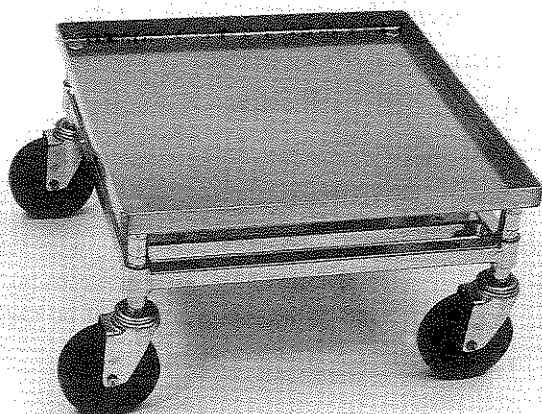


Cup and Glass Rack Dolly

Model No.*

ASSEMBLY INSTRUCTIONS

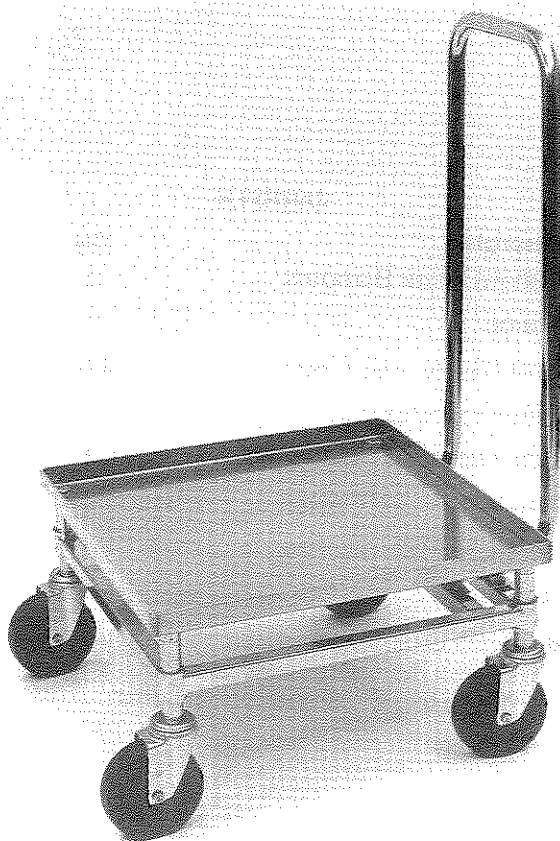
***NOTE:** This instruction sheet covers the following models:



D2121C



CB2121C



DH2121C



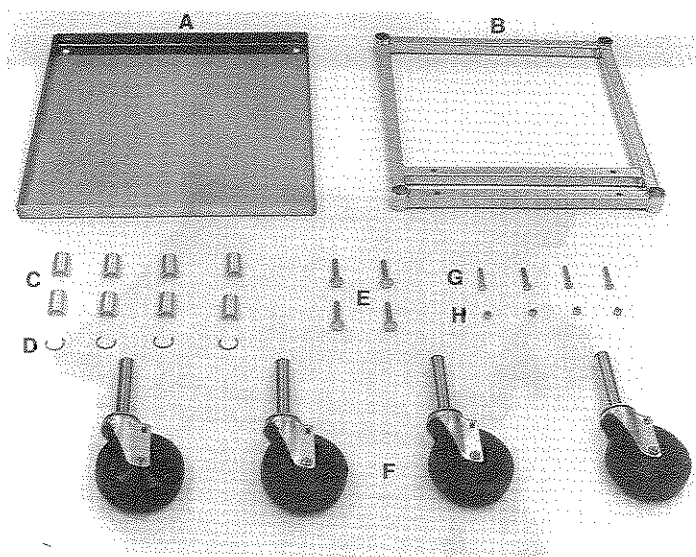
CBH2121C



InterMetro Industries Corporation
North Washington Street, Wilkes-Barre, PA 18705
For Product Information Call: 1-800-433-2232
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LIST OF COMPONENTS

