



## CDR-100

# Dough Sheeter OPERATIONS MANUAL



**WARNING!!! DO NOT CLEAN OR SERVICE THE MACHINE WITHOUT PRESSING THE RED BUTTON AND UNPLUGGING THE ELECTRICAL CORD FROM THE POWER SUPPLY. KEEP YOUR FINGERS AND HANDS FROM THE ROLLER AREA WHEN OPERATING OR SERVICING THE MACHINE. DO NOT OPERATE THE MACHINE WITHOUT THE GUARDS IN PLACE. IF THE MACHINE KEEPS RUNNING WITH SAFETY GUARDS REMOVED, IMMEDIATELY PRESS THE STOP BUTTON AND REMOVE THE PLUG FROM THE POWER SOURCE. CALL THE FACTORY OR A QUALIFIED SERVICE REPRESENTATIVE. DO NOT ATTEMPT TO OPERATE THE MACHINE UNTIL PERMITTED BY THE SERVICE TECHNICIAN.**

### **SOMERSET INDUSTRIES**

137 PHOENIX AVE • LOWELL, MA 01852 • USA • +1-978-667-3355

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## **CAREFULLY READ ALL INSTRUCTIONS BEFORE YOU START**

### **UNCRATING AND SETUP**

1. Remove the straps that are wrapped around the box and lid.
2. Lift the machine straight up out of the box.
3. Install the machine in its final position or temporarily secure it to a solid surface.
4. Wipe off any dirt that may have accumulated during shipping using a soft cloth.
5. Check the data tag for correct voltage and frequency.
6. Turn the power switch on the unit to "OFF" (red button).
7. Plug the machine to the proper power source that matches the data tag requirements.
8. Turn the power switch "ON" (green button) and check for proper operation of the machine.

### **> > > WARNING < < <**

- KEEP YOUR HANDS AWAY FROM INFEED
- DO NOT INSERT FOREIGN OBJECTS INTO INFEED
- DO NOT CLEAN MACHINE WHILE CONNECTED TO ELECTRICAL SUPPLY
- WATCH YOUR HANDS AND FINGERS

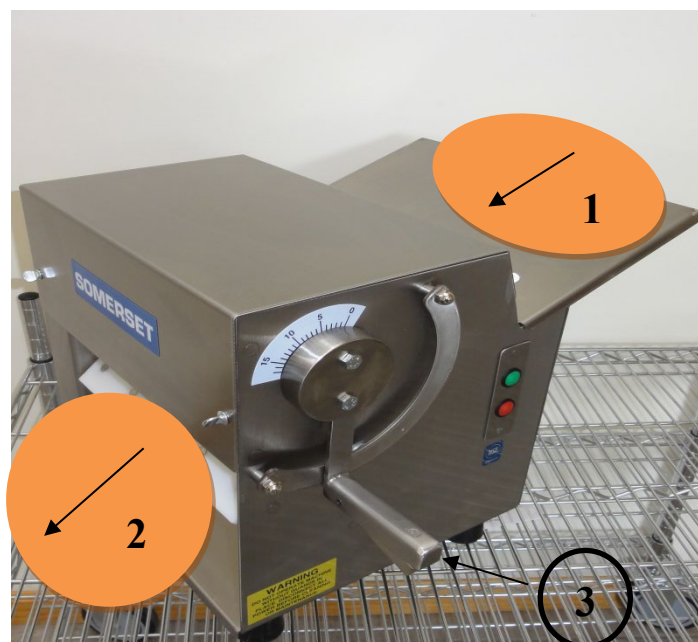
NOTE: The machine will not operate when safety cover is removed.

## OPERATING PROCEDURE

The rollers are easily adjustable to any thickness of dough you may need.  
Release the adjusting handle, by squeezing the handle.  
To decrease the dough thickness, move the handle to the left.  
To increase the dough thickness, move the handle to the right.

## OPERATION

Dust the infeed tray with flour before using the machine.  
For best results the dough to be rolled should be at room temperature.  
Dust the dough with flour when putting it on the infeed tray.  
Follow steps 1 to 3 as shown in the diagram:



- Step 1: Place dough on infeed tray
- Step 2: Dough exits
- Step 3: Decrease thickness (move handle to the left)

Repeat steps 1 to 3 until the desired thickness is obtained.

If the dough tears or the machine makes a thumping sound, this indicates that the dough is too thick to go through that particular setting of the rollers or the dough is too cold and stiff and requires longer rest period before use.

