

# Hallowell<sup>®</sup> Bulk Rack

## ASSEMBLY INSTRUCTIONS

### General Instructions

1. Check material received against the packing list. Check the number of packages received and then check the contents of each package.
2. Check the material received for damage. If damage has occurred, secure a “damage notation” from the carrier
3. Identify each part as it is unpacked and put like parts together as close as possible to the working area where they are to be assembled.
4. Be careful to use the correct hardware as specified in the assembly instructions.

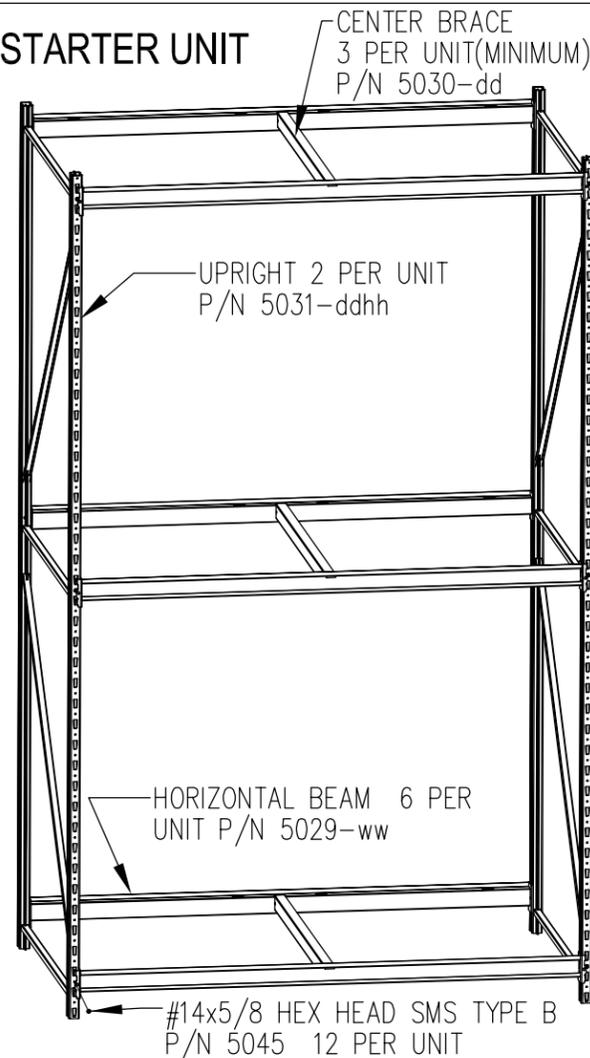
### CAUTION

In the interest of safety, all shelving/rack must be securely anchored to the floor and/or wall. For safety, handle all components carefully and wear work gloves when assembling. Install all units plumb and tighten all hardware securely. Retain instructions for future reference.

