



SINGLE BUILT-IN HEATED WELLS

Models HWBL-FUL, -FULD HWB-FUL, -FULD HWBH-FUL, -FULD HWBL-43, -43D HWB-43, -43D HWBH-43, -43D, -43DA
HWB-4QT, -4QTD HWB-7QT, -7QTD HWBH-7QT, -7QTD HWB-11QT, -11QTD HWBH-11QT, -11QTD

Hatco Built-In Heated Wells provide flexibility and quality, with many options to choose from. These units hold steam table food hot and fresh with self-adjusting thermostats that read the actual temperatures and add heat only when needed.

FLEXIBILITY

UL approved Built-In Heated Wells are available in five sizes: rectangular full size, rectangular 4/3 size, round 4-Quart (4 l) round 7-Quart (7 l), and round 11-Quart (10 l). Choose from a model with or without a drain, in low, standard, or high watt. The standard compact controls, or optional recessed controls can be conveniently placed where needed.

QUALITY

The following features assure the finest performance for years to come:

- Superior thermostat controls that read the actual temperature of the well and add heat only if needed.
- Controls feature a separate lighted on/off rocker switch and temperature dial, allowing preset temperatures to be maintained.
- 50% larger drain with flat screen simplifies cleaning and holds pans level.
- Easy service access to heating elements and thermostats.
- Mounting kits for combustible countertops available.
- EZ locking hardware for quick installation.
- Thicker stainless steel construction and solid braised joints for durability.



Model HWB-FULD with accessory food pan

Model HWB-7QT with accessory food pan (notched lid not shown)

Model HWB-43D with accessory food pans (single unit holding 4 third-size pans)

Model HWB-4QT with accessory food pan (notched lid not shown)



Model HWB-11QT with accessory food pan (notched lid not shown)

Ordering Instructions

Please specify the following with each order:

- Desired Voltage:** 120, 208, or 240V (export voltage available)
 - Base Size of Heated Well:**
 - Rectangular: Full (12" x 20" (305 x 508 mm) or 4/3 (12" x 27" (305 x 686 mm)
 - Round: 4-Quart (4-Liter), 7-Quart (7-Liter) or 11-Quart (10-Liter)
 - Choose With or Without Drain**
 - Mounting Style:**
 - Top Mounted
 - Bottom Mounted (rectangular full size units only)
 - Wattage:**
 - High Watt
 - Standard Watt
 - Low Watt (120V only)
- NOTE:** Round Heated Wells are only available in standard and high watt configurations (4-Quart (4-Liter) available in standard watt only)
- Agency:**
 - UL and CUL
 - UL-EPH (sanitary listing)
 - CE Mark available on standard and high watt units



Quick access heating element and thermostat, for easy service

Built-in Heated Wells Countertop Cutout Dimensions

Model	Minimum Width	Maximum Width	Minimum Depth	Maximum Depth	Below Counter
HWB-FUL	12.63" (321 mm)	12.94" (329 mm)	20.63" (524 mm)	20.94" (532 mm)	8.57" (218 mm)
HWB-FUL*	14" (356 mm)	14.25" (362 mm)	22" (559 mm)	22.25" (565 mm)	8.57" (218 mm)
HWB-43	12.69" (322 mm)	12.94" (329 mm)	27.69" (703 mm)	28" (711 mm)	8.56" (217 mm)
HWB-43*	14" (356 mm)	14.25" (362 mm)	29" (737 mm)	29.25" (743 mm)	8.56" (217 mm)
HWB-4QT	Ø 7.125" (181 mm)	Ø 7.56" (192 mm)	—	—	9.52" (242 mm)
HWB-4QT*	9" (229 mm)	9.25" (236 mm)	9" (229 mm)	9.25" (236 mm)	9.52" (242 mm)
HWB-7QT	Ø 9.125" (232 mm)	Ø 9.56" (243 mm)	—	—	8.7" (221 mm)
HWB-7QT*	11" (279 mm)	11.25" (286 mm)	11" (279 mm)	11.25" (286 mm)	8.7" (221 mm)
HWB-11QT	Ø 11" (279 mm)	Ø 11.375" (289 mm)	—	—	8.7" (221 mm)
HWB-11QT*	13" (330 mm)	13.25" (337 mm)	13" (330 mm)	13.25" (337 mm)	8.7" (221 mm)

* Indicates cutout dimensions for a combustible countertop surface.

