01-1000V4-00364	Washer 0.375 x 0.812 x 1/6	3
40	01-1000V0-00107	Bearing 3/8 ID x 5/8 OD x 1/2 Lg. (Bronze)	2
41	01-1M6415-00001	Latch Assy. (RH Door Bottom, LH Door Top)	1
42	01-1M6480-00001	Latch Assy. (RH Door Top, LH Door Bottom)	1
43	01-100V20-00028	Spring - Extension (For Items 35, 36, 41, & 42)	1
44	01-100V16-00881	Gasket (Vertical Strip)	1
45	01-1M6421-00001	Door Assy. - Left (Complete)	1
46	01-1M6420-00001	Door Assy. - Right (Complete)	1
47	01-1M7188-00001	Kit, VHB Tape	1
48	01-1000V4-00359	Thumb Screw 10-32 x 1/2 (SST)	AR
49	01-1000V4-00311	Washer, Retainer - Push On (#10 Screw, 0.50 O.D. x 0.012 Thick, SST)	AR
50	01-100V16-00869	Glass, Inner - Door	1
51	01-1000V0-00112	Snap Ring (1/4) (SST)	AR

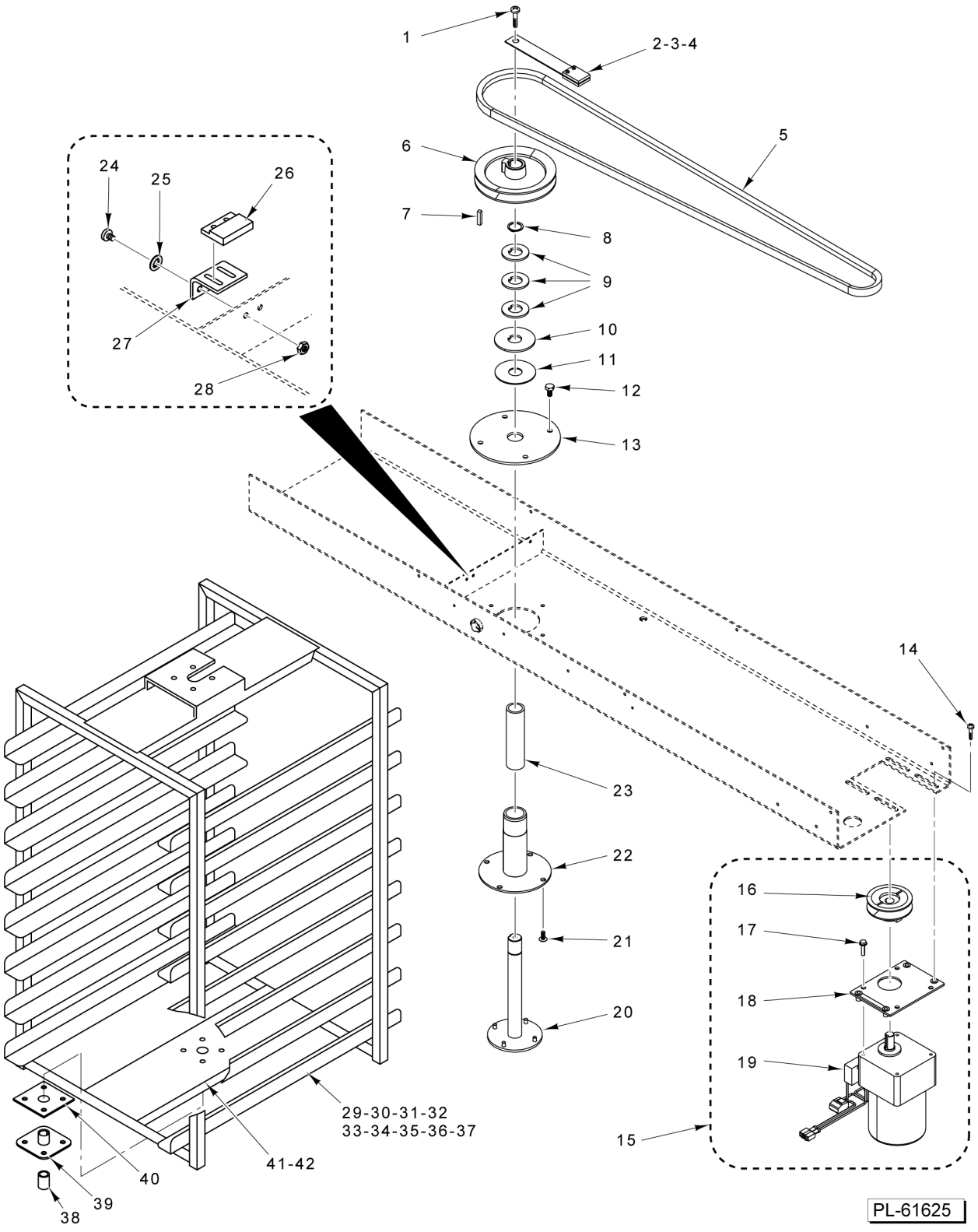
* Qty. is Per Handle



ROTATOR AND RACK ASSEMBLY
(PRIOR TO 3/1/21 & SN242038199)

ROTATOR AND RACK ASSEMBLY (PRIOR TO 3/1/21 & SN242038199)