For the Assembly of the
D2121C Cup and Glass Rack Dolly



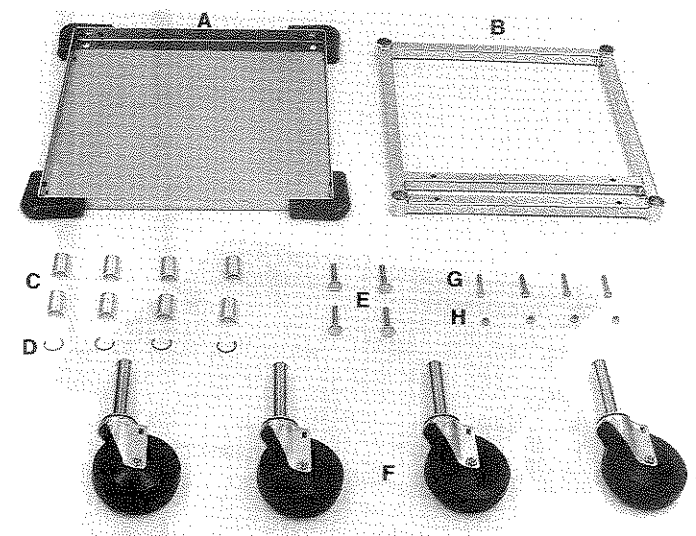
CARTON #1

Item	Description	Qty
A.	Pan	1
B.	Frame	1
C.	Split Sleeve – Aluminum	4 pr.
D.	Retaining Ring	4
E.	Bolt, Flat Head, $\frac{3}{8}$ -16 x $2\frac{1}{4}$	4
F.	Post with Swivel Caster	4
*G.	Screw, $\frac{5}{16}$ -18 x $1\frac{3}{4}$ Hex Head Cap	4
*H.	Nut, $\frac{5}{16}$ -18 Elastic Stop	4

***Note:** Items G (screw) and Item H (nut) are to be used when a handle is installed on unit. If no handle will be used, disregard both items.

LIST OF COMPONENTS

For the Assembly of the
CB2121C Cup and Glass Rack Dolly



CARTON #1

Item	Description	Qty
A.	Pan w/Corner Bumpers	1
B.	Frame	1
C.	Split Sleeve – Aluminum	4 pr.
D.	Retaining Ring	4
E.	Bolt, Flat Head, $\frac{3}{8}$ -16 x $2\frac{1}{4}$	4
F.	Post with Swivel Caster	4
*G.	Screw, $\frac{5}{16}$ -18 x $1\frac{3}{4}$ Hex Head Cap	4
*H.	Nut, $\frac{5}{16}$ -18 Elastic Stop	4

***Note:** Items G (screw) and Item H (nut) are to be used when a handle is installed on unit. If no handle will be used, disregard both items.

ASSEMBLY INSTRUCTIONS

Models D2121C and CB2121C

D2121C shown in following procedure.

1. Unpack carton to confirm amount and identity of components.
2. Take the four pair of aluminum split sleeves and place one pair on the bottom groove of each post (Fig.A-A). Make certain that the beads of the split sleeves fit securely into the grooves of the posts.



Fig. A-A

3. Take the frame and standing the frame on its side, insert a post with caster from the underside of the frame into each of the corner sleeves (Fig. B-B).