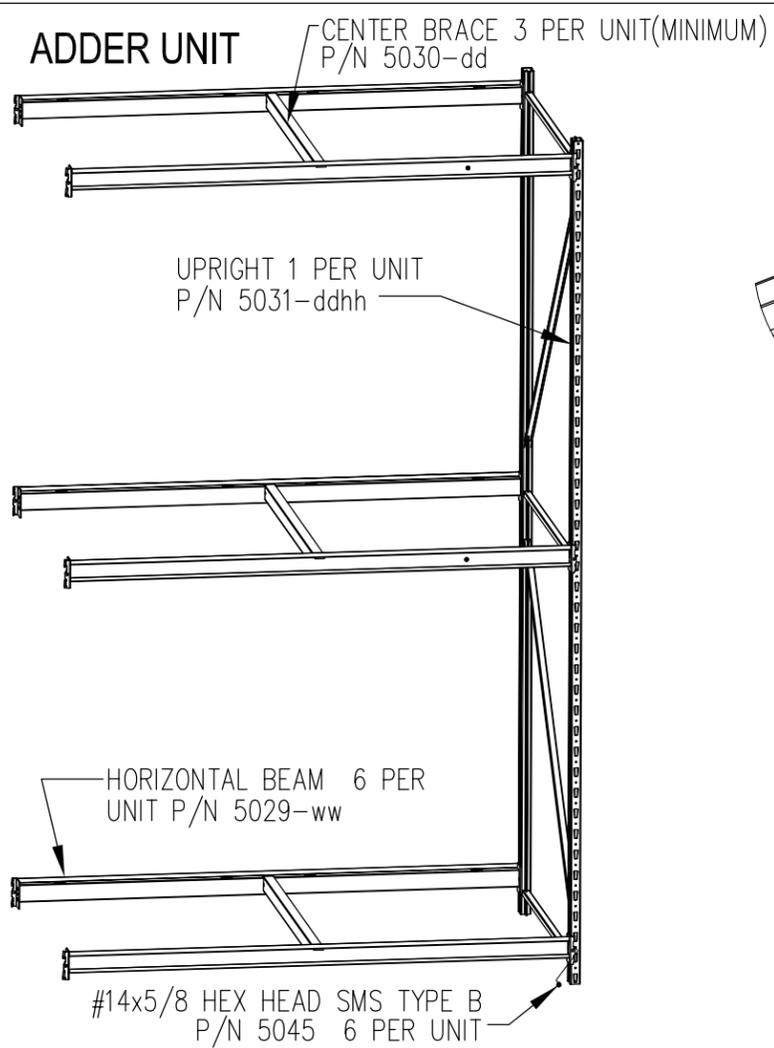


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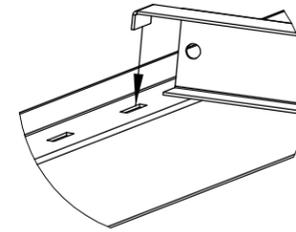
**STARTER UNIT**



**ADDER UNIT**



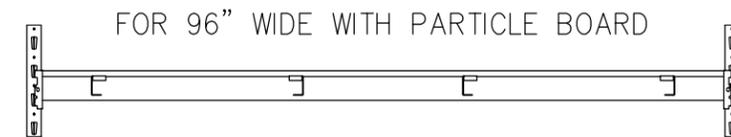
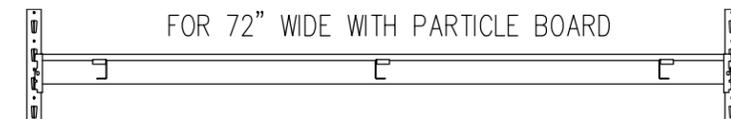
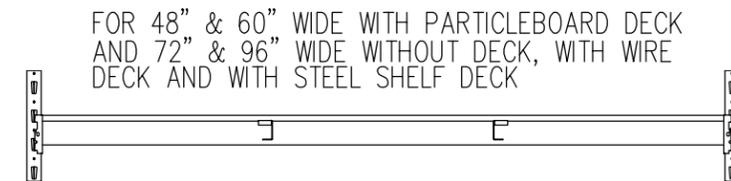
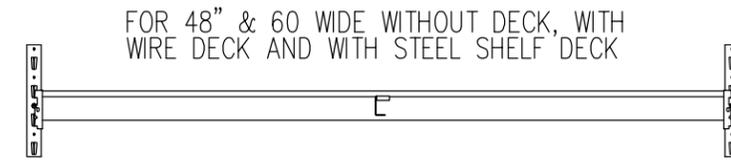
REVISIONS				
ECO	REV	DESCRIPTION	DATE	BY



STEP3. INSERT CENTER BRACE TAB IN SLOTS IN HORIZONTAL BEAM. SEE BELOW FOR LOCATION AND QUANTITY OF SUPPORTS NEED FOR THE REQUIRED DECKING.