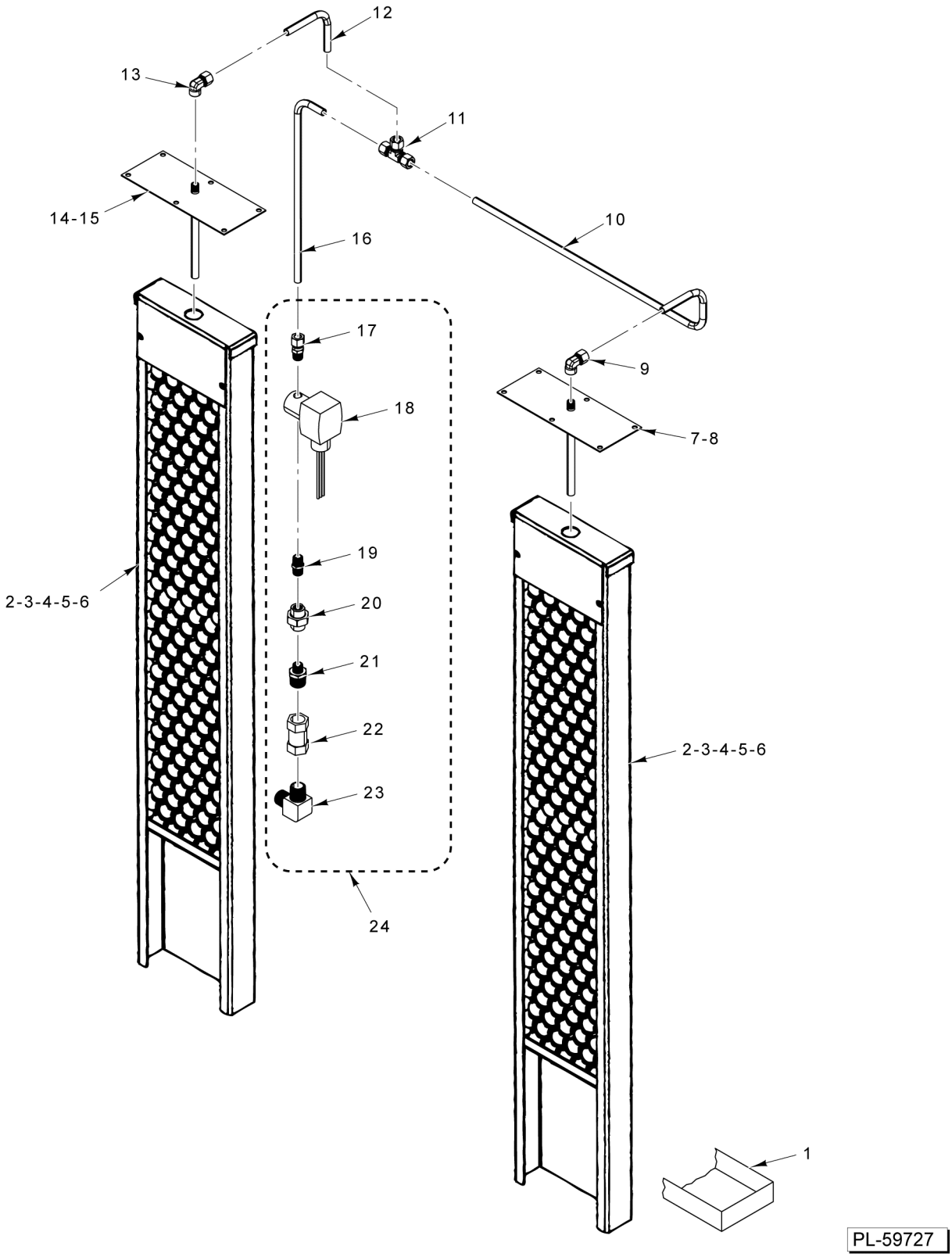
ILLUS. PL-59726	PART NO.	NAME OF PART	AMT.
1		Screw 1/4-20 x 1/2 Truss Hd	1
2	00-175999	Actuator - Magnetic	1
3	01-1M3383-00001	Plate - Magnet Mounting	1
4		Screw 6-32 x 3/8 Pan Hd	2
5	01-1000V3-00090	Sheave (3/4 Bore)	1
6	01-1000V0-00071	Bearing - Rotator Thrust	1
7		Screw 1/4-20 x 1/2 Flat Hd	4
8		Disk - Thrust (No Longer Available, Order Item 50)	1
9	01-100V20-00009	Spring - Tension	1
10		Nut 5/16-18 Hex (Nylock)	1
11	01-1000V4-00296	Shoulder Bolt 1/2 Dia. x 1-3/4, 3/8-16 Hex Socket Hd	1
12	01-1M3527-00001	Bracket - Rotator Idler	1
13	01-1M3526-00002	Tube - Rotator Idler	1
14	01-1000V3-00107	Pulley - Rotator Idler	1
15	01-1000V0-00038	Bearing - Journal (Nylon)	1
16		Washer 3/8 (SST)	2
17	01-1000V4-00295	Shoulder Bolt 3/8 Dia. x 1-1/4, 5/16-18 Hex Socket Hd	1
18	01-1000V3-00093	V-Belt	1
19		Screw 10-32 x 1/2 Truss Hd	8
20	01-1000V3-00106	Sheave - Die Cast (3/8 In. Bore)	1
21	01-1M3360-00001	Plate - Rotator Drive	1
22		Motor - Gear (6 RPM) (No Longer Available, Order Item 49)	1
23	01-1000V8-00134	Blade - Fan (2-1/2)	1
24		Housing - Upper Rotator (No Longer Available, Order Item 50)	1
25	01-1000V0-0072A	Bearing - Rotator (Upper)	1
26		Shaft - Rotator (No Longer Available, Order Item 50)	1
27		Pully - Idler (No Longer Available, Order Item 49)	1
28	01-1000V1-00076	Collar - Two-Piece Set (5/8 In.) (With Removable Rack)	1