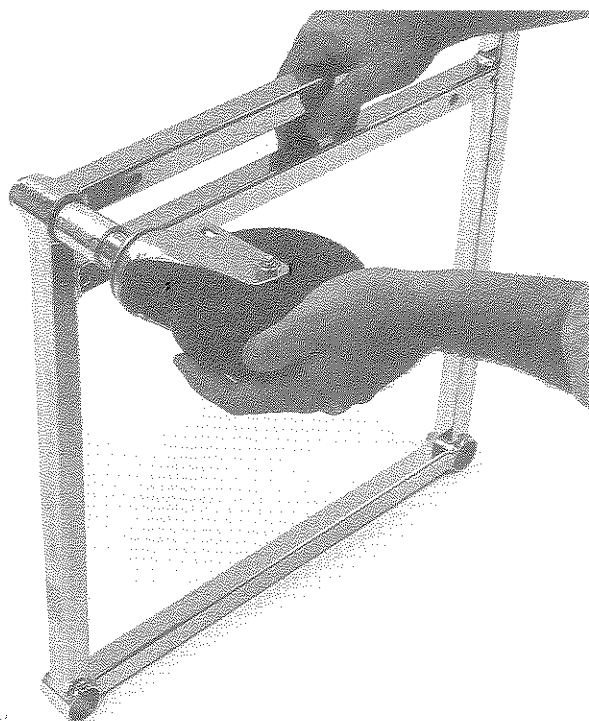


Fig. B-B

4. Stand the unit upright and apply pressure at each corner to seat the frame securely and evenly on the posts (Fig. C-C). Then using a hammer and a block of wood, hit the frame down until the groove in the split sleeve is visible (Fig. D-D).

Caution: Never use a hammer directly on the corner without using a block of wood to protect the unit.

Note: Seating the frame in its final position with a hammer can best be accomplished by seating each corner gradually and concentrating the hammer hits on the split sleeves until all the corners are in position to receive the retaining rings. The hammer hits should be on each side of the corner and as close to the corner as possible.

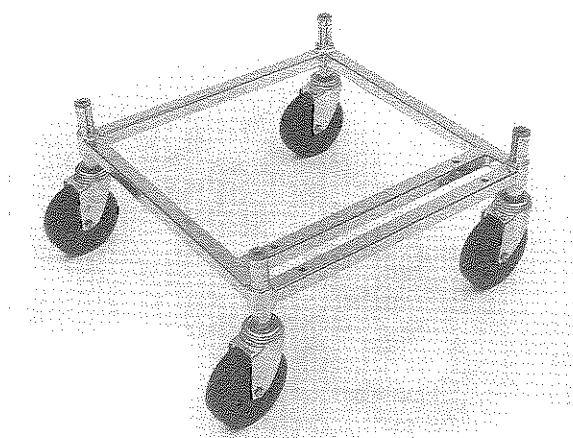


Fig. C-C

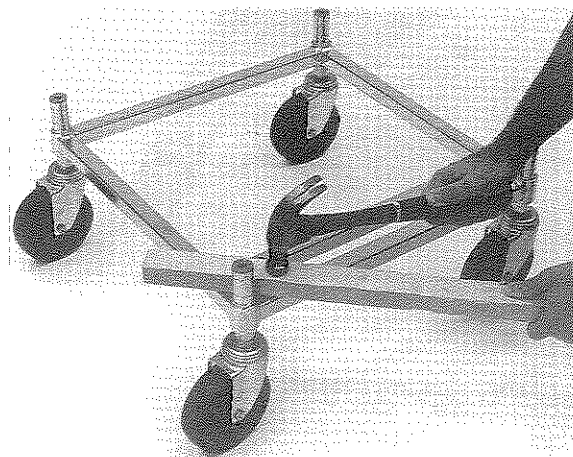


Fig. D-D

5. Take four retaining rings and using a hammer, insert them into the grooves of the split sleeves to lock the frame into position (Fig. E-E).

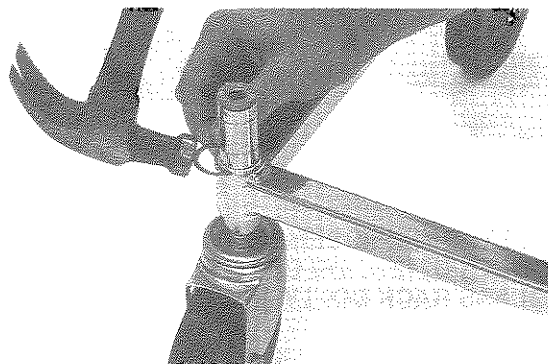


Fig. E-E

6. Take the pan and position it so it rests on the four posts, aligning the holes in the pan with the threaded hole in each post.
7. Take one of the bolts and insert it through the pan and engage it with the threaded hole in the post (Fig. F-F). Do not tighten the bolt completely. Repeat this operation for the remaining three bolts. Then tighten all four bolts completely with the proper tools (Fig. G-G).

