COOKING, HOLDING, SMOKING GUIDELINES

ALTO-SHAAM®

HALO HEAT®

Low-Temperature Cooking, Holding, Smoking Guidelines

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ecosmart®

Welcome to the cost saving convenience of low-temperature cooking.

In 1968, Alto-Shaam invented the first automatic, commercial cook and hold oven featuring the principle of Halo Heat. The heating method provided by Halo Heat low-temperature cooking and holding ovens consist of an electric thermal cable that encircles the entire cooking and holding chamber. This creates a gentle blanket or HALO of radiant heat — surrounding food with a consistent and uniform temperature with no air movement inside the oven compartment. This gentle heating concept cooks at low temperatures and at a high level of humidity to preserve product moisture, flavor, and nutrition. Halo Heat ovens are designed to convert automatically from a cooking temperature to a holding temperature where the product can remain until it is ready to be served.

Halo Heat is an entirely different system of cooking. Utilizing this uniform heat source, Halo Heat reduces meat shrinkage; provides natural enzyme (aging) action for more tender, flavorful meat; and preserves natural juices along with nutritional values in all foods. Halo Heat cooking reduces energy cost, cuts back on labor and handling, and solves kitchen space problems. There is no mechanical ventilation or oven hood necessary in most areas so the ovens can be moved wherever they are needed.

Read this booklet carefully. Halo Heat is a cooking system that requires minimal care once you have learned the basic principles. For best results with many products, we recommend you start your cooking cycle the evening before — for serving the next day. In many areas, off-peak power rates are also lower at night.

If anything you cook in a Halo Heat low-temperature cooking and holding oven doesn't meet your highest standards of quality, please contact one of our food service professionals for help. Usually, only a minor change in procedure is required.

Low-temperature Cooking

Meat and Nutrition

Meat plays a significant role in the diet; therefore, one of the primary goals in food preparation is proper nutrition. Meat is one of the best sources of protein; is a rich source of B vitamins such as thiamine, riboflavin, and niacin; and includes fats, carbohydrates, minerals, pigments, enzymes and water.

All of these elements are affected by cooking, but over-heating destroys many of them. Low-temperature Halo Heat cooking helps preserve unstable, heat-sensitive vitamins and nutrients.

A report on the Nutrient Analysis of Roast Beef, conducted by the University of Wisconsin-Stout in July 1971, concluded, "…it is apparent that the Alto-Shaam cooking method results in lower moisture losses. Even after a 24-hour holding period, the Alto-Shaam product is nutritionally equal to, and possibly better than beef roast cooked in a conventional oven and removed immediately after cooking."

Fat contributes greatly to the flavor of meat. During the cooking process, fat not only melts, but also changes chemically. With low-temperature cooking there is less chemical change and less fat melt resulting in a more flavorful finished product.

The enzymes found in meat break down the tissues and act as natural tenderizing agents. A premium price is paid for aged meats where this enzyme action has already started, however, enzymes are destroyed by high temperatures.

Low-temperature cooking does not destroy these enzymes and, particularly in the hold cycle, creates this natural chemical action to tenderize or age the meat right in the oven. For this reason, it is important to use fresh beef and it is essential to allow the product to remain in the hold cycle for at least the minimum amount of time suggested in the individual procedure. The longer meat is left in the hold cycle the more tender it becomes, making the purchase of more expensive, aged meat unnecessary.

Meat is 70% to 75% water. High temperatures cause this water to evaporate during cooking resulting in the loss of product moisture. Cooking at low temperatures in a Halo Heat oven retains the maximum amount of water content resulting in a juicier finished product and an extended holding life.

Along with better nutrition, a more tender finished product, less shrinkage and higher moisture content, meat will not require the addition of as much salt as needed with conventional cooking methods. Natural flavors are preserved. This is a significant factor in today's health conscious diets.

Low-temperature Cooking

Shrinkage Control and Cooking Time

There are two major factors controlling meat shrinkage or cooking losses.

1. **The temperature at which meat is cooked:**
   The higher the temperature at which meat is cooked the more shrinkage will result. Over-cooked meat also results in higher losses. Higher temperatures and over-cooking draws moisture to the surface and this moisture evaporates or drips out of the meat.

2. **The internal temperature of the meat:**
   Like over-cooking, as meat is brought to a higher internal temperature shrinkage is increased. For these two reasons, it is suggested most cuts of red meat be cooked at 250°F (121°C) and that all cooking be based on internal product temperature. The use of a thermometer is encouraged.

There are four major factors involved in determining cooking times for meat:

1. **The degree of aging of the meat:**
   Aged meat will cook faster, shrink more, and has a much shorter holding life than fresh meat.

2. **The internal temperature before cooking:**
   Meat should be placed in a preheated oven directly from a refrigerated temperature of 38°F to 40°F (3°C to 4°C). Meat cooked from a frozen state will require approximately one and one-half to two times the normal cooking time. In addition, freezing ruptures the tissue cells and creates additional moisture loss during the cooking process. This results in more shrinkage.

3. **The desired degree of doneness:**
   The higher the degree of internal temperature required, the longer the necessary cooking time. Cooking times in this guideline are based on the most popular internal product temperatures.

4. **The quantity and quality of product.**

To Calculate Meat Shrinkage

Starting weight (weight of raw product)
-Minus: Ending weight (weight of cooked product)
Equals: Amount of shrinkage

Amount of shrinkage (total weight lost in cooking)
÷ Divided by: Starting weight (weight of raw product)
Equals: Percent of shrinkage

Example:
Raw Beef Roast:	100 lb	(45 kg)
Cooked Beef Roast:	-95 lb	(-43 kg)
= Amount of shrinkage:	5.0 lb	(2 kg)

Shrinkage *divided by*

$$0.05 = 5\% \qquad 0.05 = 5\%$$

starting weight: $100\sqrt{5.0} \qquad 45\sqrt{2.0}$

Equals: Percent of shrinkage

Prevent Bacteria Growth

The surface of raw meat may become contaminated in processing, handling by the butcher or chef, or by other means. Food contamination can also be caused by unsanitary personal hygiene and work habits, unclean slicers, knives, and probes, or by faulty operational procedures. It is important, therefore, that sanitary procedures be followed at all times during food preparation and handling. This is your main protection in guarding against food contamination. For additional information see the Cleaning and Preventative Maintenance section of this manual.
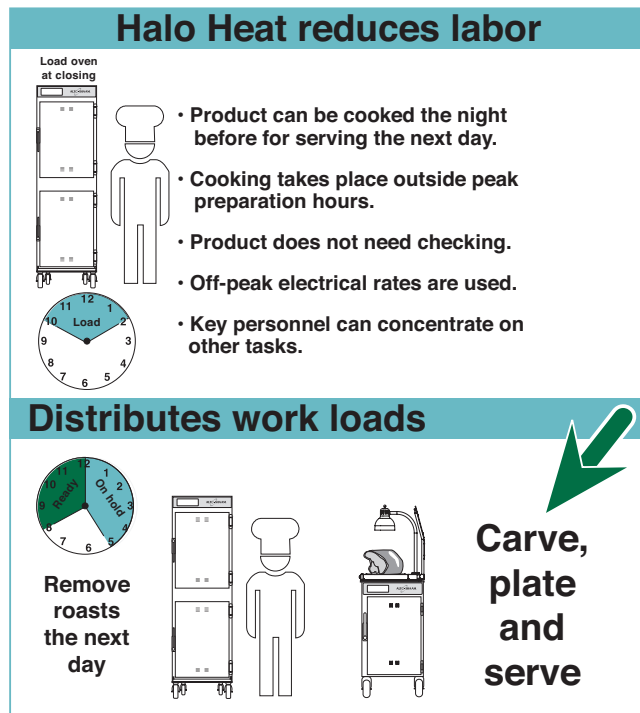
Low-temperature Cooking

Labor and Equipment Cost Reduction

Halo Heat® ovens are easy to operate and maintain. After the raw product is placed in the oven and the controls are set, there is no need to check, stir, or adjust the time or temperature. Minimal time is spent attending the product during cooking. This advantage, combined with the automatic conversion to the hold cycle, frees key personnel to concentrate on other tasks including final product and presentation.

When cooking in a Halo Heat oven at a temperature of 250°F (121°C), outside venting and expensive exhaust hoods are not necessary in most areas. Kitchens remain cooler, lowering energy costs by reducing the exchange of heated air. Because the ovens do not need outside venting, they can be put almost anywhere — in the corner of the kitchen, on a buffet line, or in a banquet room. The ovens can also be built into a counter or to save space, can be stacked in combination with another Halo Heat oven or holding cabinet of the same or similar dimension.

Cooking at low temperatures also reduces the cleaning time. Most food does not normally carbonize or burn onto the interior of the oven.

Halo Heat reduces labor

Load oven at closing

- **Product can be cooked the night before for serving the next day.**
- **Cooking takes place outside peak preparation hours.**
- **Product does not need checking.**
- **Off-peak electrical rates are used.**
- **Key personnel can concentrate on other tasks.**

Distributes work loads

Remove roasts the next day

Carve, plate and serve

Oven Characteristics

The oven is equipped with a special, low-heat-density, heating cable. Through the Halo Heat concept, the heating cable is mounted against the walls of the cooking and holding compartment to provide an evenly applied heat source, controlled by an oven sensor. The design and operational characteristics of the unit eliminate the need for a moisture pan or a heat circulating fan. Through even heat application, the food product is cooked uniformly and provides the ability to hold foods for longer periods of time.

Notice: The 300-TH/III is a countertop oven. When cooking a full load in the 300-TH/III, insert the food probe into the food on the lowest shelf.

Start-Up

Before initial use or after removing the appliance from storage:

1. Remove all packing material from the appliance.
2. Remove and wash any detachable items such as wire shelves, side racks, pans, and drip pans with hot, soapy water. Dry with a clean damp lint-free cloth.
3. Remove all visible grease or oil from the appliance.
4. Clean the interior and exterior of the appliance with a mild soap and water solution. Apply the solution with a clean damp cloth. Do not use commercial or household cleaners that contain ammonia. Wipe with a clean, damp cloth to remove all detergent residue. Dry with a clean, lint-free cloth.
5. Clean the appliance glass with glass cleaner or distilled vinegar.
6. Install the side racks and wire shelves - position shelves with the curved end up and toward the rear of the appliance. Re-install drip pan.
7. Operate the oven without food for a period of two (2) hours at a temperature of 300°F (149°C) to remove surface oils and any accompanying odor.

The appliance is now ready for operation.
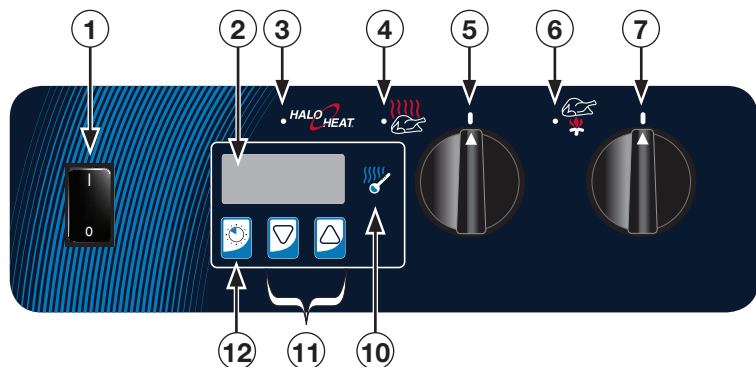
1 On/Off Switch
2 Digital Display
3 Heat Indicator Light
4 Holding Indicator Light
5 Hold Knob — Temperature range 60°F to 205°F (16°C to 96°C)
6 Cooking Indicator Light

7 Cook Knob — Temperature range 200°F to 325°F (93°C to 162°C)
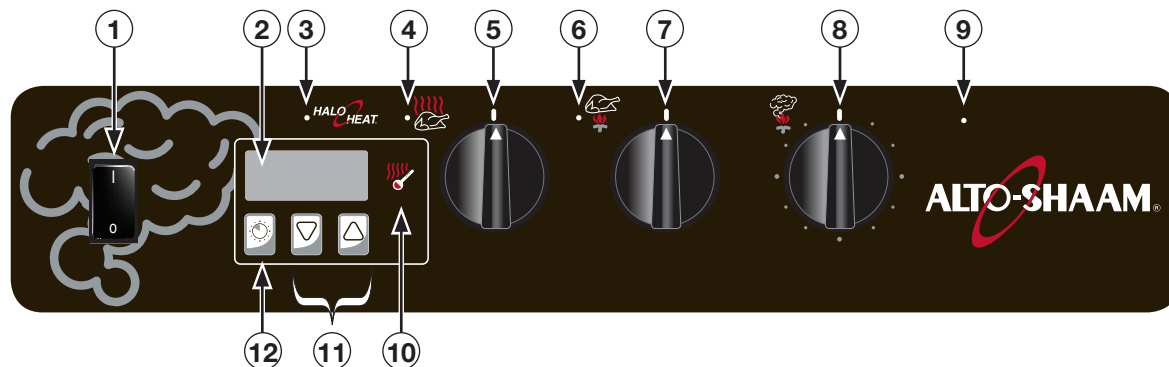**8** Smoke Timer Knob (60 minutes maximum)
9 Smoke Indicator Light
10 Temperature Display button
11 Up and Down Arrows (to set and adjust cook time)
12 Time Cancel

1. **Press the On/Off switch to the On (I) position.**
   Control will display 0°F or 0°C.

2. **Set the holding temperature.**
   Rotate the **Hold Knob** to the desired temperature. The set temperature will appear in the **Digital Display** and the **Holding Indicator Light** will illuminate.

3. **Set the cooking temperature.**
   Rotate the **Cook Knob** to the desired temperature. The set temperature will appear in the **Digital Display** and the **Cooking Indicator Light** will illuminate.
   Notice: The cooking mode is not active unless the timer is operating.

4. **Set the timer.**
   Press the **Up or Down Arrows** to set desired cooking time, or to adjust the time while the appliance is cooking.
   To cancel the timer, press and hold the **Time Cancel** button.

5. **Preheat the oven for 30 minutes before loading food.**

6. **If smoking, load the wood chip container.**
   Take one container load of dry wood chips, no smaller than 1/2" (13mm), and soak the chips in water for 5-15 minutes. Shake excess water off the wood chips. Remove the wood chip container from the interior rear panel of the appliance. Place the moistened chips in the wood chip container and replace the container in the oven.

7. **Load the oven with food and adjust the cooking time as needed.**

8. **Set the smoke timer**
   The smoke timer activates the heating element located inside the wood chip container. When the wood chip container is full and the smoke timer is turned clockwise as far as it will turn, the wood chips will smoke for approximately forty-five minutes to one hour.

   To set the smoke timer, rotate the **Smoke Timer Knob** beyond the required length of time, then immediately rotate it back to the correct setting.

   The **Smoke Indicator Light** will illuminate.

   Keep the oven door and door vents completely closed during the smoking cycle.

   Notice: When cold smoking, the cook temperature must be set to 0ºF (0ºC) before setting the smoke time in order for the smoke process to work.

Notice:
- The **Heat Indicator Light** illuminates when the timer is set and will remain illuminated until the oven reaches the set temperature.
- Press the **Temperature Display** button to toggle between the *Set* temperature and the set time. Press and hold the **Temperature Display** button to display the *Actual* oven temperature.