29	01-1M5965-00005	Rack - End Load (5-Pan) (Removable) (Step Slide)	1
30	01-1M5965-0006D	Rack - End Load (6-Pan) (Removable) (Step Slide)	1
31	01-1M5965-0008D	Rack - End Load (8-Pan) (Removable) (Step Slide)	1
32	01-1M5965-00006	Rack - End Load (6-Pan) (Removable) (Straight Slide)	1
33	01-1M5965-00008	Rack - End Load (8-Pan) (Removable) (Straight Slide)	1
34	01-1M5965-00010	Rack - End Load (10-Pan) (Removable) (Straight Slide)	1
35	01-1M5965-00012	Rack - End Load (12-Pan) (Removable) (Straight Slide)	1
36	01-1M5967-00006	Rack - Side Load (6-Pan) (Removable) (Straight Slide)	1
37	01-1M5967-00008	Rack - Side Load (8-Pan) (Removable) (Straight Slide)	1
38	01-1000V0-0072B	Bearing - Rotator (Lower)	1
39		Screw 10-32 x 1/2 Truss Hd	4
40	01-1M3366-00001	Shaft - Lower Rotator	1
41	01-1M3364-00002	Housing - Bearing (Lower Rotator)	1
42	01-1M5816-00101	Switch Assy. - Door Magnet	1
43	01-1M3384-00002	Bracket - Mounting Switch	1
44		Screw 4-40 x 3/8 Pan Hd. (SST)	2
45		Lockwasher #4 Internal	2
46		Nut 4-40 hex (SST)	2
47	01-1M3417-00003	Support, Rack Bottom Assy. (For End-Load Removable Racks Only) (Items 29 thru 35)	1
48	01-1M3417-00004	Support, Rack Bottom Assy. (For Side-Load Removable Racks Only) (Items 36 & 37)	1
49	01-1M7466-00001	Kit - Motor Rotation	1
50	01-1M7388-00001	Kit - Upper & Lower Rotator	1



