



Original operating manual Translation of the original operating manual

Pneumatic circular saws

EFA 17

EFA 19

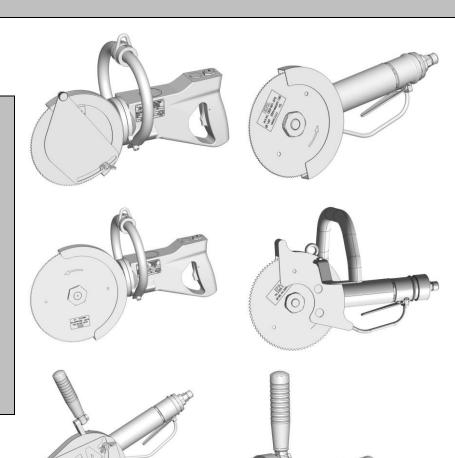
EFA SK 08D

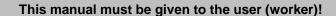
EFA SK 16D

EFA SK 16-8D

EFA SK 16-8DR

EFA SK 18-8D





A copy of this manual must be given to all personnel working with this tool!

Schmid und Wezel GmbH Maschinenfabrik Maybachstraße 2 75433 Maulbronn, Germany Telephone: +49 (0) 7043 / 102-0 Fax: +49 (0) 7043 / 102-78

E-mail: efa-verkauf@efa-germany.de Website address: www.efa-germany.de

OM No.: 001 580 654 Version 15.01.2021





Table of contents

| 1. | Verwer | ndung, Lieferumfang, Zubehör | 4 |
|----|-----------|---|----|
| | 1.1 Sym | bole in dieser Anleitung | 4 |
| | 1.2 Best | immungsgemäße Verwendung | 4 |
| | 1.3 Unvo | orschriftsmäßiger Gebrauch | 4 |
| | 1.4 Rest | gefahren | 5 |
| | 1.5 Liefe | rumfang | 5 |
| 2. | Techni | sche Daten | 6 |
| 3. | Sicherl | neitshinweise | 6 |
| | 3.1 Allge | meine Sicherheitshinweise | 6 |
| | 3.2 Verh | alten am Arbeitsplatz | 7 |
| 4. | Anschl | uss und Inbetriebnahme | 7 |
| | 4.1 Arbe | itsplatz | 7 |
| | 4.2 Insta | llation | 7 |
| | 4.2.1 | Druckluft-Kreissäge anschließen | 7 |
| | 4.2.2 | Filterdruckminderer | 8 |
| | 4.2.3 | Federzug | 8 |
| 5. | Handha | abung | 9 |
| | 5.1 Scha | alterbetätigung | 9 |
| | 5.1.1 | Einschalten | 9 |
| | 5.1.2 | Ausschalten | 10 |
| | 5.2 Arbe | iten mit der Druckluft-Kreissäge | 10 |
| | 5.2.1 | Vorbereitung | |
| | 5.2.2 | Tiefenanschlag einstellen | 10 |
| | 5.2.3 | Arbeitsweise | 10 |
| | 5.2.4 | Betriebssicherheit | 10 |
| 6. | Montag | je | 11 |
| | 6.1 Säge | eblattwechsel | 11 |
| | 6.1.1 | Tiefenanschlag entfernen | 11 |
| | 6.1.2 | Sägeblatt ausbauen | 11 |
| | 6.1.3 | Sägeblatt einbauen | 12 |
| | 6.2 Einst | tellung des Federzugs | 13 |
| 7. | Reinig | ung und Schmierung während des Betriebs | 14 |
| | 7.1 Tägli | che Reinigung | 14 |
| | 7.1.1 | Desinfektion | 14 |
| | 7.1.2 | Reinigung der Druckluft-Kreissäge | 14 |





| - | 7.2 Tägl | iche Wartung | 15 |
|-----|----------|----------------------------------|----|
| | 7.2.1 | Werkzeuge und Zubehör | 15 |
| | 7.2.2 | Schmierung | 15 |
| | 7.2.3 | Sägeblatt | 15 |
| - | 7.3 Erwe | eiterte Wartung | 15 |
| | 7.3.1 | Wartung der Säge | 15 |
| | 7.3.2 | Schärfen des Sägeblattes | 16 |
| | 7.3.3 | Wartungseinheit | 16 |
| 8. | Instan | dhaltungdhaltung | 17 |
| | | Reparatur durch den Kundendienst | |
| | | araturen | |
| 9. | Transp | ort und Lagerung | 18 |
| 10. | Rückn | ahme | 18 |





essential

the

or

1. Use, scope of supply, accessories

General information concerning the proper use of the equipment – please read this section carefully!

This manual is intended for the machine operator. Keep this manual accessible at all times.

The pneumatic circular saw may only be operated:

- in a perfect technical state, in line with the intended use, in consideration of all of the safety- and hazard-relevant aspects,
- with all the safety devices attached,
- in compliance with the safety instructions,
- after the operating personnel have read and understood these instructions, particularly Chapter 3 Safety Instructions and Chapter 4 Connection and Startup.
- It is assumed that the operating personnel is sufficiently familiar with the use of pneumatic circular saws. Instruction is provided by our specialist personnel.

