



MANUAL SAUSAGE TYING MACHINE

User Manual



- + Retain this manual for future reference.
- + Unit must be kept clear of combustibles at all times.

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OWNER'S INFORMATION

Please retain this manual for the life of the equipment. For warranty purposes, please fill out and retain this information.

Model # _____

Serial # _____

Date of Purchase _____

Order # _____



SAFETY WARNINGS



The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions or situations that could occur.

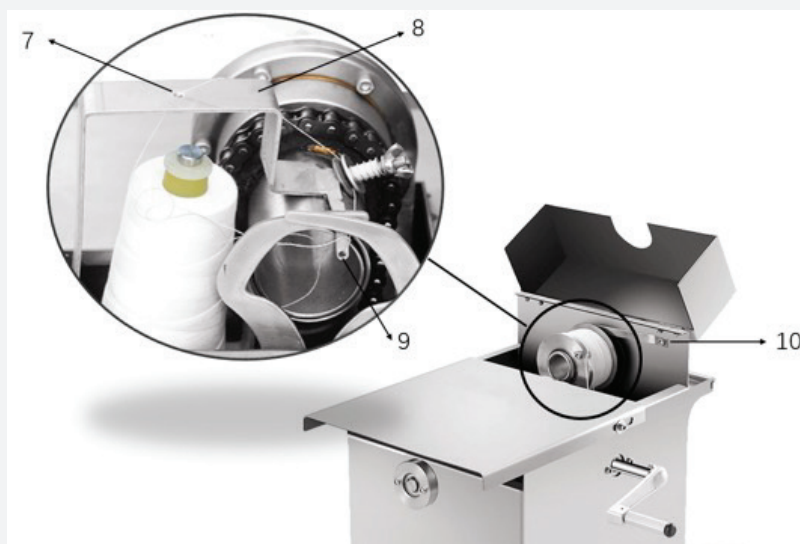
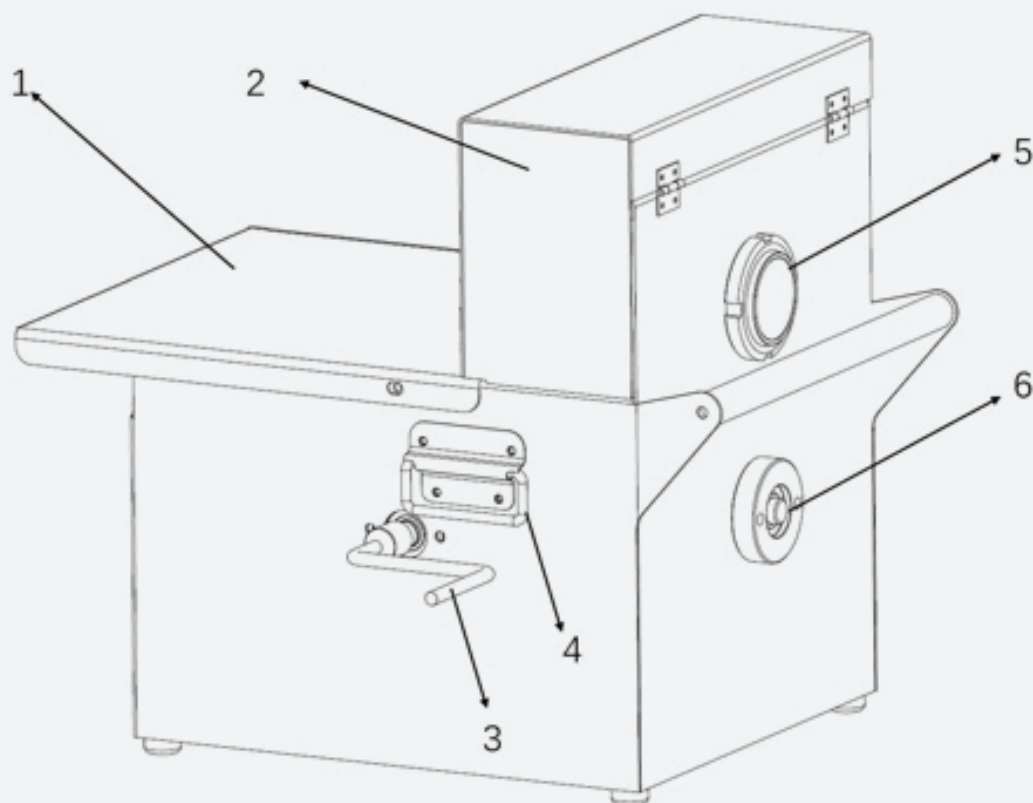
IMPORTANT NOTICE: Read and understand all INSTRUCTIONS before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury. Save these instructions in a safe place and on hand so that they can be read when required. Keep these instructions to assist in future servicing.

