

Instruction Sheet 234960 for Fitting Double Stacking Kit DSKG32 / DSKG32C to G32 Ovens



SERVICE WORK ONLY TO BE CARRIED OUT BY QUALIFIED PERSONS

Suitable for the following models:

Turbofan G32 Ovens.

Contents: Double Stacking Kit DSKG32 / DSKG32C.

Required: Food Grade RTV Silicone Sealant (Not supplied with Kit)

Important - For G32 Appliances Only:

For G32 appliances installed on castors (on base stand, double stacked or on proofer), the appliance is to be fitted with a restraint at the location provided below the gas connection point. Adequate means must be provided to limit the movement of the appliance without depending on the gas connector and the quick-disconnect device or its associated piping to limit the appliance movement. This installation shall comply with the applicable local codes / standards, e.g. for USA / Canada Only:-

- ANSI Z21.69 • CSA 6.16 - Connectors for Moveable Gas Appliances.
- ANSI Z21.41 • CSA 6.9, (2) - Quick Disconnect Devices for use with Gas Fuel.



Restraining Anchor Point

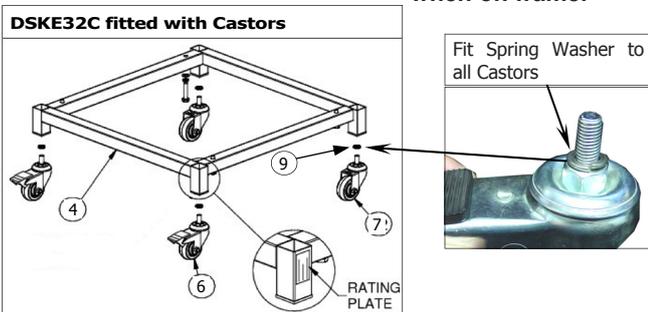
Unpacking and Assembly:

Check that the kit includes the correct parts and quantities for the stand as listed overleaf.

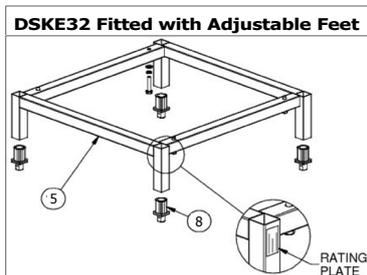
1. Assemble Base Stand:

- a. **DSKG32C Stands** - Fit spring washer (9) to threaded shaft of castors, screw castors into base stand, tighten castors using 22 mm A/F Spanner.

NOTE Always fit Braked Castors to front of oven when on frame.

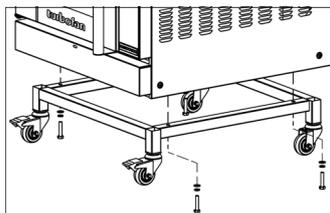


- b. **DSKG32 Stands** - Fit adjustable feet to stand.

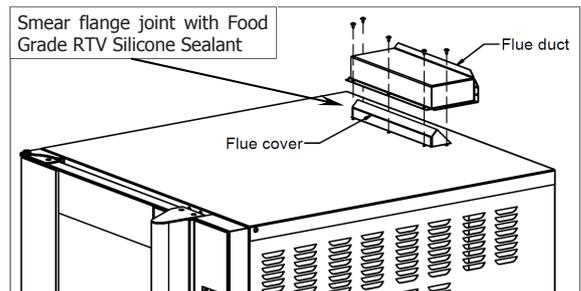


2. Assemble Oven to Base Stand:

- Remove feet from oven.
- Lift oven onto base stand with front of oven at same side as locking castors.
- Align 4 holes in base stand side rails with holes in oven base panel and secure using spring washer, flat washer and M10 Hex bolt.



- Remove 5 screws holding flue cover in place.
- Smear flange of flue duct with Food Grade RTV Silicone Sealant (not supplied).



