IMPORTANT NOTE:
Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

⚠ CAUTION

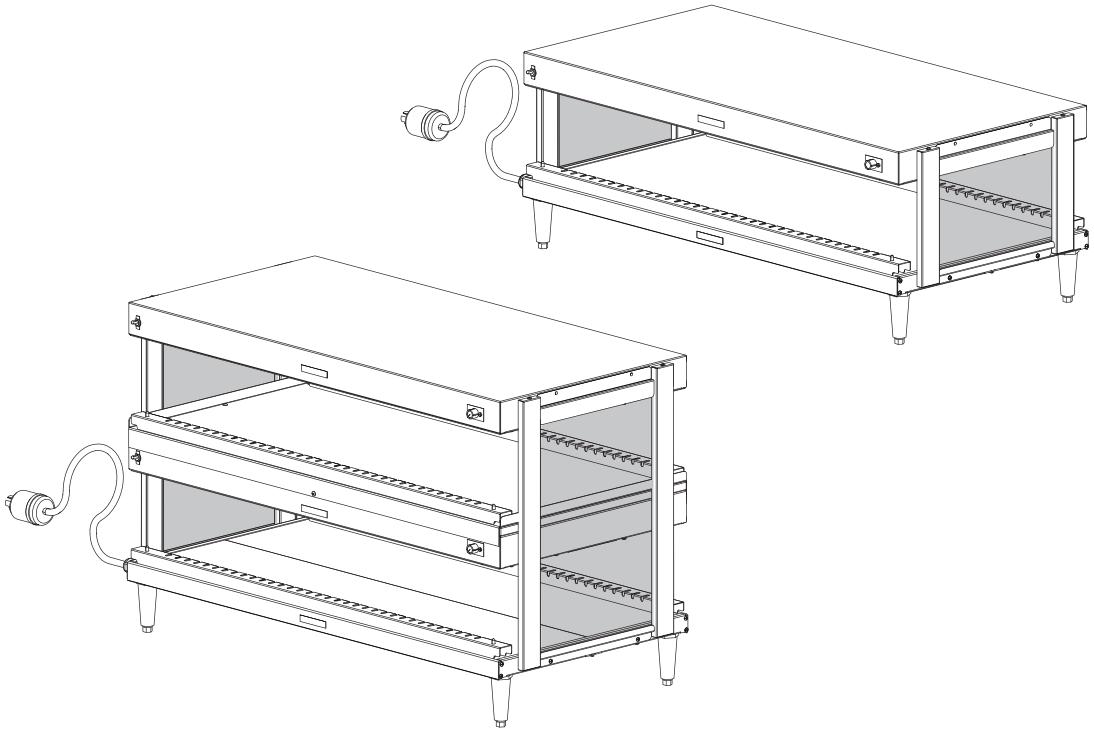
Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

Glo-Ray®

Merchandising Display Warmers

GRSDH Series

Model Name	Page	Model Name	Page
GRSDH-18	2	GRSDH-24D	4
GRSDH-24	2	GRSDH-30D	4
GRSDH-30	2	GRSDH-36D	4
GRSDH-36	2	GRSDH-41D	4
GRSDH-41	2	GRSDH-52D	4
GRSDH-52	2	GRSDH-60D	4
GRSDH-60	2		