**> IF THE DOUGH GETS STUCK, TURN THE POWER OFF, REMOVE SAFETY COVER THEN REMOVE THE DOUGH.**

**> NEVER ATTEMPT TO REMOVE THE DOUGH BY HAND WHILE THE MACHINE IS RUNNING.**

## **CLEANING**

**!! BEFORE CLEANING !!  
TURN POWER OFF AND DISCONNECT THE POWER CORD OF THE  
MACHINE**

**Remove the safety cover by removing the four thumb screws.**



### **Top Scraper #3**

**Remove scraper from its mounting pins by pushing scraper downward.  
Unhook both springs by lifting scraper up and remove it.**



### **Bottom Scraper #2**

**Unhook both springs attached on scraper and remove it by lifting up.**



**By removing both scrapers, the whole machine is exposed and ready to be  
cleaned.**

## **WARNING**

HAND WRING CLOTHS TO REMOVE EXCESS LIQUID. CLOTHS SHOULD BE DAMP, BUT NOT DRIPPING. THE CDR IS NOT DESIGNED FOR SPRAY DOWN OR POURING OF LIQUIDS ONTO MECHANISM. PERMANENT MACHINE DAMAGE MAY RESULT.

## **CLEANING**

1. Disconnect/unplug CDR from power.
2. Remove the safety cover by removing the four thumb screws.
3. Remove all scrapers (SEE PREVIOUS PAGE).
4. Clean the rolls, infeed/output trays and scrapers by:
  - a. Dampen a clean cloth in soapy water, wash all plastic surfaces.
  - b. Using a different clean cloth, dampen with clean/clear water and rinse all surfaces.
  - c. Dampen a clean cloth with sanitizer, sanitize all surfaces.
  - d. Allow all food contact surfaces to air dry.
  - e. APPLY A THIN FILM OF COOKING OIL WITH A CLOTH.
5. Brush or wipe the sides of the machine and the trays.
6. Clean all the scrapers and verify they are not worn.
7. All beveled edges should be smooth and not nicked.
8. Install the scrapers in the opposite order of removal.
9. Close the safety cover and secure it with the four thumb screws.
10. Reconnect/plug into power.
11. Press the green start button when the machine is ready to use.
  - Equipment food-contact surfaces should be clean to sight and touch.

## **CAUTION**

- **THIS MACHINE IS MAINTENANCE FREE!**
- **NEVER USE OIL OR GREASE ON ANY OF THE PARTS OF THE MACHINE!**
- **ALL PARTS ARE PERMANENT SELF LUBRICATED!**

### **Quick Tips & Troubleshooting**

- Never use the emergency stop as an on and off switch. The emergency stop is to be used only in emergency situations.
- Install the scrapers in the opposite order of their removal.
- Close the safety cover and secure it with the four thumb screws.
- Turn the power ON, and the machine is ready to use.
- If the machine does not start:
  1. Check if the AC Power is available.
  2. Make sure the plug connected.
  3. Make sure the cover is down securely.
  4. Ensure all scrapers are installed properly.
  5. Check the E-Stop, make sure it is pulled out.
  6. Check for any missing magnets on the safety cover.
- If rolls ever start to squeal due to dryness, remove and clean the scraper blades thoroughly and rub the beveled edge with cooking oil, like vegetable or canola. This technique will remove the squealing sound you get from friction between the roller and the dry scraper.

### **CAUTION**

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## CDR-100

# Laminadora de Masa MANUAL DE OPERACIÓN



**!!!AVISO!!! NUNCA LIMPIE O TRATE DE PREPARAR MANTENIMIENTO PARA LA MÁQUINA SIN OPRIMIR EL BOTÓN ROJO Y DESENCUFAR EL CABLE DE CORRIENTE. MANTENGA SUS DEDOS Y MANOS FUERA DEL ÁREA DE LOS RODILLOS CUANDO SE OPERA O SE PREPARA LA MÁQUINA. NO OPERE LA MÁQUINA SIN LAS GUARDAS DE SEGURIDAD PUESTAS. SI LA MÁQUINA SIGUE FUNCIONANDO SIN LAS GUARDAS DE SEGURIDAD, OPRIMA EL BOTÓN “STOP” Y DESENCUFE EL CABLE DE CORRIENTE. LLAME A LA FÁBRICA O UN REPRESENTANTE DE SERVICIO CALIFICADO. NO TRATE DE OPERAR LA MÁQUINA HASTA QUE LO PERMITA EL TÉCNICO DE SERVICIO.**

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**AVISO: LEA CON CUIDADO TODAS LAS INSTRUCCIONES ANTES DE COMENZAR:**