1.2 Intended use

Depending on the design, the pneumatic circular saw is designed for light and demanding breaking, particularly for sawing ribs in pigs and for cutting cattle, calves, and game.

Damage to property

precautions are not taken.

information and useful tips.

symbol

environment may occur if the proper

Text passages marked with this

provide

Pneumatic circular saws from Schmid & Wezel (S & W) comply with the relevant safety regulations.

1.1 Symbols used in this manual



DANGER

Death, severe injury, or significant property damage **will occur** if proper precautions are not taken.



WARNING

Death, severe injury, or significant property damage **may occur** if proper precautions are not taken.



CAUTION

Minor Injury may occur if proper precautions are not taken.



Mandatory sign

Danger to individuals who do not follow the instructions given by the corresponding symbol.



ATTENTION

1.3 Improper use

The machine is not equipped for a different type of use. If the operator wishes to use the device for other purposes, please consult Schmid & Wezel GmbH (S&W) in advance.

We would like to point out that improper use leads to greater risk of accidents and increased wear. In the event of non-compliance, the liability shall be borne by the user alone.

The pneumatic circular saw may pose a hazard if untrained personnel use it inappropriately or for improper purposes.







Risk of immediate death or death from bleeding due to improper and incorrect handling of the device!

Work carefully and according to instructions.

Only trained, instructed, and authorized individuals over the age of 16 may operate the pneumatic circular saw. The responsibilities and competences concerning the operation must be clearly defined and complied with.

The pneumatic circular saw must not be operated by individuals under the influence of alcohol, medication or drugs.

Maintenance and repairs require special skills and knowledge, which is why only specialized persons who have been trained accordingly are authorized to perform these tasks.

Conversions and modifications of the pneumatic circular saw

Unauthorized modifications of the pneumatic circular saw are not permitted for safety reasons.

Spare parts and accessories have been specially developed for the pneumatic circular saw. We expressly point out that we only accept spare parts and special designs supplied by us.

The installation and/or use of such products may have a negative effect on the active and passive safety.

Schmid & Wezel GmbH accepts no liability for damage caused using non-original spare parts or special designs.

Modifications and alterations to the machine are not permitted and exempt S&W from any warranty and liability.

1.4 Residual risks

There is a risk of injury from the saw blades. Pay attention to the correct use of the machine.

Remain focused and act with caution when working with the trimmer. Always wear personal protective equipment.

A faulty compressed air connection and a high proportion of water in the compressed air may cause a jet of water escaping at the connection point. Therefore, ensure that the hose connection is correct and that the water content in the compressed air is as low as possible (drain the water separator regularly). The water separator is not part of the machine but must be connected upstream (see Chapter 4.2.1).

1.5 Delivery content

Delivery content EFA 17 & EFA 19

- Pneumatic circular saw / rib saw
- Threaded fitting
- Screw-on nozzle
- Single open-end wrench
- Retention pin
- Operating manual

Delivery content EFA SK 08 D

- Pneumatic circular saw / rib saw
- Single open-end wrench
- Retention pin

Delivery content EFA SK 16 / 18 - 8 D / DR

- Pneumatic circular saw / rib saw
- Single open-end wrench
- Retention pin

Accessories

For special accessories for the individual machines

see spare parts list





2. Technical data

| Name | Unit | Performance characteristics | | | | | |
|-------------------------------------|-----------|-----------------------------|------------------|-----------------|---------------------|-------------------------------|------------------|
| | | EFA 17 | EFA 19 | EFA SK 8D | EFA SK 16D | EFA SK 16-8D EFA SK 16-8DR | EFA SK 18-8D |
| Operating pressure | bar | 6-8 | 6-8 | 6-8 | 6-8 | 7 | 7 |
| Air consumption at full load | m³ / min | 1.2 | 1.2 | 0.6 | 0.75 | 0.9 | 0.9 |
| Power | Watt | 880 | 880 | 295 | 480 | 790 | 790 |
| Speed (saw blade) | rpm | 1800 | 1200 | 2800 | 2000 | 2000 | 2000 |
| Saw blade Ø | mm | 210 | 270 | 80 | 160 | 160 | 180 |
| Cutting depth | mm | 15-75 adjustab le | 100 | 20 | 15-75 adjustable | 15-45 adjustable | 60 |
| Connections on the maintenance unit | Inches ,' | R 3/8" | R 3/8" | R 3/8" | R 3/8" | R 3/8" | R 3/8" |
| Hose length | m | 5 | 5 | 5 | 5 | 5 | 5 |
| Weight | kg | 8.4 | 9.0 | 1.1 | 2.5 | 2.7 | 3.1 |
| Hand-arm vibration | m/s² | < 2.5 | < 2.5 | < 2.5 | < 2.5 | < 2.5 | < 2.5 |
| Sound pressure level | dB(A) | < 85 | < 85 | < 85 | > 85 | > 85 | > 85 |
| Cross-section | mm | d = 13 D = 18 | d = 13 D = 18 | d = 4 D = 11 | d = 13 D = 18 | d = 13 D = 18 | d = 13 D = 18 |

3. Safety instructions

3.1 General safety instructions

It is essential to follow the safety precautions when using the pneumatic circular saw:

<u>^!\</u>

WARNING

Cutting hazard: Limbs may be severed!

