

EP-6550-24-S

*Single Face/Foam/Bubble Dispenser
with Manual Cutter - 24" - Small Disk*

assembly instructions

IT IS THE RESPONSIBILITY OF THE CUSTOMER TO ENSURE THAT
ALL OPERATORS AND SERVICE PERSONNEL HAVE FULLY READ
AND UNDERSTOOD THIS DOCUMENT

**READ ALL INSTRUCTIONS BEFORE OPERATING TOOLS.
FAILURE TO FOLLOW ANY OF THESE GUIDELINES COULD
RESULT IN SERIOUS OR FATAL INJURY**



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IMPORTANT



PLEASE READ PRIOR TO ASSEMBLY

To ensure operator safety, it is important that all personnel use proper safety and handling procedures. This safety booklet is designed to educate operators on the safe use of the EP-6550-24-S Single Face/Foam/Bubble Dispenser with Manual Cutter - 24" - Small Disk. All personnel must read and understand this booklet prior to using this product. Failure to follow any of the recommendations in this pamphlet can result in serious injury or death.

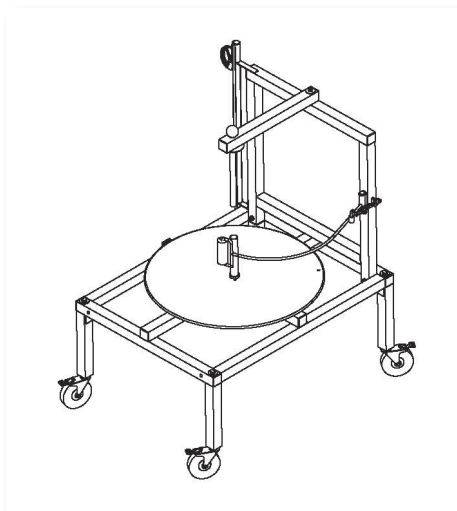
READ PRODUCT SAFETY LABELS

- Read and understand all safety labels on the tool
- Replace all damaged or missing labels

INSPECT THE TOOL DAILY AND REPLACE ALL WORN OR BROKEN PARTS. LUBRICATE ALL MOVING PARTS DAILY.

READ THE INSTRUCTIONS

Before operating this tool, read, and understand all safety, operation, and maintenance information provided in the manual which is packaged with the tool. If you do not have a manual or need extra copies, please contact your Sales Representative.



Terms & Conditions are found on our website: <https://www.encorepack.com/legal.php>

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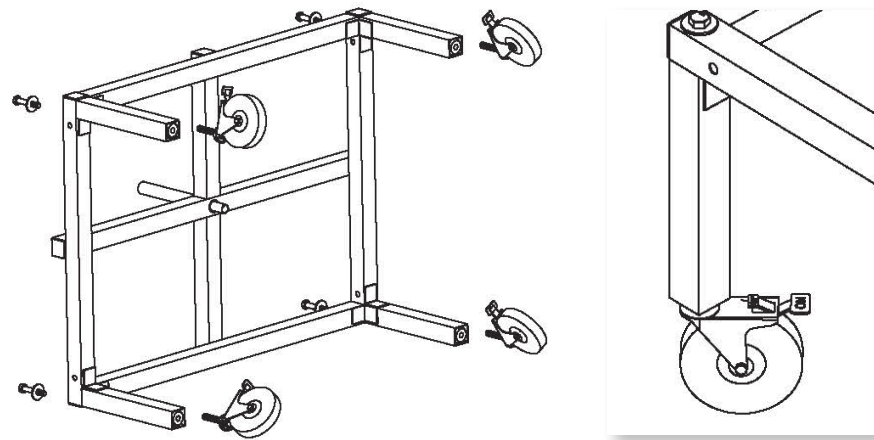
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ASSEMBLY INSTRUCTIONS

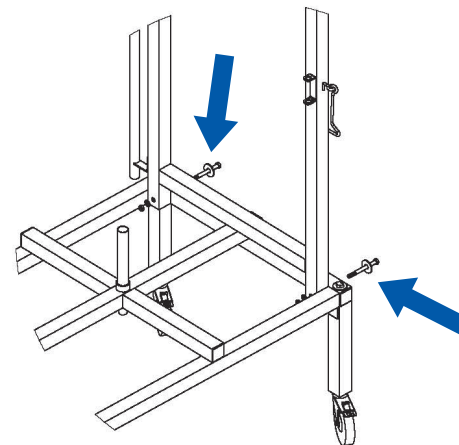
Step 1



1) Flip the base frame onto its side and slide 5" casters (four) into their designated holes. Using a 3/4" wrench, screw on nylock hex nuts (four) and flat washers into the base frame (four).

Note: Base extension legs are optional.

