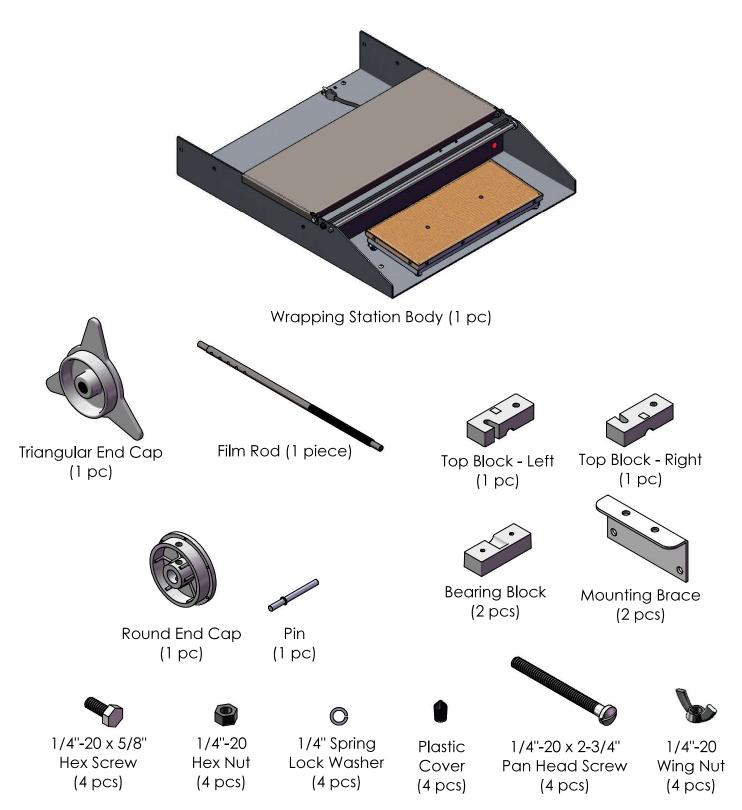
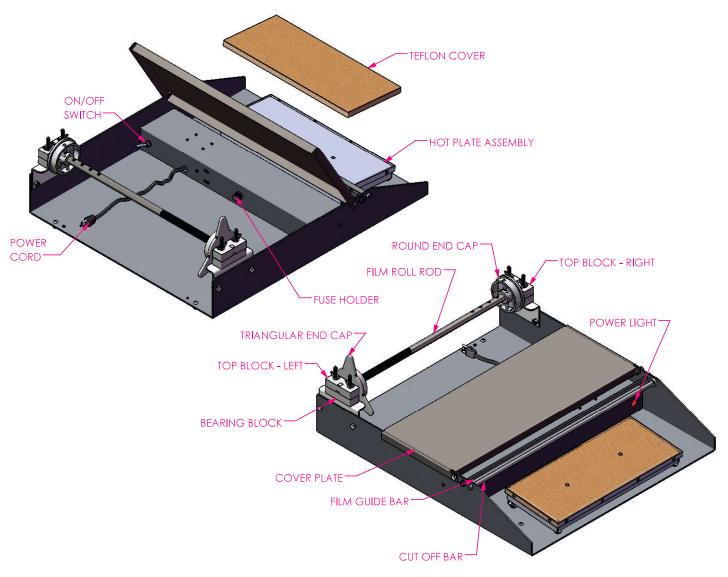
ASSEMBLY AND OPERATION INSTRUCTIONS

IN THE BOX:



IMPORTANT WRAPPING STATION SR-101 FEATURES



INITIAL ASSEMBLY OF WRAPPING STATION

- Slide round end cap onto rod with the flat face toward the end of the rod as shown in **Figure 1**, then secure through one of the holes in the rod with the provided pin.
- 2. Screw the triangular end cap onto the threaded end of the rod with the flat face of the end cap toward the end of the rod, as indicated in **Figure 1**.
- 3. Mount the top and bottom bearing blocks loosely to the mounting braces with the pan head screws and wing nuts as indicated in **Detail A**. Note: the slot on the top block must face away from the bend in the mounting brace.
- 4. Attach mounting brace assemblies to inside face on sides of the wrapping station with the provided hardware as shown in **Detail B**.
- 5. Swing the top blocks back then place the rod assembly on top of the bearing blocks.
- 6. Swing the top blocks back on top of the rod, then tighten wing nuts finger tight and place the plastic covers over the exposed threads, as shown in **Figure 2**.

