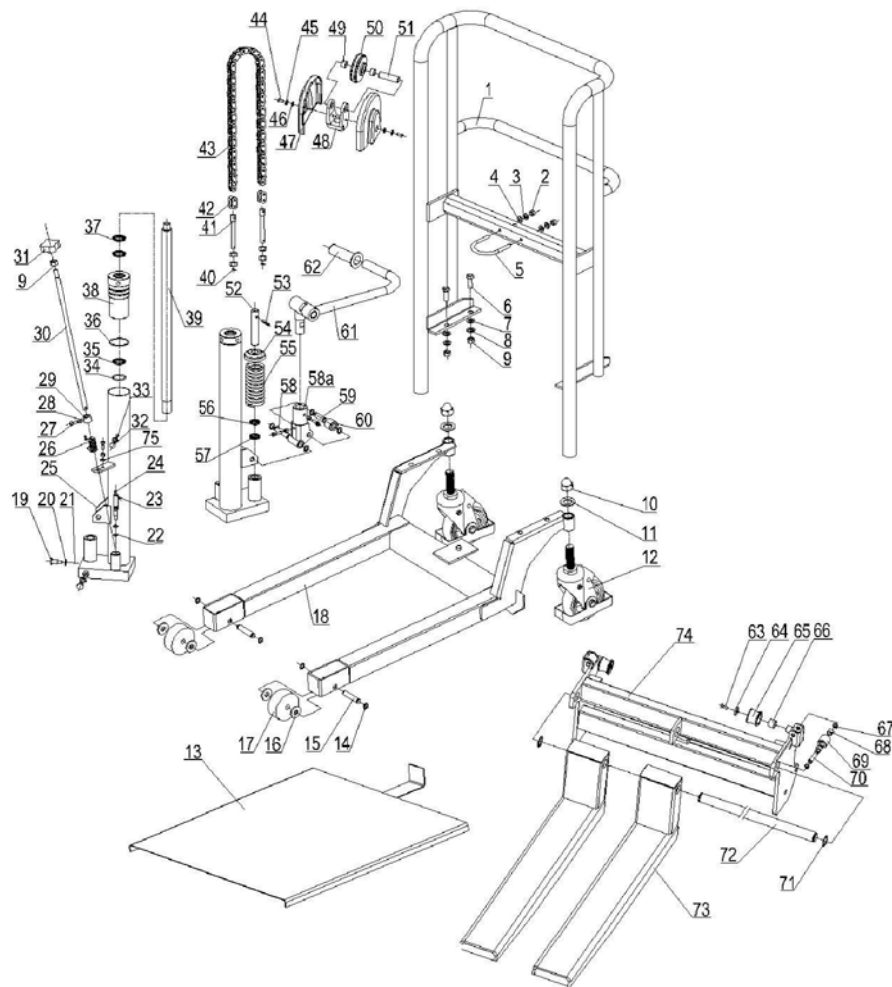


272941

MODEL MANUFACTURED AFTER 6/2013



NON KIT ITEMS				
ITEM	PART NO.	ITEM	DESCRIPTION	QTY
	172447		COMPLETE REPLACEMENT PUMP	1
	172159		U-BOLT FOR WELDED ON JACK	1
	272942		OPTIONAL PLATFORM	1
	172184	21	STEEL BALL	1
	172147	23	ELASTIC CYLINDRICAL PIN $\phi 3 \times 18$	1
	172148	24	RELEASE VALVE BAR	1
	172485	54	SPRING PLATE	1
	172154	73	FORK	2

KIT ASSEMBLIES				
KIT	PART NO.	ITEM	DESCRIPTION	QTY.
G	172338		CHAIN COVER ASSEMBLY	
		47	DUSTPROOF COVER	2
H	172353		CHAIN KIT	
		40	SPLIT COTTER $\phi 3$	1
		41	LOAD CHAIN CONNECTING BOLT	2
		42	LOAD CHAIN LINK	2
		43	LOAD CHAIN 10A	1
J	172464		JACK RELEASE KIT	
		9	NUT M10	1
		26	TORSIONAL SPRING	1
		27	SOCKET HEAD CAP SCREW M6X16	4
		28	NUT M6	4
		29	FIXED TUBE	1
		30	PRESSURE RELEASE LEVER	1
		31	KNOB M10	1
K	172463		FOOT PEDAL PUMP KIT	
		58	FOOT PEDAL BASE SHAFT	1
		58A	PUMP RING	1
		59	FOOT PEDAL ROLLER SHAFT	1
		60	ROLLER	1
		61	FOOT PEDAL BAR	1
		62	PEDAL CUSHION COVER	1
L	172418		CARRIAGE KIT	
		63	HEXAGON SOCKET HEAD SCREW M6X16	4
		64	SPACER	4
		65	SUPPORT ROLLER	4
		66	COPPER BUSH $\phi 18 \times 1$	4
M	172453		CHAIN COVER HARDWARE KIT	
		44	SOCKET PLAIN CAP SCREW	2
		45	SPRING WASHER	2
		46	PLAIN WASHER	2
		48	MOVABLE PULLEY MOUNTING BASE	1
		49	COPPER BUSH $\phi 15 \times 1$	2
		50	MOVABLE PULLEY	1
		51	SUPPORT SHAFT	1

*NOTE: KIT G CHAIN COVER ASSEMBLY CONSISTS OF THE PLASTIC COVER. THIS ASSEMBLY CAN BE USED TO REPLACE THE CURRENT PLASTIC COVER OR THE IRON COVER.

