FINISHED FOOD SPECIFICATION SHEET

	Document:	21.03.08	**Item Number:**	58809
Effective Date: 2022-01-17	**Program:**	21.0 Specification Program	**Market:**	USA and Canada
Supersedes Date: 2021-05-13	**Location:**	Corporate	**Country of Origin:**	USA and Canada
Date Validated: 2022-01-17	Controlled Copy			

Food Name: Milk Chocolate Chunk Frozen Cookie Dough / Pâte à biscuits congelée morceaux de chocolat au lait

Finished Foods: Milk Chocolate Chunk Cookie / Biscuit morceaux de chocolat au lait

Brand / Customer: Otis Spunkmeyer **Sub Brand:** Sweet Discovery

Unbaked Cookie Dough Pucks
(as distributed)

Baked Cookie

Food Item Description

Individually quick frozen pre-shaped, pre-portioned cookie dough pucks. Each puck weighs about 1.33 oz (38 g) with large delectable milk chocolate chunks throughout. Distributed frozen, ready to be baked and set out for sale.

* Image provided for reference only. Actual item size and dimensions may be different.

Individual Food Specification

Net Weight of Individual Packaged Unit:

1.33 oz	38 g

Raw Piece Weight	Prepared Piece Weight
1.33 oz	1.25 oz

Raw Piece Weight	Prepared Piece Weight
38 g	35 g

Baked Item Dimensions

	Minimum	Target	Maximum
Length (")	N/A	N/A	N/A
Width (")	N/A	N/A	N/A
Height (")	N/A	N/A	N/A
Circumference (")	N/A	N/A	N/A
Diameter (")	2.85	3.05	3.25
Weight (oz)	N/A	1.25	N/A

Baked Item Dimensions

	Minimum	Target	Maximum
Length (cm)	N/A	N/A	N/A
Width (cm)	N/A	N/A	N/A
Height (cm)	N/A	N/A	N/A
Circumference (cm)	N/A	N/A	N/A
Diameter (cm)	7.2	7.7	8.3
Weight (g)	N/A	35	N/A

Prepared By: Bonnie Lai, Regulatory Analyst

ASPIRE BAKERIES	FINISHED FOOD SPECIFICATION SHEET			
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PACKAGING

FDA Product Code: N/A **Facility ID:** 1101, 110U, 1260

USDA Establishment: N/A **Customer Code:** N/A

Packaging Format: Dough pieces are packed in a plastic bag that is folded and then the bag is placed in a master case.

Bag	**Package Type:**	Bag	**Food Contact Surface:**	Plastic, synthetic - G
	Pieces per Bag :	240	**UPC/GTIN:**	N/A
	Bag Dimensions:	N/A " L **X** N/A " W **X** N/A " H	**Bag Cube (Cu. Ft.):**	N/A
	Bag Gross Wt. :	N/A lbs N/A kg	**Bag Net Wt. :**	N/A lbs N/A kg
	Net Wt. statement:	N/A		
Case	**Package Type:**	Case	**UPC/GTIN:**	10013087588092
	Bag per Case :	1	**Pieces per Case :**	240
	Case Dimensions:	16.375 " L **X** 10.375 " W **X** 7.938 " H	**Case Cube (Cu. Ft.):**	0.78
	Case Gross Wt. :	21.25 lbs 9.63 kg	**Case Net Wt. :**	20 lbs 9.07 kg
	Net Wt. statement:	240 x 1.33 oz (38 g) PIECES/PIÈCES - NET WT/POIDS NET 20 lb (9.07 kg)		
	Cases per Row (Ti):	10		
	Rows per Pallet (Hi):	9		
	Cases per Pallet:	90		

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ALLERGENS AND SENSITIVE INGREDIENTS

Barley:	Contains
Eggs :	Contains
Gluten :	Contains
Allergens Gluten Explained :	Barley, Wheat
Milk :	Contains
Soy :	Contains
Wheat :	Contains