### **DESEMBALAJE E INSTALACIÓN**

Corte las correas que sujetan la máquina y la base.  
Levante la máquina directamente hacia arriba y fuera de la base de madera.  
Instale la máquina en su posición final o asegúrela temporariamente a una superficie sólida.  
Limpie el polvo acumulado durante el envío. Use un paño suave.  
Revise la placa de identificación para el voltaje y la frecuencia correcta.  
Deje la máquina apagada oprimiendo el botón rojo “OFF”.  
Enchufe la máquina a un tomacorriente correcto que observe los requisitos de la placa.  
Encienda la máquina (botón “ON” verde) y revise la operación correcta de la máquina.

### **;; AVISO !!**

**NUNCA OPERE LA MÁQUINA SIN LAS GUARDAS DE SEGURIDAD PUESTAS**

**MANTENGA LAS MANOS ALEJADAS DE LA ENTRADA**

**NO INSERTE OBJETOS EXTRAÑEOS EN LA ENTRADA**

**NO LIMPIE LA MÁQUINA MIENTRAS ESTÉ ENCHUFADA EN EL TOMACORRIENTE**

**CUIDE SUS MANOS Y SUS DEDOS**

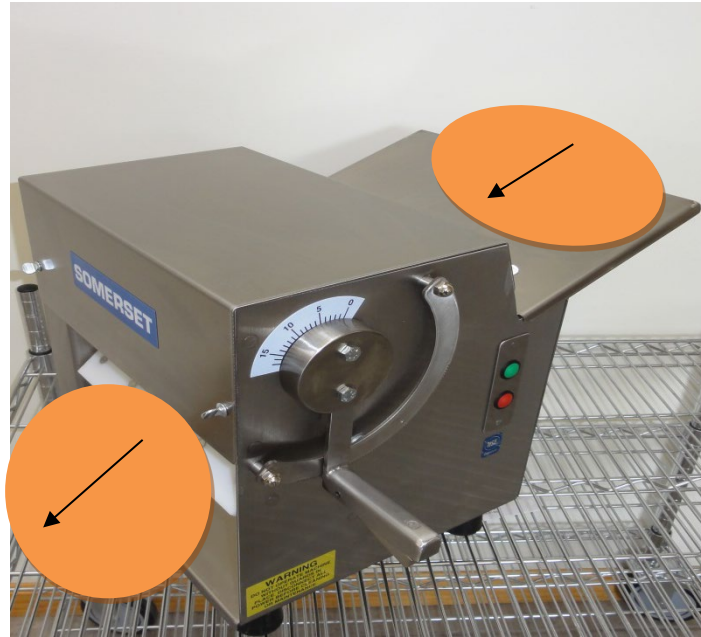
**AVISO: La máquina no funcionará cuando se quita la tapa de seguridad.**

### **PROCEDIMIENTO DE USO**

Los rodillos son simples de ajustar para cualquier espesor de masa que necesite.  
Suelte el mango de ajuste apretando el mango.  
Mueva el mango hacia la izquierda para disminuir el espesor de la masa.  
Mueva el mango hacia la derecha para aumentar el espesor de la masa.

### **OPERACIÓN**

Espolvoree la bandeja de entrada con harina antes de usar la máquina.  
Para el mejor resultado, la masa para extender debe estar a la temperatura ambiente.  
Espolvoree la masa con harina al ponerla en la bandeja de entrada.  
Siga los pasos 1 a 3 del siguiente diagrama:



Paso 1: Ponga la masa en la bandeja de entrada

Paso 2: Salida de la Masa

Paso 3: Disminuya el espesor de la masa moviendo el mango hacia la izquierda)

Repita los paso 1 a 3 hasta que el espesor deseado se alcance.

If the dough tears or the machine makes a thumping sound, this indicates that the dough is too thick to go through that particular setting of the rollers or the dough is too cold and stiff and requires longer rest period before use.