Please use this machine according to these cautions. The user should understand all rules. Please carefully read them before you operate the machine. This machine may cause harm to the health of the operator if the user removes or changes equipment in the machine.

We are not responsible for any injuries resulting from improper operation of this machine. Please follow the “Operation” instructions and the proper operation procedures while using. Take care while assembling and operating the unit to avoid injury.

- **CHECK FOR DAMAGED PARTS.**
Before using the machine, check that all parts are operating properly and performing the intended functions. Check for binding of moving parts, mounting, and any other conditions that may affect the operation.
- The manufacturer declines any responsibility in the case of improper use of the machine. Improper use of the machine will **VOID** the warranty.
- Repair must be done by an authorized dealer. Use only factory original parts and accessories. Modification of the machine will **VOID** the warranty.
- Be sure the machine is stable during use.
- **Do not** use outdoors.
- This machine's intended use is to **tie sausage links**.
- **SAVE THESE INSTRUCTIONS.**

PARTS IDENTIFICATION



Replacement Twine – Item # 554BMSTMTHRD

Part No.	Description
1	Operation platform
2	Cover
3	Handle
4	Hand grip
5	Sausage entrance
6	Roller
7	Thread hole 1
8	Cotton thread fixing bracket
9	Thread hole 2
10	Loose adjust screw

INSTALLATION

- Make sure that the product has no foreign objects inside before operation.
- Test the machine without product, and then use it according to the operation instructions below.
- This machine should not move, vibrate, or make abnormal noises under normal operation.

OPERATION



Step 1

Ensure the machine is on a stable surface. Then open the cover.



Step 2

Install the cotton thread on the steel shaft.



Step 3

After installing the cotton thread on the shaft, place it in the cotton thread fixing bracket.



Step 4

Tighten the screws to secure the cotton thread on the bracket. (Note: Don't tighten the screws too tightly.)

**Step 5**

Pull the cotton thread through the first hole.

**Step 6**

After pulling the cotton thread through the hole, wrap it under the spring washer.

**Step 7**

Pull the cotton thread through the second hole.



Step 8

Place the filled sausage rope in the sausage entrance hole and feed it through, lining up the length of the tie using the measurements on the platform. Grab the cotton twine and line your sausage link with the twine, holding the end of the twine to the end of the sausage. Turn the handle clockwise 3 or 4 times to tie the sausage. Gently pull the sausage rope through, aligning the next tie location using the desired length measurements on the platform. Repeat until entire sausage rope has been tied.

CLEANING

- Wash all parts that have come in contact with meat in hot, soapy water. **BE SURE TO CLEAN IMMEDIATELY AFTER USE.**
- Rinse the parts with clear, hot water then dry them **IMMEDIATELY.**
- Clean the housing with a damp towel and wipe dry.

IMPORTANT: Any metal parts must be coated with a food-safe silicone spray to prevent rusting; if not properly protected, these parts will begin to rust very quickly. **DO NOT** use rusted parts.

TROUBLESHOOTING

Problem	Cause	Solution
Not tight when tying the link	Screw loose	Tighten the butterfly screw on the spring
	Cotton thread too long	Wrap the cotton thread one more circle under the gasket under the spring
Unable to pull when pulling outward	Thread too tight	Butterfly screw tightened too much, loosen the screw
Rupture of casing	Force point error	When pulling outward after tying the string, the point of force should not be on the sausage but should be at the position where the string is tied
The steel sleeve nut of the sausage inlet is loose	Loose nut	Tighten the nuts in a timely manner
		It is recommended to operate the machine at a constant speed and not turn the handle too fast