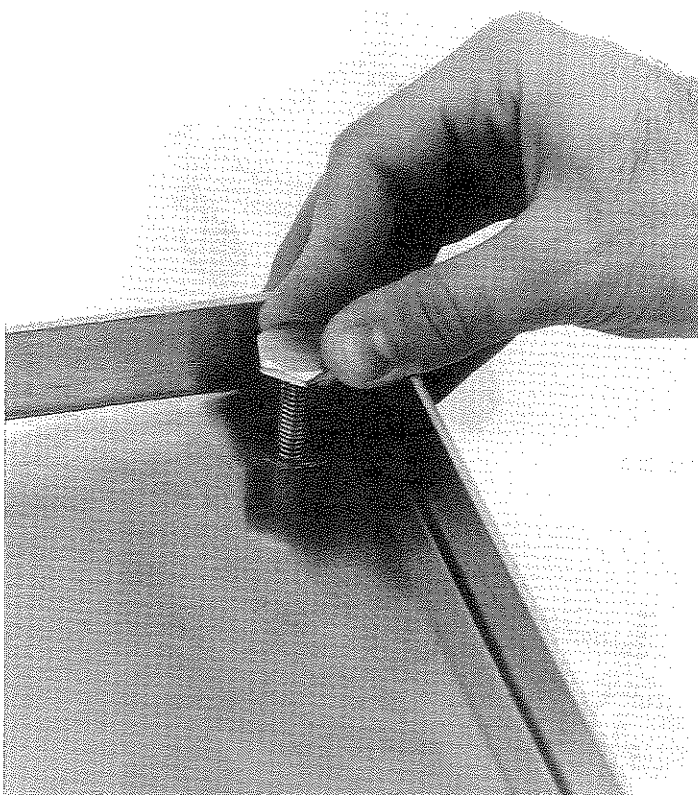


Fig. F-F



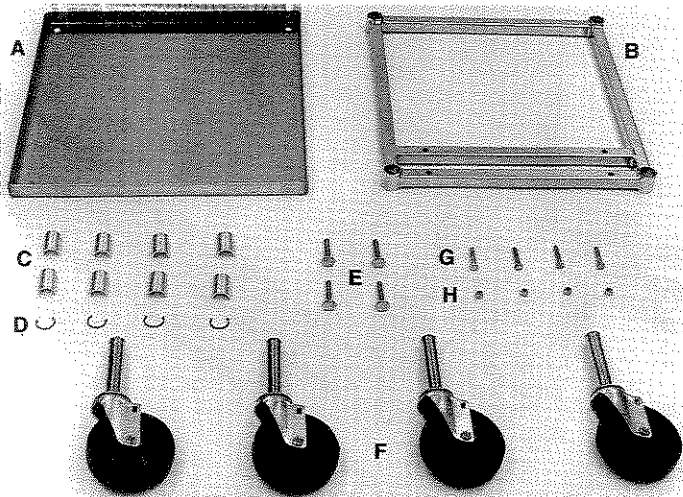
Fig G-G

**THIS COMPLETES THE ASSEMBLY
OF THE MODELS D2121C OR CB2121C
CUP AND GLASS RACK DOLLY.**

LIST OF COMPONENTS

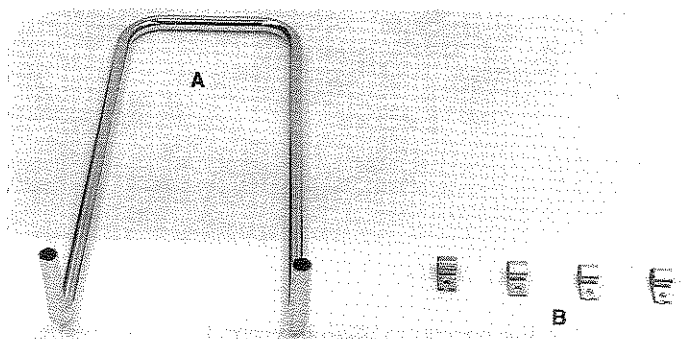
For the Assembly of the DH2121C Cup and Glass Rack Dolly