**SI LA MASA SE ATASCA, APAGUE LA MÁQUINA, quite la tapa de seguridad y quite la masa.**

**NUNCA trate de quitar la masa con la mano mientras la máquina esté funcionando.**

## **LIMPIEZA**

**¡¡ ANTES DE LIMPIAR !!  
APAGUE LA MÁQUINA Y DESENCHUFE EL CABLE DE CORRIENTE.**

**Quite la tapa de seguridad quitando las cuatro tuercas.**



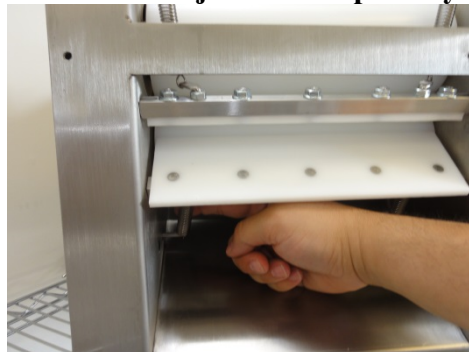
### **Raspador superior N° 3:**

**Retire el raspador de los tornillos de montaje empujando el raspador hacia abajo. Desenganche ambos resortes alzando el raspador y quitándolo.**



### **Raspador inferior N° 2:**

**Desenganche ambos resortes fijados al raspador y quítelo alzándolo.**



**Al quitar ambos raspadores, toda la máquina queda expuesta y lista para limpiar.**

Limpie los rodillos con un paño seco (nunca use agua).

Limpie los rodillos con un paño untado levemente con aceite (use aceite vegetal).

Lave, seque y aplique una capa fina de aceite vegetal al filo del raspador donde toca el rodillo.

Instale los raspadores en el orden opuesto en que se habían quitado.

Cierre la tapa de seguridad y asegúrela con las 4 tuercas.

Encienda la máquina, y ya estará lista para usar.

- ◆ **Superficies de contacto con comida deben estar limpias a la vista y tocándolas.**
- ◆ **Superficies de contacto con comida deben ser desinfectadas.**

