

REINFORCED RISER MOUNTING INSTRUCTIONS

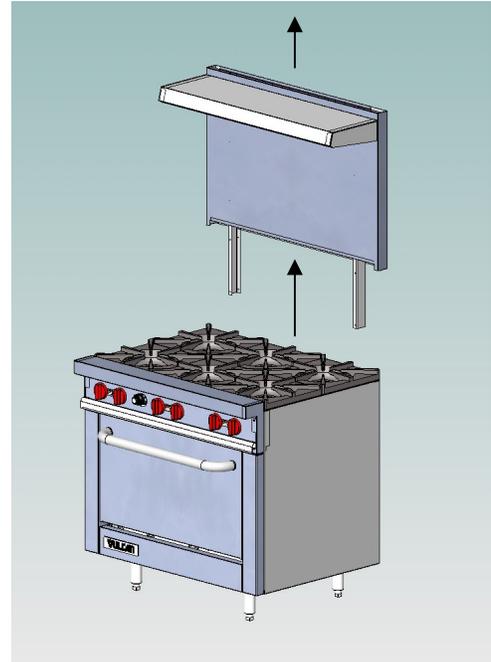
Applies to Vulcan Light Duty Ranges beginning in 2017 (SX36, SX60, SX60F)

Also compatible with Vulcan V36, V60, V60F

For mounting of Broiler Equipment onto riser, please refer to the installation manuals for that equipment.

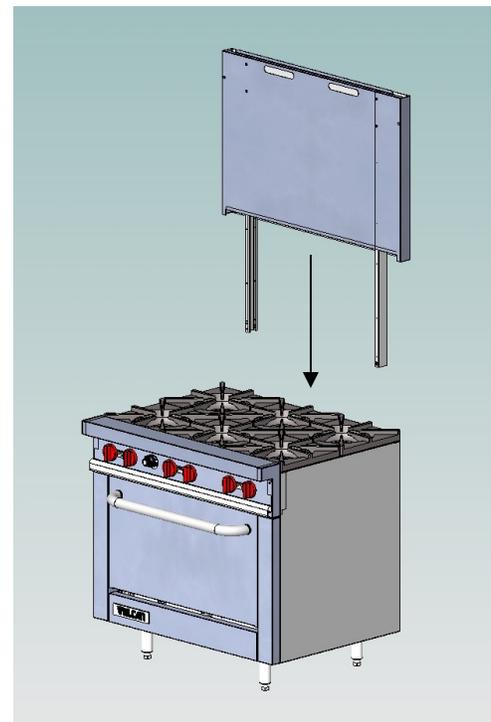
Step 1)

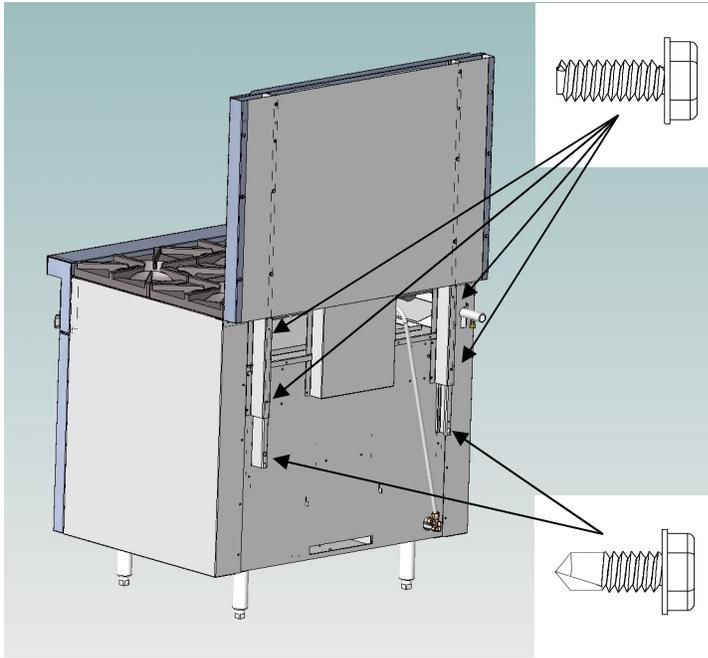
Remove the standard riser that came with the range. This can be discarded as no parts will be used in the mounting of the Reinforced Riser.



Step 2)

Mount the riser portion of the Reinforced Riser to the range. This assembly is similar to the standard riser except that the backslash has vent holes and the bayonets are longer and made of thicker material. Insert the bayonets into the same channels that the standard riser was mounted to. The Reinforced bayonets will protrude below the ends of the channels.





Step 3)

Secure riser with hardware provided. Install (4) each #10-24 x ½" sheet metal screws through the bayonet channels. Install (2) each #10-16 x ½" self tapping screws through the large guide holes at the base of the bayonets. RISER WILL NOT BE SECURE IF ALL HARDWARE IS NOT INSTALLED!

Step 4)

Install the Reinforced Shelf onto the Reinforced Riser. The shelf will slide down onto the riser and will stop when the shelf components come in contact with the top of the riser. Secure shelf with the hardware provided. Install (4) each ¼-20 x 2.5" bolts with (4) each ¼-20 locking nuts at each of the shelf's mounting plates (2 plates on a 36" range, 3 plates on a 60" range). Ensure that the nuts and bolts are tightened such that the mounting plates are squeezed tightly against the riser.