CARTON #1



Item	Description	Qty
A.	Pan	1
B.	Frame	1
C.	Split Sleeve – Aluminum	4 pr.
D.	Retaining Ring	4
E.	Bolt, Flat Head, $\frac{3}{8}$ -16 x 2 $\frac{1}{4}$	4
F.	Post with Swivel Caster	4
G.	Screw, $\frac{5}{16}$ -18 x 1 $\frac{3}{4}$ Hex Head Cap	4
H.	Nut, $\frac{5}{16}$ -18 Elastic Stop	4

CARTON #2

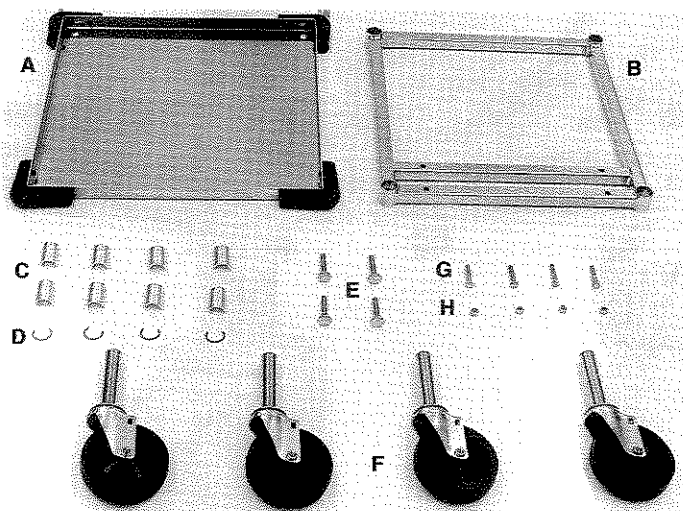


Item	Description	Qty
A.	Handle	1
B.	Clamp	4

LIST OF COMPONENTS

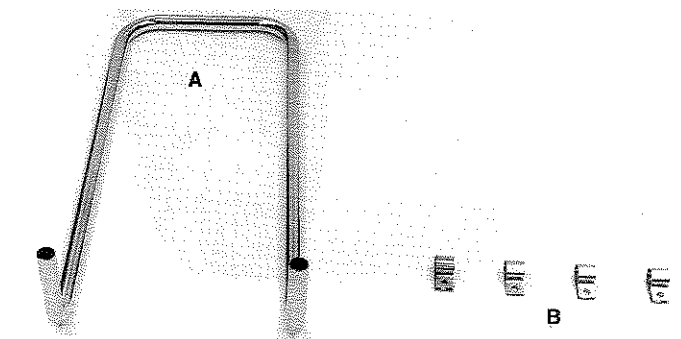
For the Assembly of the CBH2121C Cup and Glass Rack Dolly

CARTON #1



Item	Description	Qty
A.	Pan w/Corner Bumpers	1
B.	Frame	1
C.	Split Sleeve – Aluminum	4 pr.
D.	Retaining Ring	4
E.	Bolt, Flat Head, $\frac{3}{8}$ -16 x 2 $\frac{1}{4}$	4
F.	Post with Swivel Caster	4
G.	Screw, $\frac{5}{16}$ -18 x 1 $\frac{3}{4}$ Hex Head Cap	4
H.	Nut, $\frac{5}{16}$ -18 Elastic Stop	4

CARTON #2



Item	Description	Qty
A.	Handle	1
B.	Clamp	4

ASSEMBLY INSTRUCTIONS

Models DH2121C and CBH2121C

DH2121C shown in following procedure.

1. thru 5. See operations 1 thru 5 for models D2121C or CB2121C.
6. Slide two clamps on each leg of the handle, making sure the flat side of the clamps are flush with the bottom of the handle and the opened side of the clamps are toward the outside of the handle (Fig. F-F).