To toggle between Fahrenheit (°F) and Celsius (°C)

The factory default is Fahrenheit. To change to Celsius:

1. Press and hold the **Temperature Display** button and the **Down Arrow** for 5 seconds.

2. The control will display °C for 3 seconds and then show the temperature in °C.

3. Repeat to toggle to Fahrenheit.

Notice: In the event of a power failure, the control will retain the °C or °F setting selected by the user.

Deluxe Control Cooking, Holding, Smoking
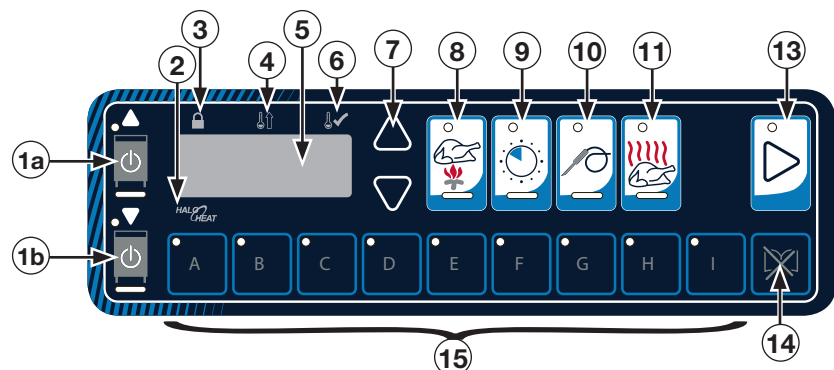
- **1a** On/Off Button - Upper Cavity
- **1b** On/Off Button - Lower Cavity
- **2** Heat Indicator Light
- **3** Lock Indicator Light
- **4** Preheat Indicator Light
- **5** LED Display
- **6** Ready Indicator Light
- **7** Up and Down Arrow Buttons
- **8** Cook Button — Temperature range 200°F to 325°F (93°C to 162°C)
- **9** Time Button
- **10** Probe Button
- **11** Hold Button — Temperature range 60°F to 205°F (16°C to 96°C)
- **12** Smoke Button
- **13** Start Button
- **14** Cancel Program Button
- **15** Preset Program Buttons A-H

1. **Press the On/Off button.**

2. **To cook with a preset program**
   Press the desired **Preset Program** button (A-H) and then press the **Start** button to begin the cooking cycle.
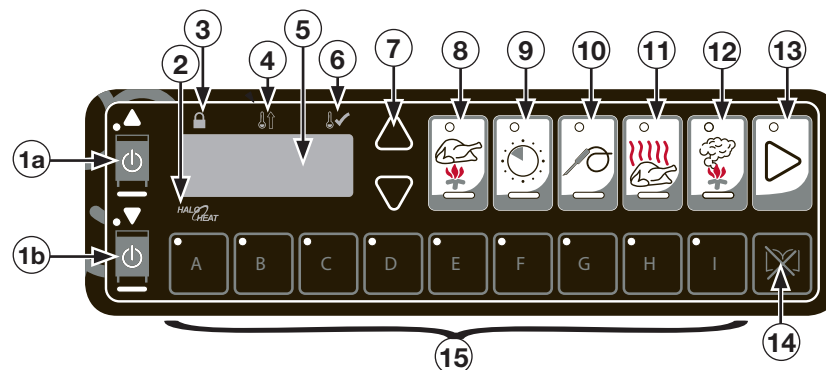
3. **To cook without a preset program**

   A. Set the cooking temperature.
   Press the **Cook** button. The **Preheat Indicator Light** will illuminate and the last set cooking temperature will displayed. Press the **Up** or **Down Arrow** button to change the cook temperature.

   - To cook by time — Press the **Time** button. The time indicator will illuminate and the last set cooking time will be displayed. Press the **Up** or **Down Arrow** button to change the set time. The display will alternate between the set cooking temperature and the elapsed time.

   - To cook by probe — Press the **Probe** button. The probe indicator will illuminate and the last set internal product temperature will be displayed. Press the **Up** or **Down Arrow** button to change the set temperature. The display will alternate between the set cooking temperature, the elapsed time, and the probe temperature.

   B. Set the holding temperature.
   Press the **Hold** button. The cook indicator light will remain illuminated. Press the **Up** or **Down Arrow** button to change set hold temperature. The display will alternate between set hold temperature and the amount of time the product has been in the hold mode. The oven will remain in the hold mode until the **On/Off** button is pressed.

To enable Probe Hold mode (optional when cooking by probe) — Press the **Probe** button. The probe cooking temperature will be displayed. Press the **Probe** button again to toggle to the Probe Hold temperature. The LEDs below the **Probe** and **Hold** buttons will alternate, signaling the Probe Hold mode. Press the **Up** or **Down Arrow** buttons to set the probe holding temperature.

C. Preheat the oven for 30 minutes before loading food.

D. If smoking, load the wood chip container.
Take one container load of dry wood chips, no smaller than 1/2" (13mm), and soak the chips in water for 5-15 minutes. Shake excess water off the wood chips. Remove the wood chip container from the interior rear panel of the appliance. Place the moistened chips in the wood chip container and replace the container in the oven.

E. Load the oven with food and adjust the cooking time as needed.

F. Set the smoke timer.
Press the **Smoke** button. Press the **Up** or **Down Arrow** button to set the smoke time desired.

G. Start cooking cycle.
Press the **Start** button.

Note: When setting time or temperature, press the **Up** or **Down Arrow** button to change by increments of one. Press and hold the button to increase by increments of ten.

To stop an operation:
Press and hold the **Start** button until the control beeps for two seconds, indicating the operation has been canceled. The oven will remain in a power-on state.

Deluxe Control Cooking, Holding, Smoking

To create a preset program

A. Set desired cook and hold time and temperature, and smoke time.

B. Press and hold desired **Preset Program** button (A-H). When the preset program has been saved, an alarm sounds for two (2) seconds and the indicator light illuminates.

Note: Only one preset program may be entered at a time. When entering multiple Preset Programs, turn the oven off and then back on between each Preset Program to be entered. The values of subsequent programs default to the values of the last program entered. Change the values by entering desired cook and hold time and temperature, and smoke time.

To erase a preset program

The oven must be in either the power-up hold mode or in the preheat mode. The oven can not be running a preset program.

Press and hold the **Cancel** button and the appropriate **Preset Program** button (A-H) to be erased. When the preset program has been erased, an alarm sounds for one (1) second.

To turn oven control panel off:

Press and hold the **On/Off** button until the oven beeps. The **On/Off Indicator Light** will go out.

Door open indicator:

The display will flash "door" and a triple beep will alert the user. Press the **On/Off** button to acknowledge error and disable the triple beep.

Indicator lights:

Each **Preset Program** button includes a green light which indicates a requirement for additional programming by the operator or the current operational state of the oven.

The **Cook, Time, Probe,** and **Hold** buttons include an amber indicator light to identify the information being displayed.

Green

Amber
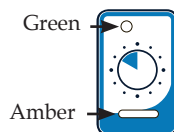
Power fail detect:

If the power fails while the oven is heating, the control will retain, in memory, the programmed operating conditions. When power is restored, the control will resume operating from the point where it was interrupted and the **On/Off Indicator Light** will flash, indicating that a power failure occurred. Acknowledge the power failure by pressing the **On/Off** button. Pressing the **On/Off** button will display the amount of time that the power was off. The control will stop counting the amount of time the power has been off when it has been off for more than 24 hours.

Notice: If a power failure has occurred, it is strongly recommended that you ensure the food is safe for consumption according to local health regulations.

To set the date and time:

All oven cavities must be Off.

To set the time of day (HH:mm) Hours/minutes - press and hold the "A" **Preset Program** button for three seconds, then press the **Up** or **Down Arrow** button.

To set the year - press and hold the "B" **Preset Program** button for three seconds, then press the **Up** or **Down Arrow** button.

To set the month and day (MM.dd) - press the "C" **Preset Program** button for three (3) seconds, then press the **Up** or **Down Arrow** button.

Deluxe Control Cooking, Holding, Smoking

Probe usage:

When the oven probe remains inserted in the probe bracket, the LED temperature display will indicate the ambient air temperature inside the oven. To use the probe for cooking remove it from the bracket and wipe the full length of the metal probe with a disposable alcohol pad to clean and sanitize before using.

Only the tip of the probe senses the internal product temperature; therefore, it is important the tip be placed correctly in the product for internal temperature accuracy. Push the probe tip halfway into the product, positioning the tip at the center of the food mass, avoiding the bone. When inserting the probe into solid foods such as meat roast or poultry breasts, push the probe in from a straight downward position or in from the side to the center position. If placing into a semi-liquid or liquid product, the probe cable must be secured to keep the probe positioned properly. Do not let the probe tip touch the edges, bottom or side of a container. Tape the probe cable to the lip or edge of the container.

To display high/low probe temperatures:

To display the recorded maximum or minimum probe temperature when cooking by probe, press the following buttons while the probe remains in the product:

Highest Temperature: Press the **Probe** button and the **Up Arrow** button at same time.
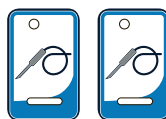**Lowest Temperature:** Press the **Probe** button and the **Down Arrow** button at same time.

To enable Probe Hold (optional when cooking by probe):

• Press the **Probe** button to see the probe cooking temperature.

• Press the **Probe** button again to toggle to the probe hold temperature.

  *Note***:** The indicator lights below the **Probe** and **Hold** buttons will alternate while the Probe Hold mode is active.

• Press the **Up** or **Down Arrow** button to set the desired probe hold temperature.

• Press the **Start** button to begin the cooking cycle.

Probe calibration:

1. To verify the product probe calibration, place the probe in a glass of ice water.
2. After allowing the temperature to stabilize, press the **Probe** button for five (5) seconds. Compare the reading against 32°F (0°C).
3. If calibration is required, the unit must be in the power-up hold mode. From the off state press the **On/Off** button. The appliance will begin to operate in the power-up hold mode, press the **Probe** button for eight (8) seconds until the appliance beeps twice and a temperature is displayed. Adjust the probe offset temperature by pressing the **Up** or **Down Arrow** button to increase or decrease the temperature. Repeat step 2 to verify.
4. Repeat steps 1 and 2 to verify the probe calibration accuracy.

Sous Vide cooking:

With the oven in a preheat mode, press and hold the **Probe** button. After five (5) seconds, it will display "SouS" if in sous vide mode, or " rE9" if in a regular probe mode. If changes are desired, continue holding the **Probe** button for an additional three (3) seconds which will toggle the option.

> ### ⚠ CAUTION
>
> To maintain safe temperature levels, cold food for rethermalization or reheating must never be added to the oven while hot foods are being held.

> When cooking by probe, insert the probe into the raw product after the oven has been preheated.
>
> Wait one (1) full minute to allow the probe temperature to decrease to the internal temperature of the product. Press the **Start** button to begin the cooking process after this probe temperature adjustment period. A false probe reading of the internal product temperature will cause the oven to default to a holding temperature.

Lock and Unlock Presets

Preset Program buttons A through H can be locked in order to prevent storing, altering or erasing a program.

To lock the **Preset Program** buttons, press and hold the "I" **Preset Program** button until the oven beeps. Release the "I" **Preset Program** button. The indicator light on the "I" **Preset Program** button will illuminate. Oven preset A through H are now locked.

Notice: Only the **Preset Program** buttons A through H are affected by this lock-out. The oven can be used with the unprogrammed Cook, Probe, or Hold functions.

To unlock the **Preset Program** buttons, press and hold the **Cancel Program** button along with the "I" **Preset Program** button until the "I" **Preset Program** button light no longer illuminates. Release all buttons. The **Preset Program** buttons are now unlocked.

Fahrenheit or Celsius selection

With the control in the off mode, press and hold the **Up Arrow** button until the current selection is displayed. Press **Up** or **Down Arrow** button to toggle between the two (2) options. After each change the button must be released. The display must clear before the procedure can be repeated.

Control panel Lock and Unlock

The control panel can be locked at any time in order to prevent inadvertent or accidental setting changes.

To lock the control panel, press and hold the **Up Arrow** button and then press the **On/Off** button. You will hear a brief beep and the panel **Lock Indicator Light** will illuminate. Release all buttons. The control panel is now locked.

Note: The control panel is locked with the exception of the **On/Off** button and **Up** or **Down Arrow** buttons. You are unable to turn the oven control off at this point.

To unlock the control panel, press and hold the **Down Arrow** button and then press the **On/Off** button. You will hear three (3) beeps and the panel lock indicator light will extinguish. Release all buttons. The panel is now unlocked and ready for normal use.

Beeper volume selection

With the control in the off mode, press and hold the **Down Arrow** button until the the current control volume is displayed. Press the **Up** or **Down Arrow** button to toggle through the four (4) options (0 = Off, 1 = Low, 2 = Medium, 3 = High).

HACCP Documentation, Data Logger - Optional

This oven meets the requirements of established HACCP criteria by providing automated sampling, record keeping, set-point validation, recipe used, dates and time. This data is retained for the last 30 days. This information can be displayed on screen or downloaded to a USB flash drive and then copied to your computer. The file format is a comma-separated variable (*.csv) that is opened using a spreadsheet software.

To download the data collected:

1. All oven cavities must be Off.

2. It is recommended that an empty USB flash drive is used. Remove the cap of the USB port located on the right side of the control panel and insert the USB flash drive. Display will show "Usb". If display does not show "Usb", try again with another flash drive or call Alto-Shaam Service.

3. Press and hold the **Start** button until display shows "Ξ XYZ". The number at the far right is the percentage of the download completed. The **Start** button indicator light will blink while the download is in process. When display shows "Ξ 100", the download is complete.

4. Remove the USB flash drive and replace the cap on the USB port. When the USB is removed, the oven will beep for one (1) second, acknowledging the removal.

HACCP Data Sample

Chef Operating Tips

- Refer to individual cook and hold instructions for cooking specific products.

- When cooking at 250°F (121°C), it takes approximately one (1) hour for the cooking temperature to decrease to the selected holding temperature. During this one-hour time period, the product will continue to cook.

- The cooking times in this guide are based on product taken directly from a refrigerated temperature of 38°F to 40°F (3.3°C to 4.4°C), and placed in a preheated oven. Adjustments must be made for cooking products at other than refrigerated temperatures.

- Place the curved edge of the shelf toward the back of the oven.

- Adjust the inside door vents as indicated in the individual cooking procedure selected.

- It is recommended the oven door remain closed during the cooking cycle. Opening the door allows heat to escape and increase the length of time necessary to cook the product.

- Puncturing an item with any sharp instrument may introduce bacteria inside the product. Avoid using a fork to handle products, and always use standard sanitary methods when handling any food item.

- Check the internal temperature of a product with a thermometer. Sanitize the thermometer before each use.

- Aged meat will cook faster, shrink more, and cannot be held as long as fresh meat. Because of the tenderizing capabilities of the oven, aged meat or tenderizing agents such as M.S.G. are not necessary, and are not recommended.

- When cooking full loads, never cook below the second shelf spacing from the bottom of the oven compartment.

