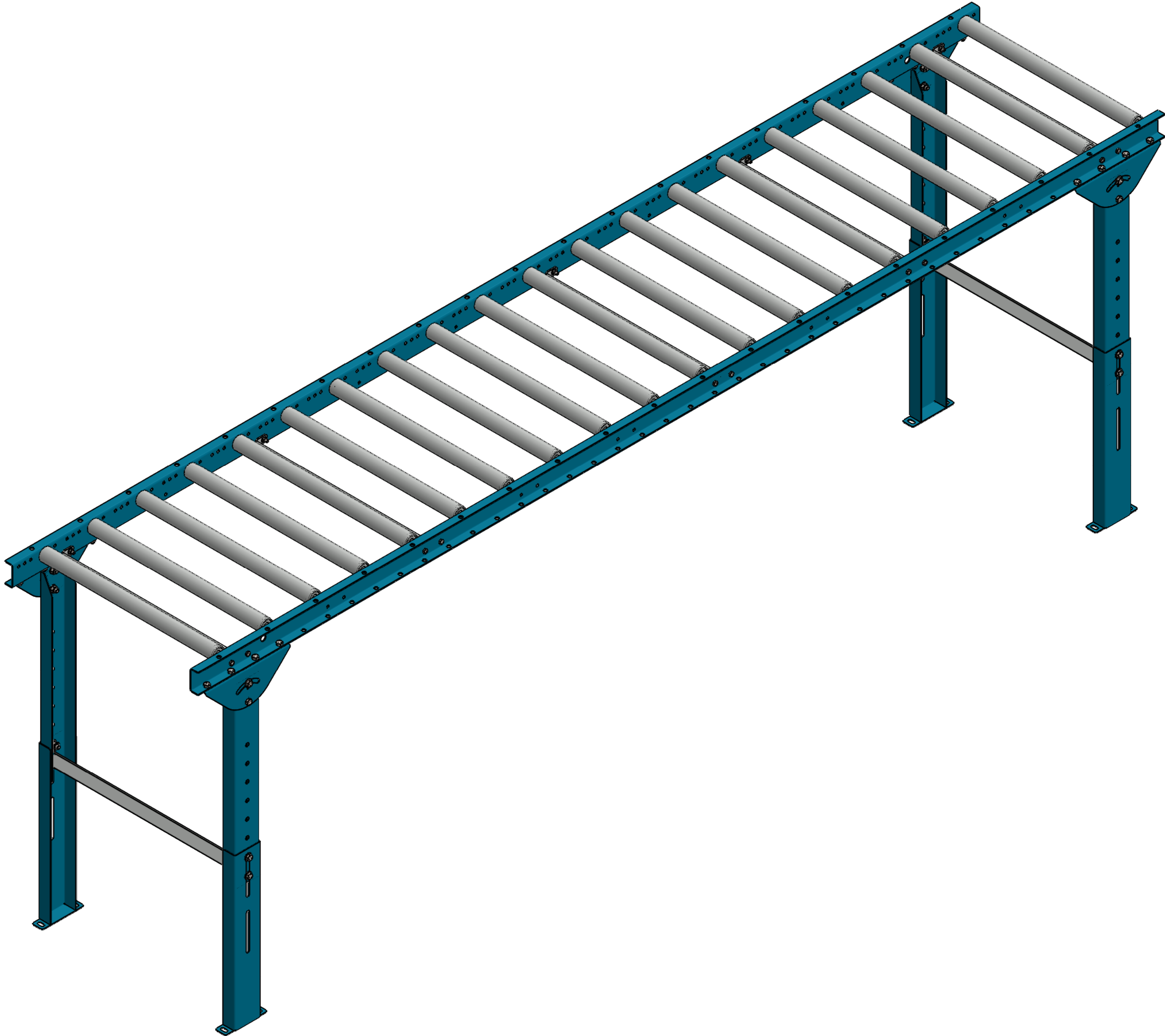


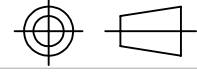
ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL	Weight	TOTAL WEIGHT
1	1	U10779	22BF Light Duty Gravity Conveyor Bed - 10'Lg. w/ 1.50 OD Rollers @ 6 C-C	See BOM	73.88	73.88
2	2	U10894	Roller Stand Leg Set Assy for Light Duty Gravity Conv. 22"BF, 23" to 38-1/4" Elv.	see BOM	14.82	29.64
TOTAL WEIGHT:						103.52



