

## 3 Gallon Bowl Refrigerated Beverage Dispensers

**Model:** 177D3G1, 177D3G2, 177D3G3

02/2022

Please read and keep these instructions. Indoor use only.



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### SAFETY

- This instruction manual is an integral part of the machine and must be kept for any further consultation.
- This machine is a cold drink dispenser.
- This machine should be used only for the purpose for which it was designed. Any other use is inappropriate and therefore dangerous.
- The manufacturer will not be held responsible for any damage caused by improper use.
- Before installing and operating the machine read this instruction manual carefully.
- Basic safety rules:
  - DO NOT touch the machine when hands or feet are wet.
  - DO NOT use the machine when barefoot.
  - This appliance should only be used by persons who have the knowledge, experience, and capability to operate it in a safe way.
  - DO NOT allow children to play with the appliance.
  - DO NOT allow the machine to be used by children or untrained persons.
  - DO NOT leave the machine outdoors.
  - DO NOT pull on the electrical cord to unplug the machine.
- The company reserves the right to modify the construction or appearance without notice.

## **Prop 65 Warning**



WARNING: This product can expose you to chemicals including lead, which are known to the State of California to cause cancer, birth defects, or other reproductive harm. For more information, go to www.p65warnings.ca.gov





## **FEATURES & CONTROLS**

#### **TECHNICAL FEATURES**

	D3G1	D3G2	D3G3
Bowls	1	2	3
Capacity	1 x 3 Gal	2 x 3 Gal	3 x 3 Gal
Gas		R134a	
Width	7.9 in	14.7 in	23.6 in
Depth		16.9 in	
Height	30 in		
Weight	42 lb	59.5 lb	84 lb
Power	275W	325W	395W
Voltage		120V	

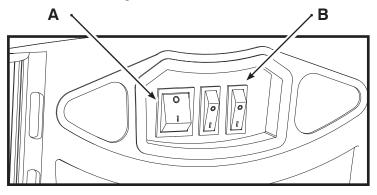
#### **SERIAL PLATE**

The technical features of the machine are reported on the serial plate attached on the frame.



#### **MAIN CONTROLS**

Positioned on the right side of the machine.



- A Main Power Switch
  - 0: Machine is OFF
  - I: Machine is ON
- B Mixing System Switch(es) One for Each Bowl
  - 0: Mixer is OFF
  - I: Mixer is ON



### INSTALLATION

#### **UNPACKING**

In order to prevent the oil contained in the air-tight compressor from flowing into the cooling circuit, it is necessary to always carry, store, and handle the machine in a vertical position, following the instructions found on the packaging.

If the machine was accidentally or purposely placed in a non-vertical position during transport, before operating the machine it should be kept in a straight position for approximately 30 minutes to allow the oil to flow back into the compressor.

- 1. Remove cardboard and plastic covering.
- 2. Make sure that the machine has not been damaged.
- 3. Remove the plastic film from all the stainless steel panels.
- 4. Before operating, remove the green plastic plug(s) from the tap(s). (Fig. 1)



Dispose of packaging materials correctly. Do not leave within reach of children.

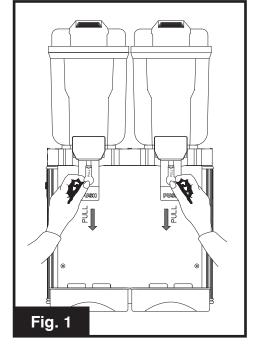
#### **POSITIONING**

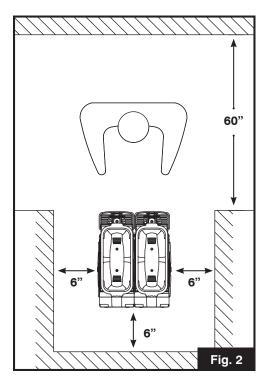
- 1. Place the machine on a sturdy horizontal surface.
- 2. For improved ventilation, maintain a distance of 6 in. between the unit and walls or other obstacles. Increase the distance if the obstacles are a heating source. (Fig. 2)
- 3. Leave 60 in. of free space in front of the machine to allow for easy use and maintenance. (Fig. 2)
- 4. Leave 10 in. of free space above the machine to allow for removal of lids. (Fig. 2)
- 5. When the machine is in place, adjust the rubber legs to level.

#### **ELECTRICAL CONNECTION**

If in doubt, consult a specialized electrical technician. Before inserting the plug into the electrical outlet, carefully read the following precautions:

- Make sure that the machine is properly connected to an efficient grounding system, in compliance with current safety standards;
- Make sure that the voltage is in accordance with what is indicated on the "serial number" tag applied on the chassis.
- 3. The current available is sufficient for the maximum required by the machine;
- 4. If needed, use only approved multiple outlets, in compliance with current safety standards
- 5. If in doubt, consult only specialized technicians.
- 6. By law, the machine must always be grounded.