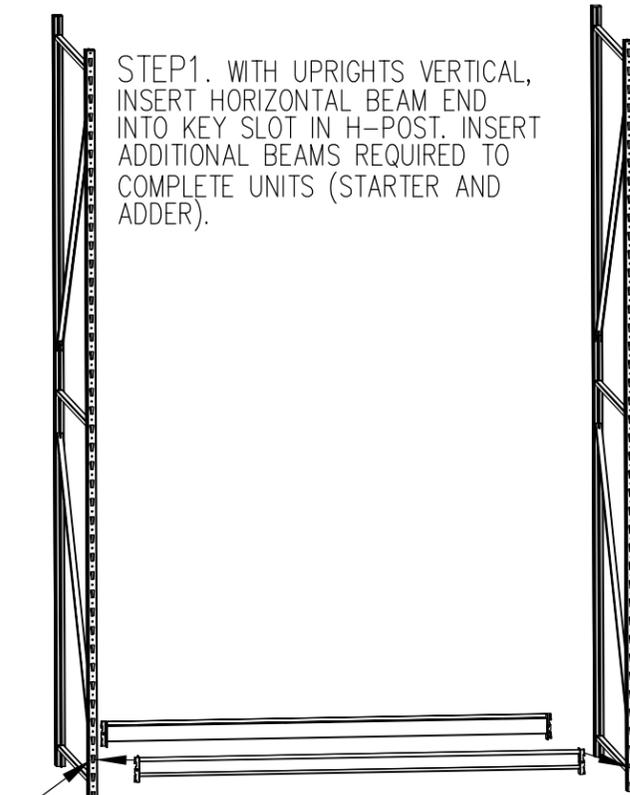
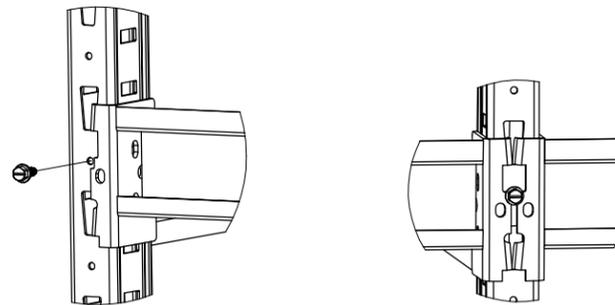
STEP4. INSERT DECKING AS REQUIRED.

**FRONT TO BACK BRACE LOCATIONS**



STEP1. WITH UPRIGHTS VERTICAL, INSERT HORIZONTAL BEAM END INTO KEY SLOT IN H-POST. INSERT ADDITIONAL BEAMS REQUIRED TO COMPLETE UNITS (STARTER AND ADDER).

STEP2. INSERT #14x5/8 SCREW IN HOLE IN H-POST TO LOCK HORIZONTAL BEAMS IN PLACE.



TOLERANCES UNLESS OTHERWISE SPECIFIED

INCHES  
XX. ± .010  
XXX. ± .005

FRACTIONAL  
X/X. ± 1/64

ANGULAR  
∠ ± 1/2°

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS WILL BE WITHIN [XX]



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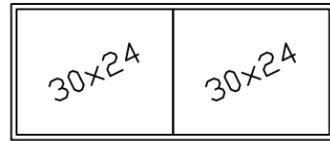
2823 W. ORANGE AVE.  
APOPKA, FLORIDA 32703

Tel (866) 566-0500  
Fax (407) 464-3610

DRAWN BY	DATE	DESCRIPTION	SCALE	SHEET	PART NO.	DRAWING NO.	REV.
ROW	11/6/14	BULK RACK ASSEMBLY INSTRUCTION					
CHECKED BY	DATE						
APPROVED BY	DATE						
			1 OF 1	HBRwwddhh	SA1669		