ROTATOR AND RACK ASSEMBLY
(ON OR AFTER 3/1/21 & SN242038199)

ROTATOR AND RACK ASSEMBLY
(ON OR AFTER 3/1/21 & SN242038199)

ILLUS. PL-61625	PART NO.	NAME OF PART	AMT.
1		Screw 1/4-20 x 1/2 Truss Hd	1
2	00-175999	Actuator - Magnetic	1
3	01-1M3383-00001	Plate - Magnet Mounting	1
4		Screw 6-32 x 3/8 Pan Hd	2
5	01-1000V3-00116	Belt - V (64 In.)	1
6	01-1000V3-00090	Sheave	1
7	01-1000V1-00095	Key (SST)	1
8	01-1000V1-00097	Snap Ring (SST)	1
9	01-1M6835-00301	Washer	3
10	01-1M6835-00103	Washer	1
11	01-1000V0-00132	Bearing - Thrust	1
12	01-1000V4-00533	Cap Screw 1/4-20 x 1/2 Hex Hd. (SST)	1
13	01-1M3358-00004	Disk - Thrust	1
14		Screw 10-32 x 1/2 Truss Hd	8
15	01-1M7462-00001	Motor Assy. (Rack Rotation) (Incls. Items 16 thru 19)	1
16	01-1000V3-00117	Sheave - Die Cast (2.5 In. x 0.5 in. Bore)	1
17	01-1000V4-00284	Screw 10-32 x 3/4 Hex Washer Hd., Serrated Flange (SST)	4
18	01-1M7463-00001	Plate - Rack Rotation Motor	1
19		Motor (Order Item 15)	1
20	01-1M7465-00001	Shaft - Rotator (Upper)	1
21	01-1000V4-00412	Mach. Screw 10-32 x 1/2 Phil. Truss Hd. (SST)	1
22	01-1M3363-00004	Housing - Rotator (Upper)	1
23	01-1000V0-00141	Bearing	1
24		Screw 4-40 x 3/8 Pan Hd. (SST)	2
25		Lockwasher #4 Internal	2
26	01-1M5816-00101	Switch Assy. - Door Magnet	1
27	01-1M3384-00002	Bracket - Mounting Switch	1
28		Nut 4-40 hex (SST)	2
29	01-1M5965-00005	Rack - End Load (5-Pan) (Removable) (Step Slide)	1
30	01-1M5965-0006D	Rack - End Load (6-Pan) (Removable) (Step Slide)	1
31	01-1M5965-0008D	Rack - End Load (8-Pan) (Removable) (Step Slide)	1
32	01-1M5965-00006	Rack - End Load (6-Pan) (Removable) (Straight Slide)	1
33	01-1M5965-00008	Rack - End Load (8-Pan) (Removable) (Straight Slide)	1
34	01-1M5965-00010	Rack - End Load (10-Pan) (Removable) (Straight Slide)	1
35	01-1M5965-00012	Rack - End Load (12-Pan) (Removable) (Straight Slide)	1
36	01-1M5967-00006	Rack - Side Load (6-Pan) (Removable) (Straight Slide)	1
37	01-1M5967-00008	Rack - Side Load (8-Pan) (Removable) (Straight Slide)	1
38	01-1000V0-0072B	Bearing - Rotator (Lower)	1
39	01-1M3364-00002	Housing - Bearing (Lower Rotator)	1
40	01-1M3366-00001	Shaft - Lower Rotator	1
41	01-1M3417-00003	Support, Rack Bottom Assy. (For End-Load Removable Racks Only) (Items 29 thru 35)	1
42	01-1M3417-00004	Support, Rack Bottom Assy. (For Side-Load Removable Racks Only) (Items 36 & 37)	1



