



Manual Sausage Clipping Machine

Models: _____

#177BMSCM

Warning:

Read and understand all INSTRUCTIONS before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

Note:

Save these instructions in a safe place and on hand so that they can be read when required. Keep these instructions to assist in future servicing.

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Safety Precautions



WARNING

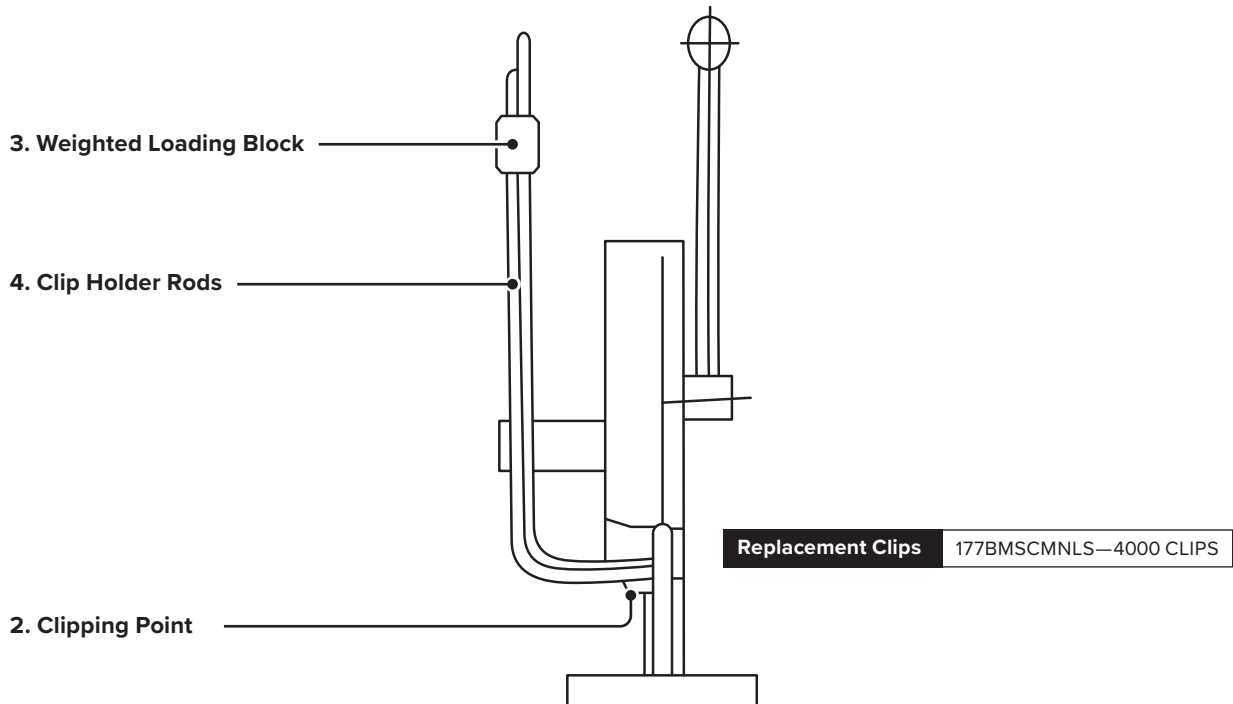
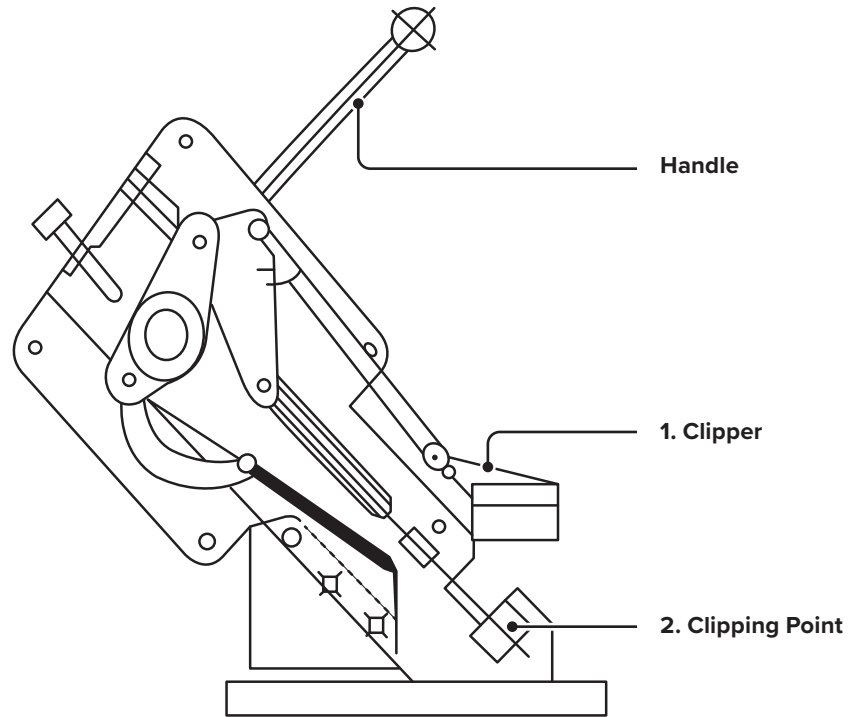
The warnings and instructions discussed in this instruction manual cannot cover all possible conditions or situations that could occur.

