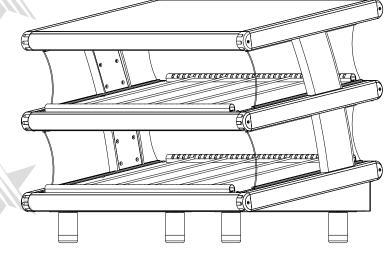
# HEAT-WAVE MERCHANDISERS

EURO STYLE HWE24, HWE30, & HWE36, HWE48 CLASSIC STYLE HWC24, HWC30, HWC36 & HWC48

# Installation and Operation

2M-Z14539 Rev. - 8/11/2011



HWE36S2





These symbols are intended to alert the user to the presence of important operating and maintenance instructions in the manual accompanying the appliance.

## RETAIN THIS MANUAL FOR FUTURE REFERENCE NOTICE

Using any part other than genuine Star factory supplied parts relieves the manufacturer of all liability.

Star reserves the right to change specifications and product design without notice. Such revisions do not entitle the buyer to corresponding changes, improvements, additions or replacements for previously purchased equipment.

Due to periodic changes in designs, methods, procedures, policies and regulations, the specifications contained in this sheet are subject to change without notice. While Star International Holdings Inc., Company exercises good faith efforts to provide information that is accurate, we are not responsible for errors or omissions in information provided or conclusions reached as a result of using the specifications. By using the information provided, the user assumes all risks in connection with such use.

## MAINTENANCE AND REPAIRS

Contact your local authorized service agent for service or required maintenance.

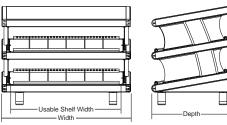
Please record the model number, serial number, voltage and purchase date in the area below and have it ready when you call to ensure a faster service.

Model No.		Service Agent Listing e listing provided with the unit
Serial No.	or	
Voltage	for an update	ed listing go to:
Purchase Date	Website: E-mail	www.star-mfg.com Service@star-mfg.com
	Service Help Business Hours:	<b>Desk</b> 8:00 am to 4:30 p.m. Central Standard Time
	Telephone:	(314) 678-6303
	Fax:	(314) 781-2714
	E-mail	Parts@star-mfg.com Service@star-mfg.com Warranty@star-mfg.com
	Website:	www.star-mfg.com
	Mailing Address:	Star International Holdings Inc., Company 10 Sunnen Drive St. Louis, MO 63143 U.S.A

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NOTICE Service on this or any other Star appliance must be performed by qualified personnel only. Consult your Star Authorized Service Agent Directory. You can call us at 314-678-6303 or visit our website WWW.STAR-MFG.COM for the service agent nearest you.



Height

IL2216

				EU		CIFICATIO	NS								
		Width			Divider					Appro	. Weight				
Model No	Width	Heated Shelf	Depth	Height	Bars per Shelf	Light Bulbs per Shelf	Voltage	Watts	Plug Type	Shipping	Installed				
	1		1	S	ingle Sh	elf Slanted	k k k k k k k k k k k k k k k k k k k			1					
	30.0″	25.7″					120V	820	NEMA 5-15P						
HWE24S1	(76.2cm)	(65.2cm)			5		230V	810	CEE7/VII						
HWE30S1	36.0″	31.7″			4	2	120V	960	NEMA 5-15P						
HWE3031	(91.4cm)	(80.5cm)	2/ 1/	10.4"	6	Ζ	230V	950	CEE7/VII						
HWE36S1	42.0"	37.7″	26.1" (66.4cm)	18.4" (46.7cm)	7		120V	1,170	NEMA 5-15P						
IWE3031	(106.7cm)	(95.7cm)	(00.1011)		,		230V	1,160	CEE7/VII						
HWE48S1	54.0″	49.7″					120V	1,640	NEMA 5-15P						
	(137.2cm)	(126.2cm)			8	4	230V	1,620	CEE7/VII						
HWE48S1C	(	(					120C	1,640	NEMA 5-20P						
			1	D	ouble Sh	elf Slante	1								
HWE24S2	30.0″	25.7″					120V	1,640	NEMA 5-15P						
	(76.2cm)	(65.2cm)			5		230V	1,620	CEE7/VII						
HWE24S2C							120C	1,640	NEMA 5-20P						
	36.0″	31.7″					120V	1,920	NEMA 5-20P						
HWE30S2	(91.4cm)	(80.5cm)			6	2	230V	1,900	CEE7/VII						
			26.1"	32.1"			208/240V	1,920	NEMA 5-20P						
	42.0″	37.7″	(66.4cm)	(81.4cm)	_		120V	2,340	NEMA L 14-20P						
HWE36S2	(106.7cm)	(95.7cm)			7		230V	2,320	CEE7/VII						
					8		208/240V	2,340	NEMAL 14-20P						
	54.0″	49.7″				8 4	120V	3,280	NEMA L 14-20P						
HWE48S2	(137.2cm)	(126.2cm)					230V	3,240	CEE7/VII						
					 nalo Sho	lf Horizon	208/240V	3,280	NEMA L 14-20P						
	20.0"	05.7"		3			120V	820	NEMA 5-15P						
HWE24H1	30.0" (76.2cm)	25.7" (65.2cm)			5		230V	810	CEE7/VII						
	36.0"	31.7"					120V	960	NEMA 5-15P						
HWE30H1	30.0 (91.4cm)	(80.5cm)			6	2	230V	950	CEE7/VII						
	42.0"	37.7"				14.1″					120V	1,170	NEMA 5-15P		
HWE36H1	42.0 (106.7cm)	(95.7cm)	(67.3cm)	(35.8cm)	35.8cm) 7	/	230V	1,160	CEE7/VII						
	(100.7011)	(70.7011)					120V	1,640	NEMA 5-15P						
HWE48H1	54.0″	49.7″				8	4	230V	1,620	CEE7/VII					
HWE48H1C	(137.2cm)	(126.2cm)			Ŭ		120C	1,640	NEMA 5-20P						
	I			Do	uble She	lf Horizon		1,010		I	I				
							120V	1,640	NEMA 5-15P						
HWE24H2	30.0″	25.7″			5		230V	1,620	CEE7/VII						
HWE24S2C	(76.2cm)	(65.2cm)			Ŭ		120C	1,640	NEMA 5-20P						
111221320					1200 120V	1,920	NEMA 5-20P								
HWE30S2 36.0"		31.7"			6	2	230V	1,900	CEE7/VII						
	(91.4cm)	(80.5cm)	26.5″	27.6″		_	208/240V	1,920	NEMA 5-20P						
		(67.3cm)	(70.1cm)			1200/210V	2,340	NEMA L 14-20P							
HWE36S2 42.0"		37.7"	(UT.SCIII)		7		230V	2,320	CEE7/VII						
	(106.7cm)	(95.7cm)					208/240V	2,340	NEMA L 14-20P						
							1200/2101	3,280	NEMA L 14-20P						
HWE48S2	54.0"	49.7"			8	4	230V	3,240	CEE7/VII						
(137	(137.2cm)	7.2cm) (126.2cm)	)		0	4	208/240V	3,280	NEMA L 14-20P						