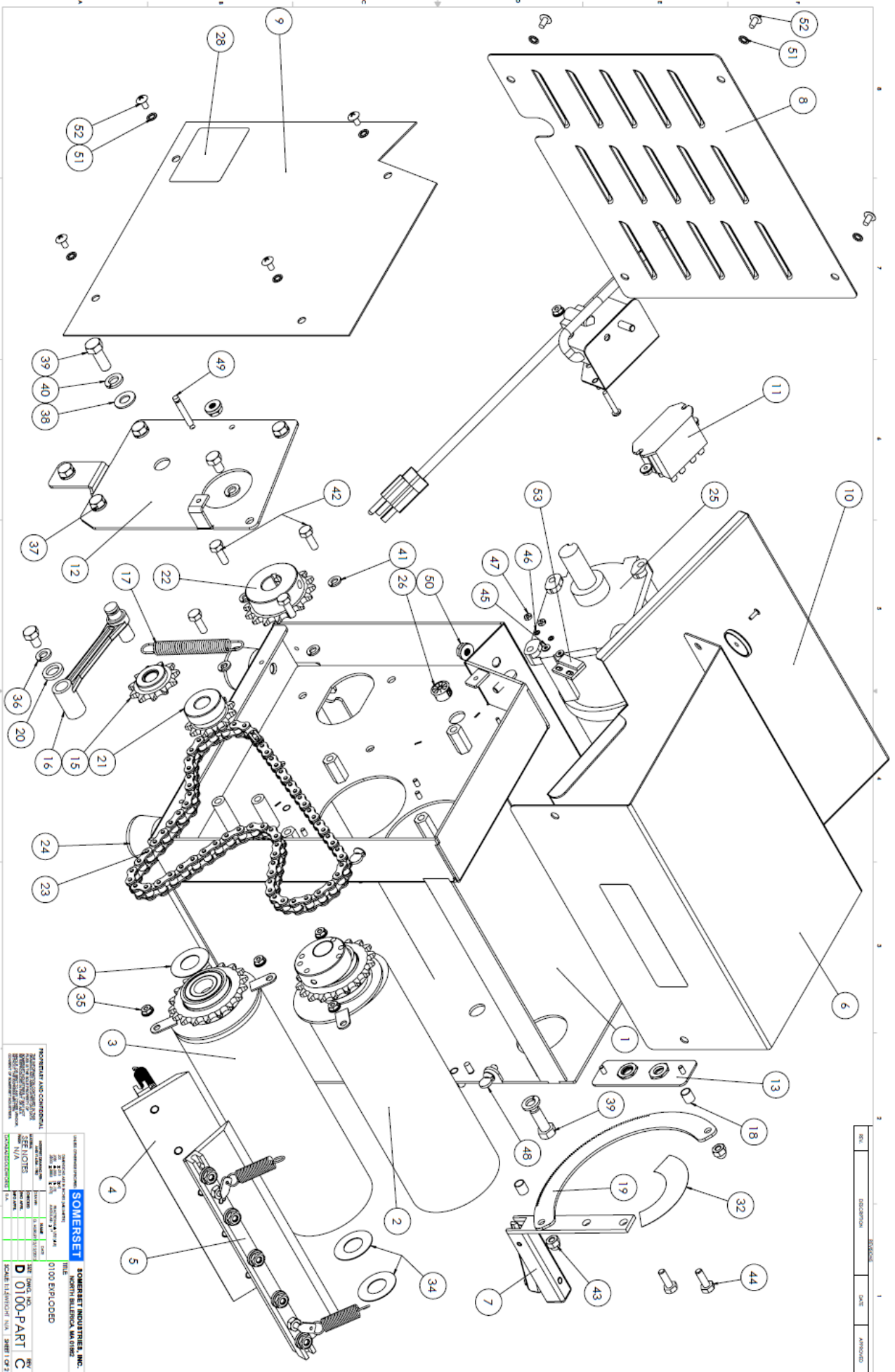
### **CUIDADO**

**!! THIS MACHINE IS MAINTENANCE FREE!!**

**!! ESTA MÁQUINA ESTÁ LIBRE DE MANTENIMIENTO !!**

**!! TODAS LAS PIEZAS SON PERMANENTEMENTE AUTO-LUBRICADAS !!**

| REV. | DESCRIPTION | DATE | APPROVED |
|------|-------------|------|----------|
|      |             |      |          |



|                                                                              |  |                                                                                                                                  |
|------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------|
| <b>SOMERSET</b><br>SOMERSET INDUSTRIES, INC.<br>1000 EXPLODED<br>0100-PART C |  | DATE: 10/1/00<br>DRAWN BY: J. L. BROWN<br>CHECKED BY: J. L. BROWN<br>APPROVED BY: J. L. BROWN<br>PART NO.: 0100-PART C<br>REV: 1 |
|------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------|

