18" x 18"

Square Table Base

ASSEMBLY INSTRUCTIONS

LANCASTER™
TABLE & SEATING

PARTS LIST:

A Tension Rod
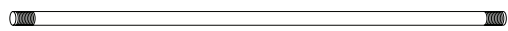
B Column

C Spider
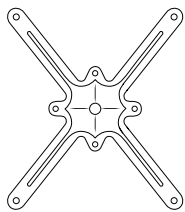
D Base Plate
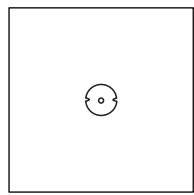
Included Hardware:

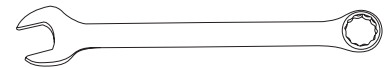**E** (3) Nuts   **F** (2) Lock Washers   **G** (2) Flat Washers

NOTES:

1. Inspect all pieces for damage before assembly. Do not assemble if any pieces are broken or damaged.
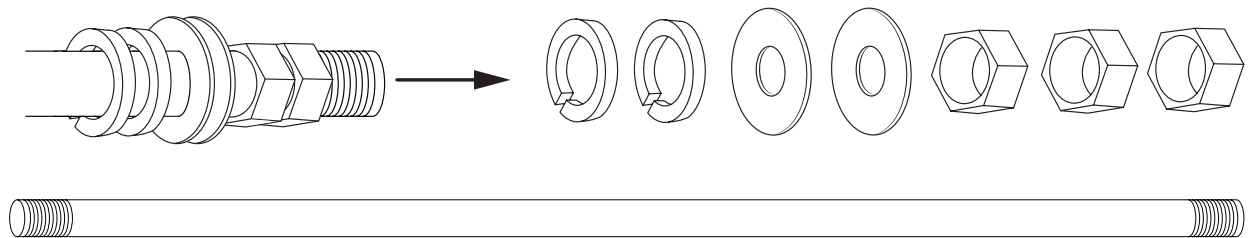2. Ensure you have all required pieces before assembly.

TOOLS NEEDED:
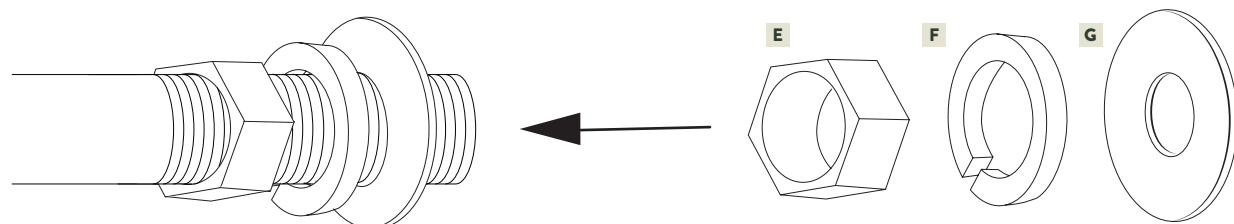
1. 3/4" wrench

STEP 1

Remove all nuts and washers (E, F, G) from the tension rod (A).

Tension rod should be empty of all hardware.

STEP 2

Twist a nut (E) onto the end of the tension rod (A), twisting ¾" down from top of the tension rod to the top of the nut. Place a lock washer (F) then a flat washer (G) on top of the nut.
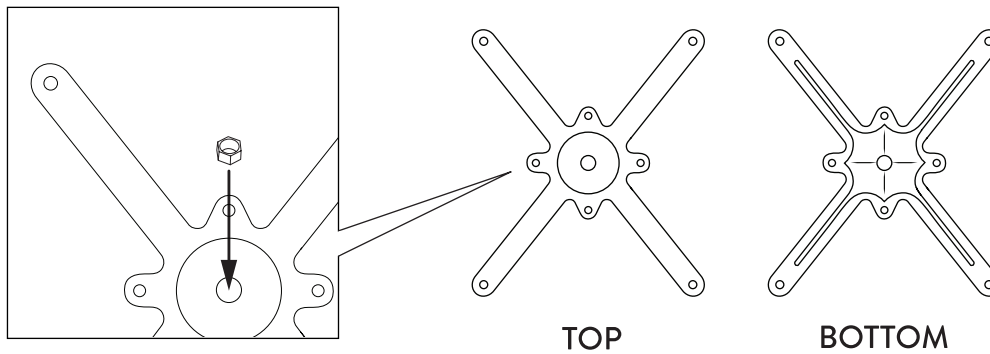
E   F   G