Control Cutout Dimensions

- Standard Compact Control Panel Cutout: 3.25"W (83 mm) x 3.75"H (95mm)
- Optional Recessed Control Panel Cutout: 5.88"W (149 mm) x 6.38"H (162mm)



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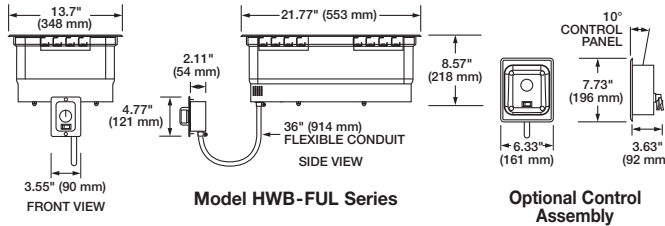
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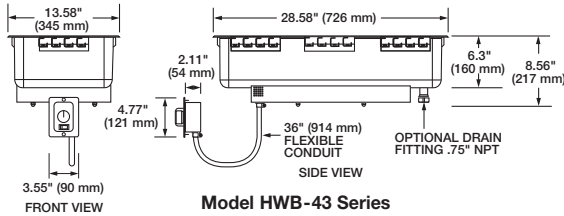
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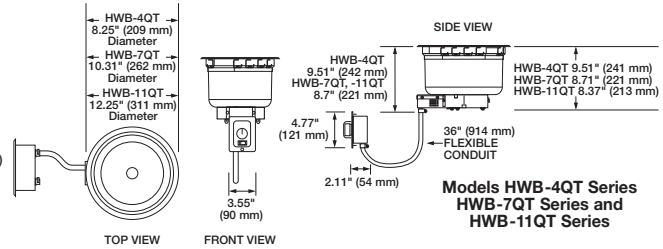


Model HWB-FUL Series

Optional Control Assembly



Model HWB-43 Series



Models HWB-4QT Series
HWB-7QT Series and
HWB-11QT Series

SPECIFICATIONS

Full Size Rectangular Models – Low Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBL-FUL	120	750	6.3	21 lbs. (10 kg)
HWBL-FULD				24 lbs. (11 kg)

Full Size Rectangular Models – Standard Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWB-FUL	120	1200	10.0	21 lbs. (10 kg)
HWB-FULD	208		5.8	24 lbs. (11 kg)
	240		5.0	

Full Size Rectangular Models – High Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBH-FUL	120	1650	13.8	21 lbs. (10 kg)
HWBH-FULD	208		7.9	24 lbs. (11 kg)
	240		6.9	

4/3 Size Rectangular Models – Low Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBL-43	120	750	6.3	30 lbs. (14 kg)
HWBL-43D				33 lbs. (15 kg)
HWBL-43DA				36 lbs. (16 kg)

4/3 Size Rectangular Models – Standard Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWB-43	120	1200	10.0	30 lbs. (14 kg)
HWB-43D	208		5.8	33 lbs. (15 kg)
HWB-43DA	240		5.0	36 lbs. (16 kg)

4/3 Size Rectangular Models – High Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBH-43	120	1650	13.8	30 lbs. (14 kg)
HWBH-43D	208		7.9	33 lbs. (15 kg)
HWBH-43DA	240		6.9	36 lbs. (16 kg)

* "D" added to model number indicates unit with drain.

"A" added to model number indicates autofill.