Never reach into the area of the saw blade.



CAUTION

Machine damage and danger to third parties due to improper use!

Use the machine correctly.



ATTENTION

Use only original EFA spare parts!

This is the only way to ensure that the machine functions properly



Wear personal protective equipment!

- Chain-mesh gloves
- Eye protection
- Select personal protection equipment according to the regulations applicable on the premises and to the accident prevention regulations in force.
- Carry out installations, maintenance, and repair only with devices disconnected from compressed air supply!
- Read the operating instructions carefully, comply with the instructions therein, and store them in a place where they are accessible to everyone at all times.
- Only specialized persons are authorized to perform any installation, maintenance, or repair tasks.





3.2 Conduct at the workplace

- Keep your workplace tidy and in good working condition. A cluttered or messy workplace can lead to accidents.
- Take into account environmental influences. Ensure good lighting (min. 500 lux).
- Keep other persons away from your workplace. Remain focused and act with caution during your work.
- Do not use the pneumatic circular saw when you are tired and/or unfocused.
- Avoid wearing loose clothing and jewelry that can be caught by moving parts. Wear sturdy shoes during your work. Always wear a hairnet!
- Ensure that your workplace has a correct, ergonomic set-up. Ensure safe footing and keep your balance at all times.
- Store the pneumatic circular saw in a safe place. Store unused equipment in a dry place.
- Service your tools with care. Only use sharp and undamaged saw blades to ensure safe work.
- Use only original EFA accessories. Use of other accessories will void the warranty.
 The use of other tool inserts or accessories presents a risk of injury to you and other persons.
- Lay down the unused pneumatic circular saw so that accidental contact with the sharp saw blade is not possible

4. Connection and start-up

4.1 Place of work

The work space for the operator should be at least 1.5 sqm. No other place of work should extend into this area as movements with the pneumatic circular saw could result in the risk of injury.

The illumination at the place of work must be at least 500 lux.

4.2 Installation



CAUTION

Danger due to automatic start!

Connect the pneumatic circular saw to the power supply only when switched off!



CAUTION

Tripping hazard!

Lay compressed air lines outside of the working area.



CAUTION

Danger of malfunctions and injuries!

Installation work may only be carried out by authorized specialist personnel.

4.2.1 Connecting the pneumatic circular

The pneumatic circular saw is supplied ready for operation.



ATTENTION

Device damage!

Operate the pneumatic circular saw only with clean, anhydrous, oiled air!

 Attach the pneumatic circular saw (1) with the threaded nipple of the compressed air





hose (2) to the maintenance unit (3) (with filter pressure reducer). Make sure to assemble the maintenance unit in the following order: Water separator (4), pressure gauge (5), oil mist blower (6).

To ensure lubrication of the pneumatics motor, the maintenance unit must be set to 1-2 drops of oil per minute (or one drop of oil for approximately 15 cuts).

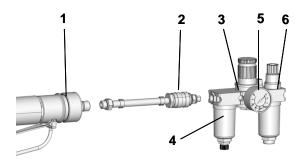


Abb 1 Pneumatic connection (schematic diagram)



Abb 2 Pneumatic connection (EFA 17 / 19)

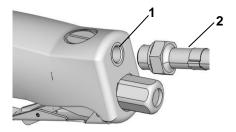


Abb 3 Pneumatic connection (EFA SK 08D)

A faulty compressed air connection and a high proportion of water in the compressed air may cause water to escape at the connection point.

Therefore, ensure that the hose connection is correct and that the water content in the compressed air is low (drain the water separator regularly).

If no dried air is available, the customer must install a water absorber.

 Before connection, remove impurities by blowing air through the compressed air hose using a compressed air gun.

4.2.2 Filter pressure reducer

The air from compressed-air systems is usually contaminated and has accumulated moisture. Therefore, a filter pressure reducer with water separator should be installed between the compressed air system and the tool. This not only controls the operating pressure but cleans and drains the compressed air. In addition, this improves on the usefulness and increases the service life of the pneumatic circular saw significantly.

The filter pressure reducer should be installed as close as possible to the pneumatic circular saw.

 Set the operating pressure on the filter pressure reducer to max. 8 bar.

You can purchase a suitable filter pressure reducer on request from our sales department at Schmid & Wezel.

4.2.3 Spring balancer

The machine must always be operated in combination with a weight relief system (spring balancer). Install this with a sliding trolley above the working area on an element assembled higher or on the ceiling.

Information on fine adjustment of the spring balancer is provided in Chapter 6.2.

Hang the pneumatic circular saw as top-heavy as possible. The vertical position can be adjusted if necessary.

Attaching or removing the weight relief may result in a risk of the machine slipping or falling due to weight (depending on the version between 2.5 and 9 kg). Also make sure that the machine is not jammed by the snap hook





or the hook of the air circular saw. Be careful!

CAUTION



Risk of injury when adjusting the spring balancer with pneumatic circular saw attached!