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INGREDIENT STATEMENT

FOR COOKIE MADE AT US BAKERIES

INGREDIENT STATEMENT FOR US MARKET

(English)

Ingredients: Enriched bleached flour (bleached wheat flour, malted barley flour, niacin, iron, thiamine mononitrate, riboflavin, folic acid), Sugar, Milk chocolate chunks (sugar, cocoa butter, milk powder, unsweetened chocolate, soy lecithin, artificial flavor, salt), Margarine (palm oil, water, soybean oil, contains 2% or less of: salt, mono and diglycerides, natural flavors [contain milk], citric acid, vitamin A palmitate added, beta carotene [color]), Eggs, Contains 2% or less of: Molasses, Water, Baking soda, Salt, Natural and artificial flavor.

Contains: Eggs, Milk, Soy, Wheat.

Made in a facility that also processes: Peanuts, Almonds, Coconut, Macadamia nuts, Pecans, Walnuts.

(French)

Ingrédients : Farine enrichie blanchie (farine de blé blanchie, farine d'orge malté, niacine, fer, mononitrate de thiamine, riboflavine, acide folique), Sucre, Morceaux de chocolat au lait (sucre, beurre de cacao, lait en poudre, chocolat non-sucré, lécithine de soja, arôme artificiel, sel), Margarine (huile de palme, eau, huile de soja, contient 2% ou moins de : sel, mono- et diglycérides, arômes naturels [contient lait], acide citrique, palmitate de vitamine A ajouté, bêta-carotène [colorant]), Oeufs, Contient 2% ou moins de : Mélasse, Eau, Bicarbonate de soude, Sel, Arôme naturel et artificiel.

Contient : Oeufs, Lait, Soja, Blé.

Ce produit est fabriqué dans une usine qui utilise : Arachides, Amandes, Noix de coco, Noix de macadamia, Pacanes, Noix.

INGREDIENT STATEMENT FOR CANADA MARKET

(English)

Ingredients: Enriched wheat flour (contains barley), Sugars (sugar, fancy molasses), Milk chocolate chunks (sugar, cocoa butter, whole milk powder, unsweetened chocolate, soy lecithin, artificial flavour, salt), Palm and soybean oil spread (palm oil, water, soybean oil, salt, mono- and diglycerides, flavours [contains milk], citric acid, vitamin A palmitate, beta carotene [colour]), Liquid whole eggs, Water, Sodium bicarbonate, Salt, Artificial flavour.

Contains: Barley, Eggs, Milk, Soy, Wheat.

May contain: Peanuts, Almonds, Coconut, Macadamia nuts, Pecans, Walnuts.

(French)

Ingrédients : Farine de blé enrichie (contient orge), Sucres (sucre, mélasse de fantaisie), Morceaux de chocolat au lait (sucre, beurre de cacao, lait entier en poudre, chocolat non-sucré, lécithine de soja, arôme artificiel, sel), Tartinade d'huile de palme et soja (huile de palme, eau, huile de soja, sel, mono- et diglycérides, arômes [contient lait], acide citrique, palmitate de vitamine A, bêta-carotène [colorant]), Oeufs entiers liquides, Eau, Bicarbonate de sodium, Sel, Arôme artificiel.

Contient : Orge, Oeufs, Lait, Soja, Blé.

Peut contenir : Arachides, Amandes, Noix de coco, Noix de macadamia, Pacanes, Noix.

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INGREDIENT STATEMENT

FOR COOKIE MADE AT CANADIAN BAKERY

INGREDIENT STATEMENT FOR US MARKET

(English)

Ingredients: Enriched bleached flour (bleached wheat flour, malted barley flour, niacin, iron, thiamine mononitrate, riboflavin, folic acid), Sugar, Milk chocolate chunks (sugar, cocoa butter, whole milk powder, unsweetened chocolate, soy lecithin, artificial flavor, salt), Margarine (palm oil, water, salt, monoglycerides, citric acid, beta carotene [color], vitamin A palmitate, vitamin D3), Eggs, Invert sugar, Contains 2% or less of: Molasses, Salt, Baking soda, Natural and artificial flavor.

