

TA-90 Drawer Adapter

Contents:

(2) Drawer Angles
(4) Self Tapping Screws

Tools Required:

Drill with 1/8" Drill Bit
3/8" Socket

Step 1:

Turn table top upside down - Position Drawer Adapter (TA-90) at desired location.

NOTE: Position Drawer Adapters 21-1/2" apart (outside angle to outside angle) and 3" from front edge of table - mark holes and drill with 1/8" drill (**Figure 2**). **NOTE:** Slotted hole located 3" from end of 30" & 36" TA-90 Angles OR 1" from end of 24" TA-90 Angles - to be positioned towards front of table (**Figure 1**).

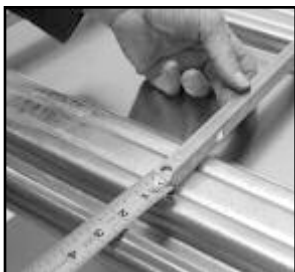


Figure 1

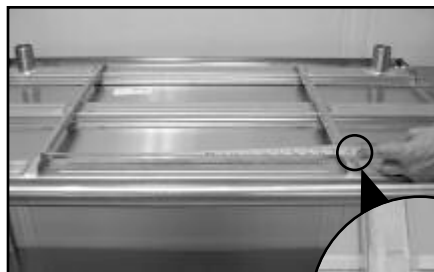


Figure 2



Figure 3

Step 2:

Secure TA-90 Drawer Adapter with Self Tapping Screws provided (**Figure 3**).

Step 3:

Install Drawer per referenced instructions. See Page 2 or 3.



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Installation Instructions for Deluxe and Budget Drawers



Deluxe Drawer:
SS & GZ Series



Budget Drawer:
FS & FG Series

**CHECK FOR CONCEALED DAMAGE
FILE CLAIM WITH DELIVERING FREIGHT CARRIER**

Drawers manufactured by **ADVANCE TABCO** are designed and constructed for storage. Applications may include storage of flatware, small utensils, etc. **ADVANCE TABCO** does not recommend product use for activities employing harsh and active chemicals. Please consult factory regarding unusual applications.

SS & GZ Series Drawers

Contents:

- (1) Drawer Body
- (2) Drawer Slides
- (4) 1/4 - 20 x 1/2" Bolts with Nuts

Tools Required:

- (2) 7/16 open end wrenches

Step 1:

Remove rubber sleeve from alignment pin as shown (**Figure 1**) - Front of Slide shown.



Figure 1

Step 2:

Install roller bearing slides to underside of table using 1/4 - 20 x 1/2" bolt and nuts provided. NOTE: Drawer slide must be positioned to **inside** of drawer angles. Alignment pin **must** be positioned towards front of table (**Figure 2**) - Right Drawer Slide shown.



Figure 2

Step 3:

Fully extend drawer slides towards front of table and install drawer body between drawer slides. Align hole (Top front flange of drawer body) with alignment pin (**Figure 3**).



Figure 3

Step 4:

Install rubber sleeves onto alignment pins (**Figure 4**).



Figure 4

FS & FG Series Drawers

Contents:

- (1) Drawer Body
- (2) Friction Drawer Slides
- (4) 1/4 - 20 x 1/2" Bolts with Nuts
- (1) Drawer Retainer Clip

Tools Required:

- (2) 7/16 open end wrenches

Step 1:

Install friction slides underneath table top using 1/4 - 20 x 1/2" bolts and nuts provided. NOTE: Drawer slide **must** be positioned to **outside** of drawer angles (**Figure 1**) - Left Drawer Slide shown.



Figure 1

Step 2:

Attach drawer retainer clip loosley to front hole of right drawer slide (**Figure 2**). DO NOT TIGHTEN.



Figure 2

Step 3:

Pivot retainer clip up - insert drawer body into friction slide. Reposition clip as shown and tighten all bolts (**Figure 3**).



Figure 3