



Global Foods International, Inc.

9508 Winona Ave., Schiller Park, IL, 60176

Tel: 847-671-7915 Fax: 847-671-7917

E-mail: info@globalfoodsintl.com

(SMOKED*) GOUDAM

Pasteurized Process Cheese Product.

***(Oven Smoked Over Pure Hickory Wood)**

***When Smoked**

A. TYPICAL ANALYSIS:

PHYSICAL:

- 1) The product shall possess a medium-firm body.
- 2) When Smoked the product shall possess a smoky creamy flavor and gold to brown outer rind resulting from smoking with pure Hickory wood.

CHEMICAL:

Moisture:	37% - 46%	SMEDP 15.110
Fat on Dry Basis:	30% - 46%	SMEDP 15.080
pH:	5.3 – 5.9	SMEDP 15.020
Salt:	1.5 – 2.0%	SMEDP 15.050
Color	Gold to Brown rind from Natural Smoke	

USPHS Standard Methods for the Examination of Dairy Products – 17th edition

MICROBIOLOGICAL:

Yeast:	Less Than 1000 cfu/g*	SMEDP 8.110
Mold:	Less Than 1000 cfu/g *	SMEDP 8.110
Coliform:	Less Than 100 cfu/g	SMEDP 7.070
<i>E. coli</i> :	Negative (to test)*	SMEDP 7.050 & 7.070
Coagulase Positive Staph:	Negative (to test)*	SMEDP 5.050
Salmonella/Listeria	Negative (to test)*	SMEDP 5.020-040

*not part of routine analysis

B. PACKAGING/TEMPERATURE REQUIREMENTS:

Product shall be shipped and stored at temperatures between 35° to 40°F.

Item #	14244000	Last revised	1-1-13	Supersedes	4/29/2012		
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INGREDIENTS: Cultured Pasteurized milk and skim milk, whey, cream, sodium citrate, corn starch, less than 2% of enzymes, salt, annatto color, sodium phosphate, guar gum, sorbic acid (to protect flavor)

TYPICAL ANALYSIS:

% MOISTURE: 46% maximum

%FDB: 30% minimum

	Per 100g		Per 1 oz. Serving		Daily Value (DV)
Calories	310		90		
Calories from fat	193		50	0	
Total Fat	21.41	g	6	g	9%
Saturated Fat	13.7	g	4	g	20%
Trans Fat	0.64	g	0	g	
Cholesterol	70	mg	20	mg	7%
Sodium	1300	mg	370	mg	15%
Total Carbohydrate	10.09	g	3	g	1%
Fiber	0	g	0	g	0%
Sugars	6.5	g	2	g	
Protein	19.14	g	5	g	
Vitamin A	660	IU	185	IU	4%
Vitamin C	0	mg	0	mg	0%
Calcium	570	mg	170	mg	15%
Iron	0.75	mg	0	mg	0%

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NUTRITION FACTS			
Serving Size: 1oz (28g)			
Servings per Container			
Amount Per Serving			
Calories	90	Calories from Fat	50
		%Daily Value*	
Total Fat	6g		9%
Saturated Fat	4g		20%
Trans Fat	0g		
Cholesterol	20mg		7%
Sodium	370mg		15%
Total Carbohydrate	3g		1%
Dietary Fiber	0g		0%
Sugars	2g		
Protein	5g		
Vitamin A	4%	•	Vitamin C 0%
Calcium	15%	•	Iron 0%
*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs.			
	Calories	2,000	2,500
Total Fat	Less than	65g	80g
Sat Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g
Calories per gram:			
Fat	9	•	Carbohydrate 4 • Protein 4

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