



WOMEN'S IRON-TUFF® COAT | PAGE 25

REFRIGIFILL™

Stay warm and comfortable with RefrigiFill™, our proprietary blend of insulation that has been perfected over our 67 years of insulating garments.



IRON-TUFF® INSULATED GLOVE | PAGE 30



HEAVY-DUTY BRASS ZIPPERS

No frustrating fights to get out of this gear. Our brass zippers are easy to use and durable.

BOUND SEAMS TO PREVENT DRAFTS & INCREASE DURABILITY

Bound seams don't just seal out the cold – they help Iron-Tuff® handle whatever you throw at it.

IRON-TUFF® COVERALLS WITH HOOD | PAGE 27



0358

IRON-TUFF® SIBERIAN™

- 11.25 oz. RefrigiFill™ polyester insulation
- Tear and abrasion-resistant 400 denier nylon outershell
- Water-repellent, wind-tight finish
- Brass rivets reinforce stress points
- Bound seams seal out drafts
- Insulated patch and chest pockets
- 1 Zippered sleeve pocket with 2-stall pencil pocket on left sleeve
- Heavy-duty brass zipper with storm flap
- Raglan sleeves
- Draft-sealing elastic back band
- Soft fleece collar
- Snaps for 0081 Hood
- When paired with 0385, meets EN 342:2017 Protective Clothing - Protection Against Cold: 0.387 (B) | 3 | X



0358R S-5XL
0358T M-5XL (Tall)

Navy | Sage



0342

IRON-TUFF® JACKOAT™

- 11.25 oz. RefrigiFill™ polyester insulation
- Tear and abrasion-resistant 400 denier nylon outershell
- Water-repellent, wind-tight finish
- Brass rivets reinforce stress points
- Bound seams seal out drafts
- Oversized insulated pockets
- Heavy-duty brass zipper with storm flap
- 1 Zippered sleeve pocket with 2-stall pencil pocket on left sleeve
- Draft-sealing elastic back band
- Soft fleece collar
- Snaps for 0081 Hood
- See HiVis version with tape on pg. 77



0342R S-5XL
0342T M-5XL (Tall)

Navy | Sage



0343

IRON-TUFF® ENHANCED VISIBILITY SIBERIAN™

- 11.25 oz. RefrigiFill™ insulation
- Tear and abrasion-resistant 400 denier nylon outershell
- Water-repellent, wind-tight finish
- Brass rivets reinforce stress points
- Bound seams seal out drafts
- Insulated patch and chest pockets
- 1 Zippered sleeve pocket with 2-stall pencil pocket on left sleeve
- Heavy-duty brass zipper with storm flap
- Raglan sleeves
- Draft-sealing elastic back band
- Soft fleece collar
- 2" 3M® Scotchlite® reflective tape around waist and forearms
- Snaps for 0081 Hood



0343R S-5XL
0343T M-5XL (Tall)

Navy



0360

IRON-TUFF® ICE PARKA

- 11.25 oz. RefrigiFill™ polyester insulation
- Tear and abrasion-resistant 400 denier nylon outershell
- Water-repellent, wind-tight finish
- Brass rivets reinforce stress points
- Bound seams seal out drafts
- Draft-sealing elastic back band
- 2 Oversized insulated front pockets and chest pocket
- Pencil pocket on sleeve
- Raglan sleeves
- Sewn-on fleece-lined hood with knit wind seal
- High length
- Heavy-duty brass zipper with storm flap



0360R S-5XL

Navy | Sage





0323

WOMEN'S IRON-TUFF® COAT

- 11.25 oz. RefrigiFill™ polyester insulation
- Tear and abrasion-resistant 400 denier nylon outershell
- Water-repellent, wind-tight finish
- Brass rivets reinforce stress points
- Bound seams seal out drafts
- Heavy-duty brass zipper with storm flap
- 2-Strap pencil pocket on left sleeve
- 2 Exterior insulated pockets with reflective piping
- Tapered waist with elastic back band
- Snaps for 0081 Hood



0323R XS-3XL

Navy



Iron-Tuff® is built to last even when you put it through the ringer, day in and day out. Bound seams, rivet reinforcements at stress points, tough material and reinforcement patches combine to create garments that won't get torn apart by a hard day.