- Clean the oven interior, drip pan, shelves, and side racks on a daily basis.

- Since there is no air movement inside the Halo Heat® low-temperature cooking and holding oven, condensation will form on the inside of the door during operation and may leak out of the oven door vents. This is a normal operating condition; however, any condensation spilling on the floor should be periodically wiped as a safety precaution. There is an external drip tray included with the oven.

- Place the drip pan directly on the bottom of the oven compartment.

- Drip pan overflow is a condition caused by cooking some cuts of beef to an internal temperature in excess of 130°F (54°C). The external drip tray will help alleviate some of this overflow problem. There is also an extra deep drip pan available as an option for select ovens.

- Overflow may also be caused by overloading the oven compartment. **Do not overload the oven**. Follow the recommended load capacities listed in each individual procedure.

- For maximum product tenderizing and to reduce labor during peak preparation hours, overnight cook and hold is highly recommended for many products. Refer to individual cooking instructions.

Need some help?

The Alto-Shaam staff includes corporate executive chefs who welcome questions. You are invited to contact anyone on our staff by phone or e-mail through the Contact Us section of our web site for help with any cook and hold procedure.

800-558-8744 • 262-251-3800

www.alto-shaam.com

Food Safety

Is the product sufficiently cooked?

1. Insert a thermometer into the center of the product to determine if the correct internal temperature has been reached.

Red Meat:

Rare:	130°F to 135°F	(54°C to 57°C)
Medium:	140°F to 145°F	(60°C to 63°C)
Well:	155°F to 160°F	(66°C to 71°C)

2. When following the procedures in the individual product cooking instructions, additional cooking time should not be necessary. If, however, the required internal product temperature has not been reached after the product has remained in the hold cycle for a minimum time period of one (1) hour, additional cooking time may be added. Use the same cook temperature set for the original cooking cycle until the correct internal temperature has been reached.

Reheating

1. Food must be removed from the oven, wrapped, rapidly chilled, and refrigerated.

2. Product can be removed from the refrigerator, returned to the oven, and reheated the next day.

3. Products must be reheated at a temperature range of 250°F to 275°F (121°C to 135°C). Refer to individual cooking instructions for the correct thermostat setting for the product being reheated.

4. The length of time necessary to reheat a product depends on the type of product and the quantity to be reheated. The time should be based on the internal product temperature. Use a pocket thermometer to determine the internal product temperature of the reheated product.

The United Sates food code requirements indicate cooked foods that have been cooled, followed by reheating for hot food holding, must be reheated to 165°F (74°C). The temperature of 165°F (74°C) must be maintained for a period 15 seconds.

Always follow federal and local health (hygiene) codes for the time and internal temperature required for reheating products.

In the United States, FDA food code requires products such as red meat to remain in Hold for a specified time period. This holding time requirement is based on the internal product temperature desired for the finished product and includes the one hour time period while the oven decreases from the cooking temperature to the holding temperature and the product continues to cook.

Internal Product Temperature	Time* in Hold cycle required by food code
130°F (54°C)	1 hour, 52 minutes
131°F (55°C)	1 hour, 29 minutes
133°F (56°C)	56 minutes
135°F (57°C)	36 minutes
136°F (58°C)	28 minutes
138°F (59°C)	18 minutes
140°F (60°C)	12 minutes
142°F (61°C)	8 minutes
144°F (62°C)	5 minutes
145°F (63°C)	4 minutes
147°F (64°C)	2 minutes, 14 seconds
149°F (65°C)	1 minutes, 25 seconds
151°F (66°C)	54 seconds
153°F (67°C)	34 seconds
155°F (68°C)	22 seconds
157°F (69°C)	14 seconds
158°F (70°C)	0 seconds
*Holding time may include post-oven heat rise	

General Holding Guidelines

Proper holding temperatures vary for food products.

Halo Heat® maintains the maximum amount of product moisture content without the addition of water, water vapor, or steam. Maintaining maximum natural product moisture preserves the natural flavor of the product and provides a more genuine taste. In addition to product moisture retention, the gentle properties of Halo Heat maintain a consistent temperature throughout the cabinet without the necessity of a heat distribution fan, thereby preventing further moisture loss due to evaporation or dehydration.

In an enclosed holding environment, too much moisture content is a condition which can be relieved. A product achieving extremely high temperatures in preparation must be allowed to decrease in temperature before being placed in a controlled holding atmosphere. If the product is not allowed to decrease in temperature, excessive condensation will form increasing the moisture content on the outside of the product. To preserve the safety and quality of freshly cooked foods however, a maximum of one (1) to two (2) minutes must be the only time period allowed for the initial heat to be released from the product.

Most Halo Heat holding equipment is provided with a thermostat control between 60°F and 200°F (16°C to 93°C). If the unit is equipped with vents, close the vents for moist holding and open the vents for crisp holding.

Holding Temperature Range		
Meat	**Fahrenheit**	**Celsius**
Beef Roast — Rare	130°F	54°C
Beef Roast — Med/Well Done	155°F	68°C
Beef Brisket	160°F–175°F	71°C–79°C
Corn Beef	160°F–175°F	71°C–79°C
Pastrami	160°F–175°F	71°C–79°C
Prime Rib — Rare	130°F	54°C
Steaks — Broiled/Fried	140°F–160°F	60°C–71°C
Ribs — Beef Or Pork	160°F	71°C
Veal	160°F–175°F	71°C–79°C
Ham	160°F–175°F	71°C–79°C
Pork	160°F–175°F	71°C–79°C
Lamb	160°F–175°F	71°C–79°C
Poultry		
Chicken — Fried/Baked	160°F–175°F	71°C–79°C
Duck	160°F–175°F	71°C–79°C
Turkey	160°F–175°F	71°C–79°C
General	160°F–175°F	71°C–79°C
Fish/Seafood		
Fish — Baked/Fried	160°F–175°F	71°C–79°C
Lobster	160°F–175°F	71°C–79°C
Shrimp — Fried	160°F–175°F	71°C–79°C
Baked Goods		
Breads/Rolls	120°F–140°F	49°C–60°C
Miscellaneous		
Casseroles	160°F–175°F	71°C–79°C
Dough — Proofing	80°F–100°F	27°C–38°C
Eggs — Fried	150°F–160°F	66°C–71°C
Frozen Entrees	160°F–175°F	71°C–79°C
Hors d'oeuvres	160°F–180°F	71°C–82°C
Pasta	160°F–180°F	71°C–82°C
Pizza	160°F–180°F	71°C–82°C
Potatoes	180°F	82°C
Plated Meals	140°F–165°F	60°C–74°C
Sauces	140°F–200°F	60°C–93°C
Soup	140°F–200°F	60°C–93°C
Vegetables	160°F–175°F	71°C–79°C

The holding temperatures listed are suggested guidelines only. All food holding should be based on internal product temperatures. Always follow local health (hygiene) regulations for all internal temperature requirements.

Food flavor and aroma are usually so closely related that it is difficult, if not impossible, to separate them. There is also an important, inseparable relationship between cleanliness and food flavor. Cleanliness, operating efficiency, and appearance of equipment contribute considerably to savory, appetizing foods.

Most food imparts its own particular aroma and many foods also absorb existing odors. Unfortunately, during this absorption there is not a distinction between **good** and **bad** odors. The majority of objectionable flavors and odors troubling food service operations are caused by bacteria growth. Sourness, rancidity, mustiness, stale or other undesireable flavors are usually the result of germ activity.

The easiest way to ensure full, natural food flavor is through comprehensive cleanliness. This means good control of both visible soil (dirt) and invisible soil (germs). A thorough approach to sanitation will provide essential cleanliness. It will ensure an attractive appearance of equipment, along with maximum efficiency and utility. More importantly, a good sanitation program provides one of the key elements in the prevention of food-borne illnesses.

A comprehensive sanitation program should focus on the training of staff in basic sanitation procedures. This includes personal hygiene, proper handling of raw foods, cooking to a safe internal product temperature, and the routine monitoring of internal food temperatures from the time the food is received through the time the food is served.

A controlled holding environment for prepared foods is just one of the important factors involved in the prevention of food-borne illnesses. Temperature monitoring and control during receiving, storage, preparation, and the service of foods are of equal importance.

The most accurate method of measuring safe temperatures of both hot and cold foods is by internal product temperature. A thermometer is an effective tool for this purpose, and should be routinely used on all products that require holding at a specific temperature.

Internal Food Product Temperatures		
Hot Foods		
Danger Zone	40°F to 140°F	4°C to 60°C
Critical Zone	70°F to 120°F	21°C to 49°C
Safe Zone	140°F to 165°F	60°C to 74°C
Cold Foods		
Danger Zone	Above 40°F	Above 4°C
Safe Zone	36°F to 40°F	2°C to 4°C
Frozen Foods		
Danger Zone	Above 32°F	Above 0°C
Critical Zone	0°F to 32°F	-18°C to 0°C
Safe Zone	0°F or Below	-18°C or Below

Hazard Analysis (at) Critical Control Points (HACCP), is a quality control program of operating procedures to assure food integrity, quality, and safety. Taking steps necessary to augment food safety practices is both cost effective and relatively simple. Additional HACCP information is available by contacting:

Center for Food Safety and Applied Nutrition
Food and Drug Administration
Phone: 1-888-SAFEFOOD
www.foodsafety.gov

Food Safety Guidelines

All heated food must be maintained at 140°F to 150°F (60°C to 65°C) after being heated. Foods that have been heated followed by refrigerated storage must be reheated to a minimum of 165°F (74°C) to prevent bacteria growth.

- All stored food items must be covered and placed in a cooler or freezer at a minimum height of 6" (152mm) above the floor.
- Employees serving food, preparing food, or washing utensils must wear effective hair covering.
- Employees must wash their hands before serving or preparing food.
- Soap and towels must be provided at the hand-sink and only be used for washing hands.
- No smoking or use of tobacco products is allowed in the food preparation or service area.
- All serving containers must be stored with food contact surfaces covered or in the down position.
- All utensils must be washed in a three-compartment sink and dipped in a final sanitation rinse. A pH test kit must be used to check the rinse water.
- Food preparation surfaces must not be used for the storage of non-food items.
- All cold food must be stored at or below 40°F (4°C).
- Frozen foods must not be thawed at room temperature or in water. Use the cooler for thawing and thaw foods slowly.

Boiling point of water 212°F (100°C)

Minimum internal product temperature for reheating (rethermalizing) 165°F (74°C)

Minimum hot food holding temperature 140°F (60°C)

Critical danger zone
120°F to 80°F (49° to 27°C)
Maximum bacteria growth

Danger zone

140°F to 45°F (60°C to 7°C)

Cold food maintenance below 40°F (4°C)

Freezing point of water 32°F (0°C)

°F °C
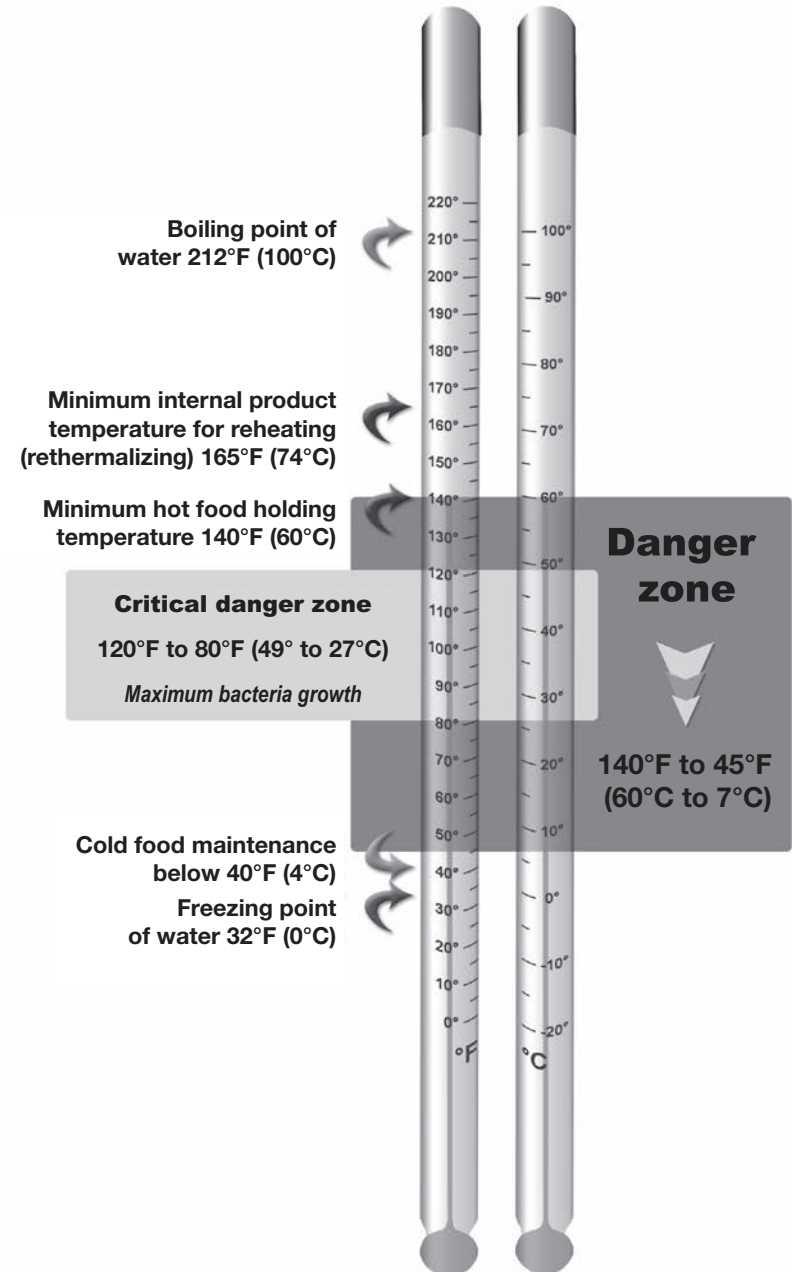
Cleaning and Preventative Maintenance

Protecting Stainless Steel Surfaces

It is important to guard against corrosion in the care of stainless steel surfaces. Harsh, corrosive, or inappropriate chemicals can completely destroy the protective surface layer of stainless steel. Abrasive pads, steel wool, or metal implements will abrade surfaces causing damage to this protective coating and will eventually result in areas of corrosion. Even water, particularly hard water that contains high to moderate concentrations of chloride, will cause oxidation and pitting that result in rust and corrosion. In addition, many acidic foods spilled and left to remain on metal surfaces are contributing factors that will corrode surfaces.

Proper cleaning agents, materials, and methods are vital to maintaining the appearance and life of this appliance. Spilled foods should be removed and the area wiped as soon as possible but at the very least, a minimum of once per day. Always thoroughly rinse surfaces after using a cleaning agent and wipe standing water as quickly as possible after rinsing.

Cleaning Agents

Use non-abrasive cleaning products designed for use on stainless steel surfaces. Cleaning agents must be chloride-free compounds and must not contain quaternary salts. Never use hydrochloric acid (muriatic acid) on stainless steel surfaces. Failure to observe this precaution will void the warranty. Always use the proper cleaning agent at the manufacturer's recommended strength. Contact your local cleaning supplier for product recommendations.