Contains: Eggs, Milk, Soy, Wheat.

Made in a facility that also processes: Peanuts, Almonds, Coconut, Macadamia nuts, Pecans, Walnuts.

(French)

Ingrédients : Farine enrichie blanchie (farine de blé blanchie, farine d'orge malté, niacine, fer, mononitrate de thiamine, riboflavine, acide folique), Sucre, Morceaux de chocolat au lait (sucre, beurre de cacao, lait entier en poudre, chocolate non sucré, lécithine de soja, arôme artificiel, sel), Margarine (huile de palme, eau, sel, monoglycérides, acide citrique, bêta-carotène [colorant]), Oeufs, Sucre inverti, Contient 2% ou moins de : Mélasse, Sel, Bicarbonate de soude, Sel, Arôme naturel et artificiel.

Contient : Oeufs, Lait, Soja,Blé.

Ce produit est fabriqué dans une usine qui utilise : Arachides, Noix de coco, Noix de macadamia, Pacanes, Noix.

INGREDIENT STATEMENT FOR CANADA MARKET

(English)

Ingredients: Enriched wheat flour (contains barley), Sugars (sugar, invert sugar, fancy molasses), Milk chocolate chunks (sugar, cocoa butter, whole milk powder, unsweetened chocolate, soy lecithin, artificial flavor, salt), Palm oil margarine, Liquid whole eggs, Salt, Sodium bicarbonate, Natural and artificial flavor.

Contains: Barley, Eggs, Milk, Soy, Wheat.

May contain: Peanuts, Almonds, Coconut, Macadamia nuts, Pecans, Walnuts.

(French)

Ingrédients : Farine de blé (contient orge), Sucres (sucre, sucre inverti, mélasse de fantasie), Morceaux de chocolat au lait (sucre, beurre de cacao, lait entier en poudre, chocolate non sucré, lécithine de soja, arôme artificiel, sel), Margarine d'huile de palme, Oeufs, Sucre inverti, Contient 2% ou moins de : Mélasse, Sel, Bicarbonate de soude, Sel, Arôme naturel et artificiel.

Contient : Orge, Oeufs, Lait, Soja,Blé.

Ce produit est fabriqué dans une usine qui utilise : Arachides, Noix de coco, Noix de macadamia, Pacanes, Noix.

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CN Statement

Please refer to the Formulation Statement for Documenting Grains in School Meals.

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NUTRITION VALUES

FOR COOKIE MADE IN USA

100g Unrounded Nutrition
UNBAKED

Nutrie...	Per Serving	Per 100g	Nutrie...	Per Serving	Per 100g	Nutrie...	Per Serving	Per 100g
Gram Weight (g)	37.7049	100.0000	Cholesterol (mg)	9.0545	24.0142	Vitamin A - RAE (mcg)	75.9979	201.5597
Calories (kcal)	167.5137	444.2757	Carbohydrates (g)	22.8060	60.4855	Vitamin C (mg)	0	0
Calories from Fat (kcal)	70.5485	187.1069	Dietary Fiber (2016) (g)	0.4339	1.1506	Vitamin D - IU (IU)	7.6451	20.2762
Calories from SatFat (kcal)	33.0918	87.7653	Total Sugars (g)	13.9667	37.0421	Vitamin D - mcg (mcg)	0.1920	0.5091
Fat (g)	7.8970	20.9443	Added Sugar (g)	13.4881	35.7727	Sodium (mg)	135.5689	359.5526
Saturated Fat (g)	3.6769	9.7517	Protein (g)	1.8169	4.8188	Potassium (mg)	44.9078	119.1034
Trans Fatty Acid (g)	0.0577	0.1531	Water (g)	4.6813	12.4156	Calcium (mg)	15.2821	40.5308
Poly Fat (g)	1.2530	3.3233	Ash (g)	0.5362	1.4222	Iron (mg)	0.9845	2.6111
Mono Fat (g)	2.8209	7.4816	Vitamin A - IU (IU)	258.4118	685.3535			