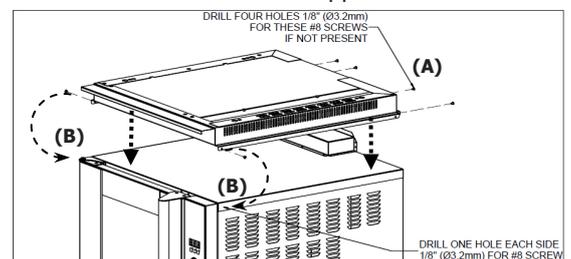
- Place flue duct over flue opening and align 5 holes.
- Reach in and lift flue cover and screw in 5 screws

Whilst holding Flue Cover and Flue Duct align and fit 5 screws.



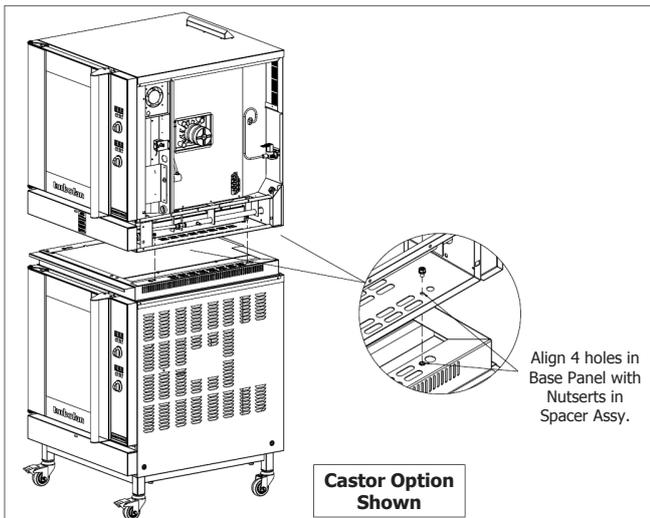
3. Fit Spacer Frame to Bottom Oven:

- Remove protective plastic from spacer frame.
- Place spacer frame on top of oven and secure with 4 screws (A) at rear of oven.
- If no holes, drill 4 1/8" - Ø 3.2 mm holes in rear panel.
- Drill 2, 1/8" - Ø 3.2 mm holes in either side of oven at (B) using spacer frame as a template and secure spacer frame front with screws supplied.



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4. Fit Top Oven to Bottom Oven:



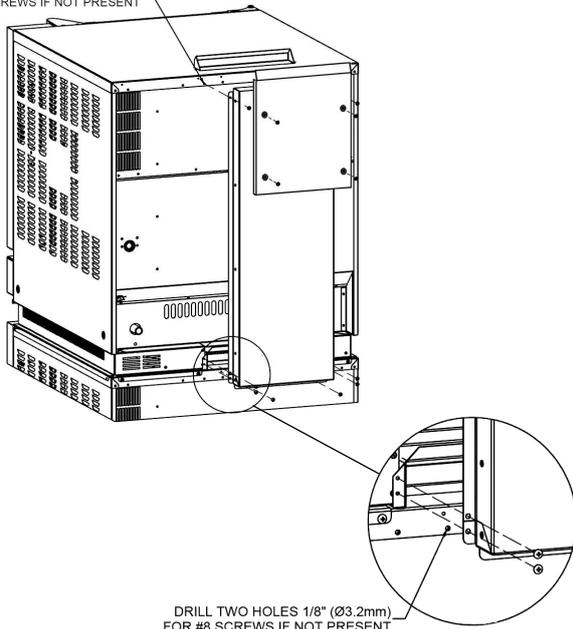
- Remove the feet from upper oven.
- Remove LH and RH side panels from upper oven.
- Lift upper oven onto spacer frame on lower oven.
- Align holes in upper oven base panel with holes in spacer frame and secure with 4, M6 Screws.
- On LH side move insulation aside to access holes.
- Refit LH and RH upper oven side panels.