KIT ASSEMBLIES				
KIT	PART NO.	ITEM	DESCRIPTION	QTY.
A	172445		SEAL KIT	
		22	O-RING 7.5X1.8	2
		34	O-RING 31.5X3.55	1
		35	UNS SHAPE SEAL 25X33X6	2
		36	CYLINDER TOP COVER	1
		37	DUSTPROOF RING 25X33X4.5/6	1
		56	DUSTPROOF RING 18X26X4.5/6	1
		57	UNS SHAPE SEAL 18X26X6	1
B	172424		HANDLE KIT	
		1	HANDRAIL FRAME UNIT	1
		2	NUT M8	2
		3	SPRING WASHER $\phi 8$	2
		4	PLAIN WASHER $\phi 8$	2
		5	CYLINDER HOOP	1
		6	HEX BOLT M10X30	4
		7	PLAIN WASHER $\phi 10$	4
		8	SPRING WASHER $\phi 10$	4
		9	NUT M10	8
C	172170		CASTER KIT	
		10	HEX CAP NUT M20	2
		11	SPRING WASHER $\phi 20$	2
		12	REAR SWIVEL CASTER (5"-M20)	2
D	172168		WHEEL KIT	
		14	CIRCLIP FOR SHAFT $\phi 12$	2
		15	FRONT AXLE	1
		16	FRONT WHEEL SLEEVE	2
		17	FRONT WHEEL	1
E	172356		FOOT PEDAL KIT	
		61	FOOT PEDAL BAR	1
		62	PEDAL CUSHION COVER	1

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PRINT ISSUED

JAN 14, 2018

WESCO MANUFACTURING
ENGINEERING DEPARTMENTAPP
EON & DATE
REV.

REVISIONS

WESCO INDUSTRIAL PRODUCTS, LLC
NORTH WALES
PENNA. 19454PART NAME
STACKER: FORK TYPE
VALUE LIFT VL59
(MODEL MANUFACTURED AFTER 6/2013)

DRAWN:

CHECKED:

APP. ENGR.

SCALE:

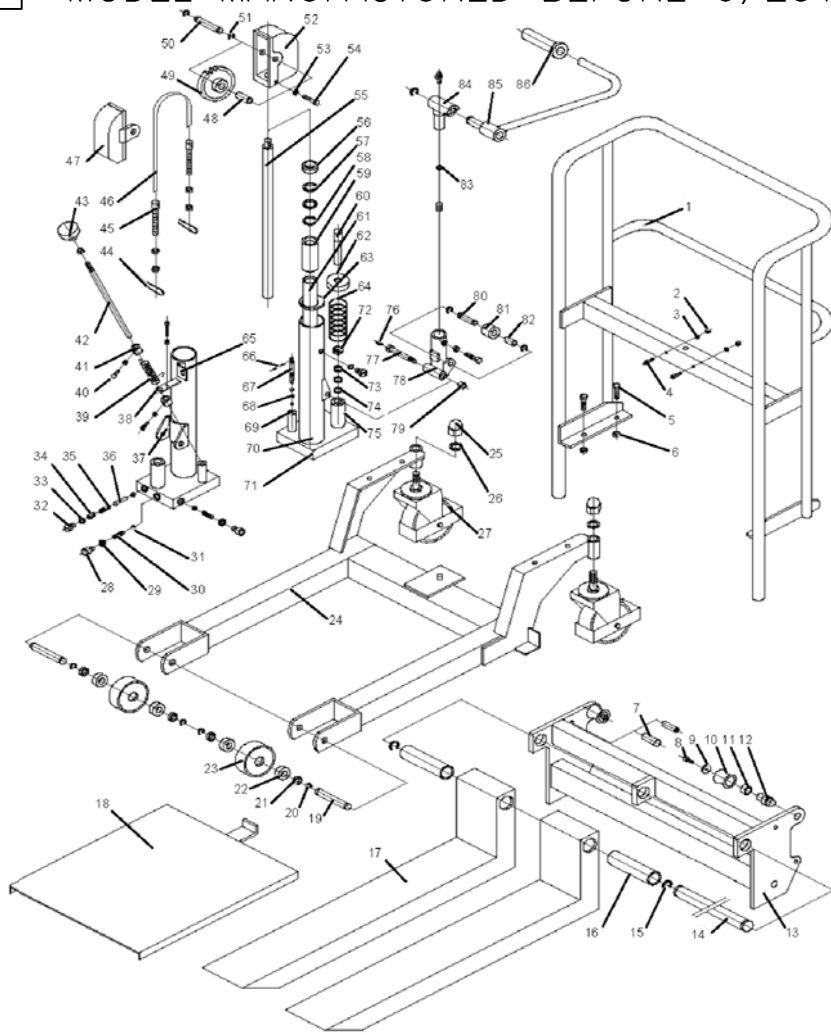
TOLERANCE UNLESS OTHERWISE SPECIFIED
FRACTION 3 PLACE DECIMAL 2 PLACE DECIMAL
 $\pm 1/64$ $\pm .005$ $\pm .01$
ANGULAR $\pm 1-1/2^\circ$ SHEET 1 OF 2
BREAK ALL SHARP EDGES AND REMOVE ALL BURRS

