

# ASSEMBLY INSTRUCTIONS

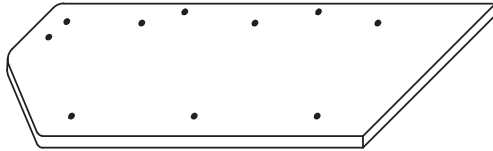


**LANCASTER™**  
TABLE & SEATING

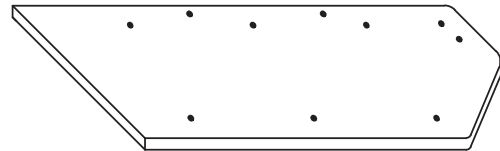
ITEM NO.

164WAITRS1BK  
164WAITRS1WL

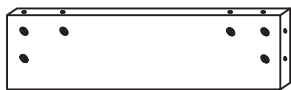
## PART LIST:



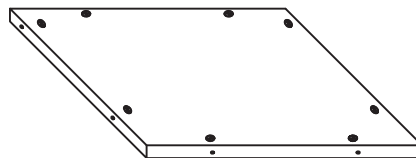
**(1)/1PC**  
Left Side Board  
SIZE: 43in. x 23in.



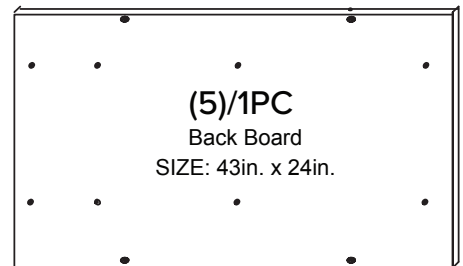
**(2)/1PC**  
Right Side Board  
SIZE: 43in. x 23in.



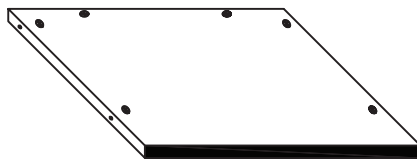
**(3)/1PC**  
Top Ledge  
SIZE: 24in. x 8in.



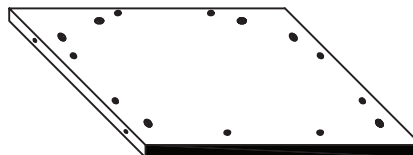
**(4)/1PC**  
Top Shelf  
SIZE: 24in. x 21in.



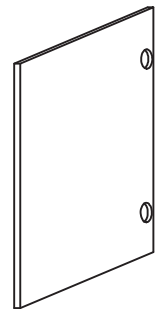
**(5)/1PC**  
Back Board  
SIZE: 43in. x 24in.



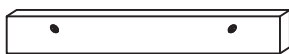
**(6)/1PC**  
Middle Shelf  
SIZE: 24in. x 21in.



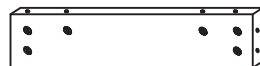
**(7)/1PC**  
Bottom Shelf  
SIZE: 24in. x 21in.



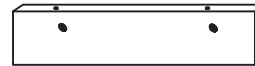
**(8)/2PC**  
Cabinet Doors  
SIZE: 19in. x 12in.