Remove the pneumatic circular saw before adjusting the spring balancer!

5. Handling

5.1 Switch operation



ATTENTION

Read the operating manual and connect the pneumatic circular saw correctly before turning on!



CAUTION

Machine damage and danger to third parties due to improper use!

Use the machine correctly.



WARNING

Cutting hazard: Limbs may be severed!

Never reach into the area of the saw blade.



Wear eye protection or safety goggles during work!

The pneumatic circular saw is equipped with a valve lever (1) for connecting the compressed air flow.

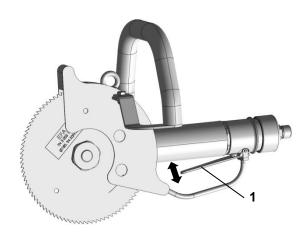


Abb 4 Operating the switch lever (here SK 18-8D)

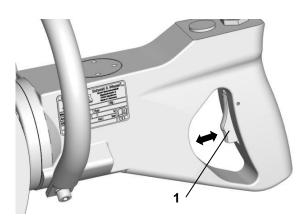
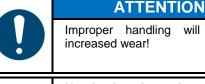


Abb 5 Operating the switch lever (EFA 17 / 19)

5.1.1 Turning on

- Make sure that the manual pneumatic circular saw is connected to the local compressed air supply (supply pressure: 7 bar).
- 2. Carry out a function test before starting work.
- 3. Hold the unit firmly by the handle (1).
- 4. To turn on, actuate the switch lever with your index and middle fingers.



Hearing impairment!

Ear protection is recommended when used in continuous operation!

will lead





5.1.2 Turning off

Release the switch lever

The switch automatically turns off by the return spring.

After turning off, the pneumatic circular saw comes to a standstill after a short follow-up.

The machine can be switched on and off at any time.

5.2 Working with the pneumatic circular saw



Wear eye protection or safety goggles during work!

5.2.1 Preparation

Check before using the device whether

- the operating data of the compressed air supply and the device match.
- the pneumatic circular saw is functional
- the general safety instructions (see Chapter 3.1) have been considered.

5.2.2 Setting the depth stop

EFA 17, SK 16D, SK 16-8D:

The pneumatic circular saws EFA 17, SK 16D and SK 16-8D are equipped with an adjustable depth stop (1). The stop must be set for the respective application.

- Adjust cutting depth with stop (if present), loosen wing nut (2) and swivel stop (1) over pivot point (3)
- Tighten the wing nut (2) (see Abb 6). Adjustment range: 15 65 mm

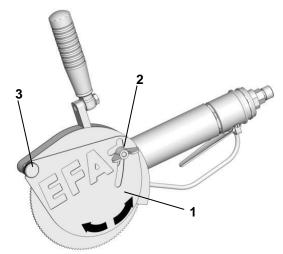


Abb 6 Adjusting the cutting depth (SK 16-8D)

5.2.3 Method of operation

EFA 17,19,SK08-D, SK16-8D, SK18-8D:

 Hold pneumatic circular saw securely at both handles and turn on (except SK16-8DR).



CAUTION

Blocking hazard!

Do not stop the saw during the cutting process.

- Insert into the meat while running.
- Remove from the meat while running and then turn off.
- In case of work interruption, lay the pneumatic circular saw flat on its side without any load on the handle.

During prolonged stoppages in work, disconnect the machine from the compressed air network.

5.2.4 Operating safety

- Work particularly carefully when the machine is switched on.
- Hold the machine firmly at both handles (if present)
- Never press the switch lever when the machine is not in operation.
- Do not tilt or jam the blade
- Protective equipment on the saw must not be removed to complete cutting
- After turning off, the saw blade comes to a





standstill within 2 seconds. Only then may the handles be released

To aid safe handling (guidance), the rib saw should be hung on a spring balancer.

6. Assembly



WARNING

Cutting hazard!

Disconnect the saw from the compressed air supply before assembly operations!

6.1 Saw blade replacement



ATTENTION

Use only original EFA spare parts!

This is the only way to ensure that the machine functions properly

The following tools and accessories are needed for disassembly / assembly:

- Single open-end wrench (accessory)
- Retention pin

6.1.1 Removing the depth stop

EFA 17, SK16D, SK16-8D:

- 1. Loosen the screw (1) at the pivot point
- 2. Unscrew the wing nut (2) and remove the depth stop (3) (if installed).

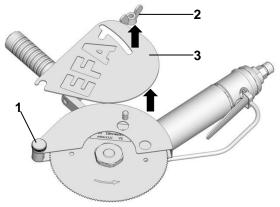


Abb 7 Removing the depth stop (SK 16-8D) (1)

3. Turn the saw blade manually until hole (1) is congruent with hole (2).

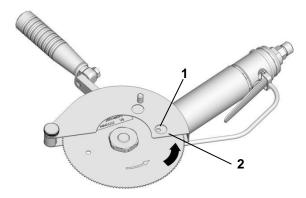


Abb 8 Saw blade replacement (SK 16-8D) (2)

EFA 19, SK 16-8D, SK 18-8D:

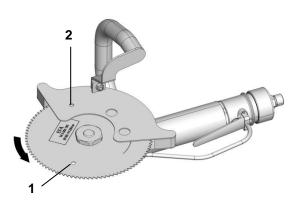


Abb 9 Saw blade replacement (SK 18-8D) (3)



Wear cut-resistant protective gloves when working!

