	<b>Sliced Beets</b>		
	<b>6/#10 MED SLICED BEETS LOW SODIUM, HANOVER</b>		
	Spec No.: 0652020001	Issued: 2/23/22	Supersedes: 5/18/21 Pg. 1 of 2

General Description:

Prepared sliced beets packed in low sodium brine.

General Requirements:

1. The product shall be manufactured in accordance with Good Manufacturing Practice (21 CFR, Part 117).
2. The finished product and packaging shall conform in every respect with the provisions of the Federal Food, Drug, and Cosmetic Act, as amended, and to all applicable USDA, State, and local regulations.

Physical and Chemical Requirements:

Grading:

The sliced beets shall be graded grade A according to the USDA grading standards for Canned Beets effective January 20, 2017.

	<u>Minimum Score</u>
Color	21
Uniformity (of size and shape)	12
Absence of Defects	26
Texture	<u>26</u>
	85

Color:

The canned beets shall have good color that is uniform, bright, and typical of canned whole beets produced from beets of similar varietal characteristics.

Uniformity and Count:

The sliced beets are fairly uniform in size and shape, with the diameter measuring not more than 3½"; and the diameter of the largest slice does not exceed the diameter of the smallest slice by more than 50%.

Absence of Defects:


The aggregate weight of all defects does not exceed 10% by weight of all units and blemished beets do not exceed 5% of all units.

Texture:

The sliced beets shall have a tender texture, not fibrous, and possess a uniform character.

Flavor:

The sliced canned beets shall be free from objectionable flavors and odors of any kind.

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Fill of Container:

The container shall be filled as full as practical without impairment of quality. Product shall not occupy less than 90% of the capacity of the container.

Net weight: 106 oz.

Drain Weight: 63.0 oz. Minimum

Vacuum: 5" Minimum

Code:

Each container and shipping carton will be labeled legibly and coded to include information on date packed, year, product, and plant.

Shelf life: 36 months from date of pack.

Packaging: Product is packed 6 No. 10 cans in corrugated case.

Storage:

Store at normal warehouse temperatures. Protect from freezing and temperatures greater than 105°F. Protect from rapid temperature increases to avoid moisture condensation on cans that will cause rusting.

Allergens: None of the eight major allergens as recognized by the FDA.

Country of Origin: USA

Ingredient Statement: Beets, Water, Salt.

GMO/BE Status: This is a non-GMO product. Does not require a bioengineered food ingredient declaration due to being identity preserved.

**Document Revision Record:**

Date Revised	Developed/Revised by	Reason for revision
10/31/19	S. Wallen	Updated for formatting
7/27/20	S. Wallen	Updated 21 CFR, Part 110 to current 21 CFR, Part 117
5/18/21	S. Wallen	Updated drain weight
2/23/22	S. Wallen	Updated BE Status.