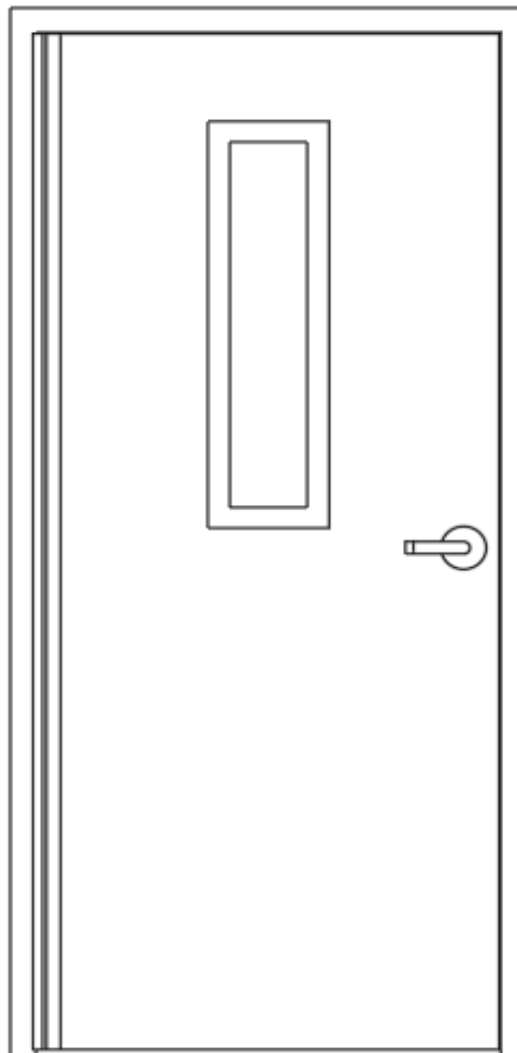


# INSTALLATION INSTRUCTIONS & PART DIAGRAM

## HDPE IN-JAMB-FIT SINGLE ACTION DOOR

JAMBS MUST BE SQUARE AND PLUMB; REQUIRED JAMB WIDTH DEPENDANT ON HINGE TYPE

1. Measure the width and height of framed opening and compare with dimensions given at time of ordering.
2. Install the desired hinge set by following the corresponding installation instructions.
3. Install any desired locksets by following the corresponding installation instructions. Use wood screws for installation process. Verify functionality.
4. Install any desired closer mechanisms by following the corresponding installation instructions. Verify functionality.



**NOTE:**  
**DOOR PANEL IS HEAVY.**  
  
**USE APPROPRIATE**  
**LIFTING PROCEDURES.**

## **MAINTENANCE AND CLEANING**

- Clean door panel using nonabrasive soap, water, and a nonabrasive sponge.
- DO NOT use abrasive materials on door surfaces.
- DO NOT expose door panel to extreme temperatures.

## **TROUBLESHOOTING CHECKLIST**

- If the panel is not hanging square and plumb within the frame:
  - Are the hinges installed correctly?
  - Is the frame square and plumb?
  - Is the door panel square and plumb?
  - Are the frame and panel the correct ordered sizes?
- If the panel will not close or locks will not secure:
  - Is the frame square and plumb?
  - Is the door panel square and plumb?
  - Is the hinge(s) installed in the correct position?
  - Is the lockset installed according to the instructions?
  - Are the frame and panel the correct ordered sizes?
- DO NOT lean the door against wall. This may cause warping. If the door becomes warped, lay flat on the ground to unwarpage it.