**(9)/1PC**  
Top Shelf Ledge  
SIZE: 24in. x 2in.



**(10)/2PC**  
Base Board A  
SIZE: 19in. x 4in.

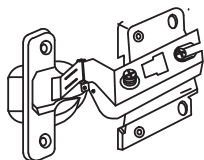


**(11)/2PC**  
Base Board B  
SIZE: 23in. x 4in.

## HARDWARE LIST:



**(A)**  
Cam Lock  
Screw (46PCS)



**(B)**  
Hinge (4PCS)



**(C)**  
Screws  
(24PCS)

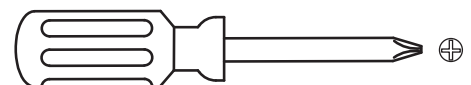


**(D)**  
Cam Lock  
(46PCS)



**(E)**  
Magnetic Door  
Catch (2PCS)

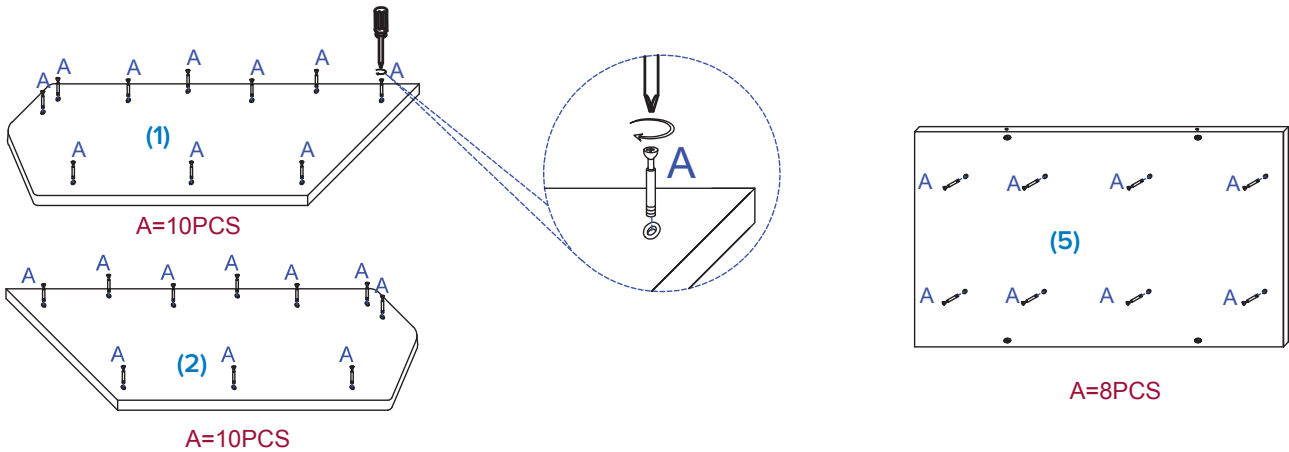
## TOOLS REQUIRED:



Phillip's Head Screwdriver (not included)

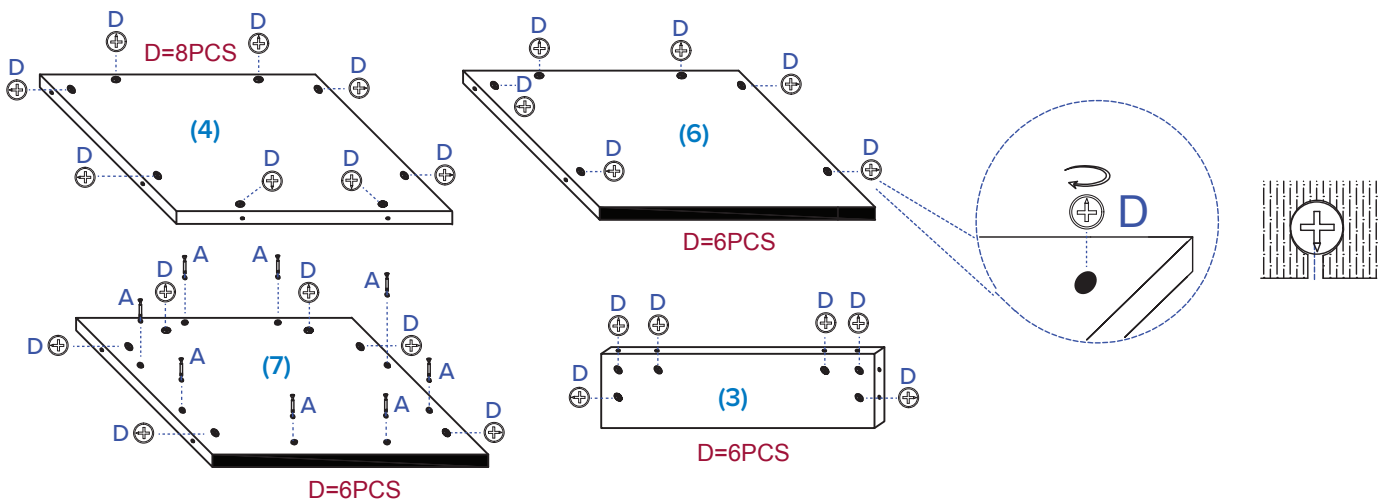
### STEP 1.

Screw cam lock screws (Ax28) onto left and right side boards (1) and (2) and back board (5).