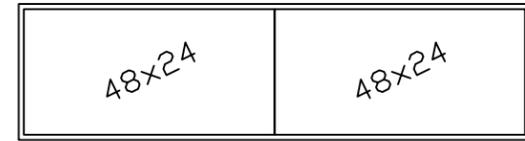
**48x24**



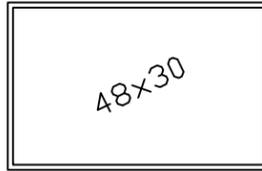
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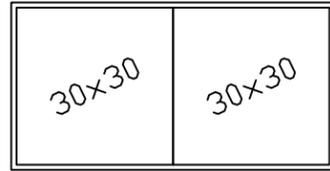
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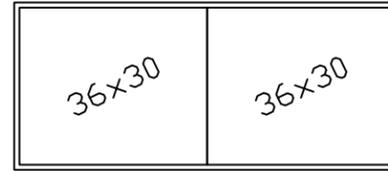
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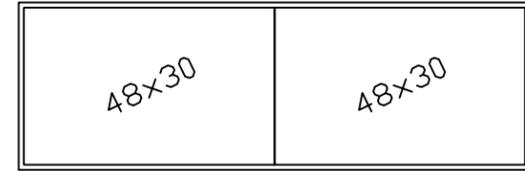
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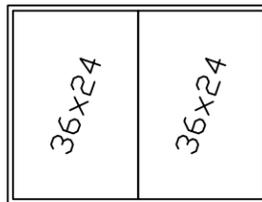
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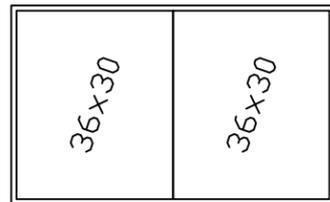
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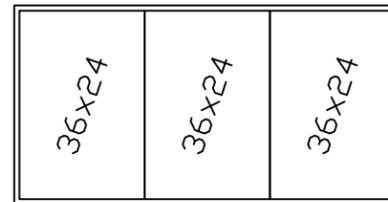
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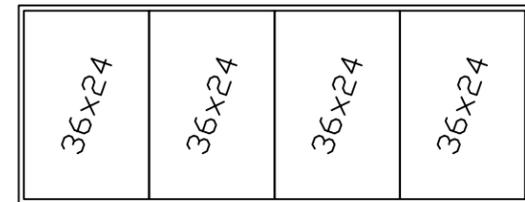
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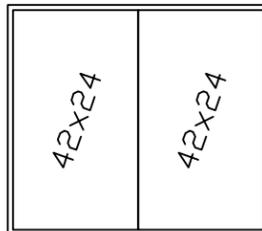
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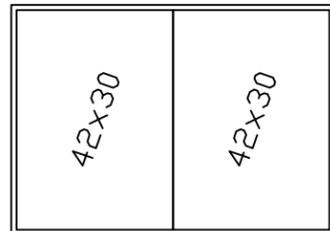
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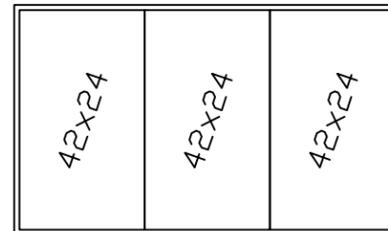
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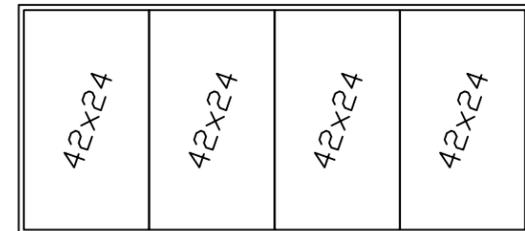
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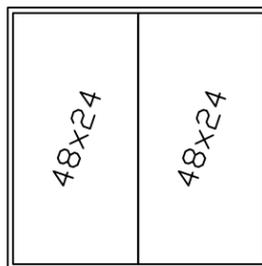
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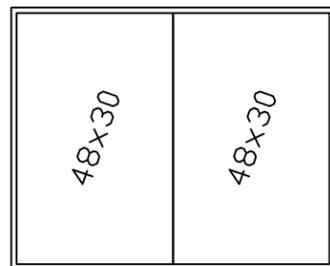
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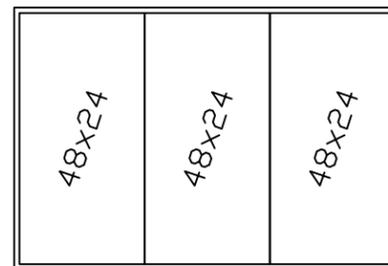
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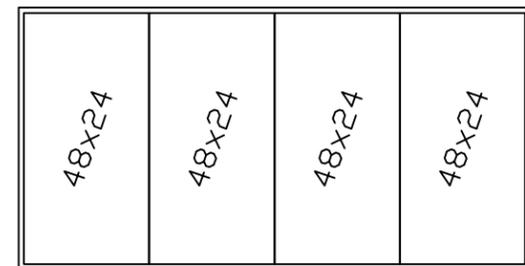
**48x48**



**60x48**



**72x48**



**96x48**



# BULK RACK STEEL SHELF DECK PLACEMENT CHART