100g Unrounded Nutrition
BAKED*

Nutrie...	Per Serving	Per 100g	Nutrie...	Per Serving	Per 100g	Nutrie...	Per Serving	Per 100g
Gram Weight (g)	35.4369	100.0000	Cholesterol (mg)	9.0545	25.5512	Vitamin A - RAE (mcg)	75.9979	214.4598
Calories (kcal)	167.5137	472.7099	Carbohydrates (g)	22.8060	64.3567	Vitamin C (mg)	0	0
Calories from Fat (kcal)	70.5485	199.0820	Dietary Fiber (2016) (g)	0.4339	1.2243	Vitamin D - IU (IU)	7.6451	21.5739
Calories from SatFat (kcal)	33.0918	93.3824	Total Sugars (g)	13.9667	39.4128	Vitamin D - mcg (mcg)	0.1920	0.5417
Fat (g)	7.8970	22.2848	Added Sugar (g)	13.4881	38.0622	Sodium (mg)	135.5690	382.5644
Saturated Fat (g)	3.6769	10.3758	Protein (g)	1.8169	5.1273	Potassium (mg)	44.9078	126.7262
Trans Fatty Acid (g)	0.0577	0.1629	Water (g)	2.4133	6.8101	Calcium (mg)	15.2821	43.1248
Poly Fat (g)	1.2530	3.5360	Ash (g)	0.5362	1.5132	Iron (mg)	0.9845	2.7782
Mono Fat (g)	2.8209	7.9605	Vitamin A - IU (IU)	258.4119	729.2170			

**Baked nutritional statement provided as a courtesy only. Results may vary depending on oven and conditions.*

FOR COOKIE MADE IN CANADA

100g Unrounded Nutrition
UNBAKED

Nutrie...	Per Serving	Per 100g	Nutrie...	Per Serving	Per 100g	Nutrie...	Per Serving	Per 100g
Gram Weight (g)	37.7049	100.0000	Cholesterol (mg)	8.4529	22.4186	Vitamin A - RAE (mcg)	2.1551	5.7156
Calories (kcal)	167.6942	444.7548	Carbohydrates (g)	22.7126	60.2380	Vitamin C (mg)	0.0971	0.2576
Calories from Fat (kcal)	71.4787	189.5742	Dietary Fiber (2016) (g)	0.5404	1.4333	Vitamin D - IU (IU)	51.3448	136.1755
Calories from SatFat (kcal)	35.6443	94.5351	Total Sugars (g)	13.8675	36.7791	Vitamin D - mcg (mcg)	1.2845	3.4067
Fat (g)	7.9421	21.0638	Added Sugar (g)	13.4201	35.5924	Sodium (mg)	137.4160	364.4516
Saturated Fat (g)	3.9605	10.5039	Protein (g)	1.7044	4.5203	Potassium (mg)	47.3527	125.5877
Trans Fatty Acid (g)	0.0552	0.1463	Water (g)	4.8738	12.9263	Calcium (mg)	15.1823	40.2661
Poly Fat (g)	0.6363	1.6875	Ash (g)	0.3987	1.0575	Iron (mg)	0.8345	2.2133
Mono Fat (g)	2.7734	7.3557	Vitamin A - IU (IU)	5.1992	13.7893			