OPTIONS (NOT FOR RETROFIT)

- ☐ Flush Mount Control Box Bezel in Designer Colors: Warm Red, Black, Gray Granite, White Granite, Navy Blue, Hunter Green.
- ☐ Additional Lead Wire Links available in one foot increments (Lead wire only – conduit not included) (Models are shipped with 1' (305 mm) of lead wire – no conduit)
- ☐ Thermostat with 6' (1829 mm) Capillary
- ☐ Larger Recessed Thermostat Control

ACCESSORIES

- ☐ Mounting Kit for Combustible Countertops (All Models)

PRODUCT SPECS

Built-in Heated Well

The Built-in Heated Well shall be a Modelas manufactured by the Hatco Corporation, Milwaukee, WI 53234 U.S.A.

With 24/7 parts and service assistance (U.S. and Canada only), the Built-in Heated Well shall be rated atwatts,volts, and

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4 Quart (4 Liter) Round Models – Standard Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWB-4QT	120	500	4.2	9 lbs. (4 kg)
HWB-4QTD	208	536	2.6	12 lbs. (5 kg)
	240	600	2.5	

7 Quart (7 Liter) Round Models – Standard Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWB-7QT	120	500	4.2	10 lbs. (5 kg)
HWB-7QTD	208	536	2.6	13 lbs. (6 kg)
	240	600	2.5	

7 Quart (7 Liter) Round Models – High Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBH-7QT	120	800	6.7	10 lbs. (5 kg)
HWBH-7QTD	208	715	3.4	13 lbs. (6 kg)
	240	800	3.3	

11 Quart (10 Liter) Round Models – Standard Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWB-11QT	120	500	4.2	11 lbs. (5 kg)
HWB-11QTD	208	536	2.6	14 lbs. (6 kg)
	240	600	2.5	

11 Quart (10 Liter) Round Models – High Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBH-11QT	120	800	6.7	11 lbs. (5 kg)
HWBH-11QTD	208	715	3.4	14 lbs. (6 kg)
	240	800	3.3	

* "D" added to model number indicates unit with drain.

"A" added to model number indicates autofill.

DIMENSIONS

HWB-FUL Series: 13.7"W x 21.77"D x 8.57"H (348 x 553 x 218 mm).
HWB-43 Series: 13.58"W x 28.58"D x 8.56"H (345 x 726 x 217 mm).
HWB-4QT Series: 8.25" Diameter x 9.51"H (209 x 241 mm).
HWB-7QT Series: 10.31" Diameter x 8.71"H (262 x 221 mm).
HWB-11QT Series: 12.25" Diameter x 8.37"H (311 x 213 mm).

Standard Compact Control Panel : 3.55"W x 2.11"D x 4.77"H (90 x 54 x 121 mm)

Optional Recessed Control Panel: 6.33"W x 3.63"D x 7.73" (161 x 92 x 196 mm).

VOLTAGE

120, 208, and 240 volts, single phase. Export voltages available.

- ☐ 12" (305 mm) and 20" (508 mm) Pan Support Bars
- ☐ Adapter to Convert Warmer to Hold Two 7 Quart (7 Liter) Inserts (Model HWB-FUL Series only)
- ☐ Adapter to Convert Warmer to Hold Three 4 Quart (4 Liter) Inserts (Model HWB-FUL Series only)
- ☐ Adapter to Convert Warmer to Hold Two 11 Quart (10 Liter) Inserts (Model HWB-43 Series only)
- ☐ Stainless Steel Food Pans
- ☐ Round Pans with Notched Lids
- ☐ 3/4" NPT Ball Valve for Unit with Drains.

beinches (millimeters) in overall width and beinches (millimeters) in overall depth. It shall consist of stainless and aluminized steel housing with a metal sheathed heating element, EZ locking hardware for installation, and a remote thermostat with lighted power switch.

Accessories may include stainless steel mounting kit, adapter bars, and adapter top.