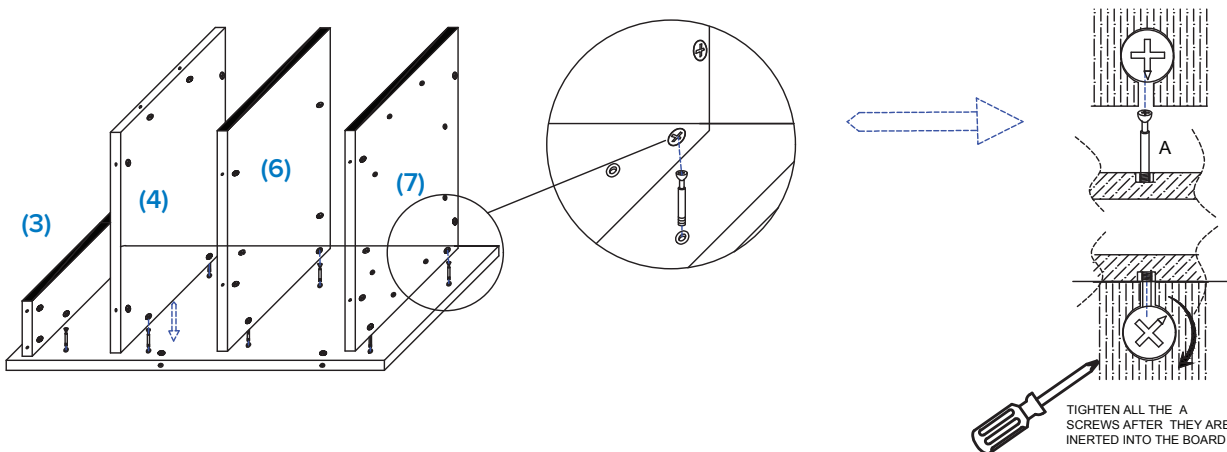
### STEP 2.

Insert cam lock nuts (Dx28) into top ledge, top, middle, and bottom shelves (3, 4, 6, and 7). Insert cam lock screws (Ax8) into bottom shelf (7). Arrow on cam lock nut should face outer edge where screw will be inserted.



### STEP 3.

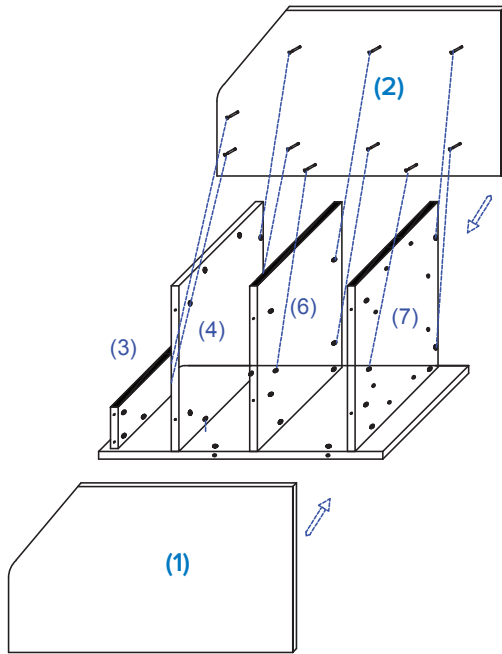
Lay back board (5) on ground. Add shelves (3, 4, 6 and 7), and line up cam lock (D) and cam lock screw (A). Tighten cam lock nut (D) with screwdriver once boards are in place.



#### STEP 4.

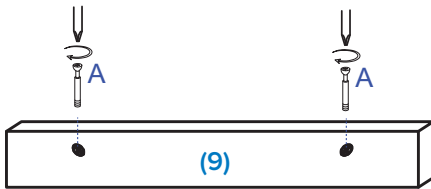
Align left and right side boards (1) and (2) onto the corresponding sides of shelves (3, 4, 6 and 7).

- a. Once boards (1) and (2) are placed with cam lock screws (A) in corresponding cam lock nuts (D), tighten nuts with screw driver.



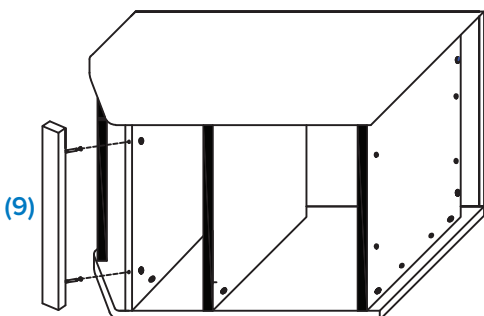
#### STEP 5.