Please use this machine according to these instructions. The user should understand all rules. Please carefully read them before you operate the machine. This machine may cause harm to the health of the operator if the user removes or alters this the machine.

We are not responsible for any injuries resulting from improper operation of this machine. While using this machine, please follow the instructions and procedures outlined in the Operation section of this manual. Take care while assembling and operating to avoid injury.

- **CHECK FOR DAMAGED PARTS.** Before using the machine, check that all parts are operating properly and perform the intended functions. Check for binding of moving parts, mounting, and any other conditions that may affect operation.
- The Manufacturer declines any responsibility in the case of improper use of the machine. Improper use of the machine will VOID the warranty.
- Repair must be done by an authorized dealer. Use only original factory parts and accessories. Modification of the machine will VOID the warranty.
- Be sure the machine is stable during use.
- Do not use outdoors.
- This machine's intended use is to clip bags and sausage casings.
- Save all warnings and instructions for future reference.

Parts Identification



Operation

1. Remove the weighted loading block from the machine.
2. Place the clips between the clip holder rods with the opening of the clips facing away from the machine.
3. Place the weighted loading block back in the original position between the clip holder rods and above the clips.
4. Put the bag or casing that needs to be clipped at the clipping point.
5. Apply pressure to the handle. This allows the clipper to move and clip the bag or casing.

NOTES

- The tightness of the sausage after clipping is closely related to the size and thickness of the sausage casing.
- Adjust the stop screw clockwise to loosen and counterclockwise to tighten according to the diameter of the casing. The user should have moderate tightness as the standard.

Cleaning

- Wash all parts thoroughly with warm, soapy water. NOTE: A long bristle brush is recommended for cleaning.
- Rinse with clear water.
- Sanitize as necessary.
- Dry thoroughly before storage.

NOTES

- Any metal parts must be coated with a food-safe silicone spray to prevent rusting. If the metal parts are not properly protected, they will begin to rust very quickly.

Troubleshooting

Problem	Reason	Solution
The nail is stuck.	The placement position of the weighted loading block is incorrect.	Place the weighted loading block on the outer slide and press it onto the clip.
	Insufficient clips on the slide.	Add more clips.
	The handle cannot be pressed down.	Loosen the 2-hole and 3-hole compression screws, remove the 2-hole and 3-hole compression plates, and clean the remaining clips inside.
The buckle is not tight.	The buckle is slightly loose on the casing.	After pressing the handle to the bottom, apply slight pressure and fully press it to the bottom.
Pressing is laborious.	Pressing issues starts prior to 6 months of use.	Clean the debris in the mold groove and add an appropriate amount of lubricating oil.
	Pressing issues starts after 1 year of use.	Swap the upper and lower positions of the lower mold, or replace the lower mold.
The handle cannot be pressed.	Loose or damaged screws.	Remove the casing next to the slide, check if the screws inside the machine are loose or damaged. Lock the screws in place or replace the damaged screws.