4. Lock the saw blade (3) with a retaining pin (4) (or a comparable tool) and unscrew the clamping nut (5) with a single open-end wrench (6) (right-hand thread) (Abb 10 and Abb 11).



ATTENTION

SK16-8DR

Left-hand thread!

6.1.2 Removing the saw blade





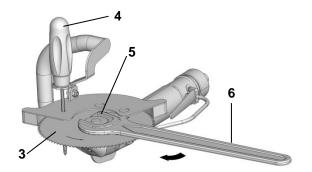


Abb 10 Saw blade replacement (SK 18-8D) (4)

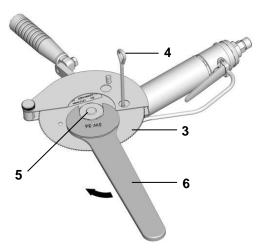


Abb 11 Saw blade replacement (SK 16-8D) (5)

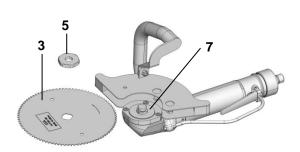


Abb 12 Saw blade replacement (SK 8-8D) (6)

5. The saw blade (3) can now be removed.



ATTENTION

The sealing washer (7) may adhere to the saw blade (3) and may need to be detached from the saw blade.

Do not remove the sealing washer (7) with the saw blade (3)!

EFA SK 08D

- 1. Insert retaining pin (1) into hole (2)
- 2. Hold drive arm (3) with retaining pin.
- 3. Loosen nut (4) with single open-end wrench (5) and remove.

4. Remove spring washer (6) and saw blade

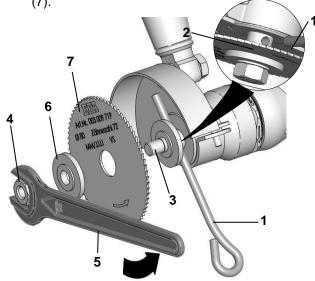


Abb 13 Saw blade replacement (EFA SK 08D)

6.1.3 Installing the saw blade

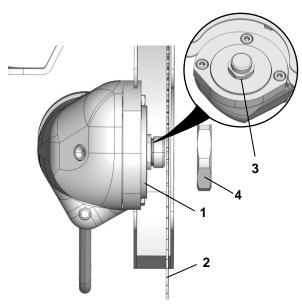


Abb 14 Saw blade replacement (SK 18-8D) (3)

1. Place sealing washer (1) underneath and new saw blade (2) on square (3) of drive spindle.







ATTENTION

Note the movement direction of the saw blade!

See the corresponding marking on the saw blade (5).

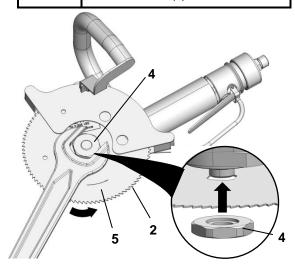


Abb 15 Saw blade replacement (SK18-8D) (3)

Screw in clamping nut (4) with recess (see detail) against the saw blade (2) and tighten (right-hand thread).



ATTENTION

SK16-8DR

Left-hand thread!

EFA 17,19, SK 16, SK 16-8D:

Move the depth stop to the working position. Tighten screw at pivot point and wing nut.

EFA SK 08D

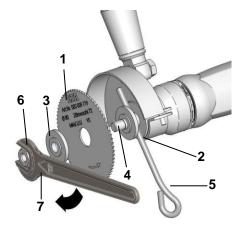


Abb 16 Installing the saw blade (EFA SK 08D)

- 1. Place saw blade (1) on lower spring washer (2)
- 2. Slide the upper spring washer (3) over the drive arm (4) onto the saw blade.
- 3. Secure the drive arm with the retaining pin (5) and tighten the nut (6) with the single open-end wrench (7).

6.2 Adjusting the spring balancer

The spring balancers from Schmid & Wezel differ according to the maximum permissible load.

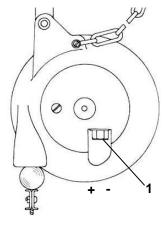


Abb 17 Adjusting spring balancer (1)

The fine tuning of the spring balancer is done with the PLUS / MINUS screw (1) on the housing.

 Turn the screw in MINUS direction until the saw is hanging freely in equilibrium (with the spring balancer) at working height.

If pulling out is not possible, the spring balancer is jammed, and a readjustment is necessary:

 Turn the screw in PLUS direction until the saw can be pulled out and start again with fine adjustment





Spring balancers for devices up to 14 kg:

i

Before adjusting the load capacity, attach the load with the rope fully retracted.

Adjustment in direction "Plus" (+) increases the load capacity.

Adjustment in direction "Minus" (-) reduces load capacity.

