

**IMPORTANT NOTE:**

Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

**CAUTION**

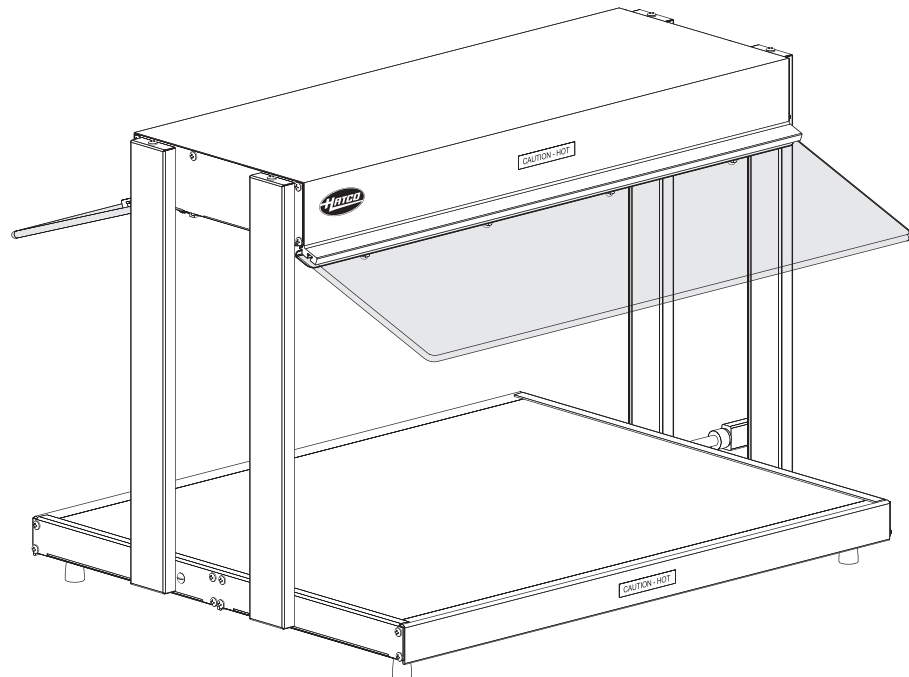
Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