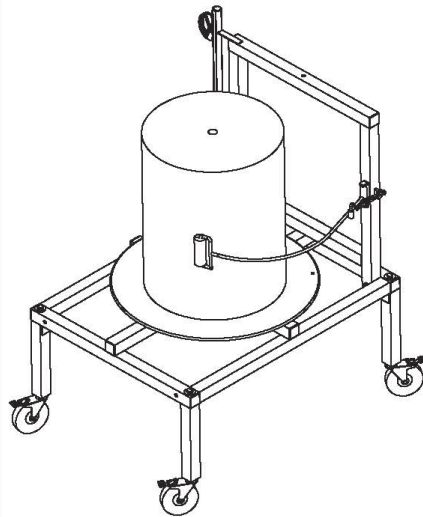
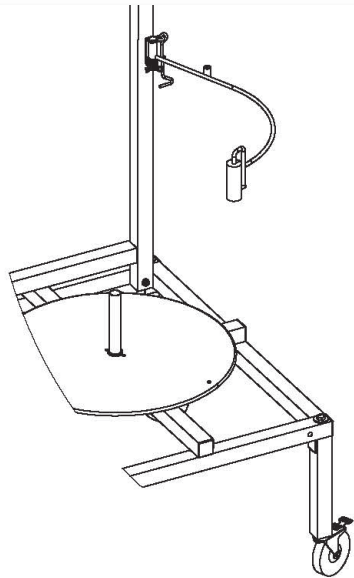
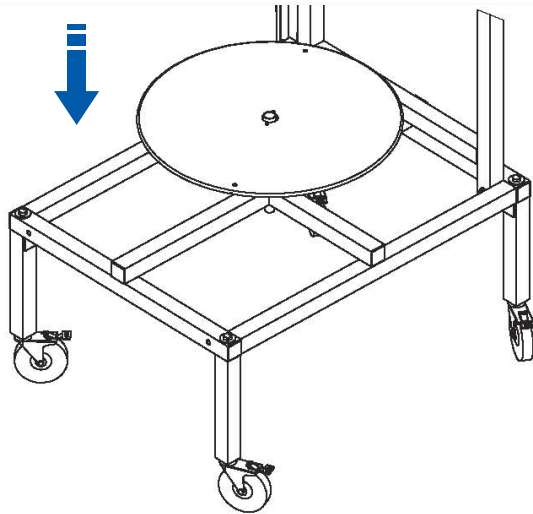
Step 2



2) Once the base frame is standing, lock the 5" casters in place. Wiggle the back frame into the base frame and attach using 9/16" wrench (two), hex head bolts (two), flat washers (two outside back frame), and washers (two inside back frame). Use synchronized twists on both sides in opposite directions.

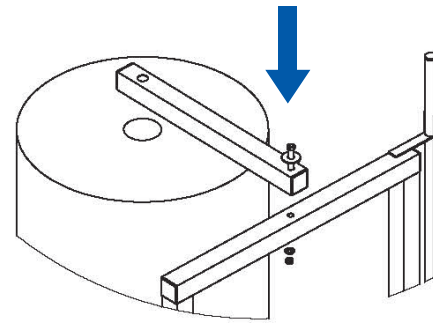
ASSEMBLY INSTRUCTIONS

Step 3



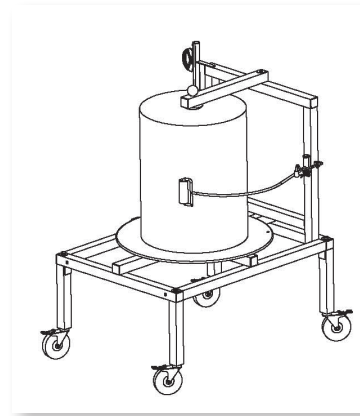
3) Next, slide the dispensing disk over the central cylinder in the middle of the base frame. At this point, the brake arm can be adjusted to size and a corrugated roll can be placed on top of the dispensing disk.

Step 4

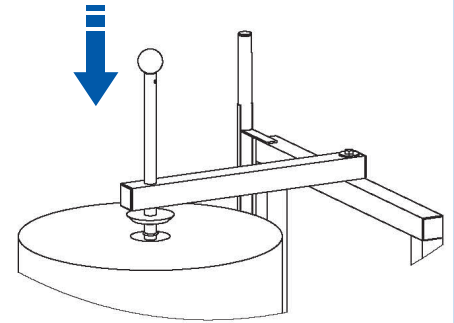


4) To attach the top arm, place on top of back frame and screw in a hex head bolt with flat washer on top and a washer with a nylock hex nut underneath, using a 9/16" wrench.

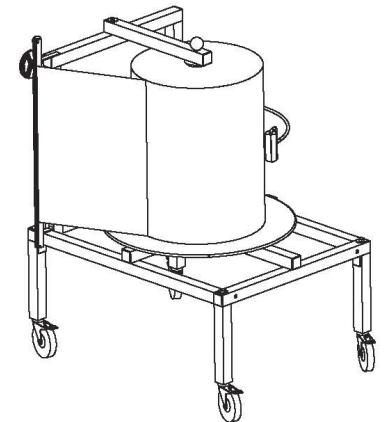
Step 6



Step 5



5) Once the top arm is firmly connected, hold bottom core (top) and "o" ring (bottom) in between the corrugated roll and against top arm. Slide adjuster through the designated hole in the top arm and through the core, "o" ring, and corrugated roll.