Replacement Parts List

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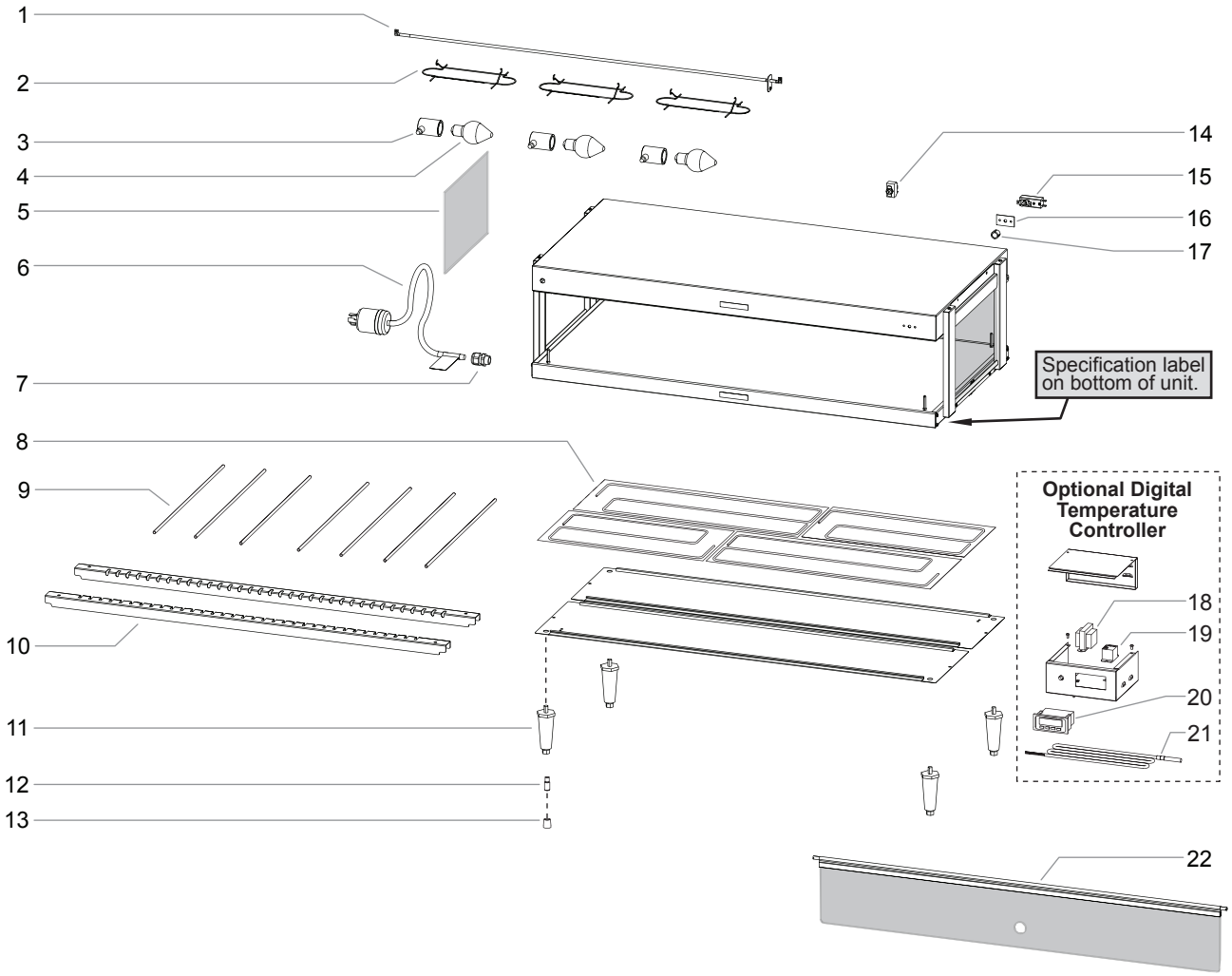
Hatco® Glo-Ray® Merchandising Warmer
GRSDH — Single Shelf Models



Item	Description	Part No.	Qty.
1	Calrod Element		
	18″ Width, 120 V	R02.08.258D.00	2
	24″ Width, 120 V	R02.08.225D.00	2
	30″ Width, 120 V	R02.08.222D.00	2
	36″ Width, 120 V	R02.08.223D.00	2
	41″ Width, 120 V	R02.08.224D.00	2
	52″ Width, 120, 120/208–240 V	R02.08.212D.00	2
	60″ Width, 120/208-240 V	R02.08.262D.00	2
	30″ Width, 200 V	R02.08.251E.00	2
	30″ Width, 220, 240, 220/230, 230/240 V	R02.08.232E.00	2
	36″ Width, 220, 240, 220/230, 230/240 V	R02.08.228E.00	2
	41″ Width, 200 V	R02.08.242E.00	2
	41″ Width, 220, 240, 220/230, 230/240 V	R02.08.229E.00	2
	52″ Width, 220, 240, 220/230, 230/240 V	R02.08.230E.00	2
	60″ Width, 220, 240, 220/230, 230/240 V	R02.08.264E.00	2

