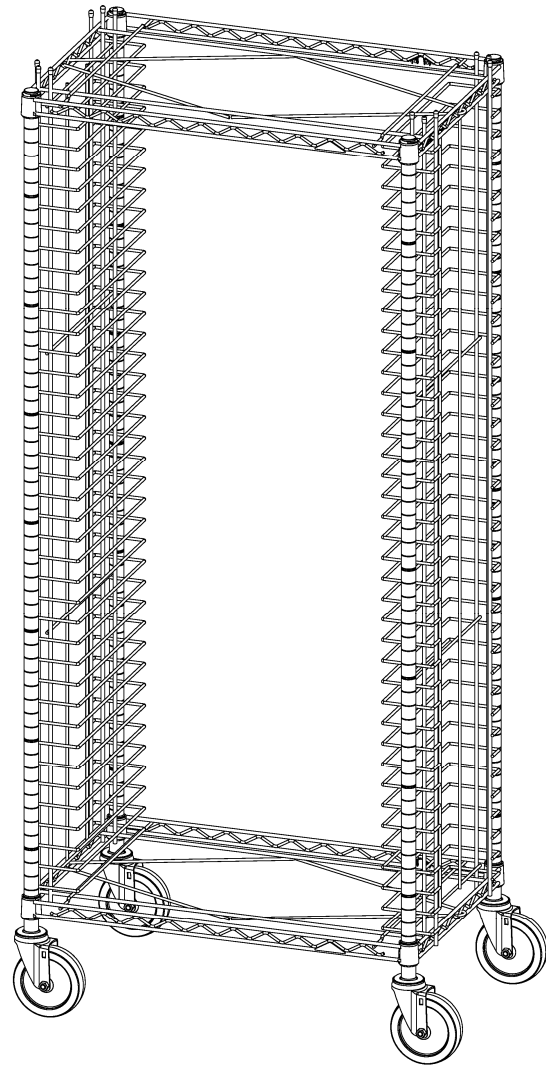


**END LOAD  
RE1, RE3**



**SIDE LOAD  
RS1, RS3**

(Two People Required to Assemble)

**1** Diagram 1 shows a wire being inserted into a wheel assembly. The wire is shown at an angle, and an arrow indicates the direction of insertion.

**2** Diagram 2 shows the wire being adjusted on the wheel assembly. Labels include "TAPERED END UP" and "Lowest Groove". An arrow points to the right, indicating the next step.

**3** Diagram 3 shows the wheel assembly being attached to a frame. An arrow indicates the direction of movement.

**4** Diagram 4 shows three vertical wires being inserted into the frame. Arrows point to the insertion points.

**5** Diagram 5 shows a hand adjusting the frame on the wheels. An arrow points to the adjustment point.

**6** Diagram 6 shows a hand adjusting the frame on the wheels. A label "Wires with Shorter End Face Bottom" points to the bottom of the frame.

**7** Diagram 7 shows a vertical wire being inserted into the frame. An arrow points to the insertion point.

**8** Diagram 8 shows a hand adjusting the frame on the wheels. An arrow points to the adjustment point.

**9** Diagram 9 shows a vertical wire being inserted into the frame. An arrow points to the insertion point.

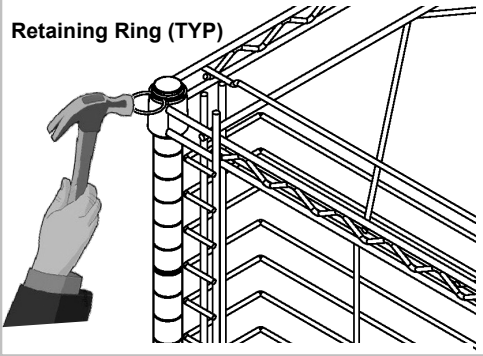
**10** Diagram 10 shows a vertical wire being inserted into the frame. A label "Top Groove (TYP)" points to the top of the frame.

**11** Diagram 11 shows a vertical wire being inserted into the frame. An arrow points to the insertion point.

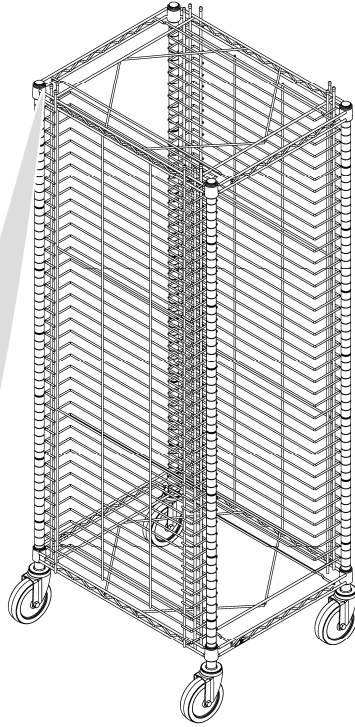
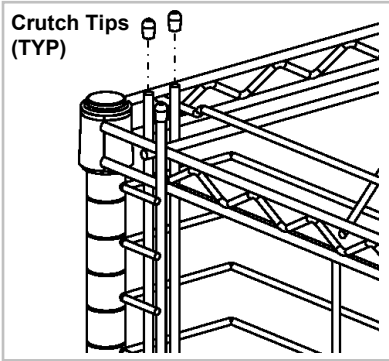
**12** Diagram 12 shows a hand adjusting the frame on the wheels. An arrow points to the adjustment point.

13

Retaining Ring (TYP)

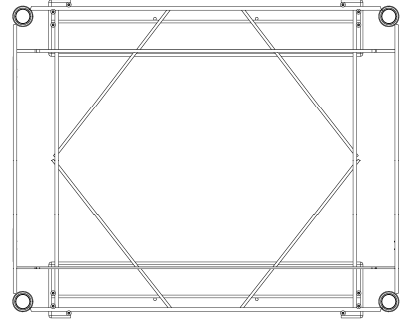


Crutch Tips (TYP)

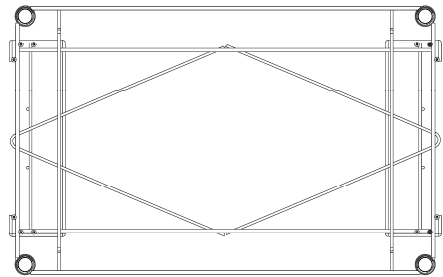


**Proper Assembly of Units from Top View**

End Load (RE)



Side Load (RE)



**THIS COMPLETES THE ASSEMBLY OF  
MODELS RE1, RE3, RS1, RS3  
BUN PAN RACK**