

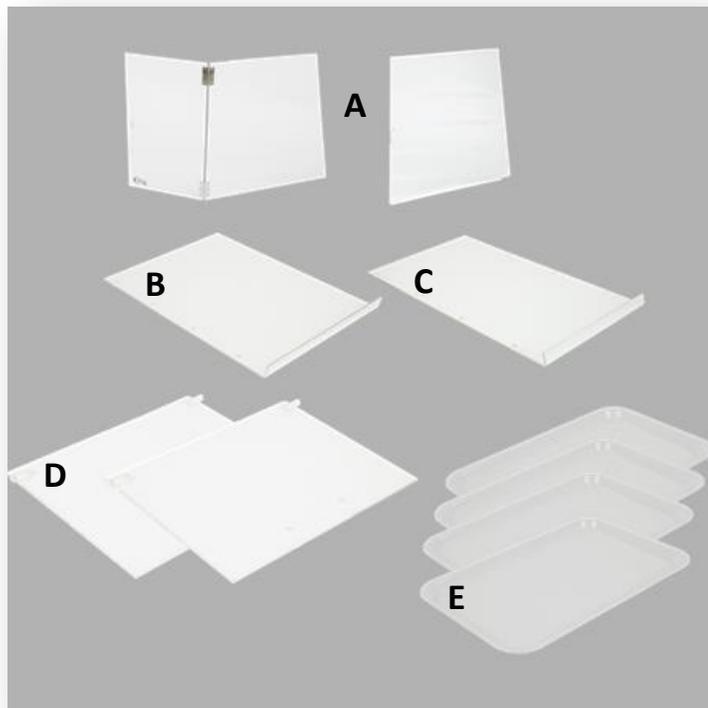
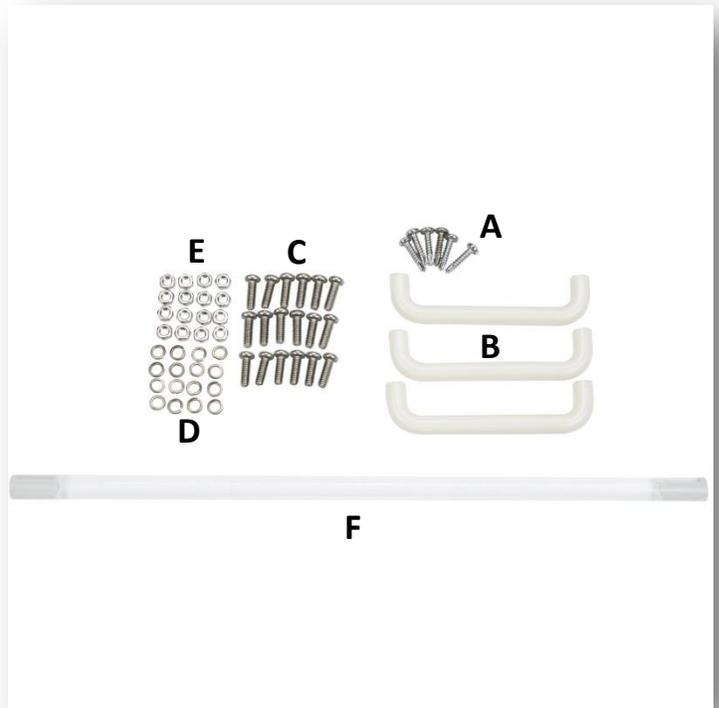
4 Tray- #176BDC4

Tools needed: Phillips Head Screwdriver; Adjustable Wrench

Parts:

I. Hardware

- A. (6) Screws
- B. (3) Handles
- C. (18) Bolts
- D. (16) Spring Washers
- E. (16) Locking Nuts
- F. (1) Stopping Bar



II. Sections

- A. (2) Side Sections (One Hinged Side and One Angled Side with the Magnet Attached)
- B. (1) Short Bent Section (Top of Case)
- C. (1) Long Bent Section (Bottom of Case) with Non-Skid Grips
- D. (2) Flat Sections with Pre-Drilled Holes and Plastic Knobs at Top
- E. (4) Trays

Assembly:

1. Find the two side pieces (A). One side piece will have a hinge and the other side piece will be flat with an attached magnet. On the hinged side piece, line up the plastic handle with the pre-drilled holes and use a screw to attach. This will be the rear door of the case. Use the remaining four screws; attach the two handles onto the two front section pieces (D). The handles should be attached to the flat side of the front section pieces (D), and on the opposite side of the large plastic knobs.
2. Place the two side sections (A) upside down so the interior grooves face each other and the case's shorter side is on the bottom. Place the bottom section (B) on top of the two side pieces. The bent side will be at the front of the case and the flat edge will be at the back of the case. Align the pre-drilled holes and insert a bolt into the pre-drilled holes, slide a spring washer onto the bolt, and then secure with a locking nut. Gently tighten with an adjustable wrench until the nut is snug. Do not over tighten. Continue until all eight bolts are secure.
3. Flip the display case over and align top section (C) with the pre-drilled holes. The bent side of this piece will be at the front of the case. Secure the back six bolts using spring washers and lock nuts, and leave the front two bolts unsecure. Find the two small pre-drilled holes on each of the side pieces. This is where you will place the stopping bar. Place two bolts through the pre-drilled holes into the stopping bar. Do not tighten. Insert the two front pieces starting with the bottom door first (D). Gently place the plastic knobs in each of the appropriate pre-drilled side holes. Once both doors are inserted, secure the two remaining bolts using spring washers and lock nuts on the top of the case and secure the stopping bar into place.
4. After the case is assembled, check that all parts are correctly aligned and that the locking nuts are secure. Slide each of the Choice trays into the grooves inside the display case.