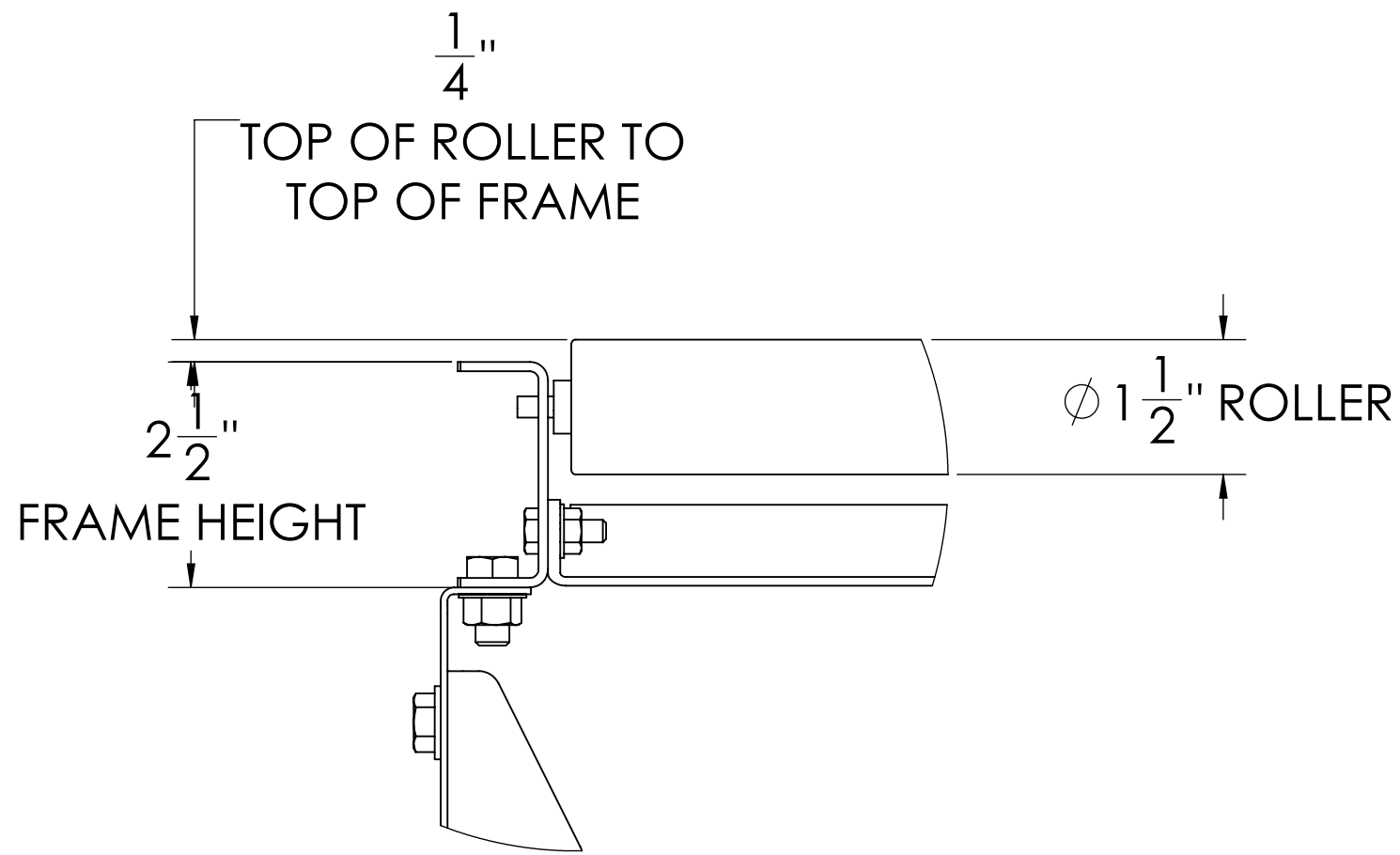
REVISIONS				
REV.	DESCRIPTION	BY	APPROVED	DATE
0	RELEASE FOR MARKETING	TJH	TJH	12/23/2022

NOTES:

- 22" BETWEEN FRAMES
- 24" OVERALL WIDTH
- 10' OVERALL LENGTH
- 1.5" OD GALVANIZED ROLLERS
- FINISH: ULTIMATION BLUE, POWDER COAT
- 6" ROLLERS CENTER-CENTER SHOWN. 3" & 4.5" ROLLER CENTERS ALSO AVAILABLE
- MAXIMUM LOAD PER ROLLER: 36

		Ultimation Industries, LLC 15935 Sturgeon St, Roseville, MI 48066 Phone: +1-586-771-1881 ultimationinc.com			
 THIRD ANGLE PROJECTION		UNIT INCH	SHEET 1	SHEETS 1 of 2	SIZE D
DRAWING No. U11113					
22BF LIGHT DUTY GRAVITY CONVEYOR - 10'LG. W/ 1.50" OD ROLLERS @ 6" C/C & (2) RSL SET ASSEMBLIES					
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ULTIMATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ULTIMATION IS PROHIBITED.				SCALE 1:5	