### **OPERATION**



Before using the machine, all food contact surfaces and components must be cleaned and sanitized in accordance to the Washing & Sanitizing section of this manual.

#### PREPARING THE PRODUCT

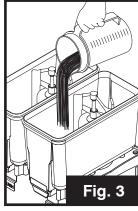
#### Concentrate

In order to obtain a homogeneous mix, the product will need to be pre-mixed before being added to the machine. Follow the manufacturer's recommendations for mixing.

#### Ready-to-Use & Pre-Mixed Concentrates

- 1. Turn the machine OFF and unplug from power supply.
- 2. Pour liquid into the bowl. (Fig. 3)
- 3. DO NOT pour below the MIN Level. (3-4 L)
- 4. DO NOT pour above the MAX Level.





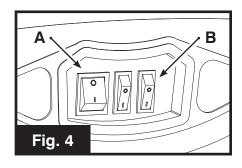
#### COLD DRINKS



DO NOT run the pump without liquid.

Prepare the product separately before proceeding.

- 1. Make sure that the main switch (A) is in the [OFF] position, and plug in the machine. (Fig. 4)
- 2. Before starting the machine ensure that the bowls are properly closed with their covers.
- 3. Turn the main switch (A) to [ON] position; the refrigerant group unit will automatically start. (Fig. 4)
- 4. To start the mixing action, turn the mixing system switch (B) to [ON] position. There is a switch for each container. (Fig. 4)
- 5. To pour drink out, press the drinking glass lightly against lever.

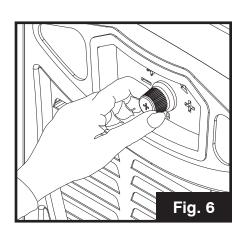


#### BEVERAGE TEMPERATURE REGULATOR



Remove power plug before adjusting temperature.

- Every dispenser has been tested and the thermostat has been set at c.a. +5°C temperature.
- To adjust this temperature, turn the thermostat knob clockwise to set a lower temperature. (Fig. 6)
- In the case of a machine with an internal thermostat, remove left or rear side panel (machine with 2 compressors).
- 4. To disassemble the side panels, loosen the screws on the panels, pushing up then unlatching.
- 5. To adjust the temperature turn thermostat handle clockwise to set a lower temperature.





## **CLEANING**

**!** CAUTION

The machine must be turned OFF and unplugged from the power source before cleaning.

#### **DISASSEMBLY** (Fig. 7)

- 1. Lift the lid off.
- 2. Pull the mixer off.
- 3. Lift the container with both hands with a light, swinging motion. Should you have difficulty, it may be necessary to dampen steel refrigerator and gasket, then repeat the operation.
- 4. To remove container's gasket, lift it from its setting.
- 5. To disassemble the panels, unscrew the nuts on the panels, pushing up then unlatching.
- 6. To reassemble the unit, repeat the above operations in reverse.

#### **CLEANING**

Do not use abrasive powders which might impair the container and lid's shine

- 1. Use neutral soap and lukewarm water to wash container, lid, mixer/pump, refrigerator, and tap.
- 2. Rinse carefully with water in order to remove any soap residue.
- 3. For sanitation purpose wash the parts with a solution of cold water and sodium hypochlorite (bleach) with 10 grams (1/2 spoon) for 1 liter of water ratio. Rinse with lukewarm water. For better cleaning and sanitation, use a soft brush.
- 4. If the dispenser is out of use for a long period of time, remove the power plug and clean all parts carefully; keep the dispenser away from dust and cover it with a plastic sheet.

### **SERVICING**

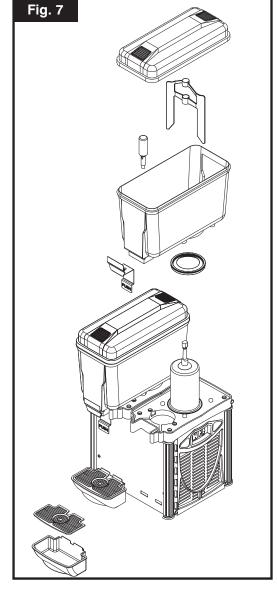
Any necessary repairs on the machine should be undertaken exclusively by an authorized repair center, using original replacement parts.

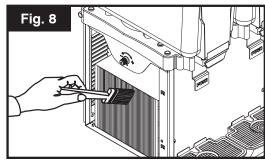
The electrical cord should not be replaced by the user.

- After disconnecting the dispenser, remove panels and clean inside parts, especially condenser fins, with a brush (Fig. 8).
- Dust reduces the performance of the machine, so clean it at least once a month.
- 3. The dispenser does not require oiling.

### **DISPOSAL**

When the machine is no longer of use, dispose of it properly. Or if still operational, sell off through an authorized organization or company.