The correct setting is achieved when the attached load can be pulled easily into the desired position and returns to its original position after releasing.

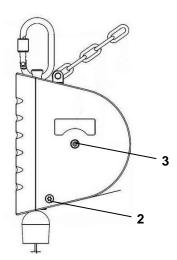


Abb 18 Adjusting spring balancer (2)

Use an Allen key on the adjusting screw
 (2) to make the desired setting within the permissible adjustment range.

The adjusting screw (2) acts on the spring catch (3) which is provided with a marking on the outside. This marking indicates the adjustment.

7. Cleaning and lubrication during operation



WARNING

Cutting hazard!

Turn off and disconnect the saw from the compressed air supply before starting maintenance!

7.1 Daily cleaning

After completion of breaking, the pneumatic circular saw must be cleaned.

Trouble-free continuous operation is only guaranteed if the pneumatic circular saw is always kept hygienically clean. The machine should normally be disinfected before each cleaning.



Observe the applicable safety and hygiene requirements.

7.1.1 Disinfection

Disinfect the machine during operation after every cut with hot water (approx. 82 °C).

Disinfectants must not be allowed to come into direct or indirect contact with foodstuffs. Rinse the machine with clear water after disinfection.



ATTENTION

Do not use any aggressive solvents! Do not use a steam blaster or high-pressure cleaner! Do not immerse the device in water!

7.1.2 Cleaning the pneumatic circular saw

Clean the device after use with cloth, brush, and warm water (40 - 55 °C). Soak stubborn or encrusted residues.

Use a cleaning agent, preferably foam, and apply to the surface to be cleaned and leave for 15 - 20 minutes. Subsequently wash off the loosened dirt manually with warm water.

Recommended cleaning agents

- Diversey Lever Tego 2000: Surface-active disinfectant Diversey Lever GmbH Mallaufstr. 50-56, 68219 Mannheim/Germany
- P3-topax 91: Surface-active disinfectant Henkel-Ecolab Deutschland GmbH Postfach 13 04 06, 40554 Düsseldorf

A cleaning plan and further details can be obtained from the above addresses.

The above-mentioned cleaning agents are only recommendations. When using other cleaning agents, the customer must check material compatibility and hygiene regulations.





7.2 Daily maintenance

7.2.1 Tools and accessories

- Grease gun
- Suitable for contact with food

7.2.2 Lubrication

 Each time the saw blade is cleaned, apply a little acid-free, EFA special oil.

Lubricants

The lubricating grease and oil are subject to the regulations required in the food industry.

Use only lubricants that comply with German food regulations and FDA guidelines.

This relates to unintentional contact with the processed product (food) that cannot be ruled out with certainty. Therefore, use only food grade lubricants.

You can buy suitable lubricating grease and oil for your machine from the sales department of Schmid & Wezel.

7.2.3 Saw blade

Inspect the saw blade at regular intervals.

If the self-locking effect of the hex. nut is no longer assured, it must be replaced without delay.

7.3 Advanced Maintenance

After approx. 50 operating hours, extended maintenance is required.

7.3.1 Maintenance of the saw

- Disconnect the saw from the compressed air supply
- To maintain the lubrication of ball bearings and gearbox, grease the machine at the grease nipples with 1 - 2 strokes out of the grease gun (see Abb 19 and Abb 20).

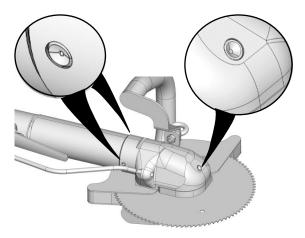


Abb 19 Grease nipples (SK 18-8D)

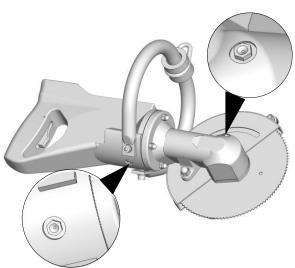


Abb 20 Grease nipples (EFA 17 / EFA 19)

- In case of decreasing performance or after approx. 400 operating hours, the rotor slides of the pneumatics motor must be checked for wear and replaced if necessary (we recommend sending the pneumatic circular saw in this case to our service department).
- A dirty silencer (1) must be cleaned or replaced.

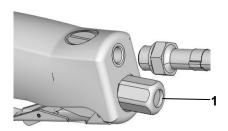






Abb 21 Silencer (here EFA SK 08 D)

More detailed information on sharpening the saw blade relating to the different saw blade geometries (tooth shapes) is available on request from our service department.



ATTENTION

Do not use force as parts could be damaged! Only use original EFA spare parts!

7.3.2 Sharpening the saw blade



ATTENTION

Incorrectly sharpened saw blades lead to production losses and endanger the user.



For sharpening, please contact the sharpening service of the nearest authorized workshop or contact our head office directly.

Sharpening can also be carried out on commercially available automatic circular saw blade sharpening machines.

7.3.3 Maintenance unit

For proper operation and to maintain the adequate service life of the pneumatic circular saw, the maintenance unit (filter pressure reducer) must be checked at regular intervals.