Item	Description	Part No.	Qty.
2	Wire Guard	04.37.145.00	2–8
3	Light Socket		
	Dual, 18″ and 24″ Widths	02.30.045.00	1
	Single, 30″ through 60″ Widths	02.30.044.00	2–5
4	Light Bulb		
	120 V	02.30.043.00	2–5
	240 V	02.30.058.00	2–5
5	Glass Side Panel	04.40.047.00	2
6	Power Cord and Plug		
	120 V, NEMA 5-15P	R02.18.030.00	1
	120 V, NEMA 5-20P (Canada)	02.18.089.00	1
	120/208-240 V, NEMA 14-20P	02.18.085.00	1
	120/208-240 V, NEMA L14-20P	02.18.128.00	1
	240, 220/230 V, 6 A, BS-1363	02.18.066.00	1
	230/240 V, 13 A, BS-1363	02.18.068.00	1
	240 V, AS 3112	02.18.207.00	1
	200, 220, 220/230 V, CEE 7/7 Schuko	02.18.077.00	1

GRSDH — Single Shelf Models

Item	Description	Part No.	Qty.
7	Cord Grip		
	120 V	02.20.206.00	1
	120 V (Canada)	R02.20.440.00	1
	120/208-240 V	R02.20.440.00	1
	200, 220, 240, 220/230, 230/240 V	02.20.212.00	1
8	Blanket Heating Element		
	18″ Width, 120 V	02.05.306.00	2
	24″ Width, 120 V	02.05.307.00	2
	30″ Width, 120 V	02.05.308.00	2
	36″ Width, 120 V	02.05.309.00	2
	41″ Width, 120 V	02.05.306.00 02.05.307.00	2 2
	52″ Width, 120, 120/208-240 V	02.05.307.00 02.05.308.00	2 2
	60″ Width, 120/208-240 V	02.05.308.00	4
	30″ Width, 200, 220, 240, 220/230, 230/240 V	02.05.316.00	2
	36″ Width, 220, 240, 220/230, 230/240 V	02.05.317.00	2
	41″ Width, 200, 220, 240, 220/230, 230/240 V	02.05.314.00 02.05.315.00	2 2
	52″ Width, 220, 240, 220/230, 230/240 V	02.05.315.00 02.05.316.00	2 2
	60″ Width, 220, 240, 220/230, 230/240 V	02.05.316.00	4
9	Divider Rods	04.15.275.00	4–12
10	Channel Divider		
	18″ Width	04.15.977.00	2
	24″ Width	04.15.054.00	2
	30″ Width	04.15.753.00	2
	36″ Width	04.15.754.00	2
	41″ Width	04.15.755.00	2
	52″ Width	04.15.756.00	2
	60″ Width	04.15.075.00	2
11	Leg, 4″	05.30.007.00	4
12	Leg, 1″	05.04.087.00	4
13	Boot, Leg, 1″	05.06.038.00	4
14	On/Off Switch	R02.19.008A.00	1
15	Thermostat, Base		
	Date Code 2432 and newer	02.16.233.00	1
	Date Code 2431 and older	R02.16.066.00	1
16	Label, Thermostat	07.03.134.00	1
17	Knob, Thermostat	05.30.039.00	1