Cleaning Materials

Cleaning can usually be accomplished with the proper cleaning agent and a soft, clean cloth. When more aggressive methods are needed, use a non-abrasive scouring pad on difficult areas and make certain to scrub with the visible grain of surface metal to avoid surface scratches. Never use wire brushes, metal scouring pads, or scrapers to remove food residue. Failure to observe this precaution will void the warranty.

Clean the temperature probe prongs daily (Deluxe Control)

Clean the prongs on the removable probe daily to ensure accurate internal product temperature readings.

1. Remove all food debris from prongs at the end of each production shift.
2. Wipe the entire prong casing, and between each prong with a clean cloth and warm detergent solution.
3. Remove the detergent by wiping with a cloth and clean rinse water.
4. Allow the prongs to air dry before replacing detachable probe.

⚠ **WARNING**
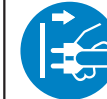
To prevent serious injury, death, or property damage, **always** disconnect the appliance from the power source before cleaning or servicing.

NOTICE

To protect stainless steel surfaces, completely avoid the use of abrasive cleaning compounds, chloride based cleaners, or cleaners containing quaternary salts. **Never** use hydrochloric acid (muriatic acid) on stainless steel. **Never** use wire brushes, metal scouring pads or scrapers.

No scrapers
No wire brushes
No steel pads

⚠ **WARNING**

To prevent **serious personal injury**, **death**, or **property damage**:

The appliance must be cleaned thoroughly to avoid deposits of grease and or food residues inside the appliance that may catch fire. If fat deposits and/or food waste inside the appliance ignite, shut down the appliance immediately and keep the appliance door closed to extinguish the fire. If further extinguishing is required, disconnect the appliance from the main power and use a fire extinguisher (do not use water to extinguish a grease fire!). Failure to clean the appliance properly invalidates the warranty and relieves Alto-Shaam of all liability.

Cleaning and Preventative Maintenance

⚠️ **WARNING**

To prevent serious personal injury, death, or property damage:

Do not steam clean, hose down or flood the interior or exterior with water or liquid solution of any kind. **Do not** use water jet to clean. Failure to observe this precaution will void the warranty.

⚠️ **WARNING**

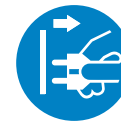To prevent serious injury, death, or property damage, **always** disconnect the appliance from the power source before cleaning or servicing.

Clean daily

1. Disconnect the oven from the power source and let it cool.

2. Remove all detachable items such as wire shelves, side racks, drip trays, and drip pans. Clean these items separately.

3. Wipe the interior metal surfaces of the oven with a paper towel to remove loose food debris.

4. Clean the interior metal surfaces of the cabinet with a damp clean cloth or sponge and any good commercial detergent.

   Notice: Never use abrasive cleaning compounds, chloride-based cleaners, or cleaners containing quaternary salts. Never use hydrochloric acid (muriatic acid) on stainless steel.

5. Spray heavily soiled areas with a water soluble degreaser and let stand for 10 minutes, then remove soil with a plastic scouring pad.

6. Wipe control panel, door vents, door handles, and door gaskets thoroughly since these areas harbor food debris.

7. Rinse surfaces by wiping with a sponge and clean warm water.

8. Remove excess water with sponge and wipe dry with a clean cloth or air dry. Leave doors open until interior is completely dry. Replace side racks, drip trays, and shelves.

9. Wipe door gaskets and control panel dry with a clean, soft cloth.

10. Interior can be wiped with a sanitizing solution after cleaning and rinsing. This solution must be approved for use on stainless steel food contact surfaces.

11. To help maintain the protective film coating on polished stainless steel, clean the exterior of the cabinet with a cleaner recommended for stainless steel surfaces. Spray the cleaning agent on a clean cloth and wipe with the grain of the stainless steel.

12. Clean any glass with a window cleaner.

Always follow appropriate state or local health (hygiene) regulations regarding all applicable cleaning and sanitation requirements for equipment.

Clean the door vents

Door vents need to be inspected and cleaned as required.

Clean the probes daily (deluxe control)

Remove all food soil from probes. Wipe entire probe and cable assembly with warm detergent solution and a clean cloth. Remove detergent by wiping each probe and cable with clean rinse water and a cloth. Wipe probes and probe brackets with disposable alcohol pad or sanitizing solution recommended for food contact surfaces. Allow probe and cable to air dry in probe holding bracket.

Check the cooling fan in the oven control area

While the oven is warm, check that the cooling fan in the oven control area is functioning. The fan is located at the back of the unit, toward the top.

Check overall condition of the oven once a month

Check the oven once a month for physical damage and loose screws. Correct any problems before they begin to interfere with the operation of the oven.

Do not use oven if controls are not functioning properly

Refer to the Troubleshooting Guide in the Operation and Care manual or call an authorized service technician.

Preventative Maintenance Checklist

Daily
- ☐ Perform daily oven cleaning as stated in this guide.
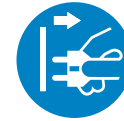- ☐ Clean front drip tray as recommended in this guide.

Monthly
- ☐ Inspect the door gasket for signs of cracking, deformation, or damage and replace as needed.
- ☐ Inspect the door window gasket for proper seal.
- ☐ Inspect the cavity door vent slides for proper operation.
- ☐ Inspect the side racks, shelves and shelf supports for damage and replace as needed.
- ☐ Calibrate removable product probe (if applicable).
- ☐ Clean the cooling fan intake area and exhaust vents.
- ☐ Visually inspect the smoke element (if applicable). If any visual signs of deformation, cracks or breaks are seen, remove the oven from service and contact a factory authorized service technician for service.

Every 12 months (Inspection by a factory authorized technician)
- ☐ Open the control area and inspect and tighten all electrical connections.
- ☐ Inspect all electrical components.
- ☐ Inspect the smoke element and smoke element wiring (if applicable).
- ☐ Visually inspect the smoke element (if applicable). If any visual signs of deformation, cracks or breaks are seen, remove the oven from service and contact a factory authorized service technician for service.
- ☐ Confirm proper current draw of heating elements.
- ☐ Test heating elements for electrical short to ground. Replace/repair as needed.
- ☐ Inspect the condition of the plug and cord and replace if damaged.
- ☐ Tighten the cord connection inside the appliance control area.
- ☐ Test/replace independent indicator lights (where applicable).
- ☐ Replace the control cooling fans (if applicable).
- ☐ Check the site voltage.
- ☐ Set the voltage switch (where applicable).
- ☐ Inspect and test the product probe and product probe receptacle.
- ☐ Inspect and test the control and control functions.
- ☐ Replace the control knobs.
- ☐ Visually inspect the cavity for structural integrity.
- ☐ Replace the door gasket.
- ☐ Visually inspect any door handles and hinges. Replace/repair as needed.
- ☐ Remove any loose handle and hinge screws. Apply Loctite® and then properly secure the screws.
- ☐ Inspect the perimeter bumper. Repair/replace as needed.
- ☐ Inspect the casters. Repair/replace as needed.
- ☐ Perform cavity temperature calibration per manufacturer's recommended calibration procedures.

⚠ WARNING

To prevent serious injury, death, or property damage, **always** disconnect the appliance from the power source before cleaning or servicing.

24•7
Your Service Hotline
1-800-558-8744

The times and temperatures are suggested guidelines only. All cooking should be based on internal product temperatures. Due to variations in product quality, weight and desired degree of doneness, the cooking time may need to be adjusted accordingly. Always follow local health (hygiene) regulations for all internal temperature requirements.

Quantities listed in this section are per oven compartment.

Beef

Product >	Beef brisket	Beef short ribs	Beef short ribs, braised
Size of meat	Beef brisket, fresh, 9-13 lbs (4 to 6 kg)	Short ribs, 10 to 12 oz. (.28 to .34 kg) pieces	Short ribs, 10 to 12 oz. (.28 to .34 kg) pieces
Instructions	Season brisket and wrap individually in clear plastic wrap for cooking. Place wrapped brisket directly on wire shelves.	Season as desired. Place ribs side-by-side in pans. For an overnight cook and hold, cover pans loosely with clear plastic wrap to retain additional product moisture.	Add ribs to hot liquid for braising.
Suggested pan	None	300, 1000, 1200 - Full-size hotel pan 500, 750 - Sheet pan	Full-size hotel pan
Number of shelves 300 500 750 1000, 1200	 1 3 2 3	 2 3 3 4	 2 3 3 5
Items per shelf 300 500 750 1000, 1200	 1 roast 1 roast 3-4 roasts 2-3 roasts	 1 full-size pan 1 half-size sheet pan 1 full-size sheet pan 1 full-size pan	 1 full-size pan 1 full-size pan 2 full-size pan 1 full-size pan
Maximum capacity 300 500 750 1000, 1200	 1 roast 3 roasts up to 40 lbs (18 kg) 6-8 roasts up to 100 lbs (45 kg) 6-9 roasts up to 100 lbs (45 kg)	 2 full-size hotel pans 3 half-size sheet pans 3 full-size sheet pans 4 full-size hotel pans	 2 full-size pans 4 full-size pans 8 full-size pans 4 full-size pans
Vent position	One-half open	One-half open	One-half open
Cook temperature	300: 225°F (107°C) 500, 750, 1000, 1200: 250°F (121°C)	300: 225°F (107°C) 500, 750, 1000, 1200: 250°F (121°C)	300: 225°F (107°C) 500, 750, 1000, 1200: 250°F (121°C)
Probe temperature	300: 160°F (71°C) 500, 750, 1000, 1200: 170°F (77°C)	300: 160°F (71°C) 500, 750, 1000, 1200: 170°F (77°C)	300: 170°F (77°C) 500, 750, 1000, 1200: 170°F (77°C)
Hold temperature	160°F (71°C)	160°F (71°C)	160°F (71°C)
Cook time	20 min/lb for first roast (44 min/kg) plus 30 minutes each additional roast.	3 hours for the first pan plus 30 minutes for each additional pan.	3 hours for the first pan plus 30 minutes for each additional pan.
Minimum hold time	6 hours	6 hours	6 hours
Maximum hold time	24 hours	18 hours	12 hours
Overnight cook / hold	Highly recommended	Required	Highly recommended
Final internal temperature	180°F (82°C)	170° to 190°F (77° to 88°C)	170° to 190°F (77° to 88°C)
Override allowance	300: 20°F (11°C) 500, 750, 1000, 1200: 10°F (6°C)	—	15°F (8°C)

Beef

Product >	Beef strip loin	Prime rib	Prime rib special
Size of meat	Short-cut, boneless: 8-12 lb (4 to 5 kg)	Beef rib, roast ready, with fat cap, #109: 20 lb (9 kg) average weight	Beef rib, roast ready special, tied: 14 to 18 lb (6 to 8 kg) average weight
Instructions	Season as desired. Place roasts directly on the wire shelves with fat side down. Place larger roasts toward the top of the oven compartment.	Season as desired. Place roasts directly on wire shelves with the larger roasts toward the top of the oven compartment.	Season as desired. Place roasts directly on wire shelves with the larger roasts toward the top of the oven compartment.
Suggested pan	None	None	None
Number of shelves 300 500 750 1000, 1200	2 2 2 3	1 2 2 3	1 2 2 3
Items per shelf 300 500 750 1000, 1200	1 roast 2 roasts 4 roasts 3 roasts	1 roast 1 roast 3 roasts 2 roasts	1 roast 1 roast 3 roasts 2 roasts
Maximum capacity 300 500 750 1000, 1200	2 roasts up to 24 lb (11 kg) 4 roasts up to 40 lb (18 kg) 8 roasts up to 100 lb (45 kg) 9 roasts up to 100 lb (45 kg)	1 roast 20 lb (9 kg) 2 roasts - 40 lb (18 kg) 6 roasts - 120 lb (54 kg) 6 roasts - 120 lb (54 kg)	1 roast 18 lb (8 kg) 2 roasts 36 lb (16 kg) 6 roasts 100 lb (45 kg) 6 roasts 100 lb (45 kg)
Vent position	One-half open	One-half open	One-half open
Cook temperature	300: 225°F (107°C) 500, 750, 1000, 1200: 250°F (121°C)	300: 225°F (107°C) 500, 750, 1000, 1200: 250°F (121°C)	300: 225°F (107°C) 500, 750, 1000, 1200: 250°F (121°C)
Probe temperature	300: 90°F (32°C) 500, 750, 1000, 1200: 100°F (38°C)	300: 90°F (32°C) 500, 750, 1000, 1200: 100°F (38°C)	300: 90°F (32°C) 500, 750, 1000, 1200: 100°F (38°C)
Hold temperature	140°F (60°C)	140°F (60°C)	140°F (60°C)
Cook time	8 to 10 lb roasts (4 to 4,5 kg): 8 minutes per pound for the first roast (18 minutes per kilogram) plus add 8 minutes for each additional roast. 12 lb roasts (5 kg): 10 minutes per pound for the first roast (22 minutes per kilogram) plus add 8 minutes for each additional roast.	10 minutes per pound for the first roast (22 minutes per kilogram) plus add 30 minutes for each additional roast.	10 minutes per pound for the first roast (22 minutes per kilogram) plus add 15 minutes for each additional roast.
Minimum hold time	4 hours	4 to 6 hours	4 or more hours
Maximum hold time	12 hours	24 hours	24 hours
Overnight cook / hold	Optional	Highly recommended	An overnight cook and hold can be done with this cut.
Final internal temperature	130°F (54°C) Rare	130°F (54°C) Rare	130°F (54°C) Rare
Override allowance	300: 40°F (22°C) 500, 750, 1000, 1200: 30°F to 40°F (17°C to 22°C) depending on size	300: 40°F (22°C) 500, 750, 1000, 1200: 30°F (17°C)	300: 40°F (22°C) 500, 750, 1000, 1200: 30°F (17°C)