WOMEN'S IRON-TUFF® COAT



0361

IRON-TUFF® WINTERSEAL™

- 11.25 oz. RefrigiFill™ polyester insulation
- Tear and abrasion-resistant 400 denier nylon outershell
- Water-repellent, wind-tight finish
- Brass rivets reinforce stress points
- Bound seams seal out drafts
- Heavy-duty brass zipper with storm flap
- 2 Oversized insulated front pockets and chest pocket
- 2-Strap pencil pocket on sleeve
- Draft-sealing elastic back band
- Raglan sleeves
- Soft fleece collar
- Thigh length
- Snaps for 0081 Hood



0361R S-5XL

Navy



0341

IRON-TUFF® INSPECTOR

- 11.25 oz. RefrigiFill™ polyester insulation
- Tear and abrasion-resistant 400 denier nylon outershell
- Water-repellent, wind-tight finish
- Brass rivets reinforce stress points
- Bound seams seal out drafts
- Heavy-duty brass zipper with storm flap
- 2 Oversized insulated front pockets and chest pocket
- Knee-length coat
- Nylon collar
- Adjustable waist belt
- Side seam openings for trouser pocket access
- Snaps for 0081 Hood



0341R S-5XL

Navy



0322

IRON-TUFF® POLAR

- 11.25 oz. RefrigiFill™ polyester insulation
- Tear and abrasion-resistant 400 denier nylon outershell
- Water-repellent, wind-tight finish
- Brass rivets reinforce stress points
- Bound seams seal out drafts
- Heavy-duty brass zipper with storm flap
- 2 Oversized insulated front pockets
- 2-Stall pencil pocket on left sleeve
- Draft-sealing elastic back band
- Soft fleece collar
- Snaps for 0081 Hood
- When paired with 0385, meets EN 342:2017 Protective Clothing - Protection Against Cold: 0.382(B) | 3 | X



0322R S-5XL
0322T M-5XL (Tall)

Navy



IRON-TUFF® JACKOAT™ | PAGE 24
DOUBLE INSULATED COWHIDE LEATHER | PAGE 106



0359

IRON-TUFF® ARCTIC

- 11.25 oz. RefrigiFill™ polyester insulation
- Tear and abrasion-resistant 400 denier nylon outershell
- Water-repellent, wind-tight finish
- Brass rivets reinforce stress points
- Bound seams seal out drafts
- Heavy-duty brass zipper with storm flap
- 2 Oversized insulated front pockets
- 2-Stall pencil pocket on sleeve
- Waist length with cinch draw cord
- Soft fleece collar
- Snaps for 0081 Hood



0359R S-5XL

Navy



0399

IRON-TUFF® VEST

- 11.25 oz. RefrigiFill™ polyester insulation
- Tear and abrasion-resistant 400 denier nylon outershell
- Water-repellent, wind-tight finish
- Bound seams seal out drafts
- 2 Insulated front pockets
- Extended-length back
- Stretch knit side gussets for comfort
- Insulated knit collar
- Heavy-duty brass zipper
- See HiVis version on pg. 78



0399R S-5XL

Navy | Sage



Extended-length back prevents drafts and protects your kidneys from extreme cold.