Item	Description	Part No.	Qty.
18	Transformer *	02.17.022.00	1
19	Relay *	R02.01.050.00	1
20	Digital Temperature Control *	R02.01.259.00	1
21	Probe, Digital Temperature Control *	02.01.418.00	1
22	Flip-Up Doors (optional)		
	24″ Width	SDH24FLIP	1
	30″ Width	SDH30FLIP	1
	36″ Width	SDH36FLIP	1
	41″ Width	SDH41FLIP	1
	52″ Width	SDH52FLIP	1
	60″ Width	SDH60FLIP	1
	Wiring Diagram		
	Single Shelf w/ Thermostat	10-01-1052	
	Single Shelf w/ Digital Temperature Control		
	24″ Width, 120 V	HS1-4788	
	30″ Width, 120 V	HS1-2936	
	36″ Width, 120 V	HS1-2937	
	41″ Width, 120 V	HS1-2938	
	52″ Width, 120 V	HS1-2939	
	60″ Width, 120/208-240 V	HS1-3993	
	30″ Width, 220, 240 V	HS1-3030	
	36″ Width, 220, 240 V	HS1-3031	
	41″ Width, 220, 240 V	HS1-3032	
	52″ Width, 220, 240 V	HS1-3033	
	30″ Width, 220/230, 230/240 V	HS1-4159	
	36″ Width, 220/230, 230/240 V	HS1-4160	
	41″ Width, 220/230, 230/240 V	HS1-4161	
	52″ Width, 220/230, 230/240 V	HS1-4162	

NOTE: Quantities shown as a range (example = "2–5") are dependent upon the width of a unit.

***** For units with optional Digital Temperature Controller only.

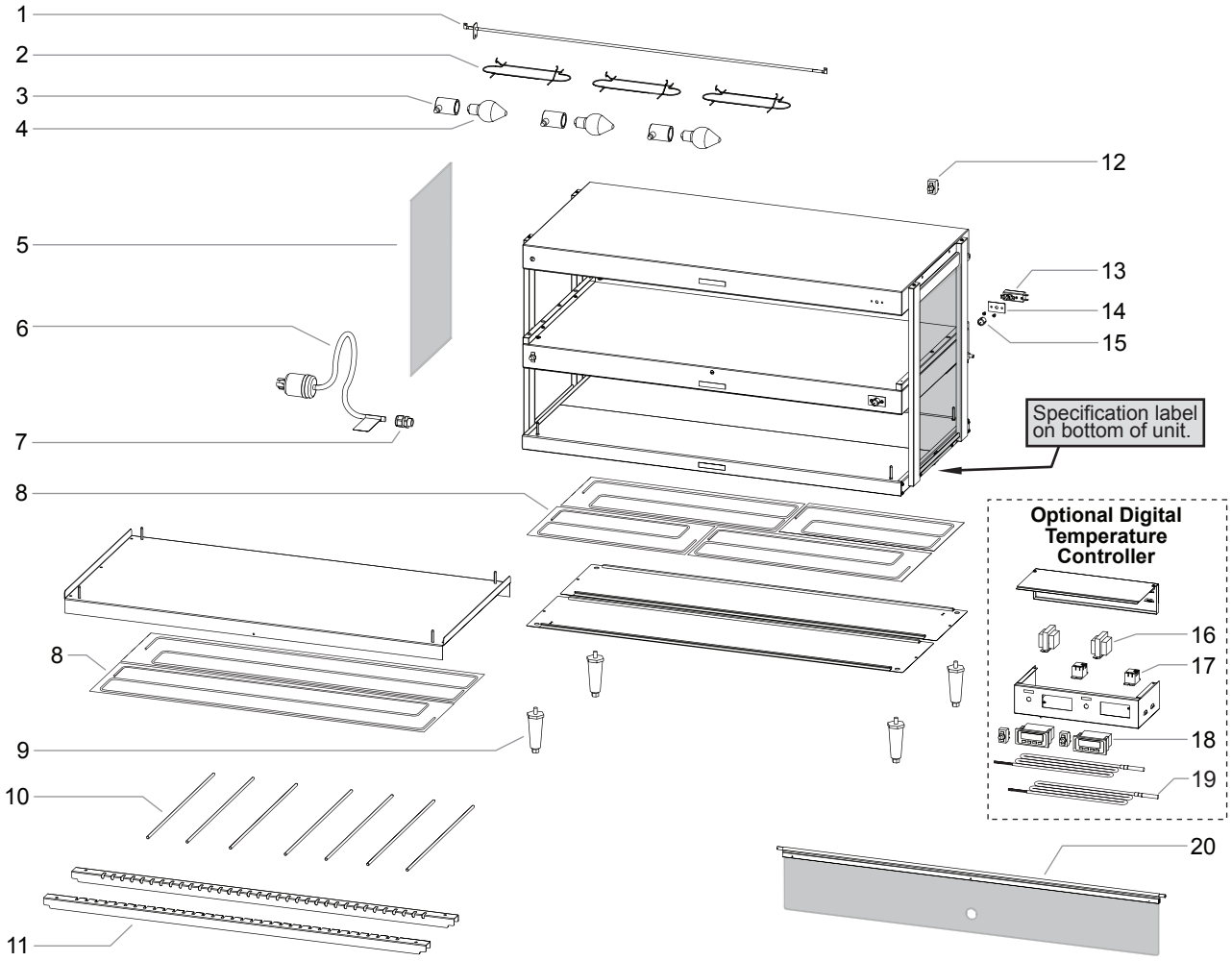
The shaded areas contain information for **International models only**.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code: 962506**2204**

