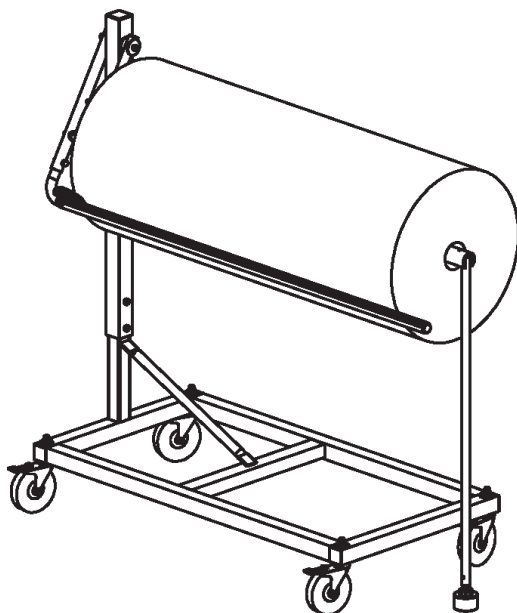




## EP-6450-60

*Floor Unit - 60"*

### *assembly & loading instructions*

IT IS THE RESPONSIBILITY OF THE CUSTOMER TO ENSURE THAT  
ALL OPERATORS AND SERVICE PERSONNEL HAVE FULLY READ  
AND UNDERSTOOD THIS DOCUMENT

**READ ALL INSTRUCTIONS BEFORE OPERATING TOOL.  
FAILURE TO FOLLOW ANY OF THESE GUIDELINES COULD  
RESULT IN SERIOUS OR FATAL INJURY**



P (847) 735-8105 | F (847) 735-8297  
sales@encorepack.com | www.encorepack.com



201 Park Avenue, Lake Villa, IL 60046  
P.O. Box 595, Winnetka, IL 60093



## IMPORTANT



### PLEASE READ PRIOR TO ASSEMBLY

To ensure operator safety, it is important that all personnel use proper safety and handling procedures. This safety booklet is designed to educate operators on the safe use of the EP-6450-60 Floor Unit - 60". All personnel must read and understand this booklet prior to using this product. Failure to follow any of the recommendations in this pamphlet can result in serious injury or death.

### READ PRODUCT SAFETY LABELS

- Read and understand all safety labels on the tool
- Replace all damaged or missing labels

### READ THE INSTRUCTIONS

Before operating this tool, read, and understand all safety, operation, and maintenance information provided in the manual which is packaged with the tool. If you do not have a manual or need extra copies, please contact your Sales Representative. Tool must be inspected for wear and tear on a daily basis with proper daily documentation.



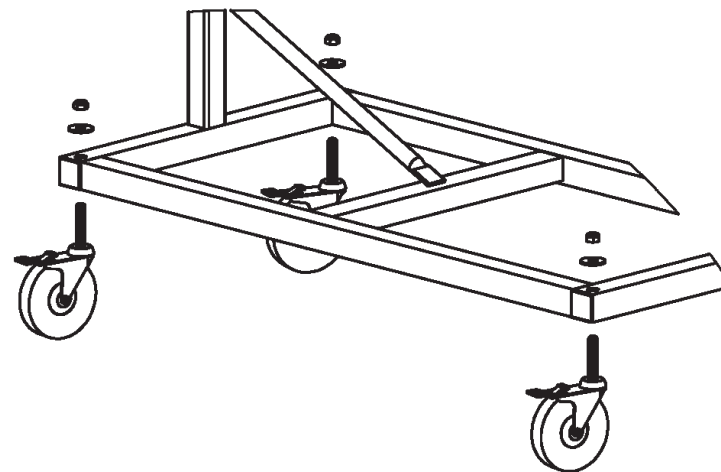
Terms & Conditions are found on our website: <https://www.encorepack.com/legal.php>

Please read our Terms & Conditions carefully prior to using or obtaining any materials, information products or services of **Encore Packaging LLC**, an Illinois limited liability company with a place of business at **201 Park Avenue, Lake Villa, IL 60046**.