100g Unrounded Nutrition
BAKED*

Nutrie...	Per Serving	Per 100g	Nutrie...	Per Serving	Per 100g	Nutrie...	Per Serving	Per 100g
Gram Weight (g)	35.1617	100.0000	Cholesterol (mg)	8.4529	24.0401	Vitamin A - RAE (mcg)	2.1551	6.1290
Calories (kcal)	167.6942	476.9232	Carbohydrates (g)	22.7126	64.5949	Vitamin C (mg)	0.0971	0.2762
Calories from Fat (kcal)	71.4787	203.2858	Dietary Fiber (2016) (g)	0.5404	1.5370	Vitamin D - IU (IU)	51.3448	146.0248
Calories from SatFat (kcal)	35.6443	101.3727	Total Sugars (g)	13.8675	39.4393	Vitamin D - mcg (mcg)	1.2845	3.6530
Fat (g)	7.9421	22.5873	Added Sugar (g)	13.4201	38.1668	Sodium (mg)	137.4160	390.8118
Saturated Fat (g)	3.9605	11.2636	Protein (g)	1.7044	4.8473	Potassium (mg)	47.3527	134.6713
Trans Fatty Acid (g)	0.0552	0.1569	Water (g)	2.3306	6.6284	Calcium (mg)	15.1823	43.1785
Poly Fat (g)	0.6363	1.8096	Ash (g)	0.3987	1.1339	Iron (mg)	0.8345	2.3734
Mono Fat (g)	2.7734	7.8877	Vitamin A - IU (IU)	5.1992	14.7866			

**Baked nutritional statement provided as a courtesy only. Results may vary depending on oven and conditions.*

FOR COOKIE MADE IN USA

Retail Panel (per serving) for USA

UNBAKED

Nutrition Facts
240 servings per container
Serving size 1 cookie dough piece (38g)

Amount per serving
Calories 170

	% Daily Value*
Calories from Saturated Fat 35	
Total Fat 8g	10%
Saturated Fat 3.5g	18%
Trans Fat 0g	
Polyunsaturated Fat 1.5g	
Monounsaturated Fat 3g	
Cholesterol 10mg	3%
Sodium 135mg	6%
Total Carbohydrate 23g	8%
Dietary Fiber 0g	0%
Total Sugars 14g	
Includes 13g Added Sugars	26%
Protein 2g	
Vitamin D 0.2mcg	2%
Calcium 20mg	2%
Iron 1mg	6%
Potassium 40mg	0%

*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet.

BAKED*

Nutrition Facts
240 servings per container
Serving size 1 cookie (35g)

Amount per serving
Calories 170

	% Daily Value*
Calories from Saturated Fat 35	
Total Fat 8g	10%
Saturated Fat 3.5g	18%
Trans Fat 0g	
Polyunsaturated Fat 1.5g	
Monounsaturated Fat 3g	
Cholesterol 10mg	3%
Sodium 135mg	6%
Total Carbohydrate 23g	8%
Dietary Fiber 0g	0%
Total Sugars 14g	
Includes 14g Added Sugars	28%
Protein 2g	
Vitamin D 0.2mcg	2%
Calcium 20mg	2%
Iron 1mg	6%
Potassium 50mg	2%

*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet.

Retail Panel (per serving) for CANADA

UNBAKED

Nutrition Facts
Valeur nutritive
Per 1 cookie dough piece (38 g)
pour 1 morceau de pâte à biscuits (38 g)

Calories 170	% Daily Value* / % valeur quotidienne*
Fat / Lipides 8 g	11 %
Saturated / saturés 3.5 g + Trans / trans 0.1 g	18 %
Carbohydrate / Glucides 23 g	
Fibre / Fibres 0 g	0 %
Sugars / Sucres 14 g	14 %
Protein / Protéines 2 g	
Cholesterol / Cholestérol 10 mg	
Sodium 135 mg	6 %
Potassium 40 mg	1 %
Calcium 20 mg	2 %
Iron / Fer 1 mg	6 %

*5% or less is **a little**, 15% or more is **a lot**
*5% ou moins c'est **peu**, 15% ou plus c'est **beaucoup**