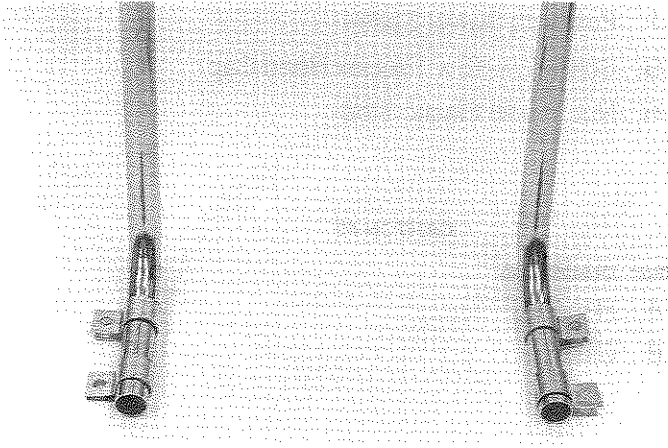


Fig. F-F

7. Beginning with one leg of the handle align the two clamps with two holes in the frame. Insert a screw through each clamp and frame and engage a nut on both screws until they are snug (Fig. G-G and Fig. H-H).

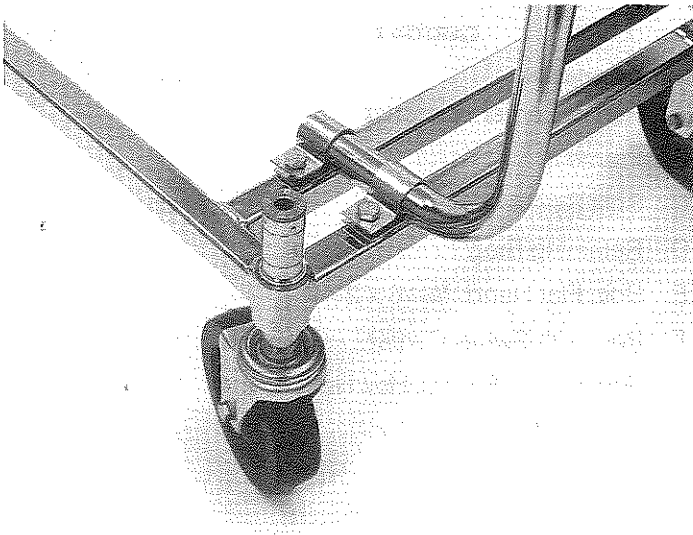


Fig. G-G

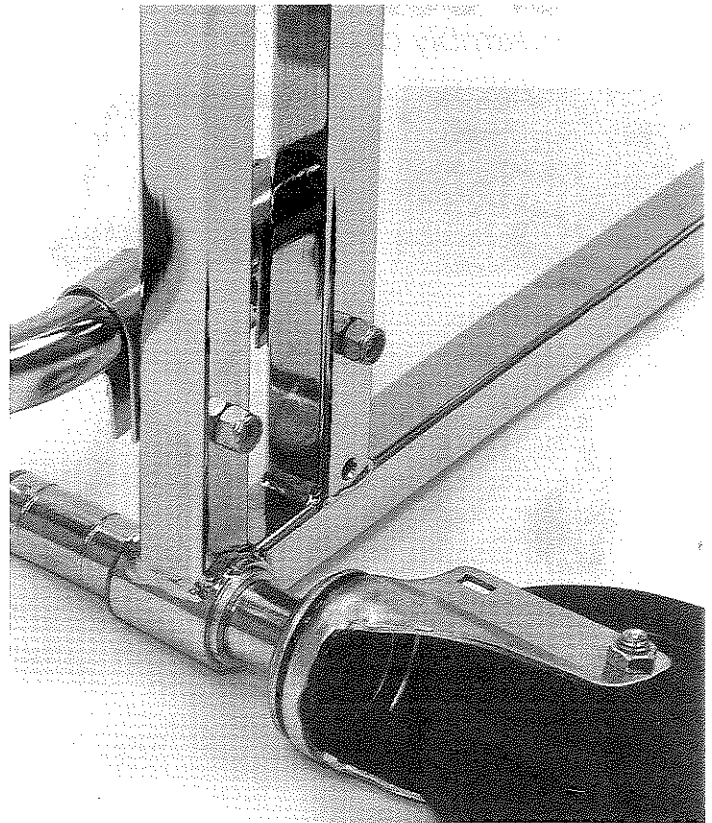


Fig. H-H

8. Compress the handle to align the remaining two clamps with the remaining two holes in the frame. Insert a screw through one of the clamps, and engage a nut onto the screw until snug, to hold the handle into position (Fig. I-I). Proceed with the remaining screw and nut.