- Remove any condensation and, if necessary, fill up with special oil (available from S&W).
- Check the operating pressure (max. 8 bar) at regular intervals.





8. Maintenance

Malfunctions may occur during operation, but these are generally relatively simple to remedy.



ATTENTION

Only qualified, instructed specialist personnel may carry out all operations.

describes these malfunctions together with their possible causes and suggests corrective measures

Table 1: "Faults and corrective measures"

| Malfunction | Possible cause | Remedy | |
|---|--|---|--|
| | Air filter on maintenance unit is dirty | Replace air filter | |
| The machine does not start up when actuating the switch lever | Loose hose connection | Check the proper connection of the hoses | |
| | Rotor slide defective | Return to manufacturer for service. | |
| Handle is difficult or impossible to press | Valve spring broken Valve jammed due to soiling | Return to manufacturer for service. | |
| Handle iced | Air pressure set too high | Adjust to 6 - 8 bar | |
| Machine does not start | Parts of the motor or transmission are defective | Return to manufacturer for service. | |
| Machine parts corroded | Water in inlet line. Air conditioner defective | If necessary, replace maintenance unit or return to manufacturer for service. | |

Tab 1 Malfunctions and their rectification

8.1.1 Repair by After-Sales Service

Only specialized persons are authorized to perform repairs. Our service department is at your disposal for any repairs needed.

If your equipment needs to be repaired, please contact the nearest authorized service center or our head office.

Upon request, spare parts lists can be provided to any authorized service center.

In the event of malfunctions that cannot be clearly localized, the device should be returned to S&W for repair. Please state the error symptoms if you do so.

For other faults that the system operator can rectify, the fault list may provide information about the cause and rectification of the fault.



Do not repair defective devices on site (in the immediate vicinity of food)!

Provide all of the necessary tools and ensure that the work environment is clean.



WARNING

Cutting hazard!

Disconnect the device from the compressed air supply before starting any repairs!



WARNING

Turn off and disconnect the saw from the compressed air supply before starting maintenance!



CAUTION





Danger of malfunctions and injuries!

Only qualified, instructed specialist personnel may carry out maintenance.

Maintenance unit

Check the maintenance unit at regular intervals, but at least once a week, remove the condensation and add special oil.

Special oil for maintenance system:

- EFA special oil 0.5 l part no. 001 365 611
- EFA special oil 5.0 l part no. 001 365 612

Special grease for gear box and ball bearings:

 Bearings/planetary gear 0,8 kg part no.: 001 365 644

Gearbox 1kg part no.: 001 365 623Gearbox 5kg part no.: 001 365 624

8.2 Repairs



CAUTION

Danger of malfunctions and injuries!

Only authorized specialist personnel may carry out repairs.



WARNING

Cutting hazard! Turn off and disconnect the saw

from the compressed air supply before starting any repairs!



ATTENTION

Use only original spare parts!

This is the only way to ensure that the machine functions properly

Our service department is at your disposal for any repairs needed.

EFA Service

Phone: +49-(0) 7043 102-82 Fax: +49(0)7043 / 102-78

In the event of a repair, please contact your nearest contract workshop or our parent

company directly.

9. Transport and storage

The machine must be stored in a dry room.

Clean the machine and transport only in a dry condition.

- Ensure that the machine is not damaged during transport.
- Use the original packaging.

10. Return of waste electrical equipment

Return your waste electrical equipment to our head office.





CE

EG-KONFORMITÄTSERKLÄRUNG EC DECLARATION OF CONFORMITY DÉCLARATION DE CONFORMITÉ CE DICHIARAZIONE DI CONFORMITÀ CE Декларация о соответствии стандартам ЕС

Hiermit erklären wir, dass die nachfolgend bezeichneten vollständigen Maschinen aufgrund ihrer Konzipierung und Bauart der EG-Maschinenrichtlinie 2006/42/EG und den grundlegenden Sieherheits- und Gesundheitsanforderungen gemäß Anhang I Teil 1 entsprechen.
Bei einer nicht mit uns abgestimmten Änderung der Maschine verliert diese Erklärung ihre Gültigkeit.

We hereby declare that the following designated complete machines comply with the EC machine directive 2006/42/EC and meet the essential demands on health and safety according to annex I section 1 on account of their conception and design.

The validity of this declaration expires when a modification to the machine is made without being coordinated with us.

Nous déclarons par la présente que les machines complètes désignées ci-dessous sont conformes, de par leur conception et leur fabrication, à la directive CE sur les machines 2006/42/CE et aux prescriptions fondamentales visant la sécurité et la santé conformément appendice I section 1.

Si la machine devait être modifiée sans notre accord, ceci fera perdre toute validité à la présente déclaration.

Dichiariamo che le macchine complete alle quali fa riferimento la seguente dichiarazione soddisfano - in base alla propria struttura e tipologia - i requisiti fondamentali definiti nella Direttiva Macchine 2006/42/CE in fatto di sicurezza e sanità conforme appendice I sezione I.

In caso di modifiche alla macchina non concordate con noi la presente dichiarazione perde la validità.