WATER/STEAM SUPPLY

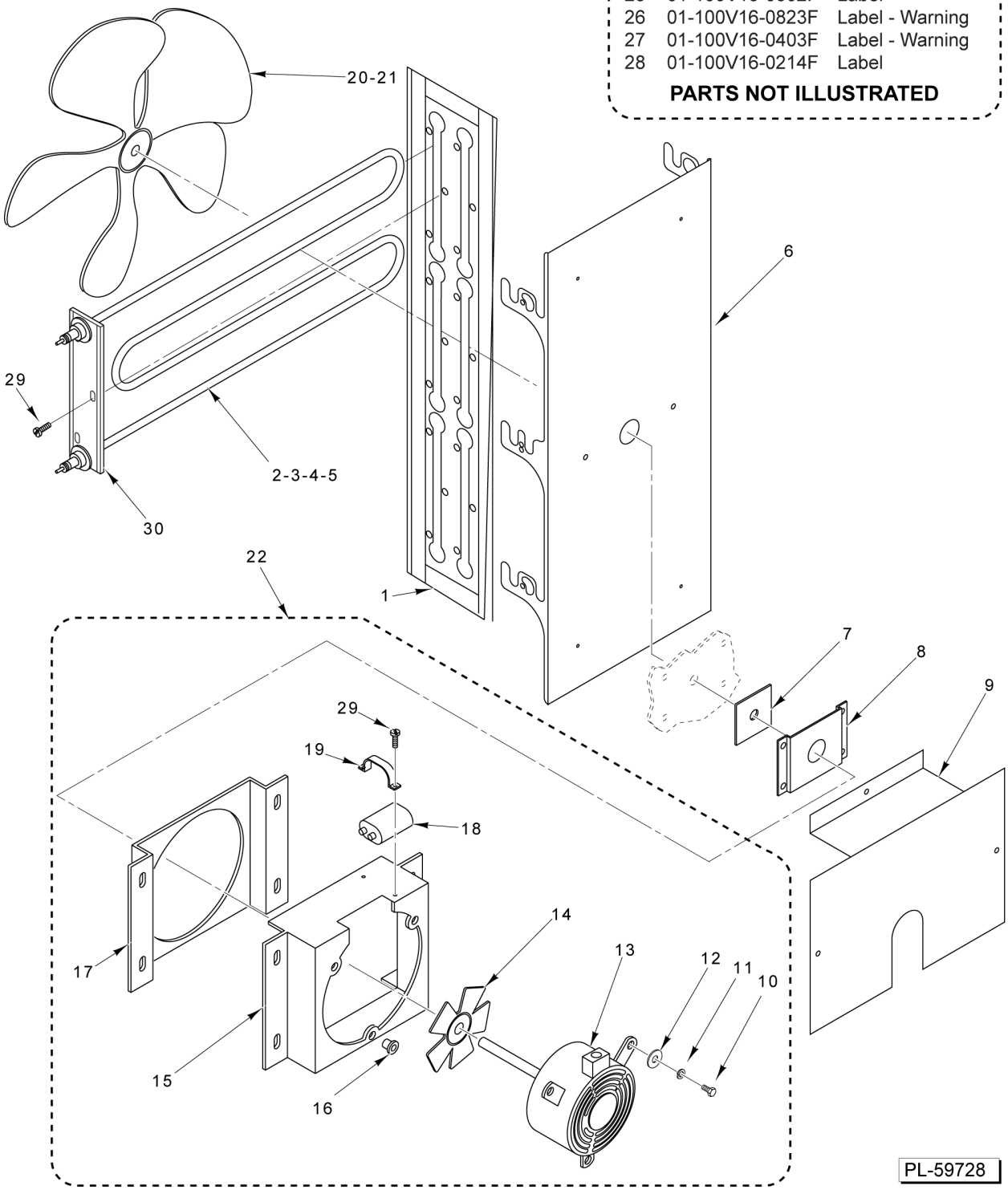
WATER/STEAM SUPPLY

ILLUS. PL-59727	PART NO.	NAME OF PART	AMT.
1	01-1M4411-00002	Pan - Auxiliary Drain	1
2	01-1M6004-00001	Steamer - Mass Assy. (Incls. Items 3 thru 6)	2
3	01-1M6004-00104	Retainer - Steamer Balls	1
4	01-1M6004-00105	Retainer - Steamer Bottom	1
5	01-1M6004-00106	Cover - Steamer Assy	1
6	01-1M5975-00001	Steamer - Balls	4
7	01-1M4272-00003	Manifold - Steamer Assy. (Incls. Items 8 & 9)	1
*8	01-100V21-0039A	Tape - Silicone (1/8 x 3/4) (20 In. Per Manifold)	AR
9	01-100V17-00666	Elbow 3/8 x 90 Deg. Compression (Brass)	1
10	01-1M6495-00002	Tube - Copper (Water Supply to Front Manifold)	1
11	01-100V17-00506	Tee 3/8 In. Compression (Brass)	1
12	01-1M6495-00003	Tube - Copper (Water Supply to Rear Manifold)	1
13	01-100V17-00666	Elbow 3/8 x 90 Deg. Compression (Brass)	1
14	01-1M4272-00003	Manifold - Steamer Assy. (Incls. Items 13 & 15)	1
*15	01-100V21-0039A	Tape - Silicone (1/8 x 3/4) (20 In. Per Manifold)	AR
16	01-1M6495-00001	Tube - Copper (Water Supply to Tee)	1
17	01-100V17-00341	Fitting - Straight 1/4 MNPT x 3/8 CC (Brass)	1
18	01-100V17-00075	Valve - Solenoid 1/4 NPT (2-Way) (120 V.)	1
19	01-100V17-00083	Pipe - Close Hex 1/4 NPT (Brass)	1
20	10-100V17-00661	Union 1/4 (Brass)	1
21	01-100V17-00424	Pipe - Reducer Hex 1/2 NPTM to 1/4 NPTM (Brass)	1
22	01-100V17-00566	Regulator - Flow 1/2 NPTF 1/2 NPTF (1.5 GPM)	1
23	01-100V17-00662	Elbow 1/2 NPTM x 90 Deg. (Brass)	1
24	01-1M6496-00001	Water Supply Assy. (Incls. Items 17 thru 23)	1

* Sold Per Inch

23	01-100V16-0259F	Label - Warning
24	01-100V16-0849F	Label
25	01-100V16-0602F	Label
26	01-100V16-0823F	Label - Warning