Screw in cam lock screws (A) to top shelf ledge (9).



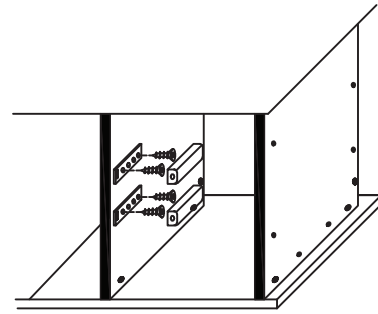
#### STEP 6.

Place top shelf ledge (9) onto the top shelf (4) of the waitress station, use screwdriver to tighten cam locks.



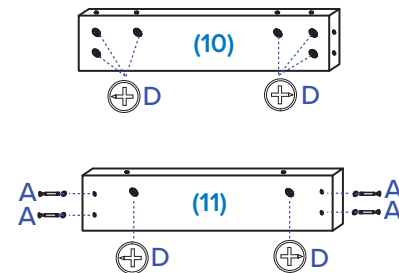
#### STEP 7.

Attach 2 magnetic door catches (Ex2) to underside of middle shelf with screws (Cx4).



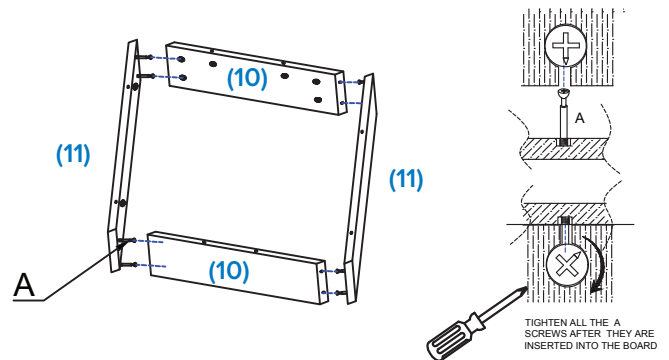
#### STEP 8.

Add cam lock nuts (Dx16) to base boards (10 and 11). Add cam lock screws (Ax8) to ends of base boards (10 and 11).



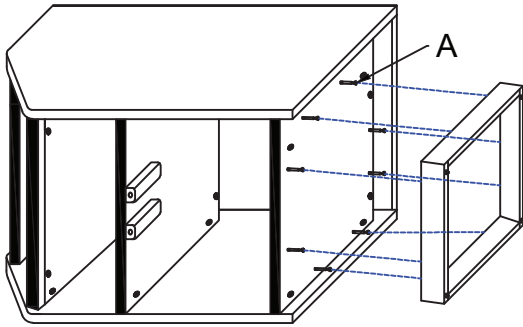
#### STEP 9.

Form a rectangle with base boards (10 and 11). Align cam lock nuts with cam lock screws and use screwdriver to tighten.



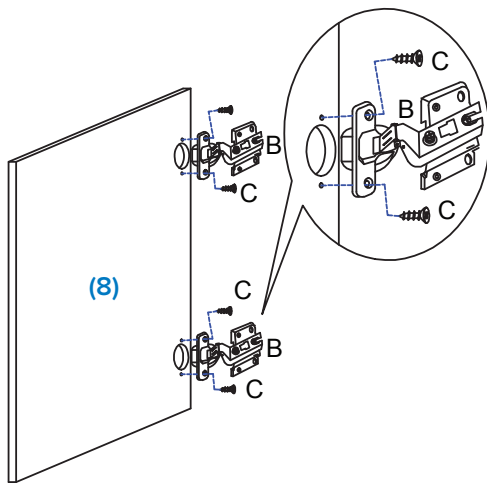
### STEP 10.

Use the rectangular piece made from step 9 to attach to bottom shelf (7) with shorter base board (10) parallel to the front of the waitress station.



### STEP 11.

Finally, place door hinges (Bx2) onto the predrilled holes in cabinet door (8x1). Use screwdriver to screw (Cx4) into the predrilled holes. Repeat for second door.



### STEP 12.

Turn waitress station right side up and make sure all connections are secure.

