

**ASSEMBLY
INSTRUCTIONS**
ANGLED SNEEZE GUARD FOR STEAM TABLES

SERVITE HOLD IT
HEAT IT
MOVE IT



423ST2ASG

ASSEMBLY INSTRUCTIONS
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FOR STEAM TABLES**

PLEASE READ THE ASSEMBLY INSTRUCTIONS THOROUGHLY FOR PROPER SETUP.

REVISED 10/2026

ASSEMBLY INSTRUCTIONS

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MODELS: 423ST2ASG, 423ST3ASG, 423ST4ASG, 423ST5ASG

PARTS

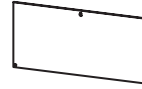
A Right Bracket (1)



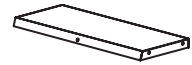
B Left Bracket (1)



C Acrylic Plate (1)



D Upper Cover (1)



E M8*16 Outer Hexagon Bolt

(6) 423ST2ASG
(7) 423ST3ASG
(7) 423ST4ASG
(8) 423ST5ASG



F M8 Jam Nut

(0) 423ST2ASG
(1) 423ST3ASG
(1) 423ST4ASG
(2) 423ST5ASG

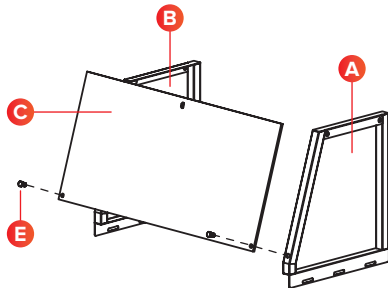


G M6*12 Bolt (6)



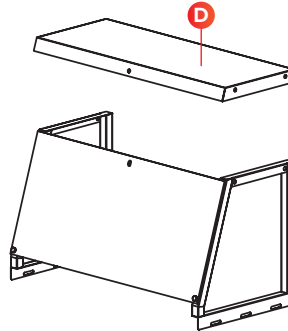
STEP 1

Attach the acrylic plate (C) to the right and left brackets (A)/(B) using the outer hexagon bolts (E).



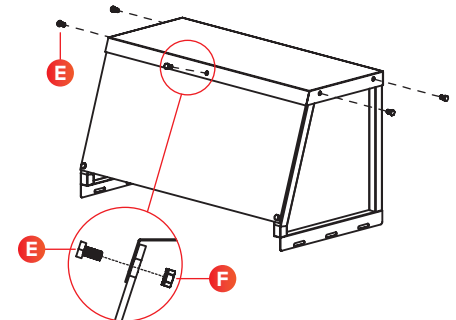
STEP 2

Once the acrylic plate is attached to the brackets, place the upper cover plate (D) on the brackets.



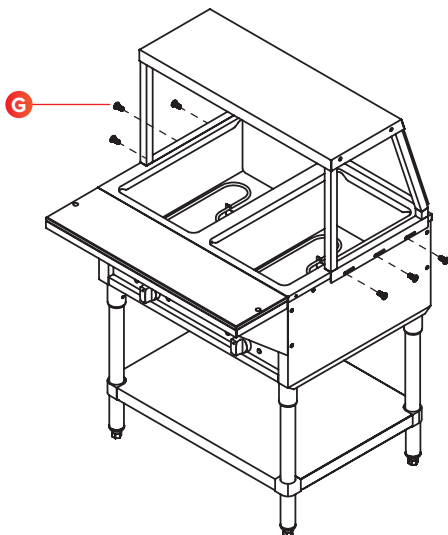
STEP 3

Use the outer hexagon bolts (E) to attach the cover plate (D) to the brackets. For select models (see Parts section), add a bolt (E) and jam nut (F) to the center of the unit as shown.



STEP 4

Place the attached cover with brackets to your assembled steam table (F). Attach the brackets to the steam table using the six M6*12 bolts."



FINAL ASSEMBLY