| ITEM NO. | PART NUMBER | DESCRIPTION                    | QTY. |
|----------|-------------|--------------------------------|------|
| 1        | 0100-010    | FRAME, CDR-100 MAIN            | 1    |
|          | 0100-011    | BASE, LEFT SIDE                | 1    |
|          | 3010-219    | PEM, HH404-6-1-6Z1             | 4    |
|          | 3010-206    | PEM, FHS-420-12                | 2    |
|          | 3010-203    | PEM, FHS-207-8                 | 2    |
|          | 3010-201    | PEM, YC3-161-44                | 2    |
|          | 2000-015    | LOCATOR PLATE                  | 2    |
|          | 0100-011    | BASE, RIGHT SIDE               | 1    |
|          | 0100-012    | SIDE, RIGHT                    | 1    |
|          | 3010-201    | PEM, YC3-161-44                | 2    |
|          | 3010-203    | PEM, FHS-207-8                 | 2    |
|          | 3010-204    | PEM, FHS-0518-8                | 5    |
|          | 3010-205    | PEM, FHS-832-6                 | 4    |
|          | 3010-212    | PEM, FHS-440-6                 | 2    |
|          | 0500-015    | LOCATOR HSG #10                | 1    |
|          | 0100-012    | SIDE, RIGHT                    | 1    |
|          | 0100-013    | PARTITION                      | 1    |
|          | 3010-206    | PEM, FHS-420-12                | 1    |
|          | 0100-013    | PARTITION                      | 1    |
|          | 0100-017    | CHANNEL, TOP                   | 1    |
|          | 0100-034    | FOOT, 1.0 TALL X 1.125 DIA     | 4    |
|          | 4000-233    | SPACER, HEX 0.5 X 1.0          | 4    |
|          | 2000-431    | SHAFT ALIGNMENT, IDLER SUPPORT | 2    |
|          | 3000-102    | WASHER, LOCK 5/16 5/16         | 1    |
|          | 3000-406    | SCREW, 5/16-18 X 3/4 HEXHD GR8 | 1    |
| 2        | 0100-400    | ROLL, ASM UPPER                | 1    |
|          | 0100-407    | SHAFT, UPPER AND LOWER         | 1    |
|          | 0100-457    | ROLL, SYNTHETIC/PIPE           | 1    |
|          | 0100-403    | PIPE, ROLL 11.11               | 1    |
|          | 0100-451    | ROLL, EIT 000391VAR            | 1    |
|          | 4000-100    | BEARING, R128S ROLL            | 2    |
|          | 3000-225    | WASHER, NYLATOR 1.50           | 2    |
|          | 2000-412    | SPOCKET 41B18H ROLL            | 1    |
|          | 0500-318    | DISC, TOP COMPLETE             | 1    |
|          | 0500-320    | DISC, TOP                      | 1    |
|          | 2000-023    | BRACKET, DISC                  | 2    |
|          | 2000-023    | BRACKET, DISK                  | 1    |
|          | 2000-411    | ECCENTRIC, UNIVERSAL           | 1    |
|          | 0500-409    | ECCENTRIC, UNIVERSAL           | 1    |
|          | 3010-302    | PIN, 215 187-125               | 3    |
| 3        | 0100-402    | ROLL, ASM MIDDLE               | 1    |
|          | 0100-408    | SHAFT, MIDDLE                  | 1    |
|          | 0100-457    | ROLL, SYNTHETIC/PIPE           | 1    |
|          | 0100-403    | PIPE, ROLL 11.11               | 1    |
|          | 0100-451    | ROLL, EIT 000391VAR            | 1    |
|          | 4000-100    | BEARING, R128S ROLL            | 2    |
|          | 2000-412    | SPOCKET 41B18H ROLL            | 1    |
|          | 0500-318    | DISC, TOP COMPLETE             | 1    |
|          | 0500-320    | DISC, TOP                      | 1    |
|          | 2000-023    | BRACKET, DISC                  | 2    |
|          | 2000-023    | BRACKET, DISK                  | 1    |
|          | 2000-411    | ECCENTRIC, UNIVERSAL           | 1    |
|          | 0500-409    | ECCENTRIC, UNIVERSAL           | 1    |
|          | 3010-302    | PIN, 215 187-125               | 3    |
| 3        | 0100-402    | ROLL, ASM MIDDLE               | 1    |
|          | 0100-408    | SHAFT, MIDDLE                  | 1    |
|          | 0100-457    | ROLL, SYNTHETIC/PIPE           | 1    |
|          | 0100-403    | PIPE, ROLL 11.11               | 1    |
|          | 0100-451    | ROLL, EIT 000391VAR            | 1    |
|          | 4000-100    | BEARING, R128S ROLL            | 2    |
|          | 2000-412    | SPOCKET 41B18H ROLL            | 1    |
|          | 0500-318    | DISC, TOP COMPLETE             | 1    |
|          | 0500-320    | DISC, TOP                      | 1    |
|          | 2000-023    | BRACKET, DISC                  | 2    |
|          | 2000-023    | BRACKET, DISK                  | 1    |
|          | 2000-411    | ECCENTRIC, UNIVERSAL           | 1    |
|          | 0500-409    | ECCENTRIC, UNIVERSAL           | 1    |
|          | 3010-302    | PIN, 215 187-125               | 3    |
| 3        | 0100-402    | ROLL, ASM MIDDLE               | 1    |
|          | 0100-408    | SHAFT, MIDDLE                  | 1    |
|          | 0100-457    | ROLL, SYNTHETIC/PIPE           | 1    |
|          | 0100-403    | PIPE, ROLL 11.11               | 1    |
|          | 0100-451    | ROLL, EIT 000391VAR            | 1    |
|          | 4000-100    | BEARING, R128S ROLL            | 2    |
|          | 2000-412    | SPOCKET 41B18H ROLL            | 1    |
|          | 0500-318    | DISC, TOP COMPLETE             | 1    |
|          | 0500-320    | DISC, TOP                      | 1    |
|          | 2000-023    | BRACKET, DISC                  | 2    |
|          | 2000-023    | BRACKET, DISK                  | 1    |
|          | 2000-411    | ECCENTRIC, UNIVERSAL           | 1    |
|          | 0500-409    | ECCENTRIC, UNIVERSAL           | 1    |
|          | 3010-302    | PIN, 215 187-125               | 3    |
| 3        | 0100-402    | ROLL, ASM MIDDLE               | 1    |
|          | 0100-408    | SHAFT, MIDDLE                  | 1    |
|          | 0100-457    | ROLL, SYNTHETIC/PIPE           | 1    |
|          | 0100-403    | PIPE, ROLL 11.11               | 1    |
|          | 0100-451    | ROLL, EIT 000391VAR            | 1    |
|          | 4000-100    | BEARING, R128S ROLL            | 2    |
|          | 2000-412    | SPOCKET 41B18H ROLL            | 1    |
|          | 0500-318    | DISC, TOP COMPLETE             | 1    |
|          | 0500-320    | DISC, TOP                      | 1    |
|          | 2000-023    | BRACKET, DISC                  | 2    |
|          | 2000-023    | BRACKET, DISK                  | 1    |
|          | 2000-411    | ECCENTRIC, UNIVERSAL           | 1    |
|          | 0500-409    | ECCENTRIC, UNIVERSAL           | 1    |
|          | 3010-302    | PIN, 215 187-125               | 3    |
| 3        | 0100-402    | ROLL, ASM MIDDLE               | 1    |
|          | 0100-408    | SHAFT, MIDDLE                  | 1    |
|          | 0100-457    | ROLL, SYNTHETIC/PIPE           | 1    |
|          | 0100-403    | PIPE, ROLL 11.11               | 1    |
|          | 0100-451    | ROLL, EIT 000391VAR            | 1    |