P (847) 735-8105 | F (847) 735-8297  201 Park Avenue, Lake Villa, IL 60046  
sales@encorepack.com | www.encorepack.com P.O. Box 595, Winnetka, IL 60093

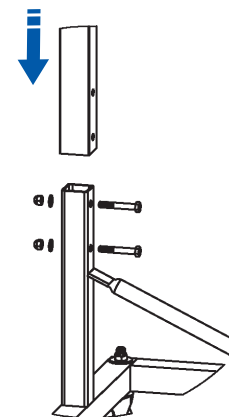
## ASSEMBLY INSTRUCTIONS

### Step 1



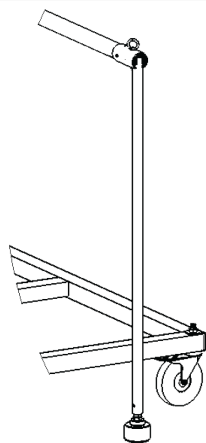
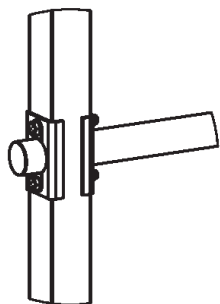
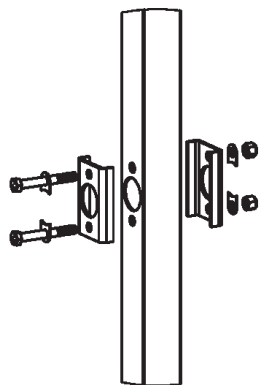
1. Insert castes into each hexagonal cut-out on the corners of the base assembly. Secure with four washers (E800-06-D) and four hex nuts (E6420-03-G). Engage caster brakes by pressing down the lever on the top of the casters.

### Step 2



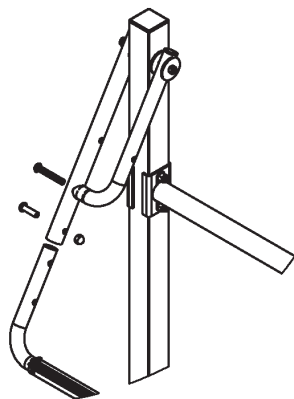
2. Attach the upper mast (E6450-01-C) to the base assembly (E6450-01) by sliding it over the lower mast. Check that the end with the two holes is facing downwards. Fasten together with two hex bolts (E6420-12), two washers (E5960-04), and two nylock nuts (E3065-19).

### Step 3



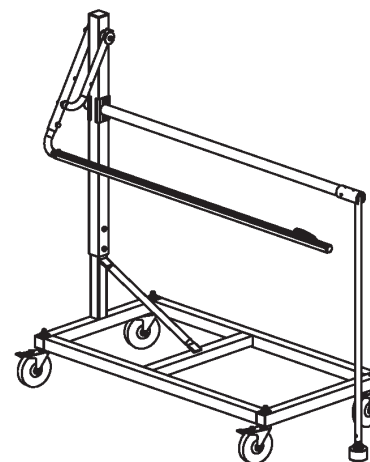
3. Check that the curved edge of the clips is facing each other and that the notch in the mount arm is facing down. Then slide the roll arm assembly into the upper mast until it passes through 1". Tighten nuts and bolts to secure roll arm assembly.

### Step 4



4. Insert the short end of the brake arm (E6450-08) into the extension arm (E6450-25-A). Check that the brake arm is in the same direction as the roll arm assembly. Secure in place by using the acorn nut (E5920-11), and two hex bolts (E6250-18), the longer bolt tightened above the shorter bolt.

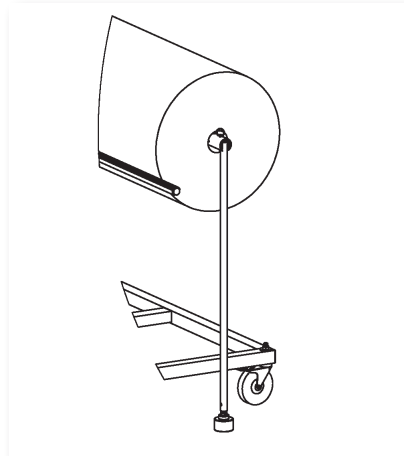
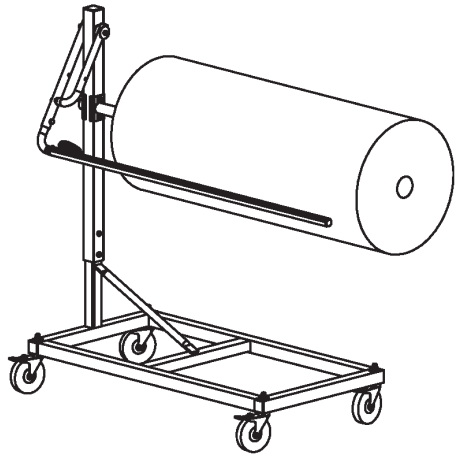
### Step 5