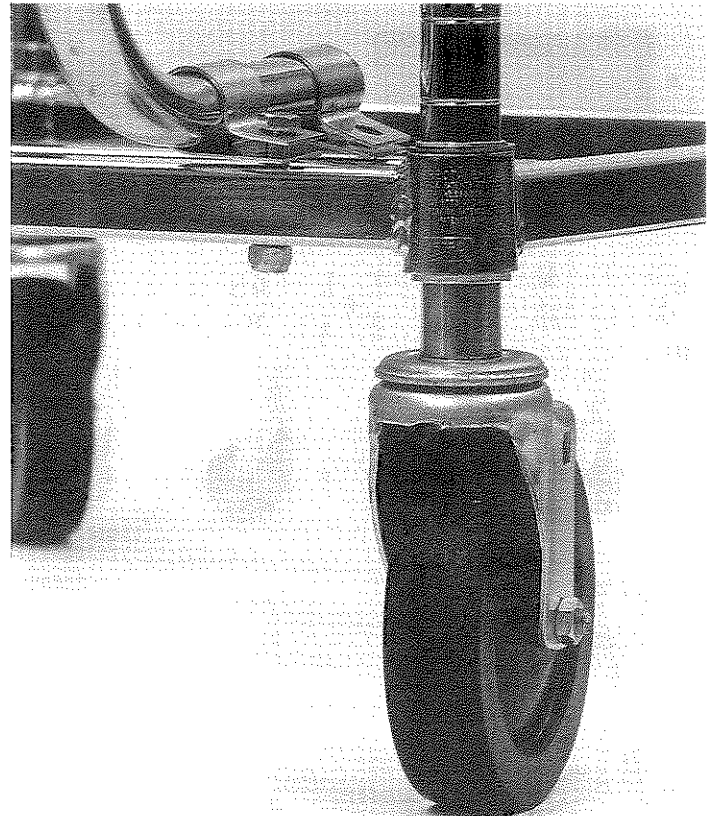


Fig. I-I

9. Adjust the handle so it's flush with the inside member of the frame and tighten all nuts at this time (Fig. J-J).

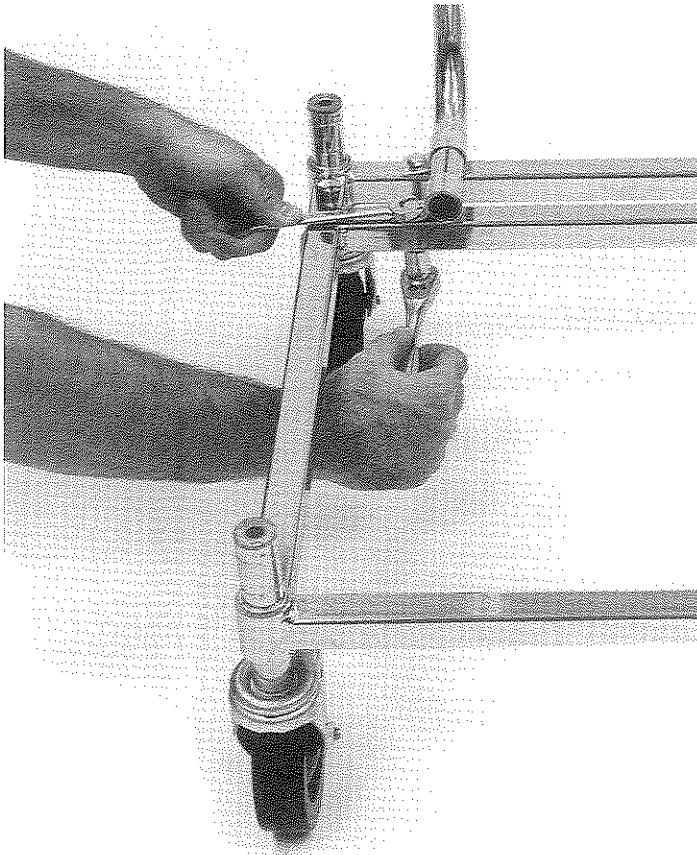


Fig. J-J

10. Take the pan and position it so it rests on the four posts, aligning the holes in the pan with the threaded hole in each post.
