

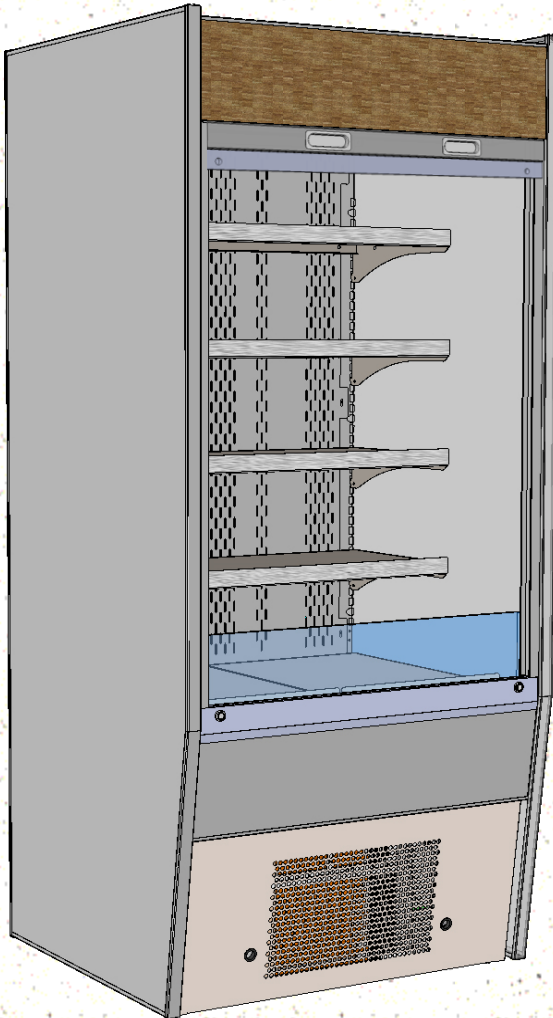


FIELD SERVICE PARTS LIST

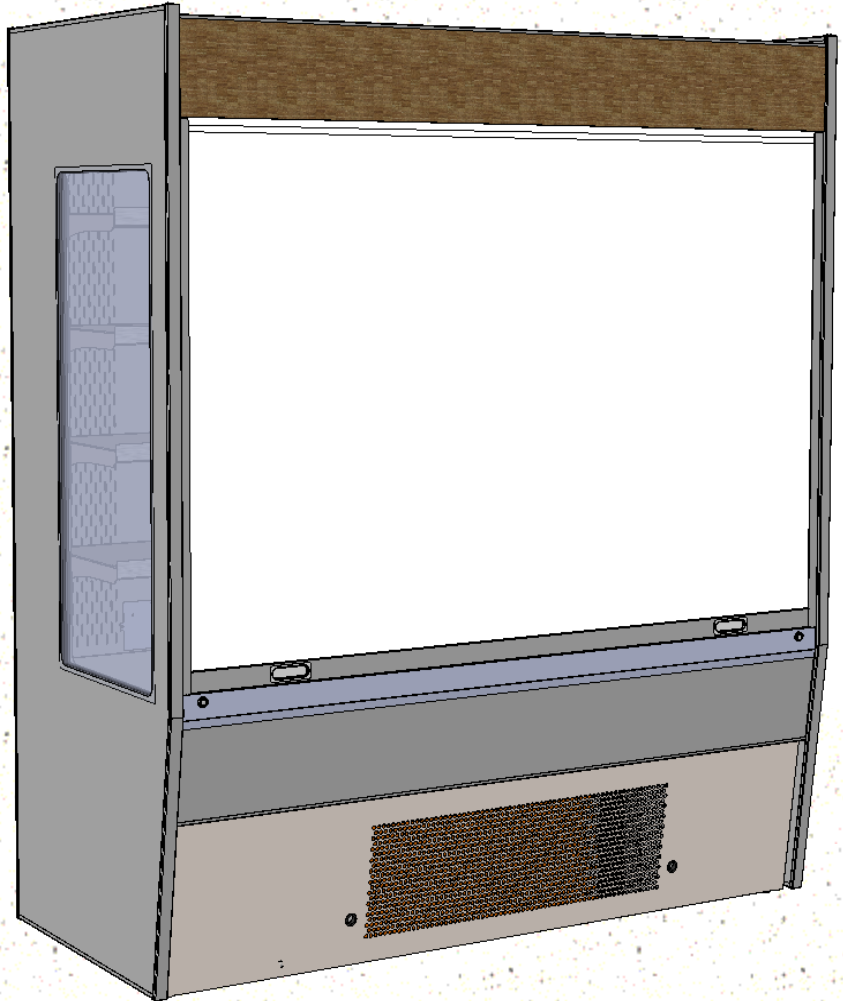
FIELD SERVICE PARTS LIST

- > FOR HIGH ENVIRONMENT MOBILE REFRIGERATED SELF-SERVICE UNITS
- > MODELS HECOXXR (HECO37R, HECO47R, HECO57R & HECO67R)