BAKED*

Nutrition Facts
Valeur nutritive
Per 1 cookie (35 g)
pour 1 biscuit (35 g)

Calories 170	% Daily Value* / % valeur quotidienne*
Fat / Lipides 8 g	11 %
Saturated / saturés 3.5 g + Trans / trans 0.1 g	18 %
Carbohydrate / Glucides 23 g	
Fibre / Fibres 0 g	0 %
Sugars / Sucres 14 g	14 %
Protein / Protéines 2 g	
Cholesterol / Cholestérol 10 mg	
Sodium 135 mg	6 %
Potassium 50 mg	1 %
Calcium 20 mg	2 %
Iron / Fer 1 mg	6 %

*5% or less is **a little**, 15% or more is **a lot**
*5% ou moins c'est **peu**, 15% ou plus c'est **beaucoup**

**Baked nutritional statement provided as a courtesy only. Results may vary depending on oven and conditions.*

FOR COOKIE MADE IN CANADA

Retail Panel (per serving) for USA

UNBAKED

Nutrition Facts
240 servings per container
Serving size 1 cookie dough piece (38g)

Amount per serving
Calories 170

	% Daily Value*
Total Fat 8g	10%
Saturated Fat 4g	20%
Trans Fat 0g	
Polyunsaturated Fat 0.5g	
Monounsaturated Fat 3g	
Cholesterol 10mg	3%
Sodium 135mg	6%
Total Carbohydrate 23g	8%
Dietary Fiber 1g	4%
Total Sugars 14g	
Includes 13g Added Sugars	26%
Protein 2g	
Vitamin D 1.3mcg	6%
Calcium 20mg	2%
Iron 0.8mg	4%
Potassium 50mg	2%

*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

BAKED*

Nutrition Facts
240 servings per container
Serving size 1 cookie (35g)

Amount per serving
Calories 170

	% Daily Value*
Total Fat 8g	10%
Saturated Fat 4g	20%
Trans Fat 0g	
Polyunsaturated Fat 0.5g	
Monounsaturated Fat 3g	
Cholesterol 10mg	3%
Sodium 135mg	6%
Total Carbohydrate 23g	8%
Dietary Fiber 1g	4%
Total Sugars 14g	
Includes 13g Added Sugars	26%
Protein 2g	
Vitamin D 1.3mcg	6%
Calcium 20mg	2%
Iron 0.8mg	4%
Potassium 50mg	2%

*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

Retail Panel (per serving) for CANADA

UNBAKED

Nutrition Facts
Valeur nutritive
Per 1 cookie dough piece (38 g)
pour 1 morceau de pâte à biscuits (38 g)

Calories 170	% Daily Value* / % valeur quotidienne*
Fat / Lipides 8 g	11 %
Saturated / saturés 4 g + Trans / trans 0.1 g	21 %
Carbohydrate / Glucides 23 g	
Fibre / Fibres 1 g	4 %
Sugars / Sucres 14 g	14 %
Protein / Protéines 2 g	
Cholesterol / Cholestérol 10 mg	
Sodium 135 mg	6 %
Potassium 50 mg	1 %
Calcium 20 mg	2 %
Iron / Fer 0.75 mg	4 %

*5% or less is **a little**, 15% or more is **a lot**
*5% ou moins c'est **peu**, 15% ou plus c'est **beaucoup**

BAKED*

Nutrition Facts
Valeur nutritive
Per 1 cookie (35 g)
pour 1 biscuit (35 g)

Calories 170	% Daily Value* / % valeur quotidienne*
Fat / Lipides 8 g	11 %
Saturated / saturés 4 g + Trans / trans 0.1 g	21 %
Carbohydrate / Glucides 23 g	
Fibre / Fibres 1 g	4 %
Sugars / Sucres 14 g	14 %
Protein / Protéines 2 g	
Cholesterol / Cholestérol 10 mg	
Sodium 140 mg	6 %
Potassium 50 mg	1 %
Calcium 20 mg	2 %
Iron / Fer 0.75 mg	4 %