## **TROUBLESHOOTING**

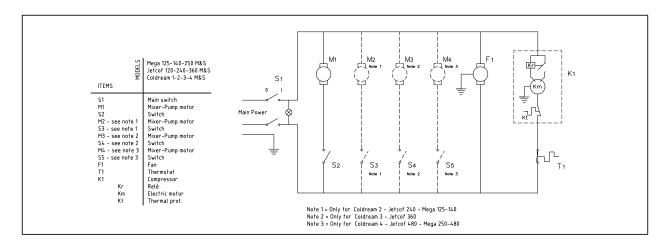
**CAUTION** 

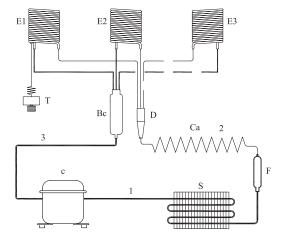
Problems marked with this symbol must be handled by a specialized technician.

PROBLEM	CAUSE	SOLUTION
The machine does not turn ON	The Main Switch is not set to I	Set the Main Switch to I
	The machine is not plugged in	Plug the machine into the outlet
	Electric cable defective	Replace the electric cable
	The Main Switch is defective	Replace the switch
	Compressor does not start	See Compressor does not start section below
	Gas leak into the cooling circuit	Find leak, filter it out & re-charge cooling circuit
The machine is not cooling	Condenser is clogged	Clean the condenser (see Fig. 8)
	Fan motor is burnt out	Replace the fan motor
	Lack of air flow	Increase the distance between the machine and other obstacles/heating sources (see Fig. 2)
	Main switch is broken	Replace main switch
Compressor does	Compressor protector is broken	Replace compressor protector
not start	Compressor relay is broken	Replace compressor relay
	Compressor motor is broken	Replace motor
	Gas leak into the cooling circuit	Find leak, filter it out & re-charge cooling circuit
	Condenser is clogged	Clean the condenser (see Fig. 8)
One bowl is not cooling	Lack of air flow	Increase the distance between the machine and other obstacles/ heating sources (see Fig. 2)
	Tube of the cooling circuit is clogged	Cut the tube, eliminate clog, re-charge the cooling circuit
	Filter is clogged	Replace the filter
Stirring paddles not working	The gearbox is broken	Replace the gearbox, taking care to assemble it in the correct position
	The gearbox switch is broken	Replace the gearbox switch
The pump is not	The pump motor is broken	Replace the pump motor
working	The pump switch is broken	Replace the pump switch



## **ELECTRICAL DIAGRAM - D3G1/2/3**

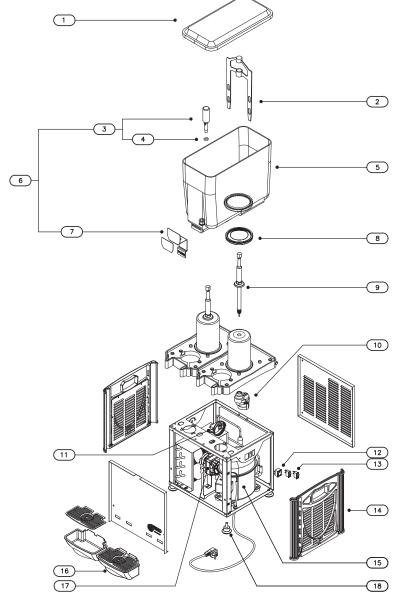




С	Compressor
S	Exchanger
F	Fan motor
Вс	Boiler collector
E 1,2,3	Evaporator
D	Distributor
Са	Capillary
1	Drain Line
2	Liquid Line
3	Suction Line
Т	Thermostat



## PARTS DIAGRAM - D3G1/2/3



NO.	CODE	DESCRIPTION
1	169	Lid
2	180	Mixer Paddle
3	226	S/S Piston
4	153	O-R for Stainless Steel Tap
5	161	Bowl

NO.	CODE	DESCRIPTION	
6	215	Stainless Steel Tap Assembly	
7	369	Push Lever	
8	151	Bowl Gasket	
9	184	Mixer Guiding Shaft	
10	297	Gearbox 110V	
	298	Gearbox 220V	
11	64	Thermostat	
12	57	Red Switch	
13	56	Black Switch	
14	0193,00	Side Panel Grey	
	0193,01	Side Panel Red	
	0193,02	Side Panel Blue	
15	85	Compressor 220V	
	86	Compressor 110V	
	0067,02	Compressor 220V	
	0067,03	Compressor 110V	
	82	Compressor 220V/50	
	83	Compressor 220V/60	
	84	Compressor 110V	
16	666	Drip Tray	
17	182	Fan Motor 220V	
	68	Fan Motor 110V	
	833	Fan Motor 220V	
	834	Fan Motor 110V	
	835	Fan Motor 220V	
	836	Fan Motor 110V	
18	150	Rubber Leg	