**SCC P/N
21-20628**



Model HECO37R Shown With Roll-Down Security Door Up (Similar Design to Models HECO47R, HECO57R and HECO67R)



Model HECO57R Shown With Roll-Down Security Door Down (Similar Design to Models HECO37R, HECO47R and HECO67R)

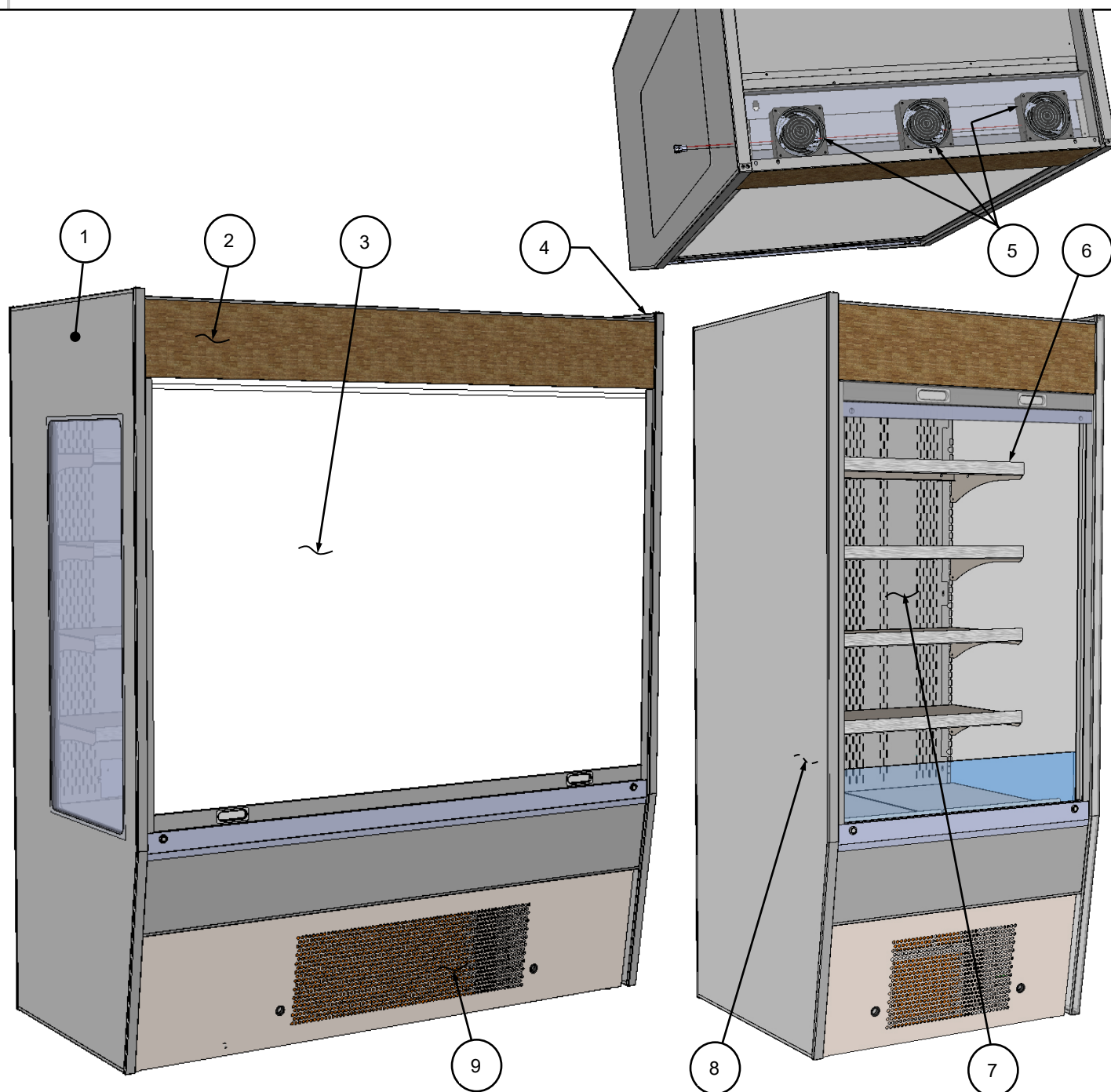
See SCC P/N 21-20006 For This Model's Operating Manual.