Beef

Product >	Corned beef	Ribeye roll	Beef round
Size of meat	9 to 12 lb (4 to 5 kg)	Beef ribeye roll, lip on, #112A: 8 to 12 lb (3 to 5 kg)	Beef round, top (inside), or bottom (gooseneck), Untrimmed: 14 to 23 lb (6 to 10 kg)
Instructions	Leave the corned beef in the original plastic bag and place the corned beef bag directly on the wire shelf.	Season as desired. Place roasts directly on the wire shelves, fat side down. Place larger roasts toward the top of the oven compartment.	Season as desired. Place roasts directly on wire shelves with fat side down. Place larger roasts toward the top of the oven compartment.
Suggested pan	None	None	None
Number of shelves 300 500 750 1000, 1200	2 2 2 3	1 2 2 3	1 1 or 2 2 3
Items per shelf 300 500 750 1000, 1200	1 roast 2 roasts 3 to 4 roasts 2 to 3 roasts	1 roast 2 roasts 3 roasts 3 roasts	1 roast 1: 23 lb (10 kg) or 2: 14 lb (6 kg) roasts 3: 23 lb (10 kg) or 4: 14 lb (6 kg) roasts 2: 23 lb (10 kg) or 3: 14 lb (6 kg) roasts
Maximum capacity 300 500 750 1000, 1200	2 roasts up to 24 lb (11 kg) 4 roasts up to 40 lb (18 kg) 6 to 8 roasts up to 100 lb (45 kg) 6 to 9 roasts up to 100 lb (45 kg)	1 roast 12 lb (5 kg) 4 roasts up to 40 lb (18 kg) 6 roasts up to 100 lb (45 kg) 9 roasts up to 100 lb (45 kg)	1 roast up to 23 lb (10 kg) 2 lg. or 4 sm. roasts up to 40 lb (18 kg) 6 roasts up to 100 lb (45 kg) 6 lg. or 9 sm. roasts up to 100 lb (45 kg)
Vent position	One-half open	One-half open	One-half open
Cook temperature	300: 225°F (107°C) 500, 750, 1000, 1200: 250°F (121°C)	300: 225°F (107°C) 500, 750, 1000, 1200: 250°F (121°C)	300: 225°F (107°C) 500, 750, 1000, 1200: 250°F (121°C)
Probe temperature	300: 160°F (71°C) 500, 750, 1000, 1200: 165°F (74°C)	300: 90°F (32°C) 500, 750, 1000, 1200: 100°F (38°C)	300: 90°F (32°C) 500, 750, 1000, 1200: 100°F (38°C)
Hold temperature	160°F (71°C)	140°F (60°C)	140°F (60°C)
Cook time	20 minutes per pound for the first corned beef (44 minutes per kilogram) plus add 30 minutes for each additional corned beef.	8 to 11 lb (4 to 5 kg) roasts: 8 minutes per pound for the first roast (18 minutes per kilogram) plus add 10 minutes for each additional roast. 12 lb (5 kg) roasts: 10 minutes per pound for the first roast (22 minutes per kilogram) plus add 10 minutes for each additional roast.	14 lb (6 kg) roasts: 10 minutes per pound for the first roast (22 minutes per kilogram) plus add 15 minutes for each additional roast. 15 to 23 lb (7 to 10 kg) roasts: 10 minutes per pound for the first roast (22 minutes per kilogram) plus add 30 minutes for each additional roast.
Minimum hold time	6 or more hours	4 hours	14 lb (6 kg) roasts: 4 to 6 hours 15 to 23 lb (7 to 10 kg) roasts: 8-10 hrs.
Maximum hold time	24 hours	12 hours	14 lb (6 kg) roasts: 12 hours 15 to 23 lb (7 to 10 kg) roasts: 24 hours
Overnight cook / hold	Required	Optional	Optional for smaller roasts. Highly recommended for larger cuts.
Final internal temperature	175°F (79°C)	130°F (54°C) Rare	130°F (54°C) Rare
Override allowance	—	30°F to 40°F (17°C to 22°C) depending on size	300: 40°F (22°C) 500, 750, 1000, 1200: 30°F (17°C)
Additional information	If desired corn beef can be removed from the bag and wrapped in clear plastic wrap for cooking.	—	Do not overload the oven.

Beef, Veal

Product >	Steamship round	Beef tenderloin	Veal loin
Size of meat	Any one of a variety of beef rounds used for carving on a buffet line. May be bone-in or boneless and may have a handle on or off as required. Weight range: 40 to 50 lb (18 to 23 kg) 50 to 80 lb (23 to 36 kg)	Beef loin, full tenderloin, side muscle off, skinned: 4 to 6 lb (2 to 3 kg)	Veal loin, trimmed: 8 to 10 lb (4 to 5 kg)
Instructions	Meat should be at a refrigerated internal temperature of 38°F to 40°F (3°C to 4°C) when placed in a preheated oven.	Season as desired and place directly on wire shelves.	Season as desired and place directly on wire shelves.
Suggested pan	None	None	None
Number of shelves 300 500 750 1000, 1200	— 1 1 1	2 2 3 3	1 2 2 3
Items per shelf 300 500 750 1000, 1200	— 1 roast 1-2 roasts 1-2 roasts	2 tenderloins 3 tenderloins 5 tenderloins 5 tenderloins	1 roast 2 roasts 4 roasts 3 roasts
Maximum capacity 300 500 750 1000, 1200	— 40 lb (18 kg) up to 80 lb (36 kg) up to 80 lb (36 kg)	4 tenderloins 6 tenderloins 15 tenderloins 15 tenderloins	1 roast 4 roasts 8 roasts 9 roasts
Vent position	One-half open	One-half open	One-half open
Cook temperature	250°F (121°C)	300: 225°F (107°C) 500, 750, 1000, 1200: 250°F to 275°F (121°C to 135°C)	300: 225°F (107°C) 500, 750, 1000, 1200: 250°F (121°C)
Probe temperature	100°F (38°C)	300: 85°F (29°C) 500, 750, 1000, 1200: 95°F (35°C)	300: 90°F (32°C) 500, 750, 1000, 1200: 100°F (38°C)
Hold temperature	150°F (66°C)	140°F (60°C)	140°F (60°C)
Cook time	40 to 49 lb (18 to 22 kg) roasts: 10 minutes per pound for the first roast (22 minutes per kilogram) plus add 15 minutes for a second roast. 50 to 80 lb (23 to 36 kg) roasts: one roast only — 7 minutes per pound (15 minutes per kilogram)	Full load to Rare: 1 hour	12 minutes per pound for the first roast (26 minutes per kilogram) plus add 20 minutes for each additional roast.
Minimum hold time	40 to 49 lb (18 to 22 kg) roasts: 6 to 8 hrs. 50 to 80 lb (23 to 36 kg) roasts: 8 to 12 hrs.	1 hour	1 hour
Maximum hold time	24 hours	6 hours	10 hours
Overnight cook / hold	Required	Not recommended	Not recommended
Final internal temperature	138°F (59°C) Rare	130°F (54°C) Rare	140°F (60°C) Medium rare
Override allowance	—	300: 45°F (25°C) 500, 750, 1000, 1200: 35°F (14°C)	300: 50°F (28°C) 500, 750, 1000, 1200: 40°F (22°C)
Additional information	When cooking these large roasts, reinforce the shelf support by using two wire shelves in one shelf bracket.	—	—

Lamb

Product >	Lamb, leg	Lamb racks (frenched)	Lamb shanks
Size of meat	Lamb leg, boneless, tied: 8 to 11 lb (4 to 5 kg)	Lamb rack, roast ready, single, frenched: 7-bone	Lamb shanks
Instructions	Season as desired and place directly on wire shelves.	Season as desired. Place racks on sheet pans with icing racks inserted in pans.	Add shanks to hot braising liquid.
Suggested pan	None	Sheet pan	Full-size hotel pan
Number of shelves 300 500 750 1000, 1200	 2 2 2 3	 2 4 4 None	 None None None 4
Items per shelf 300 500 750 1000, 1200	 1 roast 2 roasts 6 roasts 4 roasts	 1 half-size sheet pan 1 half-size sheet pan 1 full-size sheet pan 1 full-size sheet pan	 1 1 2 1
Maximum capacity 300 500 750 1000, 1200	 2 roast 4 roasts up to 40 lb (18 kg) 12 roasts up to 100 lb (45 kg) 12 roasts up to 100 lb (45 kg)	 2 half-size sheet pans 4 half-size sheet pans 4 full-size sheet pans 4 full-size sheet pans	 1 full-size pans 4 full-size pans 8 full-size pans 4 full-size pans
Vent position	One-half open	One-half open	One-half open
Cook temperature	300: 225°F (107°C) 500, 750, 1000, 1200: 250°F (121°C)	300: 225°F (107°C) 500, 750, 1000, 1200: 250°F (121°C)	300: 225°F (107°C) 500, 750, 1000, 1200: 250°F (121°C)
Probe temperature	300: 95°F (35°C) 500, 750, 1000, 1200: 105°F (41°C)	300: 85°F (29°C) 500, 750, 1000, 1200: 90°F (32°C)	160°F (71°C)*
Hold temperature	Rare: 140°F (60°C) Medium rare: 140°F (60°C) Medium: 150°F (66°C) Medium well: 160°F (71°C) Well: 160°F (71°C)	140°F (60°C)	160°F (71°C)
Cook time	10 minutes per pound for the first roast (22 minutes per kilogram) plus add 15 minutes for each additional roast	1-1/2 hours Full Load	3 hours plus 30 minutes per pan
Minimum hold time	2 hours	1 hour	4 hours
Maximum hold time	10 hours	4 hours	12 hours
Overnight cook / hold	Optional	Not recommended	Yes
Final internal temperature	Rare: 130°F (54°C) Medium rare: 135°F (57°C) Medium: 145°F (63°C) Medium well: 150°F (66°C) Well: 160°F (71°C)	135°F to 140°F (57°C to 60°C)	160°F (71°C)
Override allowance	300: 35°F (19°C) 500, 750, 1000, 1200: 25°F (14°C)	300: 55°F-60°F (31°C-33°C) 500, 750, 1000, 1200: 45°F-50°F (25°C-28°C)	20°F (11°C)

Pork

Product >	Pork leg, fresh	Ham - cured and smoked	Pork chops
Size of meat	Pork leg, fresh: 14 to 17 lb (6 to 8 kg)	Ham, boneless, skinless, cured and smoked: 10 to 14 lb (4,5 to 6 kg)	Pork loin chops: 3 to 8 oz (85 to 227 grams) approximate weight range. Pork loin rib chops with pocket (stuffed): 5 to 8 oz (142 to 227 grams) approximate weight range. Thickness: 1" to 1-1/2" (25 to 38 mm)
Instructions	Season as desired and place directly on wire shelves.	Place ham directly on wire shelves for cooking.	Season as desired. Place chops side-by-side on sheet pans.
Suggested pan	None	None	Sheet pan
Number of shelves 300 500 750 1000, 1200	 1 2 2 3	 2 2 2 3	 3 4 4 None
Items per shelf 300 500 750 1000, 1200	 1 pork leg 2 pork legs 2-4 pork legs 2-3 pork legs	 1 ham 2 hams 4 hams 3 hams	 1 half-size sheet pan 1 half-size sheet pan 1 full-size sheet pan 1 full-size sheet pan
Maximum capacity 300 500 750 1000, 1200	 1 pork leg 4 pork legs up to 40 lb (18 kg) 4 to 8 pork legs up to 100 lb (45 kg) 6 to 9 pork legs up to 100 lb (45 kg)	 2 hams 4 hams up to 40 lb (18 kg) 8 hams up to 100 lb (45 kg) 9 hams up to 100 lb (45 kg)	 3 half-size sheet pans 4 half-size sheet pans 4 full-size sheet pans 5 full-size sheet pans
Vent position	One-half open	One-half open	One-half open
Cook temperature	250°F to 275°F (121°C to 135°C)	250°F to 275°F (121°C to 135°C)	250°F (121°C)
Probe temperature	300: 120°F (49°C) 500, 750, 1000, 1200: 130°F to 135°F (54°C to 57°C)	300: 138°F (59°C) 500, 750, 1000, 1200: 148°F (64°C)	300: 120°F (50°C) 500, 750, 1000, 1200: 130°F (54°C)
Hold temperature	160°F (71°C)	160°F (71°C)	160°F (71°C)
Cook time	12 minutes per pound for the first pork leg (26 minutes per kilogram) plus add 30 minutes for each additional pork leg	12 minutes per pound for the first ham (26 minutes per kilogram) plus add 30 minutes for each additional ham	3-1/2 hours Full Load
Minimum hold time	2 hours	1 to 2 hours	1-1/2 hours
Maximum hold time	10 hours	10 hours	6 to 8 hours
Overnight cook / hold	Optional	Optional	Not recommended
Final internal temperature	160°F (71°C)	160°F (71°C)	160°F to 170°F (71°C to 77°C)
Override allowance	300: 40°F (22°C) 500, 750, 1000, 1200: 30°F (17°C)	300: 22°F (12°C) 500, 750, 1000, 1200: 12°F (7°C)	300: 40°F (22°C) 500, 750, 1000, 1200: 30°F (17°C)

Pork

Product >	Pork loin	Pork shoulder	Pork ribs
Size of meat	Pork loin, boneless, tied: 8 to 10 lb (4 to 5 kg)	Pork shoulder, Boston butt, boneless: 8 to 10 lb (4 to 5 kg)	Spareribs: 1-1/2 down (38 kg or less) Pork loin, back ribs (baby back ribs): 1-1/2 down (38 kg or less)
Instructions	Season as desired and place roasts directly on wire shelves for cooking.	Season as desired and place in pans.	Ribs can be cooked from frozen or thawed. Season as desired. Place ribs on sheet pans, slightly overlapping and cover with clear plastic wrap only if cooking overnight. If desired, barbecue sauce can be included with initial seasoning to allow it to cook into the ribs.
Suggested pan	None	Full-size hotel pan	Sheet pan
Number of shelves 300 500 750 1000, 1200	 2 2 3 3	 1 2 None 3	 2 3 4 None
Items per shelf 300 500 750 1000, 1200	 2 roasts 2 roasts 3 roasts 3 roasts	 2 roasts per pan / 1 pan 2 roasts per pan / 2 pans 2 roasts per pan / 2 pans 2 roasts per pan / 2 pans	 1 half-size sheet pan 1 half-size sheet pan 1 full-size sheet pan 1 full-size sheet pan
Maximum capacity 300 500 750 1000, 1200	 4 roasts 4 roasts up to 40 lb (18 kg) 9 roasts up to 100 lb (45 kg) 9 roasts up to 100 lb (45 kg)	 2 roasts 4 roasts up to 40 lb (18 kg) 10 roasts up to 100 lb (45 kg) 12 roasts up to 100 lb (45 kg)	 3 half-size sheet pans approx. 20 lb (9 kg) 3 half-size sheet pans approx. 20 lb (9 kg) 4 full-size sheet pans 5 full-size sheet pans
Vent position	One-half open	One-half open	One-half open
Cook temperature	250°F to 275°F (121°C to 135°C)	250°F (121°C)	250°F (121°C)
Probe temperature	300: 110°F (43°C) 500, 750, 1000, 1200: 120°F (49°C)	300: 165°F (74°C) 500, 750, 1000, 1200: 175°F (80°C)	Not recommended
Hold temperature	160°F (71°C)	160°F (71°C)	160°F (71°C)
Cook time	15 minutes per pound for the first roast (33 minutes per kilogram) plus add 30 minutes for each additional roast.	20 minutes per pound for the first roast (33 minutes per kilogram) plus add 30 minutes for each additional roast.	Thawed ribs: 2-1/2 to 3-1/2 hours Frozen ribs: 3-1/2 to 4-1/2 hours Full Load
Minimum hold time	2 hours	2 hours	1-1/2 hours
Maximum hold time	12 hours	12 hours	12 hours
Overnight cook / hold	Highly recommended	Highly recommended	Optional
Final internal temperature	155°F to 165°F (68°C to 74°C)	180°F (82°C)	160°F to 170°F (71°C to 77°C) Well Done
Override allowance	300: 55°F (31°C) 500, 750, 1000, 1200: 45°F (25°C)	—	—
Additional information	—	—	Additional barbecue sauce can be added after completing the hold cycle. Heat sauce to 150°F (66°C) and coat ribs just before serving.