27	01-100V16-0403F	Label - Warning
28	01-100V16-0214F	Label

PARTS NOT ILLUSTRATED



HEATING ELEMENTS AND AIR CIRCULATION SYSTEM

HEATING ELEMENTS AND AIR CIRCULATION SYSTEM

ILLUS. PL-59728	PART NO.	NAME OF PART	AMT.
1	01-1M5986-00001	Seal - Plate Assy	1
2	01-1M6162-00240	Element - Heating (240 V.) W-Shape (Incls. Item 30)	6
3	01-1M6162-00208	Element - Heating (208 V.) W-Shape (Incls. Item 30)	6
4	01-1M6162-00480	Element - Heating (480 V.) W-Shape (Incls. Item 30)	6
5	01-1000V5-00029	Terminal - Bare Ring Tongue #10	12
6	01-1M4354-00002	Support - Element	1
7	01-1M3343-00002	Seal - Fan	1
8	01-1M3342-00001	Retainer - Seal	1
9	01-1M4352-00002	Cover - Insulation	1
10		Bolt 1/4-20 x 3/4 Hex Hd	3
11		Lockwasher 1/4	3
12		Washer 1/4	3
13	01-1M4881-00001	Motor - Circulation	1
14	01-1000V8-00097	Blade - Fan (Motor)	1
15	01-1M4390-00002	Base - Motor Bracket (Incls. Item 16)	1
16	01-1000V4-00122	Insert - Threaded 1/4-20	3
17	01-1M4447-00002	Channel - Fan Inlet	1
18	01-1A2141-00001	Kit - Capacitor (Incls. Item 19)	1
19	01-1000V8-0049D	Bracket - Mounting	1
20	01-1000V8-00160	Blade - Fan Circulation	1
21	01-1M6245-00001	Kit - Fan Blade (Incls. Chip) (Dunkin Donuts)	1
22	01-1M4446-00001	Circulation Motor Assy. (Incls. Items 10 thru 19)	1
23	01-100V16-0259F	Label - Warning (Hot Air)	1
24	01-100V16-0849F	Label (With Casters)	1
25	01-100V16-0602F	Label (Do Not Store Items On Top)	1
26	01-100V16-0823F	Label - Warning (Breaker Behind Cover)	1
27	01-100V16-0403F	Label - Warning (California)	1
28	01-100V16-0214F	Label (More Than One Power Supply)	1
29	01-1000V4-00412	Mach. Screw 10-32 x 1/2 Phil. Truss Hd. (SST)	AR
30	01-1M5976-00002	Assy - Bracket, Element	6