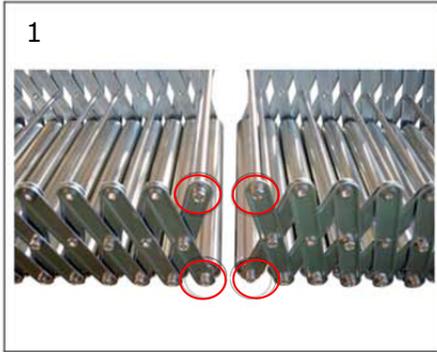
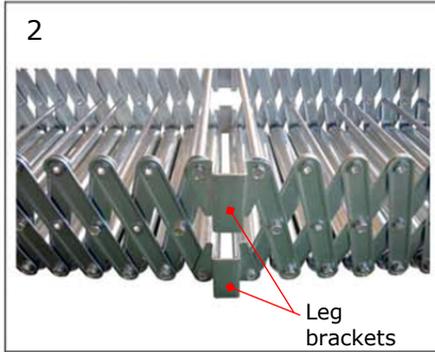


# EXCNAV-R-24-24 Telescoping Roller Conveyor Assembly Instructions

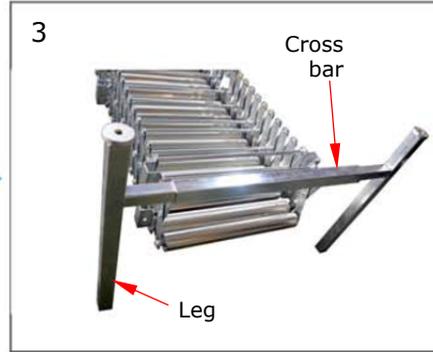
1. Orient conveyor sections with rollers down. Loosen four (4) circled screws on both sides.



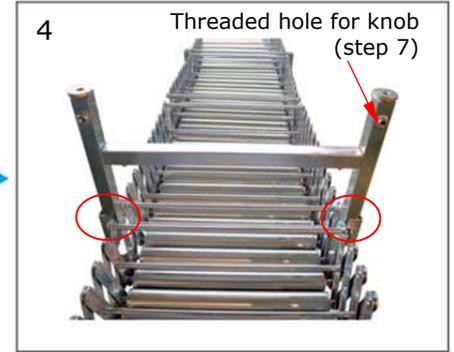
2. Use screws from step 1 to fasten leg brackets to conveyor.



3. Slide the cross bar onto side branches of legs.



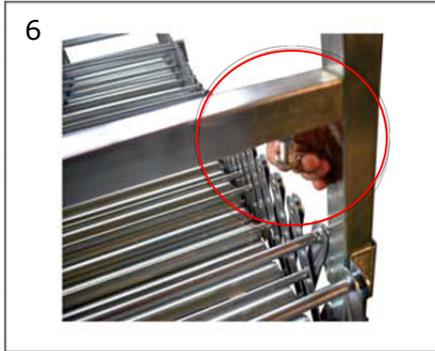
4. Insert legs into leg brackets (circled).



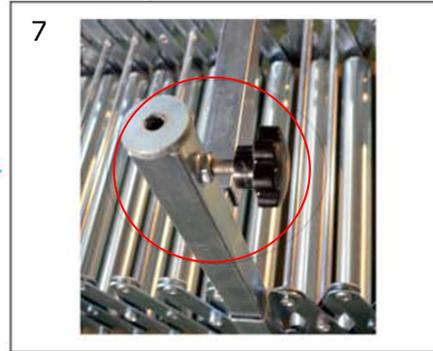
5. Fasten each leg to bottom bracket with M10x50 bolt & M10 nut.



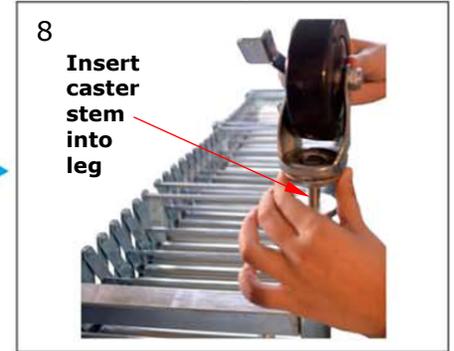
6. Fasten cross bar to each leg with M10x16 bolt.



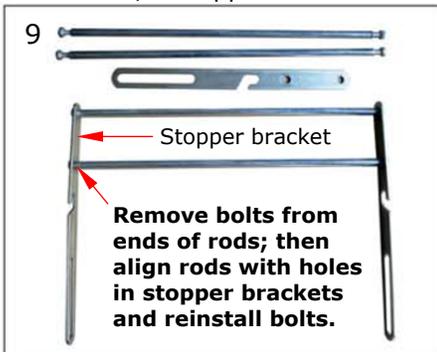
7. Wind knob into threaded hole of each leg.



8. Install a caster (stem) into bottom of each leg.



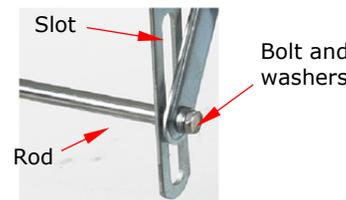
9. Parts of Stopper Assembly: 2 rods with bolts; 2 stopper brackets



10. Turn conveyor upright & attach stopper assembly to end of conveyor.



**Remove bolt & washers on both sides of rod. Insert rod through slots in stopper bracket. Reinstall bolts and washers. Tighten bolts.**



11. Press (black) plastic caps into leg bracket openings.



**WARNING** The capacity of this conveyor is 200 lb./ft. (296kg/m). Do not exceed the capacity. Serious personal injury or death might result. Do not shock-load the conveyor, i.e. drop loads onto it. Shock loading could damage the conveyor and make it unsafe to use.

**Maintenance:** Keep the product clean and dry. Lubricate rollers if they become noisy or do not easily rotate.