0344
IRON-TUFF® COVERALLS

- 11.25 oz. RefrigiFill™ polyester insulation
- Tear and abrasion-resistant 400 denier nylon outershell
- Water-repellent, wind-tight finish
- Brass rivets reinforce stress points
- Bound seams seal out drafts
- Heavy-duty brass zipper with storm flap
- 2 Oversized insulated front pockets and chest pocket
- 2-Stall pencil pocket on left sleeve
- Heavy-duty knit cuffs
- Heel reinforcement patches
- Soft fleece collar
- Snaps for 0081 Hood
- Thigh-high leg zippers with snap-close storm flap



0344R S-5XL
0344S XS-5XL (Short)
0344T M-6XL (Tall)

Navy | Sage



IRON-TUFF® COVERALLS WITH HOOD


0381
IRON-TUFF® COVERALLS WITH HOOD

- 11.25 oz. RefrigiFill™ polyester insulation
- Tear and abrasion-resistant 400 denier nylon outershell
- Brass rivets reinforce stress points
- Bound seams seal out drafts
- 2 Oversized insulated front pockets and chest pocket
- 1 Zippered sleeve pocket with 2-stall pencil pocket on left sleeve
- Heavy-duty brass zipper with storm flap
- Heel reinforcement patches
- Heavy-duty knit cuffs
- Sewn-on fleece-lined hood with knit wind seal
- Thigh-high leg zippers with snap-close storm flap



0381R S-5XL
0381S S-5XL (Short)
0381T M-5XL (Tall)

Navy | Sage


0081
IRON-TUFF® SNAP-ON-HOOD

- Tear and abrasion-resistant 400 denier nylon outershell
- Water-repellent, wind-tight finish
- Knit wind seal around face
- Self-locking drawstring
- Snaps to most Iron-Tuff® jackets and coveralls



Navy | Sage



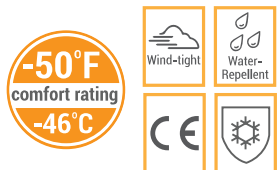
• See HiVis version on refrigiwear.com
0081R One Size Fits All



0385

IRON-TUFF® BIB OVERALLS

- 11.25 oz. RefrigiFill™ polyester insulation
- Tear and abrasion-resistant 400 denier nylon outershell
- Water-repellent, wind-tight finish
- Brass rivets reinforce stress points
- Bound seams seal out drafts
- 1 Back and 2 insulated front pockets
- High front and back
- Adjustable heavy-duty 2" elastic suspenders
- Heel reinforcement patches
- Heavy-duty brass zipper with storm flap
- Thigh-high leg zippers with snap-close storm flap
- When paired with 0322 or 0358, meets EN 342:2017 Protective Clothing - Protection Against Cold: 0.430(B) | 3 | X
- See HiVis version with tape on pg. 77



0385R XS-6XL
0385S XS-6XL (Short)
0385T M-6XL (Tall)

Navy | Sage



0386

IRON-TUFF® ENHANCED VISIBILITY BIB OVERALLS

- 11.25 oz. RefrigiFill™ polyester insulation
- Tear and abrasion-resistant 400 denier nylon outershell
- Water-repellent, wind-tight finish
- Brass rivets reinforce stress points
- Bound seams seal out drafts
- 1 Back and 2 insulated front pockets
- High front and back
- Adjustable heavy-duty 2" elastic suspenders
- Heel reinforcement patches
- Heavy-duty brass zipper with storm flap
- 2" 3M® Scotchlite® Reflective Tape around waist and legs
- Thigh-high leg zipper with snap-close storm flap



0386R S-5XL
0386S S-5XL (Short)
0386T M-6XL (Tall)

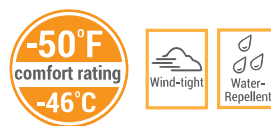
Navy



0345

IRON-TUFF® LOW BIB OVERALLS

- 11.25 oz. RefrigiFill™ polyester insulation
- Tear and abrasion-resistant 400 denier nylon outershell
- Water-repellent, wind-tight finish
- Brass rivets reinforce stress points
- Bound seams seal out drafts
- 1 Back and 2 insulated front pockets
- Low front and high back
- Adjustable heavy-duty 2" elastic suspenders
- Heel reinforcement patches
- Heavy-duty brass zipper with storm flap
- Thigh-high leg zippers with snap-close storm flap



0345R S-5XL
0345S S-5XL (Short)
0345T M-6XL (Tall)