# Glo-Ray®

## Buffet Warmer

### GRBW Series

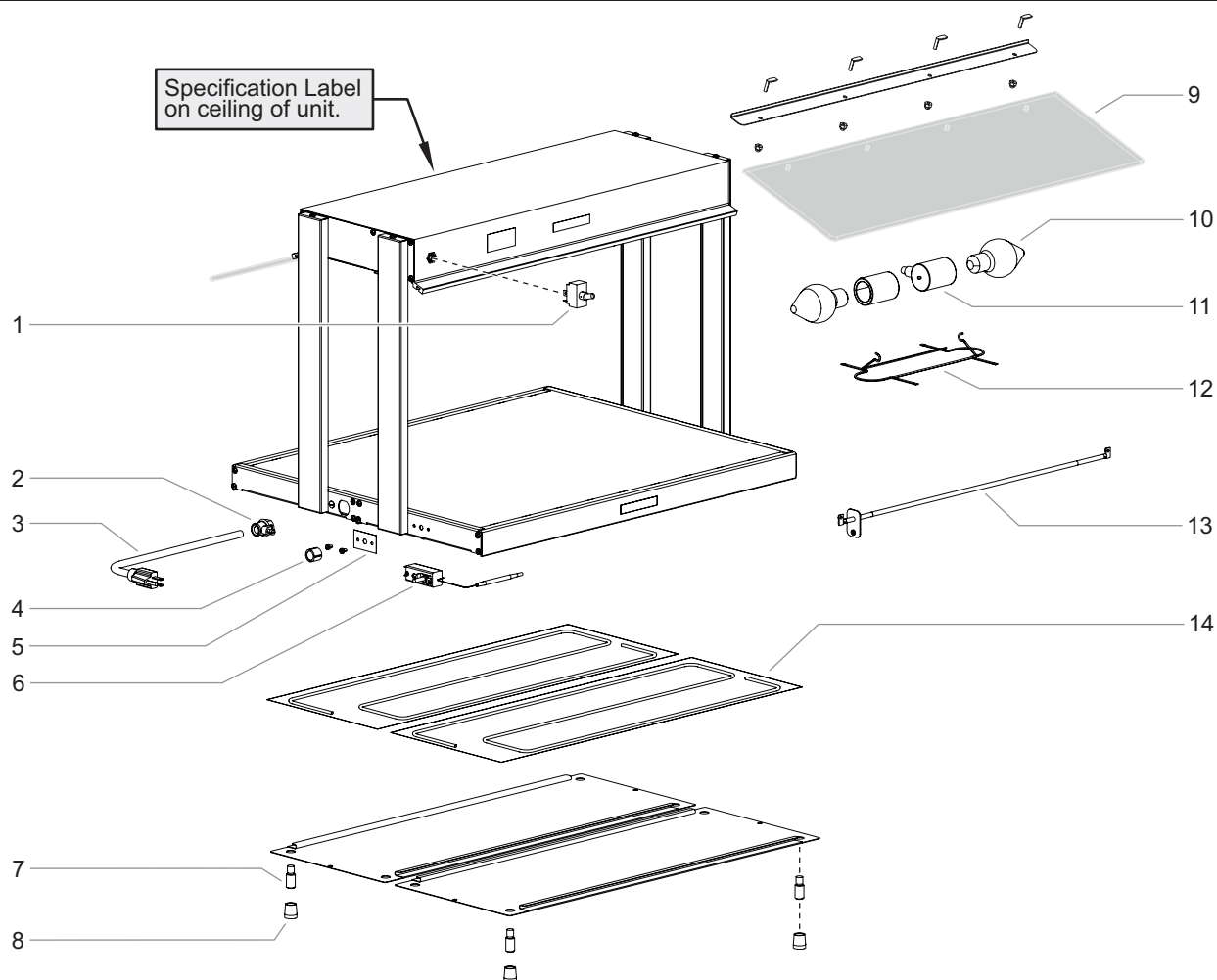
| <u>Model Name</u> | <u>Page</u> | <u>Model Name</u> | <u>Page</u> | <u>Model Name</u> | <u>Page</u> |
|-------------------|-------------|-------------------|-------------|-------------------|-------------|
| GRBW-24 .....     | 2           | GRBW-42 .....     | 2           | GRBW-60 .....     | 2           |
| GRBW-30 .....     | 2           | GRBW-48 .....     | 2           | GRBW-66 .....     | 2           |
| GRBW-36 .....     | 2           | GRBW-54 .....     | 2           | GRBW-72 .....     | 2           |



# Replacement Parts List

# Hatco® Glo-Ray® Buffet Warmer

## GRBW Series



| Item | Description                            | Part No.       | Qty. |
|------|----------------------------------------|----------------|------|
| 1    | Toggle Switch (standard)               | R02.19.008A.00 | 1    |
|      | Infinite Switch (optional, not shown)  |                |      |
|      | 100 V                                  | R02.19.160.00  | 1    |
|      | 120 V                                  | R02.19.018.00  | 1    |
|      | 220, 240, 220/230, 230/240 V           | R02.19.019.00  | 1    |
| 2    | Cord Grip                              |                |      |
|      | 100, 120, 220, 240, 220/230, 230/240 V | 02.20.212.00   | 1    |
|      | 120/208-240 V                          | 02.20.040.00   | 1    |
| 3    | Power Cord and Plug                    |                |      |
|      | NEMA 5-15P (100, 120 V) *              | R02.18.154.00  | 1    |
|      | NEMA L14-20P (120/208-240 V)           | 02.18.128.00   | 1    |
|      | NEMA 14-20P (120/208-240 V)            | 02.18.085.00   | 1    |
|      | CEE 7/7 Schuko, 10 A                   | 02.18.077.00   | 1    |
|      | CEE 7/7 Schuko, 16 A                   | 02.18.038.00   | 1    |
|      | BS-1363, 6 A                           | 02.18.066.00   | 1    |
|      | BS-1363, 13 A                          | 02.18.068.00   | 1    |
|      | AS 3112                                | 02.18.207.00   | 1    |
| 4    | Knob, Thermostat                       | 05.30.039.00   | 1    |
| 5    | Label, Thermostat                      | 07.03.134.00   | 1    |
| 6    | Thermostat                             | R02.16.039.00  | 1    |

