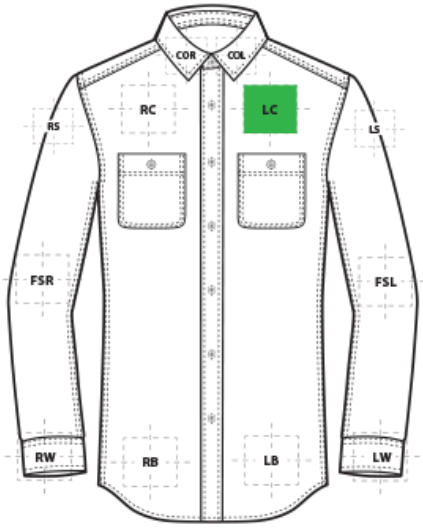
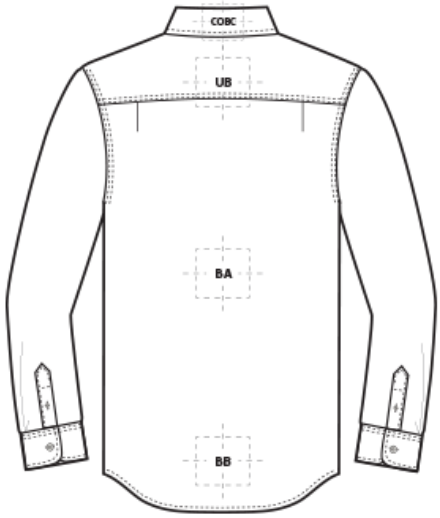
DECORATION SPEC SHEET

PORT AUTHORITY

W380 Port Authority® Slub Chambray Shirt





FRONT DECORATION DIMENSIONS			
COL	Collar Left	1"H x 3"W	
COR	Collar Right	1"H x 3"W	
LB	Left Bottom	4"H x 4"W	
LC	Left Chest	4"H x 4"W	Primary
RB	Right Bottom	4"H x 4"W	
RC	Right Chest	4"H x 4"W	

BACK DECORATION DIMENSIONS			
BA	Back	14"H x 12"W	
BB	Back Bottom	6"H x 14"W	
COBC	Collar Back	1"H x 4"W	
UB	Upper Back	2"H x 10"W	

SLEEVE DECORATION DIMENSIONS			
FSL	Full Sleeve Left	12"H x 4"W	
FSR	Full Sleeve Right	12"H x 4"W	
LS	Left Shoulder	4"H x 4"W	
LW	Left Wrist	1"H x 3"W	

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W380 Port Authority® Slub Chambray Shirt

RS	Right Shoulder	4"H x 4"W	
RW	Right Wrist	1"H x 3"W	

Decoration area is dependent on garment size, decoration method and the equipment being used. Please consult your decorator or supplier.

DECORATION TECHNIQUES



DIGITAL TEXTILE PRINTING (DTG)



EMBROIDERY



SCREEN PRINTING



PAD PRINTING



HEAT TRANSFER

ESSENTIAL PRODUCT INFORMATION

TIPS FROM OUR EXPERTS BY DECORATION TECHNIQUE



DIGITAL TEXTILE PRINTING (DTG)

Direct to garment (DTG) is the art of printing a graphic directly onto a piece of apparel using digital ink jet technology. A DTG Printer is similar to a large ink jet printer that uses specialized inks and garment pre-treatments that allow the ink to adhere and stay vibrant. This decoration method is ideal for art that is designed in full color with fades, shadows, gradients, high detail and photo realistic elements. DTG is primarily used on cotton fabrics, however recent advancements in technology have made printing on cotton/poly blends and 100% polyester possible.

Due to possible staining and discoloration, test print prior to production.

DECORATION SPEC SHEET

PORT AUTHORITY

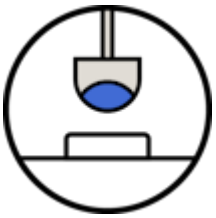
W380 Port Authority® Slub Chambray Shirt



EMBROIDERY
Embroidery is the art of embellishing a piece of apparel with a needle and thread or yarn creating stunning visual representations of various types of art. This is achieved by converting logos in a digitizing software and using various stitch patterns, angles, density and stitch types to create depth, movement and detail. Thread can be made from many materials. The most commonly used threads are polyester and rayon. There are also options such as metallic, cotton, nylon, silk and even Nomex thread for fire resistance. Embroidery has a very high-perceived value and is popular for use on most apparel, bags, hats, luggage, blankets and more!



SCREEN PRINTING
An imprinting method in which the image is transferred to the fabric. Ink is squeegeed through a stenciled screen stretched over a frame and then cured in a dryer.



PAD PRINTING
Pad printing uses a soft silicone pad to transfer an image taken from a plate etched with a reversed logo, similar to a rubber stamp. Images can be very small and detailed and can be up to 5½ inches in diameter. Pad printers are capable of printing up to six colors, however most industry printers use one to two colors at most when printing on apparel. Pad printing is a popular trend for tagless label printing. The prints are soft, durable and capable of high and low volume production. Pad printing is great for sling bags, totes and other items that are difficult to decorate, as well as styles that are heat sensitive.



HEAT TRANSFER
A graphic, name and or number applied to a textile with a heat press. Great for quantities of any size, sports name and numbering, fashion, performance wear, print on demand programs and on-site decorating events.

It is a best practice to consult with your decorator or consumable supplier(s) for accessories, specialty frames and applications that are specific to a shop's setup and equipment.