Year 2022

Week Four

Hatco® Glo-Ray® Merchandising Warmer
GRSDH — Dual Shelf Models



Item	Description	Part No.	Qty.
1	Calrod Element		
	24″ Width, 120 V	R02.08.225D.00	4
	30″ Width, 120 V	R02.08.222D.00	4
	36″ Width, 120, 120/208–240 V	R02.08.223D.00	4
	41″ Width, 120, 120/208–240 V	R02.08.224D.00	4
	52″ Width, 120, 120/208–240 V	R02.08.212D.00	4
	60″ Width, 120/208–240 V	R02.08.262D.00	4
	30″ Width, 220, 240, 220/230, 230/240 V	R02.08.232E.00	4
	36″ Width, 220, 240, 220/230, 230/240 V	R02.08.228E.00	4
	41″ Width, 220, 240, 220/230, 230/240 V	R02.08.229E.00	4
	52″ Width, 220, 240, 220/230, 230/240 V	R02.08.230E.00	4
	60″ Width, 220, 240, 220/230, 230/240 V	R02.08.264E.00	4
2	Wire Guard	04.37.145.00	4–16
3	Light Socket		
	Dual, 24″ Widths	02.30.045.00	2
	Single, 30″ through 60″ Widths	02.30.044.00	4–10

Item	Description	Part No.	Qty.
4	Light Bulb		
	120 V	02.30.043.00	4–10
	240 V	02.30.058.00	4–10
5	Glass Side Panel	04.40.046.00	2
6	Power Cord and Plug		
	120 V, NEMA 5-15P	R02.18.154.00	1
	120 V, NEMA 5-20P	02.18.089.00	1
	120/208–240 V, NEMA 14-20P	02.18.085.00	1
	120/208–240 V, NEMA L14-20P	02.18.128.00	1
	120/208–240 V, NEMA L14-30P (Canada)	02.18.314.00	1
	240, 230/240 V, BS-1363	02.18.068.00	1
	240 V, 10 A, AS 3112	02.18.207.00	1
	240 V, 15 A, AS 3112	02.18.105.00	1
	220, 220/230 V, 10 A, CEE 7/7 Schuko	02.18.077.00	1
	220/230 V, 16 A, CEE 7/7 Schuko	02.18.038.00	1
	220, 240, 220/230, 230/240 V, 25 A, No Plug	02.18.103.00	1