| Item | Description                  | Part No.      | Qty. |
|------|------------------------------|---------------|------|
| 7    | Foot                         |               |      |
|      | Legs, 1"                     | 05.04.087.00  | 4    |
|      | Legs, 4"                     | 05.30.007.00  | 4    |
| 8    | Cover, Foot                  | 05.06.038.00  | 4    |
| 9    | Sneeze Guard, 7-1/2"         |               |      |
|      | GRBW-24                      | R04.12.050.00 | 2    |
|      | GRBW-30                      | R04.12.051.00 | 2    |
|      | GRBW-36                      | R04.12.052.00 | 2    |
|      | GRBW-42                      | R04.12.053.00 | 2    |
|      | GRBW-48                      | R04.12.054.00 | 2    |
|      | GRBW-54                      | R04.12.055.00 | 2    |
|      | GRBW-60                      | R04.12.056.00 | 2    |
|      | GRBW-66                      | R04.12.057.00 | 2    |
|      | GRBW-72                      | R04.12.058.00 | 2    |
| 10   | Light Bulb                   |               |      |
|      | 100, 120, 120/208-240 V      | 02.30.043.00  | 2-5  |
|      | 220, 240, 220/230, 230/240 V | 02.30.058.00  | 2-5  |
| 11   | Light Socket                 | 02.30.044.00  | 2-5  |
| 12   | Wire Guard                   | 04.37.100.00  | 1-5  |

\* Use P/N 02.18.089.00 for Canadian units.

| Item | Description        | Part No.       | Qty. |
|------|--------------------|----------------|------|
| 13   | Element, Upper     |                |      |
|      | GRBW-24            |                |      |
|      | 100 V              | R02.08.561E.00 | 1    |
|      | 120, 120/208–240 V | R02.08.101D.00 | 1    |
|      | 220 V              | R02.08.136E.00 | 1    |
|      | 240 V              | R02.08.103E.00 | 1    |
|      | 220/230 V          | R02.08.136E.00 | 1    |
|      | 230/240 V          | R02.08.103E.00 | 1    |
|      | GRBW-30            |                |      |
|      | 100 V              | R02.08.562E.00 | 1    |
|      | 120, 120/208–240 V | R02.08.127D.00 | 1    |
|      | 220, 220/230 V     | R02.08.139E.00 | 1    |
|      | 240, 230/240 V     | R02.08.129E.00 | 1    |
|      | GRBW-36            |                |      |
|      | 100 V              | R02.08.563E.00 | 1    |
|      | 120, 120/208–240 V | R02.08.104D.00 | 1    |
|      | 220, 220/230 V     | R02.08.140E.00 | 1    |
|      | 240, 230/240 V     | R02.08.106E.00 | 1    |
|      | GRBW-42            |                |      |
|      | 120, 120/208–240 V | R02.08.107D.00 | 1    |
|      | 220, 220/230 V     | R02.08.141E.00 | 1    |
|      | 240, 230/240 V     | R02.08.109E.00 | 1    |
|      | GRBW-48            |                |      |
|      | 120, 120/208–240 V | R02.08.110D.00 | 1    |
|      | 220, 220/230 V     | R02.08.142E.00 | 1    |
|      | 240, 230/240 V     | R02.08.112E.00 | 1    |
|      | GRBW-54            |                |      |
|      | 120/208–240 V      | R02.08.125D.00 | 1    |
|      | 220, 220/230 V     | R02.08.143E.00 | 1    |
|      | 240, 230/240 V     | R02.08.131E.00 | 1    |
|      | GRBW-60            |                |      |
|      | 120/208–240 V      | R02.08.113D.00 | 1    |
|      | 220, 220/230 V     | R02.08.144E.00 | 1    |
|      | 240, 230/240 V     | R02.08.115E.00 | 1    |
|      | GRBW-66            |                |      |
|      | 120/208–240 V      | R02.08.132D.00 | 1    |
|      | 220, 220/230 V     | R02.08.145E.00 | 1    |
|      | 240, 230/240 V     | R02.08.134E.00 | 1    |
|      | GRBW-72            |                |      |
|      | 120/208–240 V      | R02.08.116D.00 | 1    |
|      | 220, 220/230 V     | R02.08.148E.00 | 1    |
|      | 240, 230/240 V     | R02.08.118E.00 | 1    |

The shaded areas contain part information for **International models only**.