Pork, Processed Meats

Product >	Pig, whole	Processed meats
Size of meat	33 lb (15 kg) whole pig	Sausage, fresh: Any of a variety of processed meat product including bratwurst, Polish sausage, breakfast links, smoked sausage, hot dogs, etc.
Instructions	Bend hind legs under the pig so that it sits on the shelf. Season as desired.	Place sausage side-by-side on sheet pans. Add a sufficient amount of hot water so that it just covers the bottom of each pan. Cover each pan with clear plastic wrap.
Suggested pan	None	Sheet pan
Number of shelves 300 500 750 1000, 1200	 — — 1 2	 2 4 5 None
Items per shelf 300 500 750 1000, 1200	 — — 1 1	 1 half-size sheet pan 1 half-size sheet pan 1 full-size sheet pan 1 full-size sheet pan
Maximum capacity 300 500 750 1000, 1200	 — — 1 1	 2 half-size sheet pans 4 half-size sheet pans 5 full-size sheet pans 8 full-size sheet pans
Vent position	Open full	Open full
Cook temperature	250°F (121°C)	250°F (121°C)
Probe temperature	175°F (80°C)	Not recommended
Hold temperature	160°F (71°C)	300: 150°F (66°C) 500, 750, 1000, 1200: 160°F (71°C)
Cook time	5 hours	1-1/2 to 2 hours Full load
Minimum hold time	—	—
Maximum hold time	12 hours	6 hours
Overnight cook / hold	Required	Not recommended
Final internal temperature	167°F (75°C)	170°F (77°C)
Override allowance	—	—
Additional information	Reheating time: 250°F (121°C) 5 hours	For precooked sausage, follow the same time and temperature settings as fresh sausage. Cooking time for a precooked sausage will vary, particularly for less than full loads. When heating a full load of precooked sausage, check the internal product temperature after approximately one (1) hour of cooking time.

Poultry

Product >	Chicken, pieces and halves	Chicken, whole
Size of meat	2-1/2 to 2-3/4 lb (1,1 to 1,2 kg) average weight	2-1/4 to 2-3/4 lb (1 to 1,2 kg)
Instructions	Clean chicken and remove excess fat. Brush chicken with oil, butter or margarine (optional). Season as desired and sprinkle with paprika.	Clean chicken and remove excess fat. Brush chicken with oil, butter or margarine (optional). Season as desired and sprinkle with paprika. For better whole bird appearance, fold chicken wings and tuck under the back of the bird. Make a slit in the skin of the chicken (lower end of the bird), cross chicken legs and insert both legs through the slit.
Suggested pan	Sheet pan	Sheet pan
Number of shelves 300 500 750 1000, 1200	 2 3 3 None	 2 2 2 None
Items per shelf 300 500 750 1000, 1200	 1 half-size sheet pan 1 half-size sheet pan 1 full-size sheet pan 1 full-size sheet pan	 3 chickens 4 chickens 9 chickens 9 chickens
Maximum capacity 300 500 750 1000, 1200	 12 halves, 2 half-size sheet pans 18 halves or 60 pieces, 3 half-size sheet pans 36 halves or 120 pieces, 3 full-size sheet pans 48 halves or 160 pieces, 4 full-size sheet pans	 6 chickens - 6 full size pans 8 chickens - 2 half-size sheet pans 18 chickens - 2 full-size sheet pans 27 chickens - 3 full-size sheet pans
Vent position	Open full	Open full
Cook temperature	275°F to 300°F (135°C to 149°C)	275°F to 300°F (135°C to 149°C)
Probe temperature	300: 145°F (63°C) 500, 750, 1000, 1200: 155°F (68°C)	300: 145°F (63°C) 500, 750, 1000, 1200: 155°F (68°C)
Hold temperature	160°F (71°C)	160°F (71°C)
Cook time	2-1/2 to 3 hours, full load	3 to 3-1/2 hours, full load
Minimum hold time	30 minutes	1 hour
Maximum hold time	8 hours Note: When holding longer than 30 minutes, cover chickens with clear plastic wrap.	8 to 10 hours Note: When cooking and holding overnight, cover the pans of raw chicken with clear plastic wrap for cooking. Set cooking thermostat to 250°F (121°C) for 4 hours.
Overnight cook / hold	Not recommended	Optional *See maximum hold time note above*
Final internal temperature	170°F (77°C)	185°F (85°C)
Override allowance	300: 25°F (14°C) 500, 750, 1000, 1200: 15°F (8°C)	300: 25°F (14°C) 500, 750, 1000, 1200: 15°F (8°C)
Additional information	—	If barbecue sauce is desired, heat sauce to 150°F (66°C) and coat chicken approximately 1 hour before serving.

Poultry

Product >	Chicken, fried (two-step method**)	Cornish hens
Size of meat	2-1/2 to 2-3/4 lb (1,1 to 1,2 kg) fryer, 8 piece cut	12 oz (340 grams) each
Instructions	Clean chicken and remove all excess fat. Soak chicken in cold, salted water for 15 minutes, drain, and dredge in dry breading. Coat pans with vegetable release spray. Place chicken side-by-side on pans — separating breasts and wings from legs and thighs. Cover chicken loosely with clear plastic wrap.	Clean hens and remove excess fat. Fold wings and tuck under the back of the bird. Make a slit in the skin of the hen (lower end of bird), cross hen legs and insert both legs through the slit. Brush hens with oil, butter, or margarine (OPTIONAL). Season as desired and sprinkle with paprika. Space evenly on sheet pans.
Suggested pan	Sheet pan	Sheet pan
Number of shelves 300 500 750 1000, 1200	2 3 3 None	1 2 3 None
Items per shelf 300 500 750 1000, 1200	1 half-size sheet pan 1 half-size sheet pan 1 full-size sheet pan 1 full-size sheet pan	1 half-size sheet pan, 9 hens per pan 1 half-size sheet pan, 9 hens per pan 1 full-size sheet pan, 18 hens per pan 1 full-size sheet pan, 18 hens per pan
Maximum capacity 300 500 750 1000, 1200	12 halves, 2 half-size sheet pans 18 halves or 60 pieces, 3 half-size pans 36 halves or 120 pieces, 3 full-size pans 48 halves or 160 pieces, 4 full-size pans	1 half-size sheet pan, 9 hens per pan 2 half-size sheet pans, 18 Cornish hens 3 full-size sheet pans, 54 Cornish hens 4 full-size sheet pans, 72 Cornish hens
Vent position	One-half open	Open full
Cook temperature	275°F (135°C)	275°F (135°C)
Probe temperature	300: 145°F (63°C) 500, 750, 1000, 1200: 155°F (68°C)	300: 145°F (63°C) 500, 750, 1000, 1200: 155°F (68°C)
Hold temperature	160°F (71°C)	160°F (71°C)
Cook time	2-1/2 to 3 hours - Full load	3 to 3-1/2 hours - Full load
Minimum hold time	—	1 hour
Maximum hold time	4 hours	4 to 6 hours
Overnight cook/hold	Not recommended	Not recommended
Final internal temperature	170°F (77°C)	175°F (79°C)
Override allowance	300: 25°F (14°C) 500, 750, 1000, 1200: 15°F (8°C)	300: 30°F (17°C) 500, 750, 1000, 1200: 20°F (11°C)

**Two-step fried chicken

The two-step method consists of precooking the chicken in a low-temperature oven to retain the product moisture, then adding the crisp, fried appearance by inserting the product in a fryer for a very short period of time. This method can be used with product directly from the oven or the product can be precooked and fried directly from refrigerated storage. With the two-step method the chicken will be moist, flavorful, plump and golden brown. Shrinkage will be low and shortening in the fryer will last much longer.

Frying directly from the oven

1. Preheat the fryer to 335°F (168°C).
2. If heavier or crisper breading is desired, remove the required portion of chicken from the oven and dredge in fresh breading.
3. Drop the chicken in the fryer for 3 minutes or until the chicken is golden brown.
4. The chicken can be fried per customer order or in larger quantities. When frying larger quantities, place the fried pieces on a sheet pan with a wire grid insert and place the pans in a preheated Alto-Shaam display case or in a preheated holding cabinet with the door vents fully open.

Frying from refrigerated storage

1. Remove the chicken from the Alto-Shaam Halo Heat oven, wrap, chill rapidly and store under refrigeration at 38°F to 40°F (3°C to 4°C).
2. Preheat the fryer to 335°F (168°C).
3. Remove the required portion of precooked chicken from refrigerated storage.
4. Drop the chicken in the fryer for 6 to 7 minutes or until chicken is golden brown.

Poultry

Product >	Duck, whole	Duck confit	Turkey
Size of meat	Duck, whole: 4 to 5 lb (2 kg)	Duck, pieces	Turkey, whole: 25 lb (11 kg)
Instructions	Season as desired. Rub duck with oil and paprika and place directly on wire shelves.	Prepare according to recipe.	Turkey must be fully thawed. Season as desired. Rub with oil, butter or margarine (OPTIONAL), and sprinkle with paprika. Place directly on wire shelves.
Suggested pan	None	Full-size hotel pan	None
Number of shelves 300 500 750 1000, 1200	1 2 2 3	2 2 4 4	1 1 1 2
Items per shelf 300 500 750 1000, 1200	3 ducks 3 ducks 6 ducks 4 ducks	1 full-size pan 1 full-size pan 2 full-size pans 1 full-size pan	1 turkey 1 turkey 2 turkeys 2 turkeys
Maximum capacity 300 500 750 1000, 1200	3 ducks 6 ducks 12 ducks 12 ducks	2 full-size pans 4 full-size pans 8 full-size pans 4 full-size pans	1 turkey 1 turkey 2 turkeys 4 turkeys
Vent position	Open full	Open full	Open full
Cook temperature	300°F (149°C)	250°F (121°C)	250°F (121°C)
Probe temperature	300: 145°F (63°C) 500, 750, 1000, 1200: 155°F (68°C)	Not recommended	300: 135°F (57°C) in thigh 500, 750, 1000, 1200: 145°F (63°C) in thigh
Hold temperature	160°F (71°C)	160°F (71°C)	160°F (71°C)
Cook time	2-1/2 to 3 hours - Full Load	3 hours	10 minutes per pound for the first turkey (22 minutes per kg) plus add 30 minutes for each additional turkey.
Minimum hold time	1 hour	4 hours	1 to 2 hours
Maximum hold time	8 hours	12 hours	10 hours
Overnight cook / hold	Not recommended	Yes	Highly recommended
Final internal temperature	170°F (77°C)	175°F (79°C)	170°F (77°C)
Override allowance	300: 25°F (14°C) 500, 750, 1000, 1200: 15°F (8°C)	—	300: 35°F (19°C) 500, 750, 1000, 1200: 25°F (14°C)

Poultry

Product >	Turkey breast	Turkey roll	Recipe
Size of meat	10 to 15 lb (5 to 7 kg)	Precooked, frozen: 8-12 lb (4-5 kg)	
Instructions	Turkey breast should be at a refrigerated temperature of 38°F to 40°F (3°C to 4°C) when placed in a preheated oven. Season as desired. Brush with oil, butter or margarine (optional), and sprinkle with paprika. Place turkey breasts directly on wire shelves.	Place fully frozen turkey rolls directly on wire shelves to reheat.	
Suggested pan	None	None	
Number of shelves 300 500 750 1000, 1200	 2 2 2 3	 1 2 2 3	
Items per shelf 300 500 750 1000, 1200	 1 turkey breast 2 turkey breasts 4 turkey breasts 3 turkey breasts	 1 turkey roll 2 turkey rolls 4 turkey rolls 3 turkey rolls	
Maximum capacity 300 500 750 1000, 1200	 2 turkey breasts 4 turkey breasts 8 turkey breasts 9 turkey breasts	 1 turkey roll 4 turkey rolls 8 turkey rolls 9 turkey rolls	
Vent position	Open full	Open full	
Cook temperature	275°F (135°C)	250°F (121°C)	
Probe temperature	140°F (60°C)	—	
Hold temperature	300: 165°F (74°C) 500, 750, 1000, 1200: 160°F (71°C)	160°F (71°C)	
Cook time	3-1/2 to 4-1/2 hours Full load	3 to 4 hours Full load	
Minimum hold time	1 hour	1 hour	
Maximum hold time	10 hours	6 to 8 hours	
Overnight cook / hold	Optional *Notice*: When cooking and holding overnight, set the cook thermostat at 250°F (121°C)	Not recommended	
Final internal temperature	170°F (77°C)	165°F (74°C)	
Override allowance	30°F (17°C)	10°F (6°C)	

Fish

Product >	Fish, baked	Salmon steaks	Trout
Size of meat	Fish fillets, fresh or frozen: 6 to 8 oz (170 to 227 grams)	6 to 8 oz (170 to 227 grams), 1" (25mm) thick	Whole: 1 lb (454 grams) dressed
Instructions	Do not thaw frozen fillets. Spray or coat sheet pans with oil. Place fillets side-by-side on sheet pans. Brush the fish with oil, butter or margarine. Season as desired and sprinkle lightly with paprika. Loosely cover pans with clear plastic wrap.	Spray or coat sheet pans with oil, butter or margarine. Place the steaks side-by-side on sheet pans. Season as desired.	Spray or coat sheet pans with oil. Wipe the trout with a damp towel and place side-by-side on sheet pans. Season as desired.
Suggested pan	Sheet pan	Sheet pan	Sheet pan
Number of shelves 300 500 750 1000, 1200	2 4 6 None	2 4 4 None	2 6 6 None
Items per shelf 300 500 750 1000, 1200	1 half-size sheet pan 1 half-size sheet pan 1 full-size sheet pan 1 full-size sheet pan	7-8 steaks per pan, 1 half-size sheet pan 7-8 steaks per pan, 1 half-size sheet pan 15 steaks per pan, 1 full-size sheet pan 15 steaks, 1 full-size sheet pan	6 trout, 1 half-size sheet pan 6 trout, 1 half-size sheet pan 12 trout, 1 full-size sheet pan 12 trout, 1 full-size sheet pan
Maximum capacity 300 500 750 1000, 1200	2 half-size sheet pans 4 half-size sheet pans 6 full-size sheet pans 8 full-size sheet pans	14-16 steaks, 2 half-size sheet pans 28-32 steaks, 4 half-size sheet pans 60 steaks, 4 full-size sheet pans 75 steaks, 5 full-size sheet pans	12 trout, 2 half-size sheet pans 36 trout, 6 half-size sheet pans 72 trout, 6 full-size sheet pans 96 trout, 8 full-size sheet pans
Vent position	One-half open	One-half open	One-half open
Cook temperature	275°F (135°C)	275°F (135°C)	275°F (135°C)
Probe temperature	Not recommended	Not recommended	Not recommended
Hold temperature	160°F (71° C)	160°F (71°C)	160°F (71°C)
Cook time	1-1/2 to 2-1/2 hours Full load	1-1/2 hours Full load	1 to 1-1/2 hours Full load
Minimum hold time	—	1 hour	—
Maximum hold time	3 to 4 hours Holding time will vary greatly depending on the type of fish and the initial product moisture content.	3 to 4 hours	4 to 6 hours
Overnight cook / hold	Not recommended	Not recommended	Not recommended
Final internal temperature	150°F (71°C)	150°F (66°C)	150°F (66°C)
Override allowance	—	—	—