GRSDH — Dual Shelf Models

Item	Description	Part No.	Qty.
7	Cord Grip		
	120 V	R02.20.440.00	1
	120/208–240 V	R02.20.440.00	1
	200, 220, 240, 220/230, 230/240 V	02.20.212.00	1
	220, 240, 220/230, 230/240 V	02.20.236.00	1
8	Blanket Heating Element		
	24″ Width, 120 V	02.05.307.00	4
	30″ Width, 120 V	02.05.308.00	4
	36″ Width, 120, 120/208–240 V	02.05.309.00	4
	41″ Width, 120, 120/208–240 V	02.05.306.00 02.05.307.00	4 4
	52″ Width, 120, 120/208–240 V	02.05.307.00 02.05.308.00	4 4
	60″ Width, 120/208–240 V	02.05.308.00	8
	30″ Width, 220, 240, 220/230, 230/240 V	02.05.316.00	4
	36″ Width, 220, 240, 220/230, 230/240 V	02.05.317.00	4
	41″ Width, 220, 240, 220/230, 230/240 V	02.05.314.00 02.05.315.00	4 4
	52″ Width, 220, 240, 220/230, 230/240 V	02.05.315.00 02.05.316.00	4 4
	60″ Width, 220, 240, 220/230, 230/240 V	02.05.316.00	8
9	Leg, 4″	05.30.007.00	4
10	Divider Rods	04.15.275.00	10–24
11	Channel Divider		
	24″ Width	04.15.054.00	4
	30″ Width	04.15.753.00	4
	36″ Width	04.15.754.00	4
	41″ Width	04.15.755.00	4
	52″ Width	04.15.756.00	4
	60″ Width	04.15.075.00	4
12	On/Off Switch	R02.19.008A.00	2
13	Thermostat, Base		
	Date Code 2432 and newer	02.16.233.00	2
	Date Code 2431 and older	R02.16.066.00	2
14	Label, Thermostat	07.03.134.00	2
15	Knob, Thermostat	05.30.039.00	2

Item	Description	Part No.	Qty.
16	Transformer *	02.17.022.00	2
17	Relay *	R02.01.050.00	2
18	Digital Temperature Control *	R02.01.259.00	2
19	Probe, Digital Temperature Control *	02.01.418.00	2
20	Flip-Up Doors (optional)		
	24″ Width	SDH24FLIP	1–2
	30″ Width	SDH30FLIP	1–2
	36″ Width	SDH36FLIP	1–2
	41″ Width	SDH41FLIP	1–2
	52″ Width	SDH52FLIP	1–2
	60″ Width	SDH60FLIP	1–2
	Wiring Diagram		
	Dual Shelf	10-01-1051	
	Dual Shelf w/ Digital Temperature Control		
	24″ Width, 120 V	10-01-089	
	30″ Width, 120 V	HS2-2178	
	36″ Width, 120 V	HS2-5020	
	41″ Width, 120 V	HS2-2743	
	52″ Width, 120 V	HS2-2744	
	36″ Width, 120/208–240 V	HS2-2179	
	41″ Width, 120/208–240 V	HS2-2180	
	52″ Width, 120/208–240 V	HS2-2181	
	60″ Width, 120/208–240 V	HS2-3247	
	30″ Width, 220, 240 V	HS2-2259	
	36″ Width, 220, 240 V	HS2-2260	
	41″ Width, 220, 240 V	HS2-2261	
	52″ Width, 220, 240 V	HS2-2262	
	30″ Width, 220/230, 230/240 V	HS2-3500	
	36″ Width, 220/230, 230/240 V	HS2-3501	
	41″ Width, 220/230, 230/240 V	HS2-3502	
	52″ Width, 220/230, 230/240 V	HS2-3503	

NOTE: Quantities shown as a range (example = "1–2") are dependent upon the width of a unit.

***** For units with optional Digital Temperature Controller only.

The shaded areas contain information for **International models only**.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code: 962506**2204**

Year 2022

Week Four

NOTES

NOTES

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Bildons Appliance Service
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Grandville 616-261-2000

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Omaha 402-341-1414

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