D- 272941

REV

272941

MODEL MANUFACTURED BEFORE 6/2013



NON KIT ITEMS			
ITEM	PART NO.	DESCRIPTION	QTY
	172165	JACK	1
	172159	U-BOLT FOR WELDED ON JACK	1
	272942	OPTIONAL PLATFORM	1
10	172483	ROLLING WHEEL	1
11		OIL FREE BEARING	1
66	172480	COPPER BUSH #18x1	1
67	172481	CIRCLIP FOR SHAFT #10	1
68	172482	COPPER BUSH #10x1.5	1

KIT ASSEMBLIES			
KIT	PART NO.	ITEM	QTY.
H	172353	CHAIN KIT	
		44 SPLIT PIN	2
		45 CHAIN BOLT	2
		46 ROLLER CHAIN	1
		JACK RELEASE KIT	
J	172416	TORSION SPRING	1
		40 POSITIONING BOLT	1
		41 POSITIONING RING	1
		42 SINGLE DIRECTION VALVE POLE	1
		43 HANDLE	1
K	172417	FOOT PEDAL PUMP KIT	
		76 OIL CUP	2
		77 PUMP AXLE	1
		78 PUMP BASE	1
		79 NUT	1
		80 PUMP RING AXLE	1
		81 PUMP RING	1
		82 OIL FREE BEARING	1
		83 STEEL BALL	1
		84 AXLE SLEEVE	1
L	172418	CARRIAGE KIT	
		7 SHIELD PIN	4
		8 HEX BOLT	4
		9 WASHER	4
		10 ROLLING WHEEL	4
		11 OIL FREE BEARING	4
		12 ROLLING WHEEL AXLE	4
		13 FIXED RACK	1
		14 LONG AXLE	1
		15 SPLIT RING	2
	172460	INNER VALVE ASSEMBLY (FOR UNITS MANUFACTURED AFTER 2010)	
		66 CYLINDER PIN	1
		67 VALVE CORE	1
		68 O-RING	2

KIT ASSEMBLIES			
KIT	PART NO.	ITEM	QTY.
A	172355	SEAL KIT	
		56 DUST PROOF RING	1
		57 O-RING	2
		58 NYLON RING	1
		72 DUST PROOF RING	1
B	172424	73 O-RING	1
		74 NYLON RING	1
		HANDLE KIT	
		1 SLIDEWAY HANDRAIL	1
		2 NUT	2
C	172170	3 WASHER	2
		4 INTERNAL HEX BOLT	2
		5 HEX BOLT	4
		6 NUT	4
		CASTER KIT	
D	172168	25 NUT	1
		26 INTERNAL TEETHED LOCK WASHER	1
		27 BACK WHEEL	1
		WHEEL KIT	
		19 FRONT WHEEL AXLE	1
E	172356	20 SPLIT RING	2
		21 WASHER	2
		22 BEARING	2
		23 FRONT WHEEL	1
		FOOT PEDAL KIT	
F	172358	85 FOOT STEP LEVER	1
		86 RUBBER GLOVE	1
		CHAIN WHEEL KIT	
		48 OIL FREE BEARING	1
		49 CHAIN WHEEL	1
*G	172338	50 CHAIN WHEEL AXLE	1
		51 SPLIT RING	2
		CHAIN COVER ASSEMBLY	
		47 CHAIN COVER (PLASTIC)	1
		52 CHAIN COVER (PLASTIC)	1

*NOTE: KIT G CHAIN COVER ASSEMBLY CONSISTS OF THE PLASTIC COVER. THIS ASSEMBLY CAN BE USED TO REPLACE THE CURRENT PLASTIC COVER OR THE IRON COVER.

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JAN 14, 2018

WESCO MANUFACTURING
ENGINEERING DEPARTMENT

WESCO INDUSTRIAL PRODUCTS INC.

NORTH WALES

PENNA. 19454

PART NAME STACKER: FORK TYPE
VALUE LIFT VL59
(MODEL MANUFACTURED BEFORE 6/2013)

DRAWN:

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APP. ENGR.

SCALE:

TOLERANCE UNLESS OTHERWISE SPECIFIED

FRACTION 3 PLACE DECIMAL 2 PLACE DECIMAL

± 1/64 ± .005 ± .01

ANGULAR ± 1-1/2° SHEET 2 OF 2

BREAK ALL SHARP EDGES AND REMOVE ALL BURRS

D- 272941

REV