Important: You Must Have Model Number and Serial Number Ready When Calling SCC's Technical Service. See Serial Label For Complete Information.



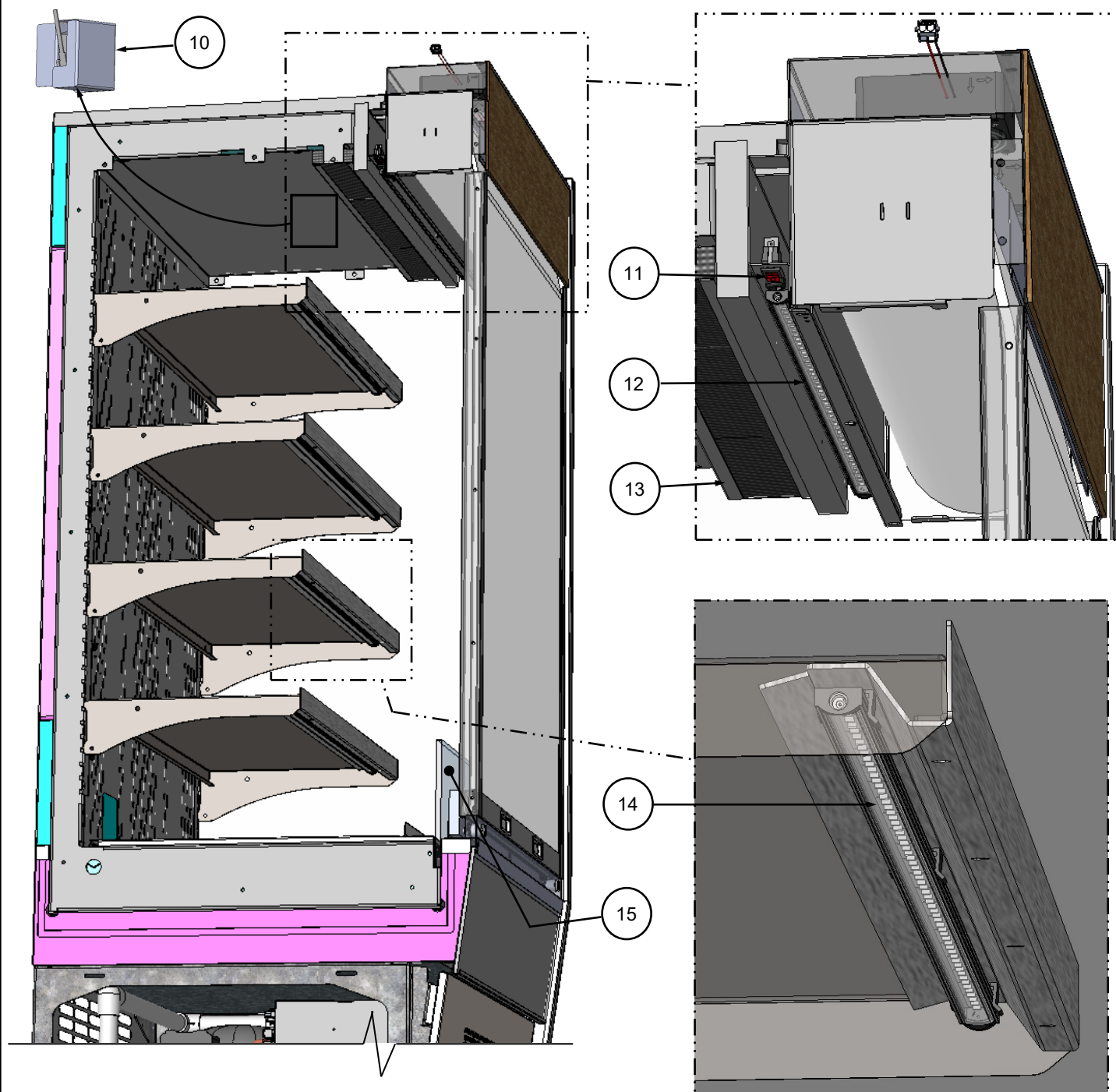
888 E. Porter Road · Muskegon, MI 49441 Phone: 231.798.8888 Fax: 231.798.4960 www.structuralconcepts.com