11. Take one of the bolts and insert it through the pan and engage it with the threaded hole in the post (Fig. K-K). Do not tighten the bolt completely. Repeat this operation for the remaining three corners. Then tighten all four bolts completely with proper tools (Fig. L-L).

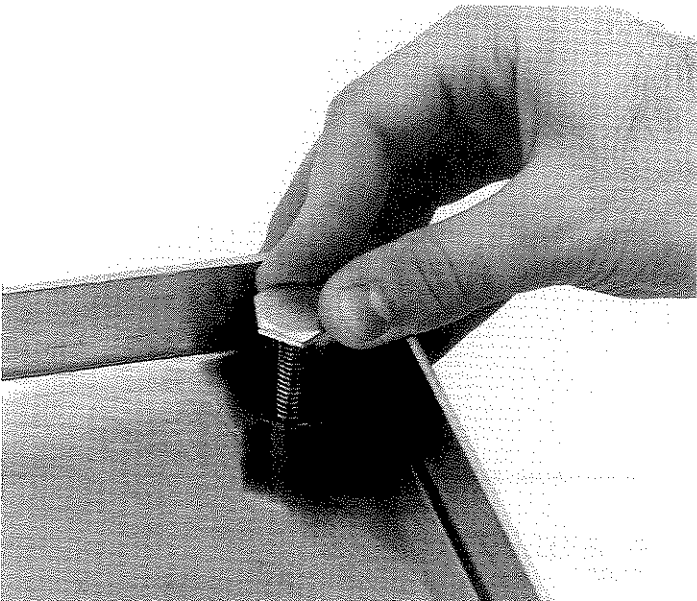


Fig. K-K

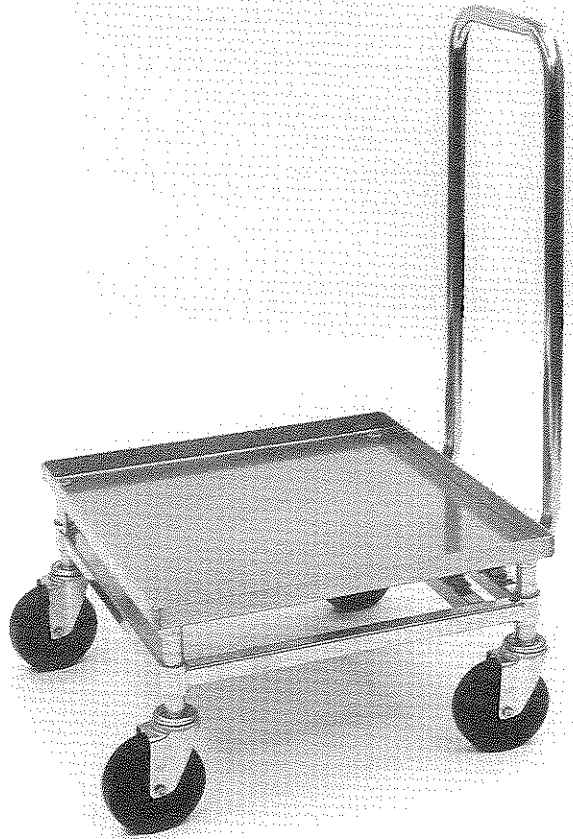


Fig. L-L

**THIS COMPLETES THE ASSEMBLY
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