Miscellaneous

Product >	Quiche	Rice	Baked egg custard
Item/Quantity	As needed	As needed	As needed
Instructions	Pre-bake the shells in pie plates at 275°F (135°C) for approximately 40 minutes. Pour the quiche mixture into the pre-baked shells and bake in a preheated oven. Quiche is done when product sets-up.	Use 1 x 1 or 1 x 1-1/2 ratio of rice to water. Rice that is high in starch needs to be rinsed. Fill pans to half the pan depth and cover pans with foil.	Use a favorite custard recipe. Pour custard mixture into cups to a depth of 2/3 the container height and place cups on a sheet pan. **No water bath is required.** Bake in a preheated oven. Custard is done when knife inserted in center of cup is clean when removed.
Suggested Pan	Pie plate	Hotel pan	Sheet pan
Number of shelves 300 500 750 1000, 1200	 2 2 4 8	 None None None 3	 2 4 4 None
Items per shelf 300 500 750 1000, 1200	 2 quiches 2 quiches 5 quiches 3 quiches	 1 full-size pan 1 full-size pan 2 full-size pans 1 full-size pan	 1 half-size sheet pan 1 half-size sheet pan 1 full-size sheet pan 1 full-size sheet pan
Maximum capacity 300 500 750 1000, 1200	 4 quiches 4 quiches 20 quiches 24 quiches	 2 full-size pans 2 full-size pans 4 full-size pans 3 full-size pans	 2 half-size sheet pans 4 half-size sheet pans 4 full-size sheet pans 5 full-size sheet pans
Vent position	Open full	Closed	Closed
Cook temperature	275°F (135°C)	275°F (135°C)	250°F (121°C)
Probe temperature	Not recommended	Not recommended	Not recommended
Hold temperature	160°F (71°C)	160°F (71°C)	—
Cook time	Bake approximately 2 hours or until product sets-up. Full load	60 minutes - 3 hours depending on load and pan size	60 to 90 minutes, 4 oz. ramekins Up to 3 hours for 4" (100mm) hotel pans
Minimum hold time	—	—	—
Maximum hold time	5 hours	8 hours	—
Overnight cook / hold	No	Optional	No
Final internal temperature	—	160°F to 170°F (71°C to 77°C)	—
Override allowance	—	—	

Miscellaneous

Product >	Au gratin potatoes	Canning	Crème brûlée
Item/Quantity	As needed	As needed	As needed
Instructions	Follow recipe as desired.	Follow recipe as desired.	Follow recipe as desired. Pour into individual ramekins and place on sheet pan.
Suggested Pan	Hotel pan	Hotel or sheet pan	Hotel or sheet pan
Number of shelves 300 500 750 1000, 1200	2 3 3 5	As needed	2 4 4 None
Items per shelf 300 500 750 1000, 1200	2 half-size pans 2 half-size pans 4 half-size pans 2 half-size pans	As needed	1 half-size pan 1 full-size pan 1 full-size pan 1 full-size pan
Maximum capacity 300 500 750 1000, 1200	2 full-size pans 4 full-size pans 8 full-size pans 4 full-size pans	2 hotel or full-size pans 4 hotel or full-size pans 8 full-size pans/ 4 sheet pans 4 hotel or full-size pans	2 hotel or full-size pans 4 hotel or full-size pans 8 full-size pans/ 4 sheet pans 4 hotel or full-size pans
Vent position	Closed	Closed	Closed
Cook temperature	300°F (149°C)	225°F (107°C)	275°F (135°C)
Probe temperature	Not recommended	Not recommended	Not recommended
Hold temperature	160°F (71°C)	—	—
Cook time	90 minutes, plus 20 minutes per additional pan	20 minutes	60 minutes, plus 20 minutes per additional pan
Minimum hold time	—	—	—
Maximum hold time	8 hours	—	—
Overnight cook / hold	No	No	No
Final internal temperature	—	—	—
Override allowance	—	—	—

Miscellaneous

Product >	Tempering chocolate	Sheet cake	Cheese cake
Item/Quantity	As needed	As needed	As needed
Instructions	Place chocolate in a pan	Use a favorite cake recipe or mix. Pour the batter in pans to one-half the pan depth. Keep the oven door closed during the cooking cycle. The cake is done when a toothpick inserted in the center of the cake is clean when removed.	Use a favorite cheese cake recipe or mix. Pour the batter into spring-form pans and bake in a preheated oven. The cheese cake is done when a toothpick inserted in the center is clean when removed. To prevent cracking, allow the cheese cake to remain in the oven until it reaches room temperature.
Suggested Pan	As desired	Sheet pan	Spring-form pan
Number of shelves 300 500 750 1000, 1200	As needed	2 4 4 None	2 2 4 4
Items per shelf 300 500 750 1000, 1200	As needed	1 half-size sheet pan 1 half-size sheet pan 1 full-size sheet pan 1 full-size sheet pan	2 cakes 2 cakes 5 cakes 3 cakes
Maximum capacity 300 500 750 1000, 1200	—	2 half-size sheet pans 4 half-size sheet pans 4 full-size sheet pans 4 full-size sheet pans	4 cakes 4 cakes 20 cakes 12 cakes
Vent position	Closed	Open full	Open full
Cook temperature	115°F (46°C)	325°F (163°C)	250°F (121°C)
Probe temperature	Not recommended	Not recommended	Not recommended
Hold temperature	—	—	—
Cook time	Until 115°F (46°C)	1-1/2 hours Full load	90 minutes to 2-3 hours depending on pan depth
Minimum hold time	—	—	—
Maximum hold time	—	—	—
Overnight cook / hold	No	No	No
Final internal temperature	115°F (46°C)	—	—
Override allowance	—	—	—

Miscellaneous

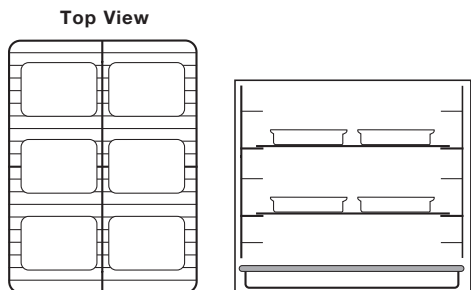| Product >	Frozen, convenience entrées	Frozen portioned convenience entrées
Item/Quantity	As needed	As needed
Instructions	Product must be fully frozen when placed in a preheated oven. Leave the product in the original container with a foil cover in place. Pour 1/2 gallon (1 liter) of hot water into the drip pan located on the bottom surface of the oven compartment. Place the containers directly on wire shelves.	
Suggested Pan	Half-size pan	None
Number of shelves 300 500 750 1000, 1200	2 3 3 5	2 3 3 3
Items per shelf 300 500 750 1000, 1200	4 4 4 foil half-size pans 2 foil half-size pans	6 6 9 9
Maximum capacity 300 500 750 1000, 1200	8 12 12 foil half-size pans 10 foil half-size pans	12 18 27 27
Vent position	Closed	Closed
Cook temperature	275°F (135°C)	275°F (135°C)
Probe temperature	Not recommended	Not recommended
Hold temperature	160°F (71°C)	160°F (71°C)
Cook time	See pan placement diagrams and time settings on the following page.	Approximately 2 hours. See pan placement diagrams on the following page. Do not over-cook — check internal product temperature.
Minimum hold time	—	—
Maximum hold time	16 to 18 hours	4 hours
Overnight cook / hold	Optional	Not recommended
Final internal temperature	140°F (60°C)*	140°F (60°C)*
Override allowance	—	—
Additional information	* Frozen convenience entrées that are removed from the original food processor's intact packaging must be treated as a product for reheating. Products that are reheated must reach an internal product temperature of 165°F (74°C) for the amount of time specified by local health (hygiene) regulations.	

Frozen Convenience Entrées, Pan Placement

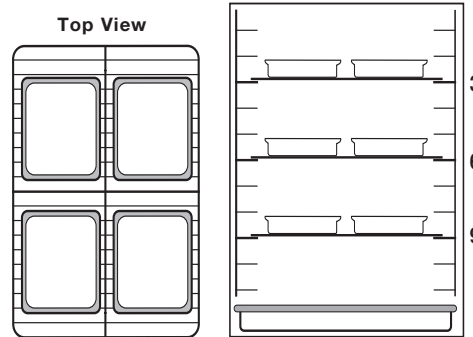| 300 Series	500 Series	750 Series	1000 & 1200 Series

Entrée Pan Placement

Half-Size Pans	Timer Setting Total Hours
1	2 hours, 30 minutes
2	2 hours, 45 minutes
3	3 hours, 30 minutes
4	3 hours, 30 minutes
5	4 hours, 00 minutes
6	4 hours, 30 minutes
7	5 hours, 00 minutes
8	5 hours, 00 minutes

Half-Size Pans	Timer Setting Total Hours
1	2 hours, 30 minutes
2	2 hours, 45 minutes
3	3 hours, 30 minutes
4	3 hours, 30 minutes
5	4 hours, 00 minutes
6	4 hours, 30 minutes
7	5 hours, 00 minutes
8	5 hours, 00 minutes
9	6 hours, 40 minutes
10	7 hours, 25 minutes
11	7 hours, 25 minutes
12	7 hours, 25 minutes

Half-Size Pans	Timer Setting Total Hours
1	2 hours, 30 minutes
2	2 hours, 45 minutes
3	3 hours, 30 minutes
4	3 hours, 30 minutes
5	4 hours, 00 minutes
6	4 hours, 30 minutes
7	5 hours, 00 minutes
8	5 hours, 00 minutes
9	6 hours, 40 minutes
10	7 hours, 25 minutes
11	7 hours, 25 minutes
12	7 hours, 25 minutes

Half-Size Pans	Timer Setting Total Hours
1	2 hours, 45 minutes
2	3 hours, 00 minutes
3	3 hours, 00 minutes
4	3 hours, 45 minutes
5	4 hours, 00 minutes
6	4 hours, 40 minutes
7	5 hours, 00 minutes
8	5 hours, 00 minutes
9	6 hours, 00 minutes
10	6 hours, 00 minutes

Portioned Entrée Pan Placement
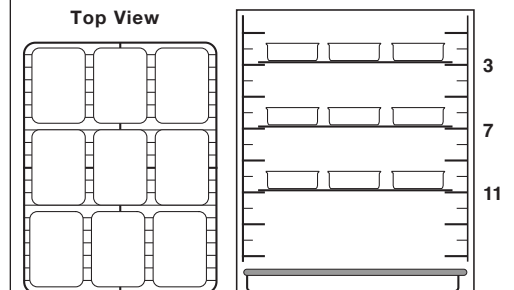
Miscellaneous

Product >	Precooked frozen finger food		Breakfast sandwiches
Item/Quantity	Chicken nuggets: 40 per full-size sheet pan Corn dogs: 30 per full-size sheet pan Egg rolls: 40 per full-size sheet pan Mini pizza: 12 to 15 per full-size sheet pan	Quantities are approximate	Approximately 36 wrapped sandwiches per full-size sheet pan.
Instructions	Line the sheet pans with baking pan liners (optional) and insert a wire pan grid. Place items side-by-side on the wire pan grids.		Place sandwiches on pans.
Suggested Pan	Sheet pan		Sheet pan
Number of shelves 300 500 750 1000, 1200	2 3 5 None		2 3 3 None
Items per shelf 300 500 750 1000, 1200	1 half-size sheet pan 1 half-size sheet pan 1 full-size sheet pan 1 full-size sheet pan		1 half-size sheet pan 1 half-size sheet pan 1 full-size sheet pan 1 full-size sheet pan
Maximum capacity 300 500 750 1000, 1200	2 half-size sheet pans 3 half-size sheet pans 5 full-size sheet pans 5 full-size sheet pans		2 half-size sheet pans 3 half-size sheet pans 3 full-size sheet pans 5 full-size sheet pans
Vent position	Open full		Open full
Cook temperature	275°F (135°C)		275°F (135°C)
Probe temperature	Not recommended		Not recommended
Hold temperature	160°F (71°C)		160°F (71°C)
Cook time	Corn dogs: 30 to 45 minutes Egg Roll/Chicken Nuggets: 45 to 60 minutes Mini Pizza: 60 minutes		90 minutes Probe to 160°F (71°C)
Minimum hold time	—		—
Maximum hold time	Maximum holding time varies from product to product. Generally expect a 1 to 3 hour maximum holding time for product acceptability.		5 hours
Overnight cook / hold	Not recommended		Not recommended
Final internal temperature	150°F (66°C)		160°F (66°C)
Override allowance	—		—
Additional information	Make certain the product reaches the fully heated temperature. Check the internal product temperature before removing the product from the oven and adjust the heating time as required.		Make certain the product reaches the fully heated temperature. Check the internal product temperature before removing the product from the oven and adjust the heating time as required.

Miscellaneous

Product >	Cookies	Proofing dough
Item/Quantity	Premixed frozen commercial cookie dough at room temperature. Premixed frozen commercial cookie dough pieces.	As needed
Instructions	Preheat the oven at 325°F (163°C) for a minimum of one (1) hour. Line full-size sheet pans with baking pan liners. Use a number 30 scoop to produce a 1 oz (28 gm) cookie. Evenly space portioned cookie dough on the sheet pans and load all pans in the oven at one time. Oven doors must remain closed during baking. **Do not over-bake.** Approximate pan capacity: 24 cookies per full-size sheet pan	Remove dough from the retarder or refrigerator, and allow covered product to set up at room temperature. Preheat oven for 45-60 minutes. Pour approximately 2 quarts (c. 2 liters) of hot water, 140°F-180°F (60°C-82°C) into a pan on the bottom surface of the oven compartment.
Suggested Pan	Sheet pan	Sheet pan
Number of shelves 300 500 750 1000, 1200	2 6 6 None	2 6 6 None
Items per shelf 300 500 750 1000, 1200	1 half-size sheet pan 1 half-size sheet pan 1 full-size sheet pan 1 full-size sheet pan	1 half-size sheet pan 1 half-size sheet pan 1 full-size sheet pan 1 full-size sheet pan
Maximum capacity 300 500 750 1000, 1200	2 half-size sheet pans 6 half-size sheet pans 6 full-size sheet pans 8 full-size sheet pans	2 half-size sheet pans 6 half-size sheet pans 6 full-size sheet pans 8 full-size sheet pans
Vent position	Open full	One-Half Open
Cook temperature	325°F (163°C)	—
Probe temperature	Not recommended	Not recommended
Hold temperature	—	90°F to 110°F (32°C to 43°C)
Cook time	Fresh: 1 full-size sheet pan: 20 minutes 2 to 3 full-size sheet pans: 45 minutes Frozen: 1 full-size sheet pan: 30 minutes 2 to 3 full-size sheet pans: 45 to 60 minutes	—
Minimum hold time	—	20 minutes
Maximum hold time	—	45 minutes
Overnight cook / hold	No	No
Final internal temperature	—	—
Override allowance	—	—
Additional information	Cookies will continue to bake for approximately 3 minutes after being removed from the oven. Take this factor into consideration to prevent over-baking. Place cookies on bakery rack for cooling.	The above proofing procedure is suggested as a general guideline only. Due to variations in product, product quality, and weight, adherence to the product manufacturer's instructions are recommended.