| ITEM NO | PART NUMBER | DESCRIPTION                      | QTY. |
|---------|-------------|----------------------------------|------|
|         | 2000-319    | DISC, MIDDLE                     | 1    |
|         | 2000-023    | BRACKET, DISK                    | 2    |
|         | 3010-302    | PIN, 215 187-125                 | 1    |
| 4       | 0100-501    | SCRAPER, COMPLETE #2             | 1    |
|         | 0100-521    | SHAFT, SCRAPER #2 & #3           | 1    |
|         | 0100-511    | SCRAPER #2                       | 1    |
|         | 3010-202    | PEM, FHS-0420-16                 | 5    |
|         | 3000-303    | NUT, FLANGE 1/4-20               | 5    |
|         | 3000-306    | NUT, HEX 1/4-20                  | 2    |
|         | 3010-100    | STUD, SCRAPER 21/32 BENT         | 2    |
|         | 4000-251    | SPRING, SCRAPER                  | 2    |
| 5       | 0100-502    | SCRAPER, COMPLETE #2             | 1    |
|         | 0100-521    | SHAFT, SCRAPER #2 & #3           | 1    |
|         | 0100-512    | SCRAPER #3                       | 1    |
|         | 3010-202    | PEM, FHS-0420-16                 | 5    |
|         | 3000-303    | NUT, FLANGE 1/4-20               | 5    |
|         | 3000-306    | NUT, HEX 1/4-20                  | 2    |
|         | 3010-100    | STUD, SCRAPER 21/32 BENT         | 2    |
|         | 4000-251    | SPRING, SCRAPER                  | 2    |
| 6       | 0100-121    | COVER, SAFETY COMPLETE           | 1    |
|         | 4000-150    | MAGNET, SAFETY COVER             | 1    |
|         | 3010-500    | RIVET, 1/8 X .375                | 1    |
| 7       | 0100-424    | HANDLE, ADJUST COMPLETE          | 1    |
|         | 0100-420    | HANDLE, ADJUST COMPLETE          | 1    |
|         | 0500-423    | TRIGGER, HANDLE                  | 1    |
|         | 3010-300    | PIN, 215 187-075                 | 1    |
|         | 4000-256    | SPRING, HANDLE COMPRESSION       | 1    |
|         | 3010-216    | PEM, FHS-032-6                   | 1    |
| 8       | 0100-301    | PANEL, LOVERED                   | 1    |
| 9       | 0100-302    | COVER, HOUSING                   | 1    |
| 10      | 0100-300    | TRAY, INTAKE                     | 1    |
|         | 3010-101    | STUD, WELD COPPER 1/4-20 X 1/2   | 2    |
| 11      | 1100-632    | HARNES/RELAY ASSY 120V           | 1    |
|         | 2000-632    | RELAY 110 VAC                    | 1    |
|         | 2000-328    | BRACKET, RELAY                   | 1    |
|         | 3010-205    | PEM, FHS-832-6                   | 3    |
|         | 3010-206    | PEM, FHS 420-12                  | 1    |
|         | 5000-230    | HARNES, POWER MOLDED             | 1    |
|         | 5000-150    | RELAY, 120 VAC                   | 1    |
|         | 3000-416    | SCREW, 8-32 X 1 PAN HD RH        | 1    |
|         | 3000-300    | NUT, FLANGE 8-32                 | 3    |
| 12      | 0500-231    | PLATE, ECCENTRIC COMPLETE        | 1    |
| 13      | 2000-629    | SWITCH PLATE ASSY                | 1    |
|         | 2000-330    | PLATE, P.B. SWITCH               | 1    |
|         | 3010-205    | PEM, FHS-832-6                   | 2    |
|         | 5000-202    | SWITCH POWER RED                 | 1    |
|         | 5000-203    | SWITCH POWER GREEN               | 1    |
| 14      | 0100-623    | COVER, ECCENTRIC                 | 1    |
|         | 0500-421    | COVER, ECCENTRIC COMPLETE        | 1    |
| 15      | 2000-630    | SPROCKET 41B11H IDLER W/BLUSHING | 1    |
|         | 2000-430    | SPROCKET 41B11H IDLER            | 1    |