STEP 3

Insert a second nut (F) on the top side of the spider (C), inside of the hole in the center of the spider.
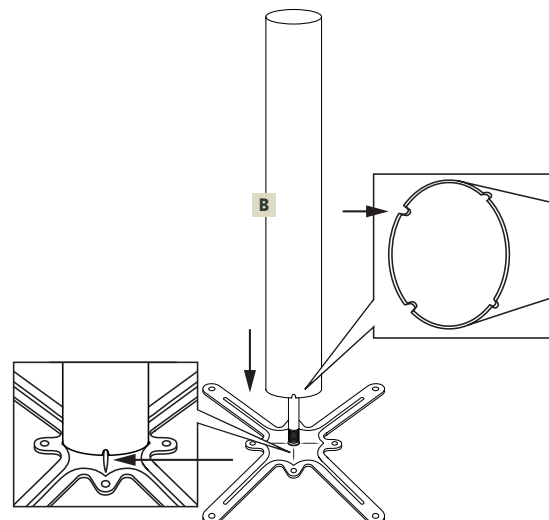

TOP   BOTTOM

STEP 4

Place the spider (C) on its side and insert the end of the tension rod (A) with nut and washers attached from Step 2 through the center of the spider. Tighten the nut on the bottom side of the spider completely with a wrench (not included). Ensure the top of the rod is flush with the nut in the top side of the spider.

A   Bottom Side   Top Side
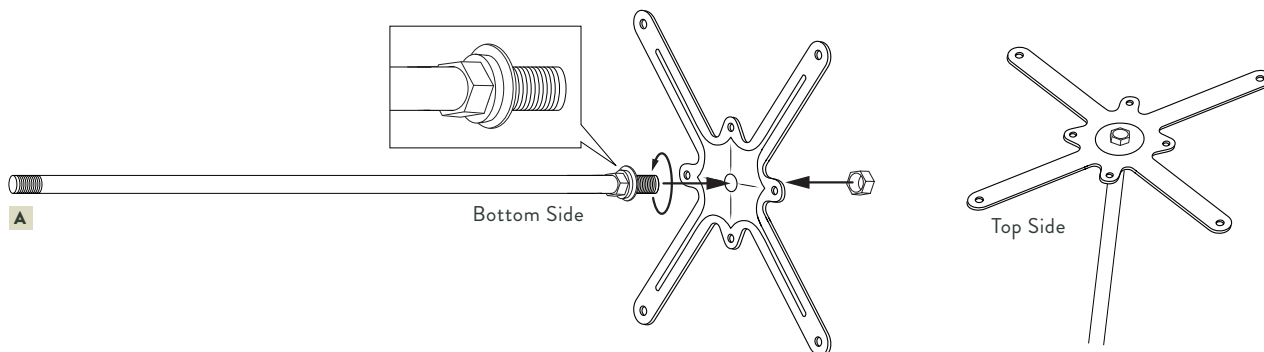
STEP 5

Place the spider (C) flat on the floor with the rod (A) sticking up. Place the column (B) over the tension rod with its four notches facing the spider. The notches should lock around the embossed "X" on the bottom side of the spider.
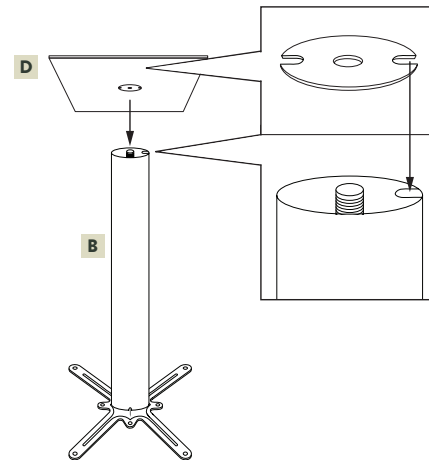
STEP 6

Place the base plate (D) over the column (B) with the glides on the base plate facing up. Align the tab on the bottom of the column to one of the notches in the top of the base plate. Ensure the tension rod is through the hole in the base plate.

STEP 7

Place a flat washer (G), lock washer (F), and nut (E) on the bottom side of the base plate and tighten with a wrench (not included).

Note: Base plate should be flush to column.
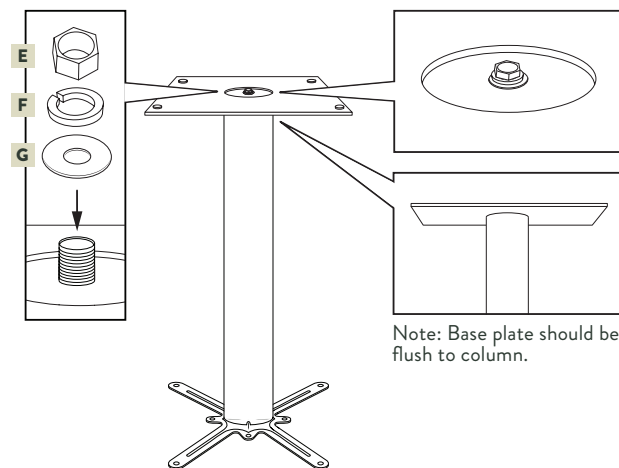
STEP 8

Carefully turn the table base right side up and ensure the base plate is level. If adjustments are needed, thread the glides to the desired height to level the base. Table base assembly is complete. Refer to your specific table top assembly instructions for next steps.