Canadian Installations must use NEMA 5-24P

	CLASSIC SPECIFICATIONS										
		Width	_		No of Divider	No of Light				Appro.	Weight
Model No	Width	Heated Shelf	Depth	Height	Bars per Shelf	Bulbs per Shelf	Voltage	Watts	Plug Type	Shipping	Installed
	SINGLE SHELF										
HWC24S1	24.0" (60.9cm)	23.0" (58.4cm)			5			640		-	-
HWC30S1	30.0" (76.2cm)	29.0" (73.7cm)	24.0"	17.0"	6	2 120V		770		-	-
HWC36S1	36.0" (91.4cm)	35.0" (88.9cm)	24.0" (61.0cm)		7		895		-	-	
HWC48S1	48.0" (121.9cm)	47.0" (119.4cm)		8	4		1,270		-	-	
					DOUBL	E SHELF					
HWC24S2	24.0" (60.9cm)	23.0" (58.4cm)			5			1,280	NEMA 5-15P	-	-
HWC30S2	30.0" (76.2cm)	29.0" (73.7cm)		6	2 12	120V	1,540	NEMA 5-15P	-		
HWC30S2C	(70.2011)	(75.7611)	24.0"	32.3"		Z	1200		NEMA 5-20P		
HWC36S2	36.0" (91.4cm)	35.0" (88.9cm)	I	(82.0cm)				1,790	NEMA 5-15P	-	
HWS36S2C	(91.4011)	(00.9011)							NEMA 5-20P		
HWC48S2	48.0" (121.9cm)	47.0" (119.4cm)			8	4	120V 208/240V	2,540	NEMA L14-20P	-	-

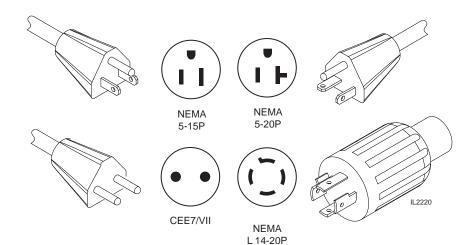
## **PLUG CONFIGURATIONS**

All units are supplied from the factory with an electical power cord and plug attached. These cord assemblies are properly grounded, DO NOT cut or remove the grounding lug.

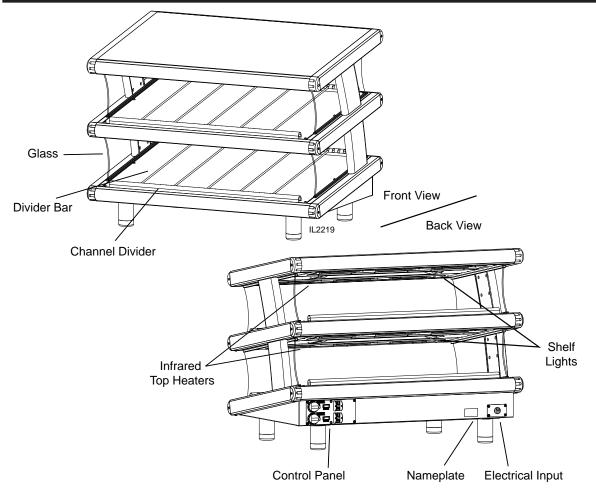
DO NOT use the unit if the cord assembly shows any signs of damage.