*5% or less is **a little**, 15% or more is **a lot**
*5% ou moins c'est **peu**, 15% ou plus c'est **beaucoup**

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FINISHED FOOD SPECIFICATION SHEET

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CLAIMS

Kosher: OU Dairy

Sold to Schools: Yes

Other:
Do not eat raw cookie dough. Ne pas consommer la pâte à biscuits crue.
This food item is not a ready to eat product and has not been processed to control microbial pathogens.
Cet aliment n'est pas un produit prêt à consommer et n'a pas été traité pour contrôler les pathogènes microbiens.

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Date Validated: 2022-01-17	Controlled Copy			

STORAGE & HANDLING

Distributed: Frozen (-10 - 10°F)

Best Before Date Format: Not applied

Lot Code Format (explained): Newark: YNWDDD (Y = last digit of production year, NW = Bakery, DDD = Julian Date) / Cayce: YSDDD (Y=last digit of production year, S=shift, DDD=Julian Date) / Ancaster: DDDY HH:MM (DDD= Julian Date, Y= Last digit of production year, [Military Time] HH=Hour, MM=Minute)

Storage Conditions: Keep Frozen

Shelf Life After Baking : 1 day

After Baking Storage Type: Ambient

Shelf Life After Defrosting : N/A

After Defrost Storage Type: N/A

Min-Max. Distribution Temperature: Frozen (-10 - 10°F)

Prepared By: Bonnie Lai, Regulatory Analyst

ASPIRE BAKERIES	FINISHED FOOD SPECIFICATION SHEET			
	Document:	21.03.08	**Item Number:**	58809
Effective Date: 2022-01-17	**Program:**	21.0 Specification Program	**Market:**	USA and Canada
Supersedes Date: 2021-05-13	**Location:**	Corporate	**Country of Origin:**	USA and Canada
Date Validated: 2022-01-17	Controlled Copy			

PREPARATION and / or BAKING INSTRUCTIONS

For baking instructions, refer to bake chart presented on both this document and on the shipping case.

Prepared By: Bonnie Lai, Regulatory Analyst

FINISHED FOOD SPECIFICATION SHEET

	Document:	21.03.08	**Item Number:**	58809
Effective Date: 2022-01-17	**Program:**	21.0 Specification Program	**Market:**	USA and Canada
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Recommended Baking Times for Otis Spunkmeyer Sweet Discovery Cookies / Durées de cuisson recommandées pour biscuits Sweet Discovery d'Otis Spunkmeyer

	Otis Oven* / Four Otis*	Commercial Convection / Four commercial à convection	Commercial Rack Oven / Four commercial à panier	Residential Gas or Electric Oven / Four residential au gaz / électrique
TEMPERATURE / TEMPÉRATURE	**280°F/138°C**	**300°F/149°C**	**300°F/149°C**	**325°F/163°C**
COOKIE SIZE / TAILLE DU BISCUIT	BAKE TIME / TEMPS DE CUISSON	BAKE TIME / TEMPS DE CUISSON	BAKE TIME / TEMPS DE CUISSON	BAKE TIME / TEMPS DE CUISSON
4 oz / 113 g	22 - 26 min.	17 - 20 min.	19- 21 min.	21 - 23 min.
3 oz / 85 g	21 - 23 min.	14 - 17 min.	15 - 18 min.	20 - 22 min.
2 oz / 57 g	17 - 20 min.	12 - 15 min.	13 - 15 min.	17 - 20 min.
1.33 oz / 38 g	16 - 19 min.	11 - 14 min.	12 - 14 min.	16 - 19 min.
1 oz / 28 g	15 - 18 min.	11 - 13 min.	11 - 13 min.	15 - 18 min.
0.75 oz / 21 g	14 - 16 min.	10 - 12 min.	10 - 12 min.	15 - 18 min.