ILLUSTRATED PARTS BREAKDOWN (MODEL HECOXXR)



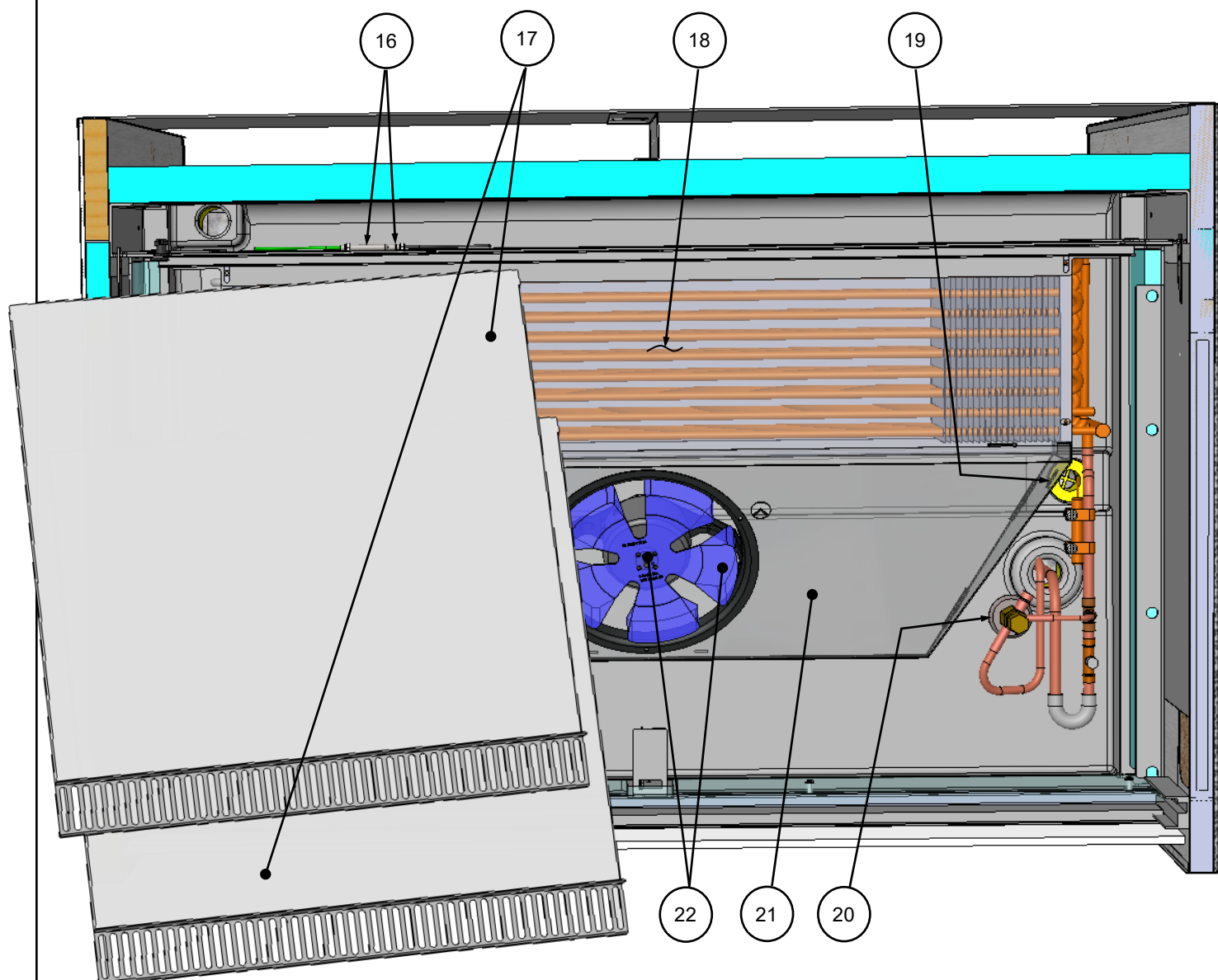
1	End Panel - Left	6	Anti-Condensate Axial Fans (Atop Unit)
2	Header	7	Rear Perforated Plenum
3	Security Cover, Roll-Down	8	Discharge Probe Cover (Screw Removal Required To Access)
4	End Panel - Right	9	Front Panel/Grille
5	Shelf (Typ.)		