| ITEM NO. | PART NUMBER | DESCRIPTION                                    | QTY. |
|----------|-------------|------------------------------------------------|------|
|          |             | BUSHING, GARLOCK                               | 1    |
| 16       | 4000-550    |                                                | 1    |
| 17       | 2100-428    | ARM, IDLER                                     | 1    |
| 18       | 4000-252    | SPRING, EXTENSION, 4LG X .5 DIA. X .063        | 1    |
| 19       | 2000-418    | SPACER TUBING                                  | 2    |
| 20       | 0100-417    | PLATE, ADJUSTING                               | 1    |
| 21       | 4000-011    | SPACER, .50ID X .78OD X .123 PL                | 1    |
| 22       | 4000-521    | SPROCKET 41B11 W/ BUSHING                      | 1    |
| 23       | 4000-501    | SPROCKET 41B11H TAKEUP                         | 1    |
| 24       | 4000-551    | BUSHING 08DU 4 GARLOCK                         | 1    |
| 25       | 4000-502    | SPROCKET 41B14H X 3/4 W/ KEY                   | 1    |
| 26       | 4000-350    | CHAIN 41 RH 69                                 | 1    |
| 27       | 4000-300    | LEG TIP RUBBER                                 | 4    |
| 28       | 5000-116    | GEAR MOTOR, 1/4 HP BISON (COR-100 REPLACEMENT) | 1    |
| 29       | 5000-278    | BUSHING, FINGER .425 HOLE                      | 1    |
| 30       | 5000-276    | BUSHING, 90 STR REL, HENCO1320                 | 1    |
| 31       | 5000-311    | LABEL, ETL                                     | 1    |
| 32       | 5000-312    | LABEL, "SOMERSET 3"                            | 1    |
| 33       | 5000-313    | LABEL, "KEEP FINGERS..."                       | 1    |
| 34       | 5000-314    | LABEL, "DO NOT OPERATE..."                     | 1    |
| 35       | 5000-316    | LABEL, OCW INDICATOR GRADUATED                 | 1    |
| 36       | 5000-317    | LABEL, NSF                                     | 1    |
| 37       | 3000-225    | WASHER, NYLATORN 1 .50                         | 3    |
| 38       | 3000-300    | NUT, FLANGE 8-32                               | 6    |
| 39       | 3000-102    | WASHER, LOCK SPLIT 5/16                        | 6    |
| 40       | 3000-405    | SCREW, 5/16-18 X 1/2 HEXHD                     | 6    |
| 41       | 3000-201    | WASHER, FLAT 3/8                               | 1    |
| 42       | 3000-409    | SCREW, 3/8-1.6X1 HEXHD SS                      | 2    |
| 43       | 3000-103    | WASHER, LOCK SPLIT 3/8                         | 2    |
| 44       | 3000-106    | WASHER, LOCK SPLIT 1/4                         | 4    |
| 45       | 3000-417    | SCREW, 1/4-28 X 3/4 HEXHD                      | 4    |
| 46       | 3000-302    | NUT, ACONRN 1/4-20                             | 2    |
| 47       | 3000-404    | SCREW, 1/4-20 X 3/4 HEXHD                      | 2    |
| 48       | 3000-204    | WASHER, FLAT #4                                | 2    |
| 49       | 3000-104    | WASHER, LOCK SPLIT #4                          | 2    |
| 50       | 3000-309    | NUT, HEX 4-40                                  | 2    |
| 51       | 3000-403    | SCREW, 1/4-20 X 1/2 THUMB W/SHOULDER           | 4    |
| 52       | 3010-151    | STD, SCRAPER 1 3/8"                            | 1    |
| 53       | 3000-303    | NUT, FLANGE 1/4-20                             | 4    |
| 54       | 3000-101    | WASHER LOCK #10 INT TOOTH                      | 8    |
| 55       | 3000-402    | SCREW, 10-32 X 3/8 TRUSS PH SS                 | 8    |
| 56       | 5000-225    | SWITCH, ELECTRONIC                             | 1    |
| 57       | 5000-261    | ORANGE WIRE NUT                                | 5    |
| 58       | 5000-272    | CABLE TIE, 3M                                  | 5    |

[illegible]