Настоящим заявляем, что нижеуказанные активные машины сконструированы и построены в соответствии с положениями европейской директивы по машиностроению

(2006/42/EG) и основополагающими требованиями безопасности и охраны здоровья. В результате изменения машины, не согласованного с нами, настоящая декларация теряет свою силу.

Bezeichnung der Maschine:

Rundmesser, Handabschwarter, Rippenzieher, Fischentschupper, Betäuber, Enddarmfreischneider, Messer, Roboterwerkzeuge. pneumatik, elektrisch, hydraulisch 2006/42/EG

Actuation

Angewandte Vorschriften/Richtlinien: Angewandte Normen:

DIN EN ISO 12100:2011-03; DIN EN 12984:2005+A1:2010

Machine identification:

EFA: stunning device, cutter for horns, guillotine style dehorner, cutter for legs, dehider, knife dehider, breastbone saw, splitting saw, loin dropper, horn and leg saw, hock and leg cutter, bung dropper, brisket saw, brisket shear, hog head cutter, head of sow cutter, cutter, cutter for sow tail bone, trimmer, breaking saw, reciprocating saw, power knife, handskinner, fishscaler, robot tools

EFA-Zerlegesäge, Bein-, Hörnersäge, Brustbeinsäge, Stichsäge, Band-Halbierungssäge, Zange/Schere, Enthäutungsmesser, Kreissäge,

pneumatic, electrics; hydraulic

Applied regulations/directives: Applied standards:

DIN EN ISO 12100:2011-03; DIN EN 12984:2005+A1:2010

Désignation de la machine:

EFA: pistolet d'abattage, pince pour l'ablation des cornes, guillotine pour l'ablation des cornes, pince pour l'ablation des pattes, papareil de dépouille, couteau de dépouille, scie à sternum, scie à fendre les carcasses, cisaille, scie à pattes et à cornes, cisaille pour l'ablation des pattes, couteau pneumatique pour rectum, Scie à sternum, Pince pour l'ablation des sternum, cisaille de découpe, cisaille pour queues de porcs, couteaux, trimmer, scie de découpe, scie egoine, couteau, découenneuse, écailleuse, Outils de Robots.

Entraînement:

pneumatique, électrique, hydraulique 2006/42/EG

Prescriptions / directives appliquées: Normes appliquées:

DIN EN ISO 12100:2011-03; DIN EN 12984:2005+A1:2010

Denominazione della macchina:

EFA: pistola per abbattimento bovini, cesoia per corna, ghigliottina trancia corna, cesoia per zampe, scuoiatrice, coltello scuoiatore, sega sterno per bovini, sega sterno per bovini, segamezzene, cesoia per quarti, sega zampe e horna, cesoia zampetti, cesoia per le zampe, taglia retto, Sega sterno, cesoia per sterno, cesoia per testa, sega per dimezzare, cesoia per quarti, cesoia per osso coda scrofa, coltelli, sega per costole / quarti, coltello, scotennatrice manuale, squamatrice, strumenti Robot. pneumatica, elettrico, idraulico

Azionamento

2006/42/EG

Disposizioni/Direttive applicate: Norme applicate:

DIN EN ISO 12100:2011-03: DIN EN 12984:2005+A1:2010

EFA- ленточная пила для распила на полутуши , пила для отделения ног , Переработка макрели, Резак для рогов, пила для резки грудины, возвратно-поступательная пила, ленточная пила, клещи, шкуросъёмная машинка, щиркулярная пила, круговой нож, устройство для извлечения рёбер, очиститель для рыбы, устройство для оглушения, устройство вырезания прямой кишки, нож, робот инструменты. пневматический, электрический, гидравлический

Примененные

оложения/директивы: Примененные стандарты:

DIN EN ISO 12100:2011-03: DIN EN 12984:2005+A1:2010

Hersteller Name - Anschrift: Manufacturer Name - Address: Fabricant Nom - Coordonnées: Costruttore Nome - Indirizzo: Производитель Имя- Адресс:

Typenbezeichnung, Serial-Nr. Туре designation, Serial-No.
Désignation du type, numéro de série
Designazione tipo, numero di serie
Обозначение модели Ausdruck mit Maschinendaten Bitte hier aufkleben! 10,6x4,8 cm

Person, die die technischen Unterlagen zur Verfügung stellt: Person, who makes the technical documents available: Personne mettant la documentation technique à disposition: Persona che mette a disposizione le documentazioni tecniche: Персона, предоставляющая техническую документацию: Maulbronn, 27.03.2014

Unterschrift: Signature: Signature: Firma подпись

Name: Name: Nom: nome имя

Angaben zum Unterzeichnen: Details of the undersigned: Fonctions du signataire: Dati del sottoscrivente: Данные к подписи

001580613

Ralph Köhler Schmid & Wezel GmbH & Co. KG Maybachstrasse 2, 75433 Maulbronn Deutschidnd (Germany)

Ulrich Merkle Ralph Köhler

Geschäftsführer Managing director Gerant Amministratore Управляющий директор

Leiter Technik und Entwicklung Head of engineering and development Directeur Technique et développement Direttore Reparto Tecnica e Sviluppo Главный инженер-конструктор

V03.2014