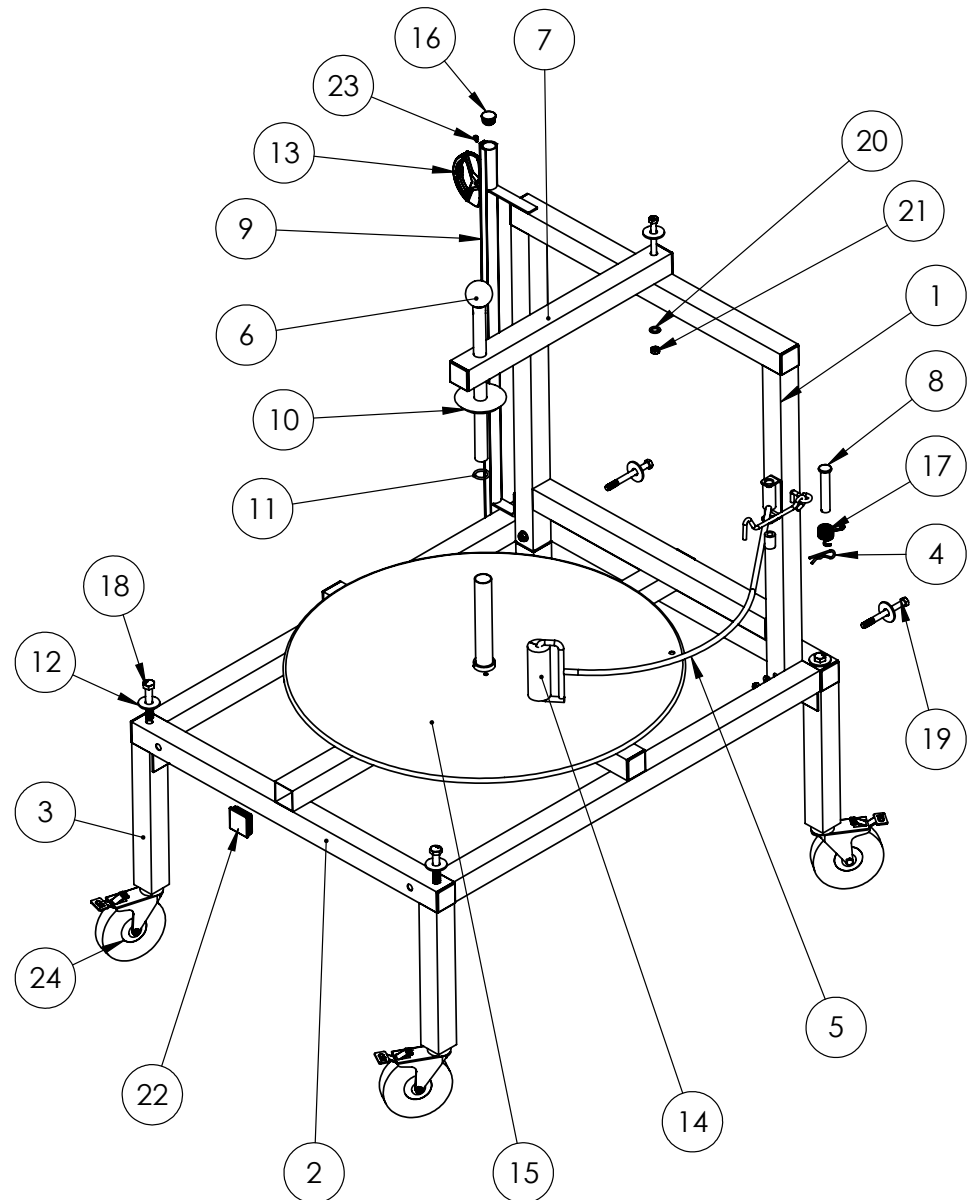


Note: Cutter blade cuts paper by sliding down attached cutter rail on the side of the back frame. Corrugated roll can be fed through the gap between the back frame and around the cutter rail.

EP-6550-24-S

PART LIST

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	E6550-01-24	Back Frame Assembly	1
2	E6550-02	Base Frame Assembly	1
3	E6550-02-F	Leg Extension	4
4	E6550-03-B	Cotter Pin	1
5	E6550-03-C	Brake Arm Assembly	1
6	E6550-04	Adjuster Assembly	1
7	E6550-05	Top Arm	1
8	E6550-08	Hinge Pin	1
9	E6550-09-24	Extruded Rail	1
10	E800-03	Bottom Core	1
11	E800-04	"O" Ring	1
12	E800-06-D	Flat Washer	7
13	EP-265	Dual Action Slide Cutter	1
14	E3040-04-D	Rubber Roller	1
15	E3040-28-1	28 in. Disk Assembly	1
16	E3080-10-A	1" Tube Plug	1
17	E3340-05	Torsion Spring	1
18	E5815-09	Cap Screw	4
19	E5960-02-48	Hex Head Bolt	3
20	E5960-04	Washer	3
21	E5960-08	Nylock Hex Nut	3
22	E5960-15	Square Tube Plug	12
23	E6050-01	Sheet Metal Screw	4
24	E6420-04	5" Caster	4
25	E6420-03-G	Nylock Hexnut	4



5/10/24 REV. H



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