



ASSEMBLY INSTRUCTIONS

Model 2523 Plastic Cart

Parts Included

Qty	Description
1	Top Shelf
1	Bottom Shelf
4	Leg
2	Swivel Caster
2	Fixed Caster
4	Leg Set Screw
16	Caster Screw
16	Caster Nut
16	Lock Washer

Tools Required

Phillips Head Screwdriver
Slot Head Screwdriver
1/2" (13 mm) Open-end Wrench



Assembly

1. Place **Top Shelf** (with push handle) bottom side up on floor. (Figure 1).
2. Position one **Leg** with peg end down into one corner receptical of Top Shelf. Long edge of shelf pad must be parallel to long edge of shelf (Figure 2).
3. Secure Leg to Shelf with a phillips head screw. (Figure 3)
4. Repeat *Steps 2 and 3* for three other legs.
5. Lower the **Bottom Shelf**, bottom side up, over legs so shelf corners seat properly on legs (Figure 4).
6. Place a **Swivel Caster** onto shelf corner/leg on the handle end of the cart (Figure 5). *Note: Positioning of swivel and fixed casters may be reversed if desired. Be sure to position both swivel casters on one end of cart, either handle end or opposite handle end.*
7. Secure caster plate to cart corner with four **screws, lock washers, and nuts** (Figure 6). Insert screws up through holes in leg, shelf and caster plate. Add lock washer and nut. Insert all four screws and add washers/nuts before tightening all with wrench.
8. Repeat *Steps 6 and 7* for other Swivel Caster.
9. Repeat *Steps 6 and 7* for Fixed Casters on other corners of cart.

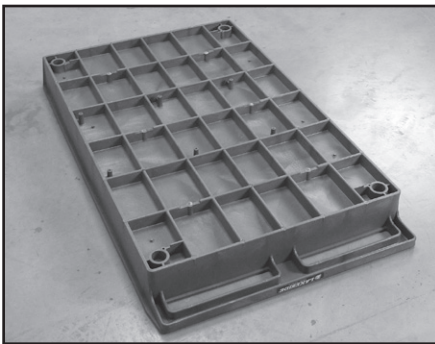


Figure 1

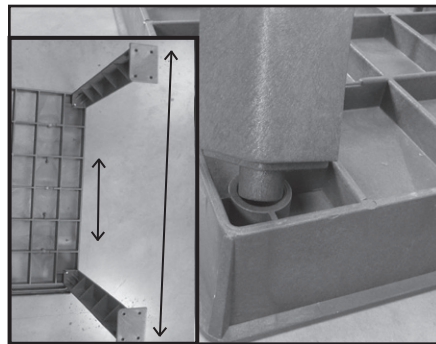


Figure 2

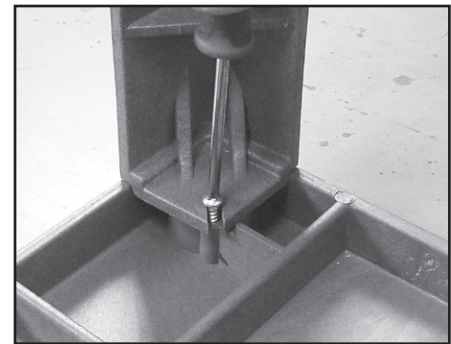


Figure 3

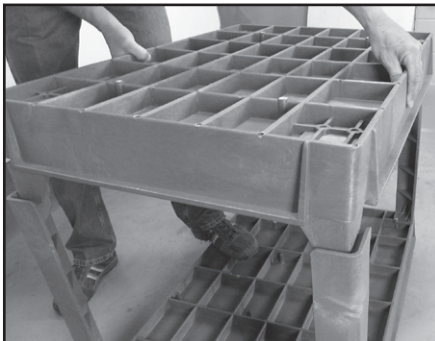


Figure 4



Figure 5

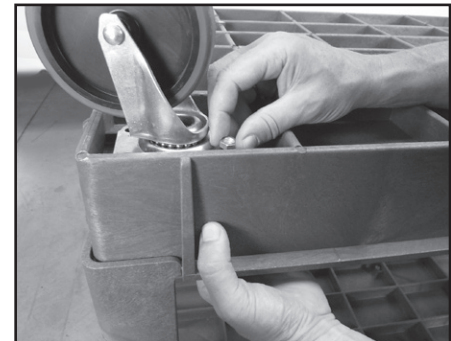


Figure 6