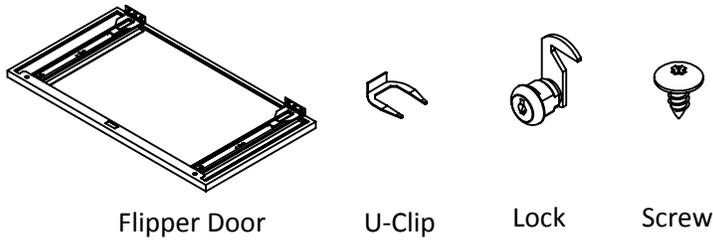


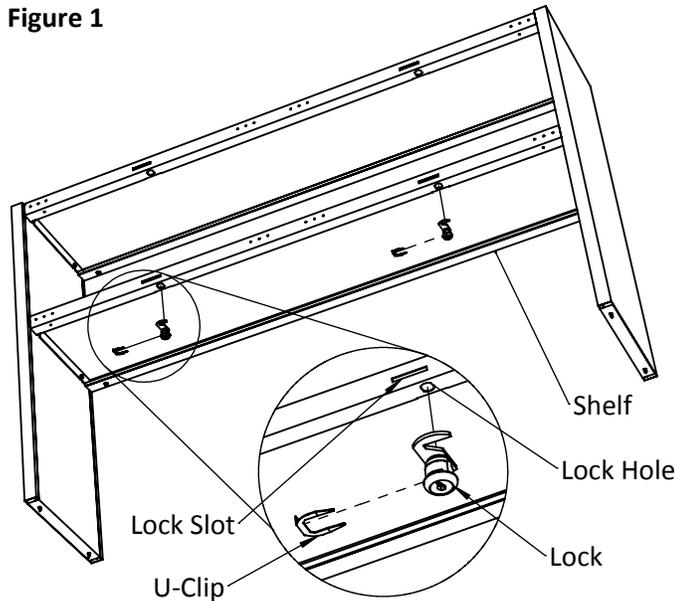
Flipper Door Assembly Instructions

Read all instructions and review illustrations before assembly.



Tools required for assembly:	This assembly includes:			
	Items	48"	60"	72"
(1) Phillips Screwdriver				
	Flipper Door	1	2	2
	Screw	4	8	8
	Lock	1	2	2
	U-Clip	1	2	2

Figure 1



! WARNING

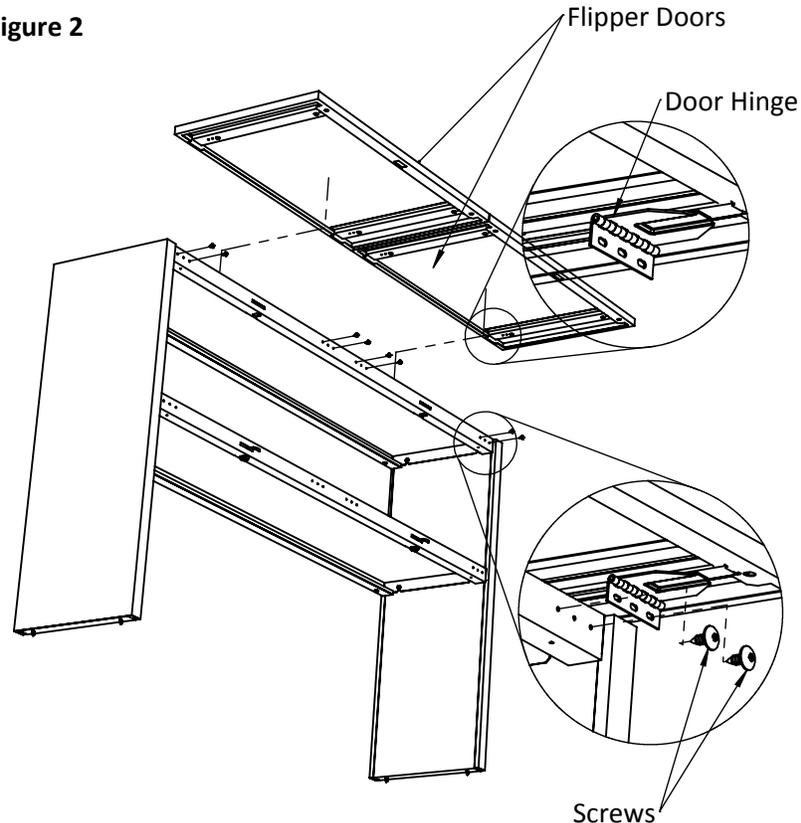
Stack-on unit is heavy. Two or more people are required for assembly. Attempting to assemble this stack-on unit alone may cause injury. Take care when handling metal parts. Sharp edges may cause injury.

IMPORTANT

Assembly hardware is located in a padded pack. Be sure to locate hardware pack before discarding any packaging materials. Stack-On Unit should be properly installed to work surface prior to flipper door installation.

1. Insert the Lock through the Lock Hole on the bottom of the Shelf. Verify that the Lock Cam rotates into the Lock Slot on the front of the Shelf.
2. Slide the U-Clip into position while holding the Lock flush against the Shelf. **(Figure 1)**.
3. Repeat Steps 1 and 2 to install the second Lock if required.
4. Place a single Flipper Door horizontally on top of the stack-on unit with both Door Hinges positioned at the front of the Flipper Door.
5. Align the Door Hinge slots with the screw holes in the shelf **(Figure 2)**.
6. Use a Phillips Screwdriver to install (2) Screws per Door Hinge to attach the Flipper Door to the Shelf.
7. Repeat Step 4 through Step 6 to attach the second Flipper Door if required.

Figure 2



Note: The 48" Stack-On Unit will only require (1) Flipper Door and (1) Lock.