Smoked Items

Product >	Beef brisket, smoked	Pastrami, smoked	Beef tongue, smoked
Item/Amount	Beef brisket, fresh: 9 to 13 lb (4 to 6 kg)	Corned beef: As needed	Beef tongue: 3-1/4 lb (1,5 kg) average
Instructions	Season brisket as desired. Place the brisket directly on wire shelves fat side down. The briskets can also be wrapped in clear plastic wrap for the cooking, smoking, and holding function (optional).	Season as desired. Place directly on wire shelves.	Leave skin on tongue for cooking. Season as desired and place side-by-side in pans. Following the cooking cycle, tongues must remain in the HOLD cycle for four (4) hours. Remove product from pans, skin tongues and return them to the smoker, directly on the wire shelves.
Suggested Pan	None	None	Full-size Hotel Pan w/ 18" x 26" wire rack
No. of Shelves 767, 1767 1000, 1200	3 3	3 3	Cooking: None - Smoking: 2 Cooking: None - Smoking: 2
Items per Shelf 767, 1767 1000, 1200	3 to 4 roasts 2 to 3 roasts	3 to 4 roasts 2 to 3 roasts	5 tongues per pan 10 tongues per pan
Maximum Capacity 767, 1767 1000, 1200	12 roasts - up to 100 lb (45 kg) 6-9 roasts - up to 100 lb (45 kg)	8 roasts 9 roasts	20 beef tongues - 65 lb (30 kg) 30 beef tongues - 98 lb (44 kg)
WOOD CHIP CONTAINER	Full	Full	Full
Vent position	Closed	Closed	Closed
Cook temperature	250°F (121°C)	250°F (121°C)	250°F (121°C)
Probe temperature	160°F (71°C)	160°F (71°C)	180°F (82°C)
Hold temperature	160°F (71°C)	160°F (71°C)	150°F (66°C)
Cook time	20 minutes per pound for the first roast (44 minutes per kilogram) plus add 30 minutes for each additional roast	20 minutes per pound for the first roast (44 minutes per kilogram) plus add 30 minutes for each additional roast	4-1/2 hours for the first pan plus add 30 minutes for each additional pan.
Smoke time	Due to the density of the meat, set smoke timer for 1 hour to achieve a medium smoke flavor.	Due to the density of the meat, set the smoke timer for 1 hour to achieve a medium smoke flavor.	After cooking and minimum holding time, leave oven set at a holding temperature of 150°F (66°C). Set smoking timer: 30 minutes for one pan, 60 minutes for four pans.
Minimum hold time	6 hours	6 hours	4 hours
Maximum hold time	24 hours	24 hours	8 hours
Overnight cook / hold	Highly recommended	Recommended	Optional
Final internal temperature	165°F (73°C)	160°F (71°C)	Before activating the Smoking Timer: 188°F (87°C)
Override allowance	6°F (3°C)	20°F (11°C)	12°F (7°C)

Smoked Items

Product >	Ham, smoked	Ribs, smoked	Pork butt, smoked
Item/Amount	Pork fresh ham: 14 to 17 lb (6 to 8 kg)	Spareribs or pork loin, back ribs (baby back ribs): 1-1/2 down (38 mm or less)	Pork butt: 8 to 10 lbs (4 to 5kg)
Instructions	Season as desired and place ham directly on wire shelves.	Ribs can be cooked frozen or thawed. Season as desired. Place ribs on sheet pans, slightly overlapping or use rib rack shelves for more even smoke penetration. If desired, barbecue sauce can be included with the initial seasoning to allow it to cook into the ribs.	Season as desired.
Suggested Pan	None	Sheet pan	Full-size hotel pan
No. of Shelves 767, 1767 1000, 1200	2 3	2 rib racks or 3 flat wire shelves, 13 slabs per rib rack shelf 3 rib racks or 5 flat wire shelves, 13 slabs per rib rack shelf	2 3
Items per Shelf 767, 1767 1000, 1200	3 to 4 hams 3 hams	14 to 18 slabs per flat wire shelf 14 to 18 slabs per flat wire shelf	2 2
Maximum Capacity 767, 1767 1000, 1200	6 to 8 hams - up to 100 lbs (45 kg) 9 hams - up to 100 lbs (45 kg)	60 lb (27 kg) 60 lb (27 kg)	8 full-size pans 4 full-size pans
WOOD CHIP CONTAINER	Full	Full	Full
Vent position	Closed	Closed	Closed
Cook temperature	250°F to 275°F (121°C to 135°C)	250°F (121°C)	250°F (121°C)
Probe temperature	148°F (64°C)	Not recommended	160°F to 170°F (71°C to 77°C)
Hold temperature	160°F (71°C)	160°F (71°C)	160°F (71°C)
Cook time	12 minutes per pound for the first ham (26 minutes per kilogram) plus add 30 minutes for each additional ham.	Thawed ribs: 2-1/2 to 3-1/2 hours Frozen ribs: 3-1/2 to 4-1/2 hours	20 minutes per pound for the first roast (33 minutes per kilogram) plus add 15 minutes for each additional roast.
Smoke time	3 to 4 smoking cycles 1 hour for each smoking cycle Fill wood chip container for each cycle	1 hour for medium smoked flavor	1 hour for medium smoked flavor
Minimum hold time	2 hours	1-1/2 hours	2
Maximum hold time	10 hours	12 hours: At the end of the hold cycle, heated barbecue sauce can be added to the ribs immediately before serving.	12
Overnight cook / hold	Optional	Optional	Highly recommended
Final internal temperature	100°F (71°C)	160°F to 170°F (71°C to 77°C) Well done	160°F (71°C)
Override allowance	12°F (7°C)	—	20°F (11°C)

Smoked Items

Product >	Pork belly, smoked	Duck, smoked	Turkey, smoked
Item/Amount	Pork belly: As needed	Duck, whole: 4 to 5 lb (2 kg)	Turkey, whole: 25 lb (11 kg)
Instructions	Season or cure as desired.	Season as desired. Rub the duck with oil and paprika. Place ducks directly on wire shelves.	The turkey must be fully thawed. Season as desired. Rub with oil, butter, or margarine (optional). Place turkeys directly on wire shelves.
Suggested pan	Full-size hotel pan	None	None
Number of shelves **767, 1767** **1000, 1200**	6 3	2 per compartment 3 per compartment	1 per compartment 2 per compartment
Items per shelf **767, 1767** **1000, 1200**	1 1	6 ducks per shelf 4 ducks per shelf	2 turkeys 2 turkeys
Maximum capacity **767, 1767** **1000, 1200**	6 pork bellies 3 pork bellies	12 ducks - 60 lb (27 kg) 12 ducks - 60 lb (27 kg)	2 turkeys 4 turkeys
Wood chip container	Full	Full	Full
Vent position	Closed	Closed	Closed
Cook temperature	250°F (121°C)	300°F (149°C)	275°F (135°F)
Probe temperature	165°F to 170°F (74°C to 77°C)	165°F to 170°F (74°C to 77°C)	165°F to 170°F (74°C to 77°C)
Hold temperature	160°F (71°C)	160°F (71°C)	160°F (71°C)
Cook time	15 minutes per pound for the first pork belly (33 minutes per kg) plus add 10 minutes for each additional pork belly. Probe to 135°F (57°C)	3-1/2 to 4 hours Probe to 155°F (68°C)	10 minutes per pound for the first turkey (22 minutes per kilogram) plus add 30 minutes for the second turkey. Probe to 155°F (68°C)
Smoke time	1 hour for medium smoked flavor	1 hour	1 hour
Minimum hold time	—	1 hour	1 to 2 hours
Maximum hold time	—	8 hours	10 hours
Overnight cook / hold	Optional	Not recommended	Highly recommended. When cooking and holding overnight, set the cook thermostat to 250°F (121°C).
Final internal temperature	155°F (68°C)	185°F to 190°F (85°C to 88°C)	185°F (85°C)
Override allowance	25°F (14°C)	12°F (7°C)	20°F (11°C)

Smoked Items

Product >	Fish fillets, smoked	Whole smoked salmon	Shrimp, smoked
Item/Amount	Fish fillets: As needed Haddock may be substituted.	Salmon, whole: 8 to 10 lb (4 to 5 kg)	Shrimp: 16 to 20 count
Instructions	Portion cut fish. Place fillets side-by-side.	Scale and wash fish thoroughly. If desired, fish can be placed in a salt brine and refrigerated for 2 to 3 hours. Place fish upright on sheet pans. **Do not lay the fish on its side.**	Shrimp may remain in the shell or may be peeled and deveined. Season as desired. Place side-by-side on pans.
Suggested Pan	Full-size hotel pan Pan placement: Position 1, 4, & 7 from the top of the oven	Sheet pan	Sheet pan
No. of Shelves 767, 1767 1000, 1200	None None	2 4	1 full-size sheet pan 5 full-size sheet pans
Items per Shelf 767, 1767 1000, 1200	2 pans per shelf position 1 sheet pan per shelf position	1 full-size sheet pan 4 full-size sheet pans	1 full-size sheet pan 1 full-size sheet pan
Maximum Capacity 767, 1767 1000, 1200	6 pans 7 sheet pans	3 full-size sheet pans - 6 whole salmon 4 full-size sheet pans - 8 whole salmon	4 full-size sheet pans 5 full-size sheet pans
WOOD CHIP CONTAINER	Full	Full	Full
Vent position	Closed	Closed	Closed
Cook temperature	250°F (121°C)	275°F (135°C)	250°F (121°C)
Probe temperature	Not recommended	Not recommended	Not recommended
Hold temperature	160°F (71°C)	160°F (71°C)	160°F (71°C)
Cook time	1-1/2 to 2 hours	2 to 2-1/2 hours	45 minutes to 1 hour
Smoke time	1 hour	1 to 2 smoking cycles 1 hour for each smoking cycle Fill wood chip container for each cycle	45 minutes
Minimum hold time	—	1 to 2 hours	—
Maximum hold time	3 to 4 hours	10 hours	1 hour
Overnight cook / hold	Not recommended	Not recommended	Not recommended
Final internal temperature	150°F (66°C)	150°F (66°C)	150°F to 160°F (66°C to 71°C)
Override allowance	—	35°F (19°C)	—

Cold Smoking

Product >	Cold smoked canned tomatoes	Cold smoked salmon
Item/Amount	As needed	Saumon fumé: Fresh salmon fillets 2-1/2 to 4 lb (1 to 2 kg) each

Instructions	Add the tomatoes to the pan.	**Ingredients required:**
		
		  Fresh salmon fillets or sides
		  Sea salt: Large crystals
		  Granulated or raw sugar
		
		Supplies required:
		
		  Clear plastic wrap
		  Paper towel
		  Wire mesh grids
		  Digital thermocouple thermometer (to monitor internal product temperature)
		  Tweezers
		  Ice: 3 to 4 lbs (1 to 2 kg)
		
		Preparation:
		
		  Remove bones from fillets with a tweezers to avoid rupturing tissue.
		
		Salting:
		
		  50% sea salt or kosher salt
		  50% granulated or brown sugar (for richer color)
		
		To remove moisture from the raw salmon, blend the salt and sugar mixture thoroughly and pack firmly around each fillet. Cover salt-filled pans with clear plastic wrap and refrigerate for 24 hours. Following the 24 hour refrigeration period, remove fillets from salt/sugar mixture and rinse thoroughly under cold, running water. Pat the salmon dry with paper toweling. Place fillets side-by-side on a sheet pan and return, uncovered, to the refrigerator for a period of 1 to 6 hours for the final drying period.

Suggested Pan	Full-size hotel pan	Wire grid
No. of Shelves 767, 1767 1000, 1200	 4 4	 3 4
Items per Shelf 767, 1767 1000, 1200	 2 full-size pans 1 full-size pan	 3 fillets/sides per shelf 3 fillets/sides per shelf
Maximum Capacity 767, 1767 1000, 1200	 8 full-size pans 4 full-size pans	 9 fillets 12 fillets
Wood chip container	Full	Full
Vent Position	Closed	Closed
Smoke time	15 minutes Leave in oven for 1 hour	10 to 20 minutes
Oven time required		1 to 2 hours
Final internal Temperature		Not to exceed 77°F (25°C)

Cold Smoked Salmon

The oven must be at room temperature before the cold smoke procedure is begun.

Soak wood chips in water according to directions (5 to 15 minutes), fill wood chip container full and insert in chip holder located at the back of the oven.

Fill pan with ice and locate pan in shelf position number 7 (just above wood chip container).

Place prepared salmon fillets on a wire grid as indicated on the diagram and place wire grid on oven shelf beginning with the top shelf position.

Insert probe of thermocouple thermometer into the center of the middle salmon fillet located in the top shelf position or central shelf position when smoking a full load. To maintain proper color, the internal temperature of the salmon must not exceed 77°F (25°C). For this reason, it is important to begin the smoking process with the oven at room temperature.

Ensure oven vents are closed. Close oven door and set the smoke time from 10 to 20 minutes depending on taste preference.

Note: If using a manual control oven, cook temperature must be set to 0°F (0°C) before setting smoke time in order for the smoke process to work.

When the smoke time has elapsed, the fillets must remain in the oven for 1 to 2 hours. Do not open the oven door during this time.

Following the required oven time, remove the fillets, cover with clear plastic wrap and refrigerate until fully chilled.
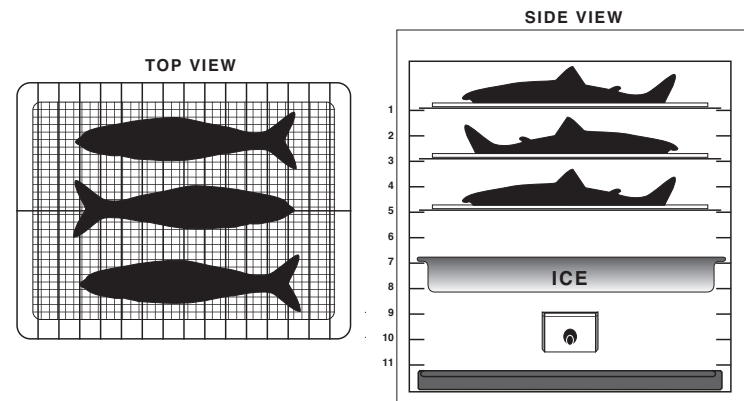
⚠ WARNING

Fire Hazard

The use of improper materials for the smoke function could result in a fire which may lead to personal injury or property damage.

Do not use sawdust for smoking. **Do not** use wood chips smaller than 1/2" (13mm) diameter.

Use Alto-Shaam approved wood chips for the smoke function in this appliance.

TOP VIEW

SIDE VIEW

ICE

Smoking Times	
It is recommended the operator be familiar with the taste preferences of the area. Initially experimenting with a minimal amount of smoking time is suggested.	
Light Smoke Flavor	10 minutes
Medium Smoke Flavor	30 minutes
Heavy Smoke Flavor	40 minutes
Very Heavy Smoke Flavor	60 minutes*
Extra Heavy Smoke Flavor	80 minutes*
*For 60 minutes or more:** Load wood chip container **twice** and activate smoke timer **twice**.	

ALTO-SHAAM RUSSIA
Moscow, Russia

ALTO-SHAAM GmbH
Bochum, Germany

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