5. Assembly for the EP-6450 is complete and is now ready for use.

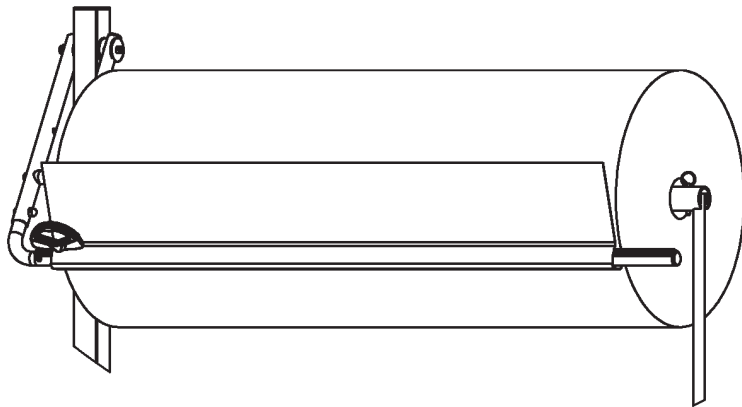
## LOADING INSTRUCTIONS

### Step 1



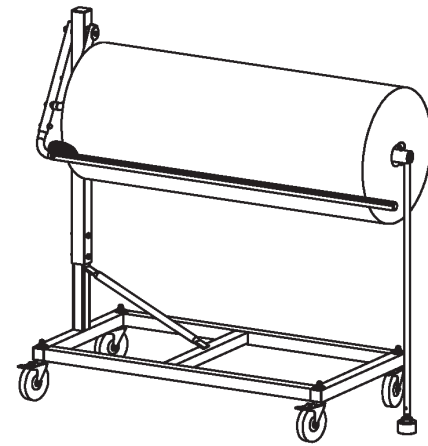
1. Load a roll onto the roll arm (E6450-07-A), and then pull out the support assembly (E6420-03) from within the roll arm and set it with the foam stopper against the floor.

### Step 2



2. Pull the roll underneath the brake arm (E6450-08) to the desired length and fold it over the brake arm then slide the cutter across the arm to cut the piece of roll.