**NOTE:** Quantities shown as a range (example = “1–4”) are dependent upon the model.

**NOTE:** The last four digits in a ten digit numerical serial number are the manufacturing date code: 654321**1404**

Year 2014  
Week Four

Please note also, prior to January 2001 the serial number date code indicated the month of manufacture: 123456**0007**

Year 2000  
Month Seven (July)

| Item | Description                  | Part No.     | Qty. |
|------|------------------------------|--------------|------|
| 14   | Element, Blanket             |              |      |
|      | GRBW-24                      |              |      |
|      | 100 V                        | 02.05.517.00 | 2    |
|      | 120, 120/208–240 V           | 02.05.307.00 | 2    |
|      | 220, 240, 220/230, 230/240 V | 02.05.315.00 | 2    |
|      | GRBW-30                      |              |      |
|      | 100 V                        | 02.05.505.00 | 2    |
|      | 120, 120/208–240 V           | 02.05.308.00 | 2    |
|      | 220, 240, 220/230, 230/240 V | 02.05.316.00 | 2    |
|      | GRBW-36                      |              |      |
|      | 100 V                        | 02.05.506.00 | 2    |
|      | 120, 120/208–240 V           | 02.05.309.00 | 2    |
|      | 220, 240, 220/230, 230/240 V | 02.05.317.00 | 2    |
|      | GRBW-42                      |              |      |
|      | 120, 120/208–240 V           | 02.05.306.00 | 2    |
|      |                              | 02.05.307.00 | 2    |
|      | 220, 240, 220/230, 230/240 V | 02.05.314.00 | 2    |
|      |                              | 02.05.315.00 | 2    |
|      | GRBW-48                      |              |      |
|      | 120, 120/208–240 V           | 02.05.307.00 | 4    |
|      | 220, 240, 220/230, 230/240 V | 02.05.315.00 | 4    |
|      | GRBW-54                      |              |      |
|      | 120/208–240 V                | 02.05.307.00 | 2    |
|      |                              | 02.05.308.00 | 2    |
|      | 220, 240, 220/230, 230/240 V | 02.05.315.00 | 2    |
|      |                              | 02.05.316.00 | 2    |
|      | GRBW-60                      |              |      |
|      | 120/208–240 V                | 02.05.308.00 | 4    |
|      | 220, 240, 220/230, 230/240 V | 02.05.316.00 | 4    |
|      | GRBW-66                      |              |      |
|      | 120/208–240 V                | 02.05.308.00 | 2    |
|      |                              | 02.05.309.00 | 2    |
|      | 220, 240, 220/230, 230/240 V | 02.05.316.00 | 2    |
|      |                              | 02.05.317.00 | 2    |
|      | GRBW-72                      |              |      |
|      | 120/208–240 V                | 02.05.309.00 | 4    |
|      | 220, 220/230 V               | 02.05.317.00 | 4    |
|      | 240, 230/240 V               | 02.05.316.00 | 2    |
|      |                              | 02.05.317.00 | 2    |
|      | Wiring Diagrams              |              |      |
|      | Units w/Toggle Switch        |              |      |
|      | 100 V                        | HS1-5871     |      |
|      | 120 V                        | HS1-3369     |      |
|      | 120/208–240 V                | HS1-3371     |      |
|      | 220 V                        | HS1-708      |      |
|      | 240 V                        | HS1-3082     |      |
|      | 220/230 V                    | HS1-4433     |      |
|      | 230/240 V                    | HS1-4434     |      |
|      | Units w/Infinite Switch      |              |      |
|      | 100 V                        | HS1-5872     |      |
|      | 120 V                        | HS1-3370     |      |
|      | 120/208–240 V                | HS1-3372     |      |
|      | 220 V                        | HS1-554      |      |
|      | 240 V                        | HS1-3083     |      |
|      | 220/230 V                    | HS1-4431     |      |
|      | 230/240 V                    | HS1-4432     |      |

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