***Ensure consistent power (amperage) supply.**

Actual baking time will depend on the dough temperature, # of cookies baked, oven air flow and oven temperature accuracy.
For increased cookie spread, bake at the lower temperature indicated, and allow the dough to thaw on the sheet pan prior to baking.

Place cookies on parchment paper.
Cookie placement on a standard institutional 18" x 26" (46 x 66 cm) baking sheet is as follows:
Place 15 (3 x 5) 3 oz (85 g) or 4 oz (113 g) cookies per pan. For the 2 oz (57 g) size, place 24 (4 x 6) cookies per sheet pan.
For 1.33 oz (38 g) and smaller sizes, place up to 35 (5 x 7) cookies per sheet pan.
Using an Otis Oven and 9.75 x 14.75 inch (24.8 x 37.5 cm) parchment paper, place 1.33 oz (38 g) and smaller sizes in a 3 x 4 pattern on the baking sheet.
Cookies should cool for 20 to 30 minutes prior to removing from the parchment paper.
Properly baked cookies should have a golden brown color, should be firm on the outside and have a soft moist interior.
Underbaked cookies will appear pale, slightly grey in the centre, greasy, and have a soft pliable texture.
Overbaked cookies will appear medium brown to dark brown in color, and will have a firm to hard texture.

*** S'assurer d'une alimentation électrique stable (intensité)**

La durée de cuisson actuelle dépendra de la température de la pâte, de la quantité de biscuits à cuire, de la circulation d'air et de l'exactitude de la température du four.
Pour que les biscuits d'étendent encore plus, cuire à la température plus basse indiquée et laisser décongeler la pâte sur la plaque à cuisson avant la cuisson.

Mettre les biscuits sur du papier parchemin.
Placer les biscuits sur une plaque à cuisson institutionnelle ordinaire de 18 x 26 po (46 X 66 cm) tel qu'indiqué :
Placer 15 (3 x 5) biscuits de 85 g (3 oz) ou 113 g (4 oz) par plaque. Pour des biscuits de 57 g (2 oz), en placer 24 (4 x 6).
Pour des biscuits de 38 g (1,33 oz) ou plus petits, placer jusqu'à 35 (5 x 7) biscuits.
Dans le four Otis et avec du papier parchemin de 9,75 x 14,75 pouces (24,8 x 37,5 cm), placer les biscuits de 38 g (1,33 oz) ou plus petits sur la plaque dans en patron 3 x 4.
Les biscuits doivent refroidir de 20 à 30 minutes avant de les retirer du papier parchemin.
Les biscuits bien cuits devraient être dorés, fermes à l'extérieur et avec un intérieur moelleux.
Les biscuits incuits seront pâles avec un centre légèrement gris, graisseux et auront une texture molle.
Les biscuits trop cuits seront d'un brun moyen à foncé et une texture ferme ou dure.

ADDITIONAL DETAILS

Prepared By: Bonnie Lai, Regulatory Analyst

FOR COOKIE MADE AT US BAKERIES

Distributed by / Distribué par:
Aspire Bakeries
Los Angeles, CA 90045 USA
1-844-99ASPIRE (1-844-992-7747)

On Canada side of the case label: Product of USA / Produit des É-U.A

FOR COOKIE MADE AT CANADIAN BAKERY

Distributed by / Distribué par:
Aspire Bakeries
Mississauga, ON L4W 0E1, Canada
1-844-99ASPIRE (1-844-992-7747)

On US side of the case label: Product of Canada / Produit du Canada
and
On Canada side of the case label: Made in Canada from domestic and imported ingredients. /
Fabriqué au Canada à partir d'ingrédients canadiens et importés.

REVIEWS AND APPROVALS
Julia Kot, R&D, Jan 17, 2022