Navy | Sage




0355
WOMEN'S IRON-TUFF® BIB OVERALLS

- 11.25 oz. RefrigiFill™ polyester insulation
- Tear and abrasion-resistant 400 denier nylon outershell
- Heavy-duty brass zipper with storm flap
- Water-repellent, wind-tight finish
- Brass rivets reinforce stress points
- Reflective silver piping
- Bound seams seal out drafts
- Knit side gussets for better fit
- 2 Hand-warmer pockets
- Thigh-high leg zippers
- Designed specifically for women


0355R S-3XL
Navy


Above-knee leg zippers
with storm flap and
secure snap at ankle


7322
IRON-TUFF® PANTS

- 11.25 oz. RefrigiFill™ polyester insulation
- Tear and abrasion resistant 400 denier nylon outershell
- Water-repellent, wind-tight finish
- Brass rivets reinforce stress points
- Bound seams seal out drafts
- 2 Snap-close hand-warmer pockets
- Back pocket with snap closure
- Fly zipper with double snap closure at waist
- Elastic waist band with belt loops
- Heel reinforcement patches
- Above-knee leg zippers with storm flap and secure snap at ankle
- Better fit and movement thanks to flexible crotch gusset


7322R S-5XL
Navy


You don't fall down on the job – neither should your pants! Designed to be worn with RefrigiWear® pants, our new suspenders let you get the job in comfort. [See page 142.](#)



1285

IRON-TUFF® HIKER

- 1000g Insulation
- DRI-BLAZE® lining for superior comfort, warmth and durability
- 6" Leather upper
- Anti-Slip RefrigiWear® outsole
- ASTM composite safety toe
- Waterproof
- Rubber heel plate for easy kick off
- Rubber toe guard
- VitaComfort® Bounce midsole absorbs shock from impact, adding comfort and reducing injury
- VitaComfort® anti-fatigue and gravity-fed moisture management system
- Electrical hazard compliant



1285CR Full 7-14 Half 8½-11½

VitaComfort®
Bounce

Our exclusive VitaComfort® system enhances comfort, absorbs shock and increases breathability. See page 121 for more.

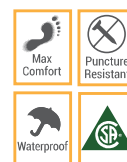
InduraSafe®	Insulation	8	Durability	8	Slip	8
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123

PLATINUM

- 1000g Insulation
- 8" Buffalo leather upper
- Vibram® Montana with IceTrek™ outsole
- ASTM/CSA composite safety toe
- Weltd construction
- CSA puncture-resistant plate
- Rubber toe guard
- Waterproof
- VitaComfort® anti-fatigue and gravity-fed moisture management system
- ESR/Electrical hazard compliant



123CR Full 7-16 Half 8½-11½

VitaComfort®
Bounce

Our exclusive VitaComfort® system enhances comfort, absorbs shock and increases breathability. See page 121 for more.

InduraSafe®	Insulation	8	Durability	8	Slip	8
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2860

IRON-TUFF® INSULATED GLOVE

Pre-curved, ergonomic fit

- 200g Insulation plus foam insulation with triclot lining
- Synthetic leather palm is 4-times stronger than natural leather
- Silicone grip pattern on palm and fingers
- Kevlar® reinforced seams, thumb crotch and finger tips
- Pull tab with rubber ID tag on wrist
- Pre-curved, ergonomic fit
- Insulation extends to cuff



2860R M, L, XL

Induradex®	Insulation	9	Durability	9	Dexterity	6
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1040

IRON-TUFF® SOCK

- 41% Merino wool / 35% acrylic / 23% nylon / 1% lycra
- Weltd top keeps socks fitting snug
- Nylon reinforcements in heel, toe and under foot



1040R S/M, L/XL



HIVIS IRON-TUFF® TWO-TONE JACKOAT | PAGE 77



WOMEN'S IRON-TUFF® COAT | PAGE 25



IRON-TUFF® COVERALLS WITH HOOD | PAGE 27



IRON-TUFF® ICE PARKA | PAGE 24



HIVIS IRON-TUFF® BIB OVERALLS | PAGE 77
HIVIS IRON-TUFF® JACKOAT | PAGE 77