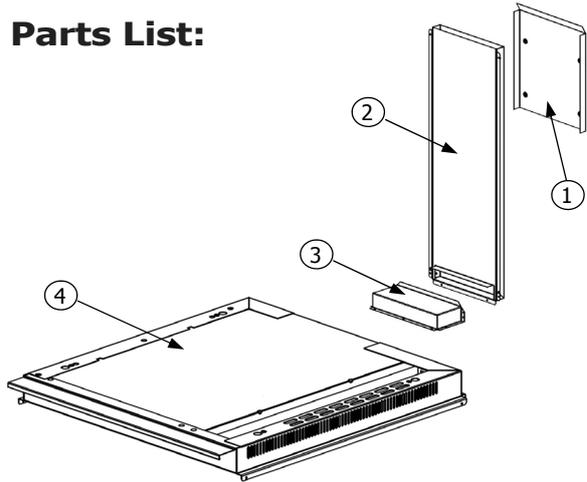
5. Fit Flue Chimney to Rear of Ovens:

- Secure flue chimney shield to the flue chimney assy with the screws supplied, prior to fitting assy to oven.
- Smear flange of flue chimney assy with Food Grade RTV Silicone Sealant (not supplied).
- Fit flue chimney to flue duct of lower oven, secure with 6 screws supplied. (Earlier ovens may not have all holes provided - drill required holes 1/8" - Ø 3.2 mm in lower oven top panel, using flue chimney as a guide).
- Secure flue chimney to upper oven using 2 screws supplied. Drill 2 holes 1/8" - Ø 3.2 mm if holes not present.

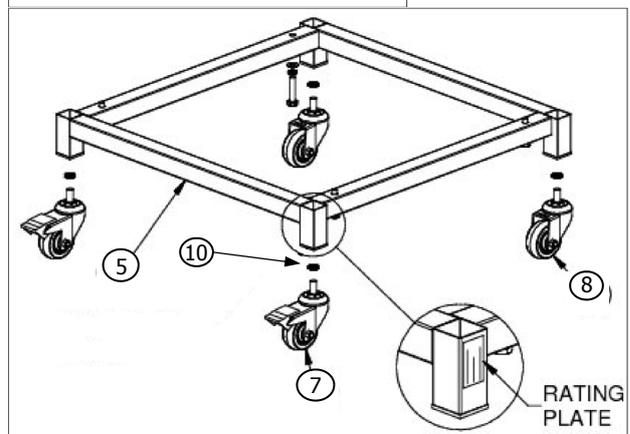
DRILL TWO HOLES 1/8" (Ø3.2mm) FOR #8 SCREWS IF NOT PRESENT



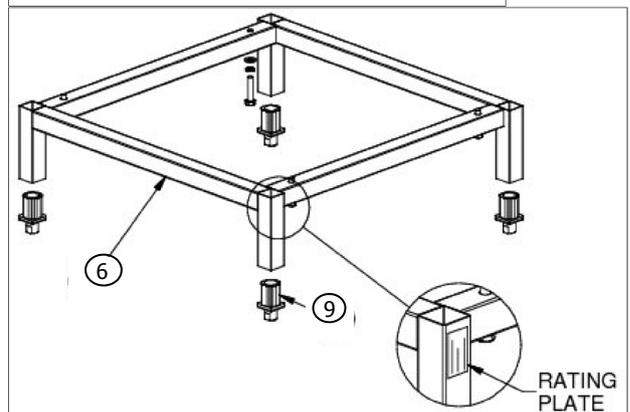
Parts List:



DSKG32C Fitted with Castors



DSKG32 Fitted with Adjustable Feet



Item No.	Part No.	Item	Qty
1	235498	Flue Chimney Shield	1
2	235013	Flue Chimney Assy	1
3	235031	Flue Duct	1
4	235012	Spacer Frame Assy	1
5	234936	Stand (Castor Models)	1
6	234994	Stand (Adjustable Feet Models)	1
7	234213	Castor 3" Stem Swivel D-Brake (DSKG32C Only)	2
8	234212	Castor 3" Stem Swivel (DSKG32C Only)	2
9	021211	Adjustable Foot 38mm ((DSKG32 Only)	4
10	045430	Washer M12 Spring (DSKG32C Only)	4
11	041045	Screw 8 x 3/8" Truss Philips N/P - (Not shown)	21
12	748039	Screw M6 x 12 Hex HD POZI ZP - (Not shown)	4
13	041666	Screw M10 x 50 Hex HD ZP - (Not shown)	4
14	748050	Washer M10 Spring ZP - (Not shown)	4
15	045060	Washer M10 Flat ZP - (Not shown)	4