### Step 3

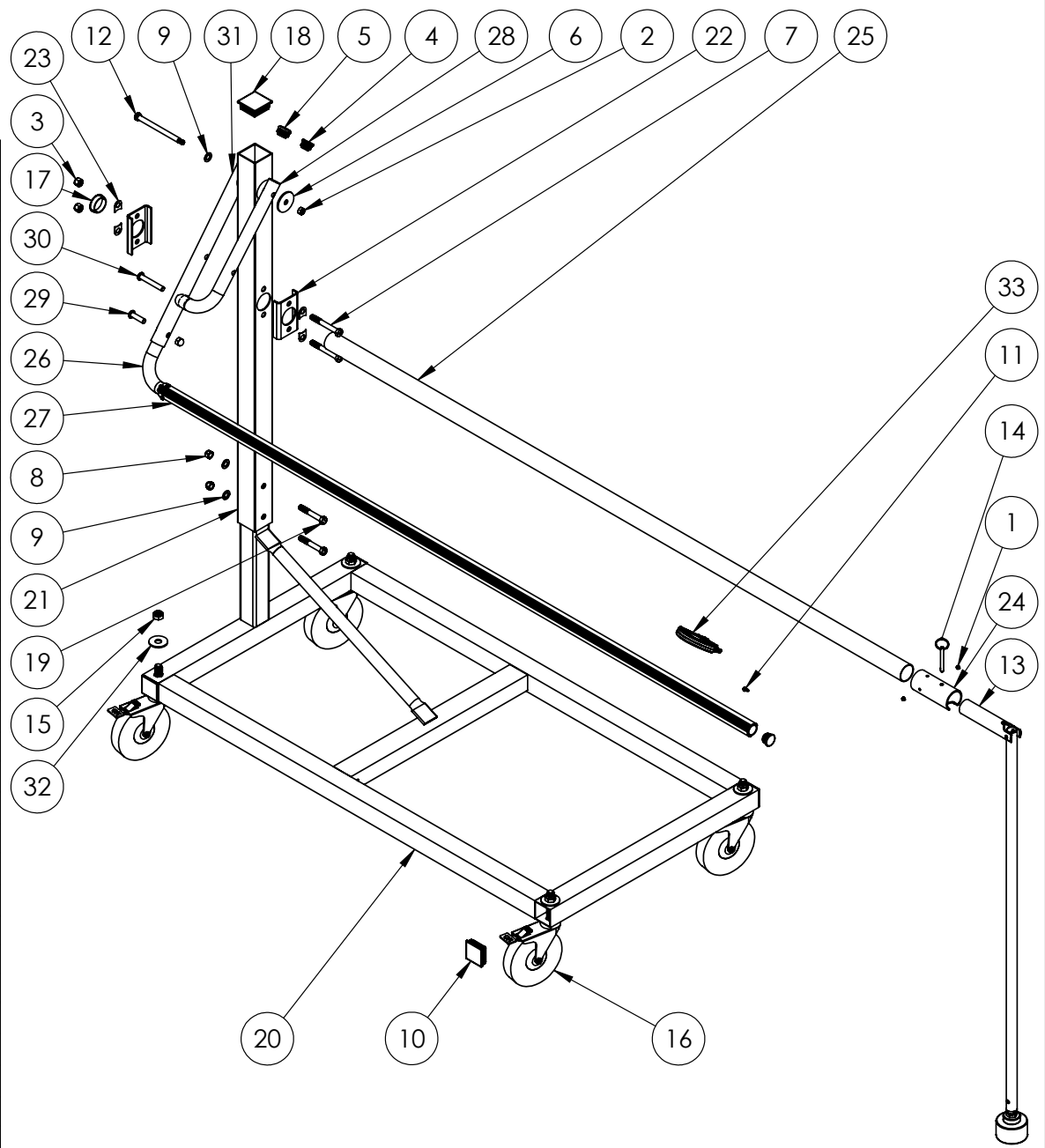


3. Proceed to use and cut as needed.

# EP-6450-60

## Parts List

| ITEM NO. | PART NUMBER   | DESCRIPTION              | QTY. |
|----------|---------------|--------------------------|------|
| 1        | E1425-11      | Plug Screw               | 2    |
| 2        | E1900-07      | Hex Nut                  | 1    |
| 3        | E3065-19      | 3/8" Nylock Hex Nut      | 2    |
| 4        | E3080-10-A    | 1" Tube Plug             | 2    |
| 5        | E3080-10-B    | 1.125" Tube Plug         | 1    |
| 6        | E3200-04-M    | .125in. Flat Washer      | 3    |
| 7        | E3500-09      | HHS, 3/8"-16 X 3         | 2    |
| 8        | E5920-04      | Acorn Nut                | 3    |
| 9        | E5960-04      | Washer                   | 3    |
| 10       | E5960-15      | Square Tube Plug         | 4    |
| 11       | E6050-01      | Sheet Metal Screw        | 3    |
| 12       | E6250-24      | Shoulder Bolt            | 1    |
| 13       | E6420-03      | Support Assembly         | 1    |
| 14       | E6420-03-B    | Quick Release Pin        | 1    |
| 15       | E6420-03-G    | Nylock Hexnut            | 4    |
| 16       | E6420-04      | 5" Caster                | 4    |
| 17       | E6420-07-B    | Support Arm Cap          | 1    |
| 18       | E6420-07-C    | End Cap                  | 1    |
| 19       | E6420-12      | Hex Head Bolt            | 2    |
| 20       | E6450-01      | Base Assembly            | 1    |
| 21       | E6450-01-C    | Upper Mast               | 1    |
| 22       | E6450-03-H    | Roll Arm Bracket         | 2    |
| 23       | E6450-03-H-A  | Clip                     | 4    |
| 24       | E6450-06      | Roll Arm Adaptor         | 1    |
| 25       | E6450-07-A-60 | Roll Arm                 | 1    |
| 26       | E6450-08-60   | Brake Arm                | 1    |
| 27       | E6450-08-B-60 | Extruded Rail            | 1    |
| 28       | E6450-09      | Yoke Assembly            | 1    |
| 29       | E6450-18      | Socket Cap Bolt          | 1    |
| 30       | E6450-20      | Socket Cap Bolt          | 1    |
| 31       | E6450-25-A    | Extension Arm            | 1    |
| 32       | E800-06-D     | Flat Washer              | 4    |
| 33       | EP-265        | Dual Action Slide Cutter | 1    |



5/2/24 REV G



*This page have been intentionally left blank*

*This page have been intentionally left blank*



P (847) 735-8105 | F (847) 735-8297  
sales@encorepack.com | www.encorepack.com



201 Park Avenue, Lake Villa, IL 60046  
P.O. Box 595, Winnetka, IL 60093