REVISIONS				
REV.	DESCRIPTION	BY	APPROVED	DATE
-	See Sheet1	-	-	-



2 1/4"
ROLLER $\varnothing$
TO EDGE OF BED

6"
ROLLER C/C

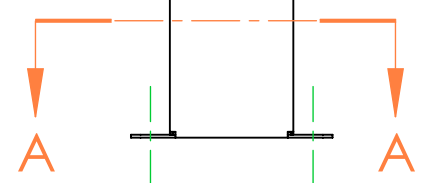
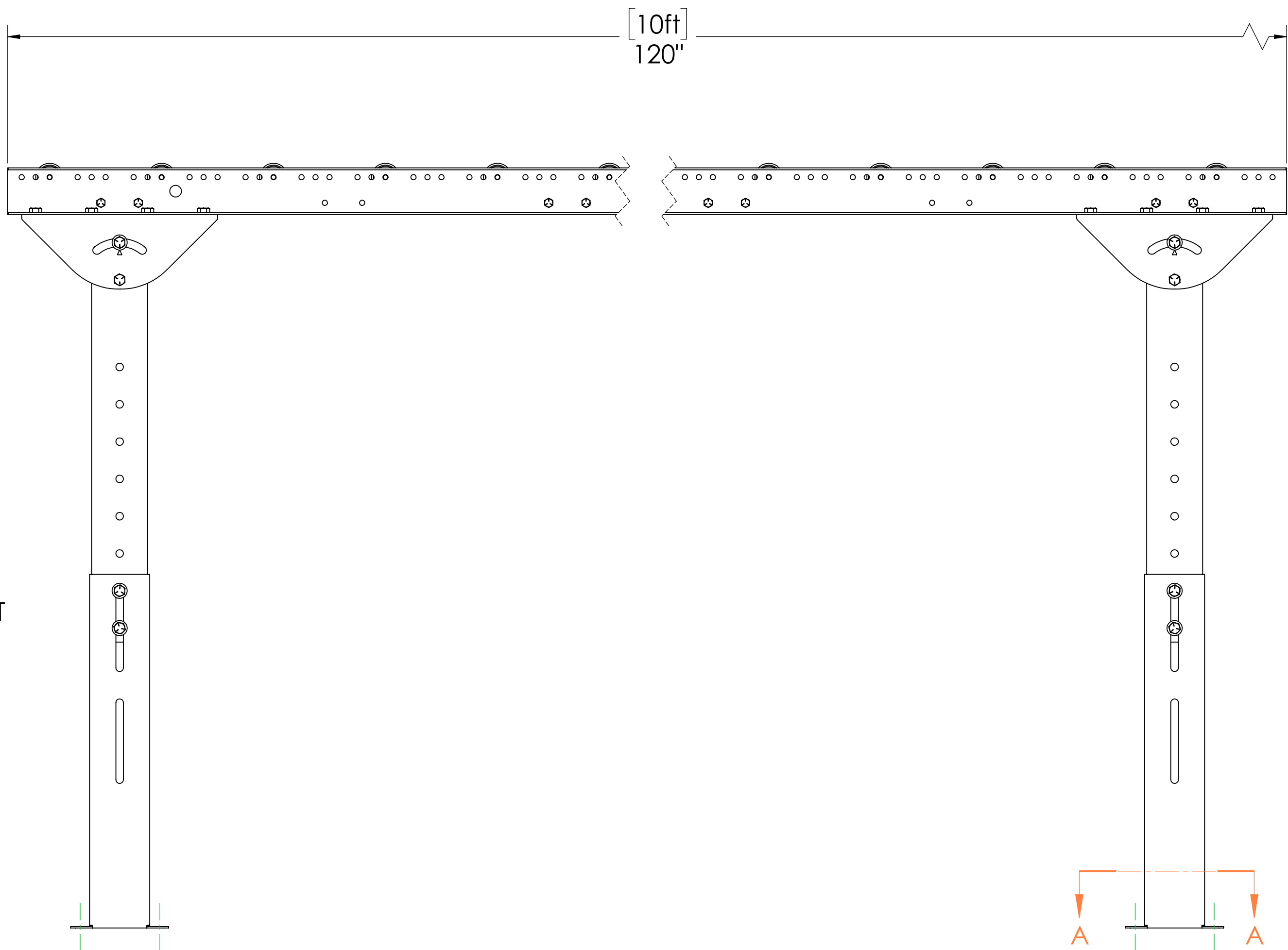
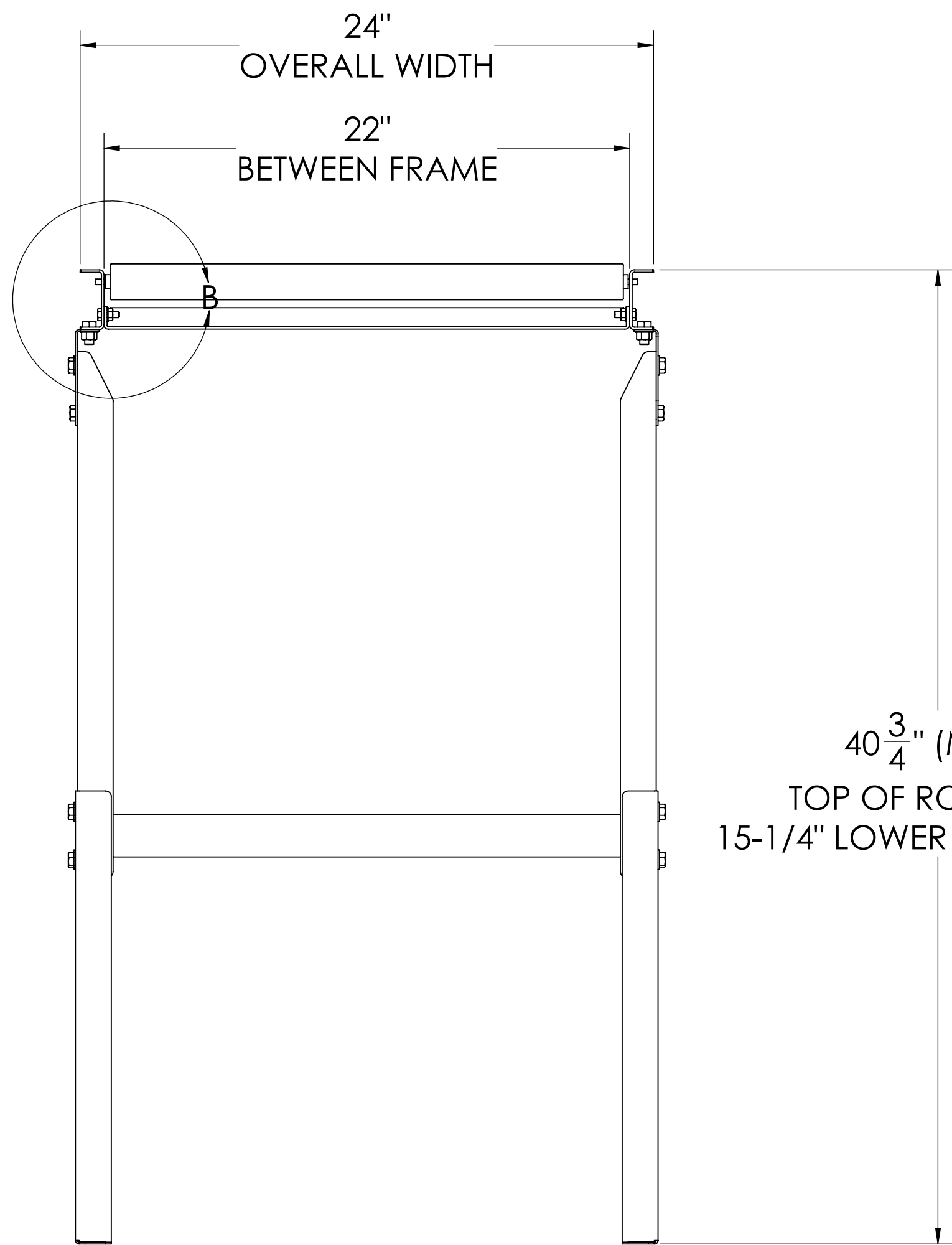
3 3/4"
ROLLER $\varnothing$
TO EDGE OF BED

4 1/4"
ANCHOR HOLE C/C

22 23/32"
FOOT/FOOT
ANCHOR CENTERS

SECTION A-A
SCALE 1 : 3

3/8" X 3/4" SLOT
FOR 5/16" ANCHOR



ULTIMATION

THIRD ANGLE
PROJECTION

Ultimation Industries, LLC

15935 Sturgeon St, Roseville, MI 48066
Phone: +1-586-771-1881 ultimationinc.com

DRAWING No.	UNIT	SHEET	SHEETS	SIZE
U11113	INCH	2	2 of 2	D

22BF LIGHT DUTY GRAVITY
CONVEYOR - 10'LG. W/ 1.50" OD
ROLLERS @ 6" C/C & (2) RSL SET
ASSEMBLIES

PROPRIETARY AND CONFIDENTIAL

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SCALE

1:5