ILLUSTRATED PARTS BREAKDOWN (MODEL HECOXXR)



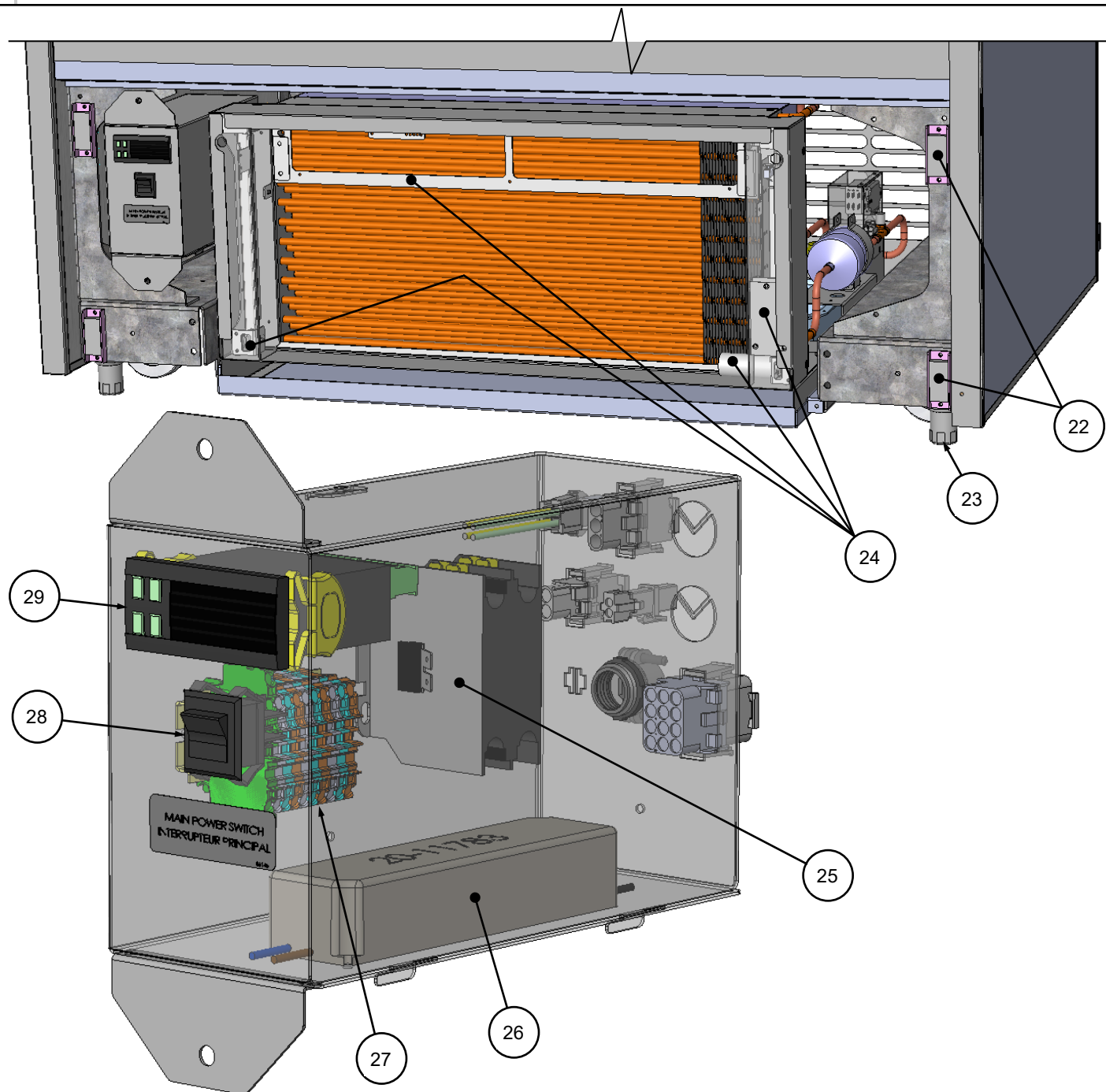
10	Anti-Condensate Fan Switch (For Roll-Down Door) / Located on Inner-Left End Panel	14	LED Light - Shelf (Typ.)
11	Light Switch	15	Air Deflector - Acrylic
12	LED Light - Header		
13	Honeycomb Air Diffuser		

ILLUSTRATED PARTS BREAKDOWN (MODEL HECOXXR)



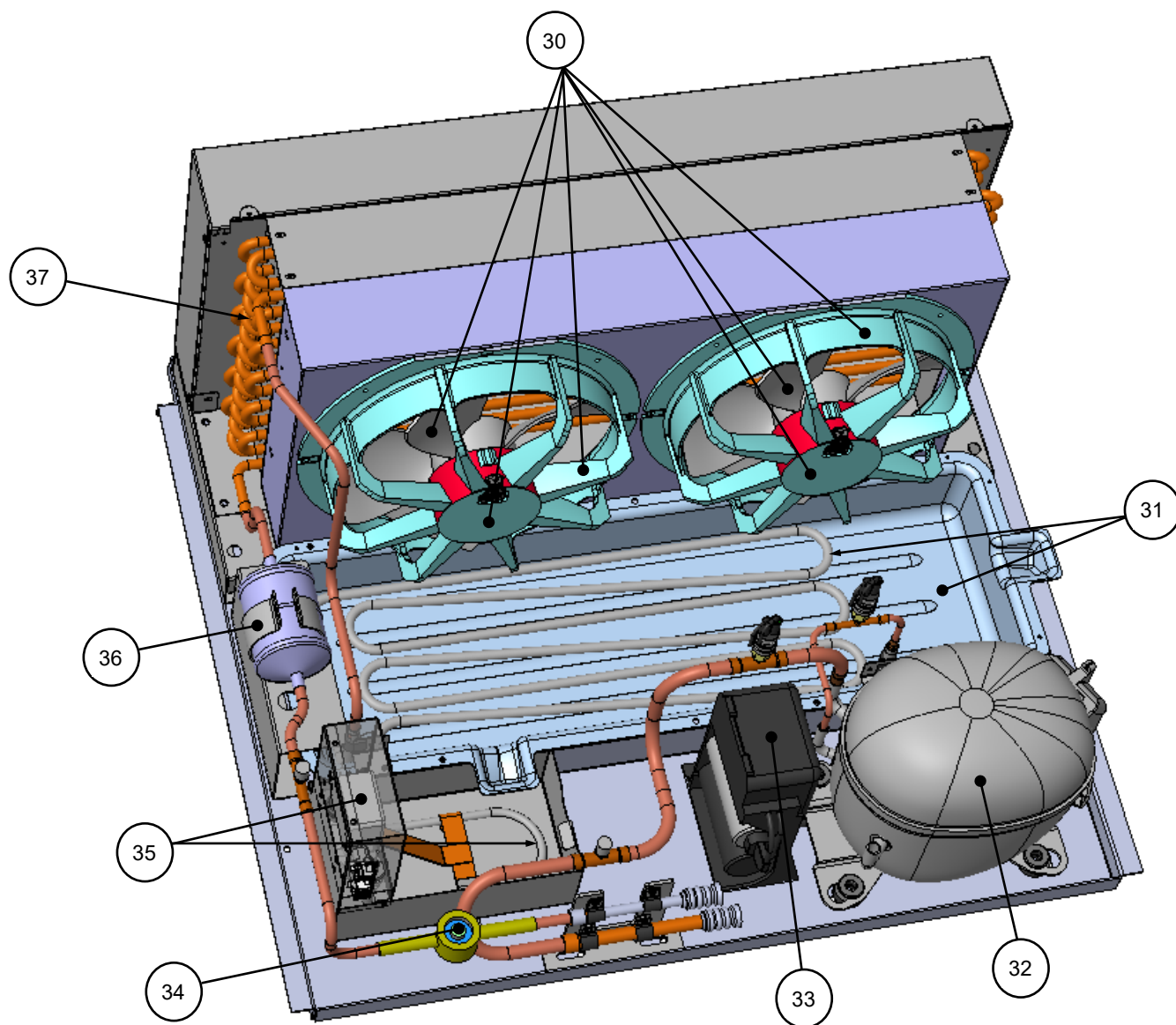
16	Discharge Air Probes	20	Housing, Evaporator Fan
17	Deck Pans	21	Evaporator Fan and Motor
18	Drain		
19	TXV (Thermostatic Expansion Valve)		

ILLUSTRATED PARTS BREAKDOWN (MODEL HECOXXR)



22	Magnets For Front Grille	27	Terminal Block
23	Leveler (Typ.)	28	Main Power Switch
24	Clean Sweep Condenser Coil System	29	Thermostat
25	Contactor		
26	LED Driver		

ILLUSTRATED PARTS BREAKDOWN (MODEL HECOXXR)



30	Condenser Fans	35	Overflow Evaporator Pan/Coil
31	Evaporator Pan, Hot Gas Loop Coil System	36	Filter Dryer
32	Compressor	37	Condenser Coil
33	Starter For Compressor Unit		
34	Sight Glass		