For safe and proper operation, plug unit into a properly grounded electrical outlet, with the correct voltage & configuration. If the plug and receptical do not match up, contact a qualified electrician.



#### FEATURES AND BENIFITS



## **GENERAL INFORMATION**

This equipment is designed and sold for commercial use only by personnel trained and experienced in its operation and is not sold for consumer use in and around the home nor for use directly by the general public in food service locations.

Before using your new equipment, read and understand all the instructions & labels associated with the unit prior to putting it into operation. Make sure all people associated with its use understand the units operation & safety before they use the unit.



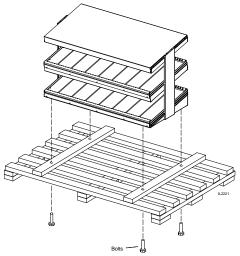
### **GENERAL INFORMATION continued**

## INSPECTION

### **UN-CRATING AND INSPECTING**

This unit comes bolted to a skid from the factory (see illustration), the bolts must be removed & legs installed before putting it in use. The glass and legs are packed separetly.

Unpack the unit and components from the shipping container. Remove all packing material. If damage is discovered, file a claim immediately with the carrier that handled the shipment. Do not operate the unit if it was damaged during shipping. All shipping containers should be checked for freight damage both visible and concealed. This unit has been tested and carefully packaged to insure delivery of your unit in perfect condition. If equipment is received in damaged condition, either apparent or concealed, a claim must be made with the delivering carrier.

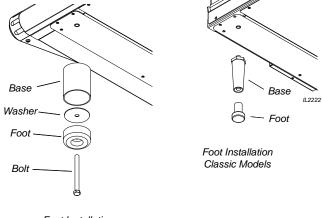


Concealed damage or loss - if damage or loss is not apparent until after equipment is unpacked, a request for inspection of concealed damage must be made with carrier within 15 days. Be certain to retain all contents plus external and internal packaging materials for inspection. The carrier will make an inspection and will supply necessary claim forms.

## ASSEMBLY

The unit was shipped fully assembled and ready to plug into a standard outlet specified for its voltage and amp draw, with the exception of the legs and glass. If improper electrical supply is determined, contact a qualified electrician prior to using the unit. Removal and replacement of the power cord and plug will void the warranty. For assistance, contact your local authorized service agent for service or required maintenance.

Before using the unit for the first time, wipe down the exterior with a damp cloth.



Foot Installation Euro Models

# LOCATING THE UNIT

To achieve best performance locate the unit in an area where the surrounding air temperature is constant and is a minimum of 70°F (21°C). Areas which are susceptible to active air movements such as open doors, cooling fans etc., should be avoided.

## INSTALLATION

These models are equipped for the voltage and wattage indicated on the nameplate. The nameplate is located on the back of the unit. These units are designed to operate on alternating current (A.C.), two wire single phase service only and are equipped with an approved lead in cord set with a three prong grounding type plug.

# **ELECTRICAL CONNECTION**

Once the unit is in position, verirfy the electrical supply matches the units requirments, located on the rear of the toaster.



DO NOT CONNECT TO ANY OTHER TYPE OF VOLTAGE OR THE MACHINE WILL BE SERIOUSLY DAMAGED.

WARNING DO NOT USE FOREIGN OBJECTS TO REMOVE THE TOAST. DOING SO MAY CAUSE DAMAGE TO THE ELEMENTS OR POSSIBLE LOSS OF LIFE.

# OPERATIONS

#### **INITIAL START-UP**

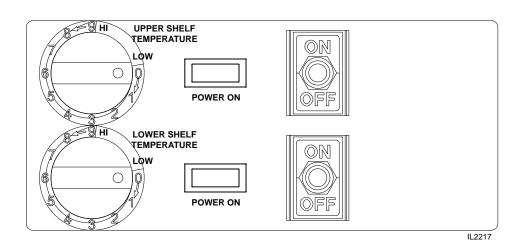
Before using the unit for the first time, wipe down the surface a damp cloth using warm water and mild detergent.

#### **OPERATION**

The heating elements & lights are controlled by the switch located on the back of the unit. When the switch is turned "ON" the indicator light will turn on and the unit will begin to heat and the shelf light will turn on. Set the thermostat to the desired setting.



CERTAIN SURFACES ARE HOT DURING OPERATION AND CARE SHOULD BE TAKEN WHILE USING THIS UNIT.



Above: Typical control panel of a two shelf merchandiser.

### CLEANING

To keep your merchandiser looking new and operating properly follow the following steps on a daily basis.

- 1. Turn the power off.
- 2. Remove the product dividers and wash with warm water and mild detergent.
- 3. Wipe the interior & exterior metal surfaces of unit using a soft damp cloth, warm water and mild detergent.
- 4. Glass surfaces can be cleaned using a common glass cleaner.
- 5. Stuborn stains can be removed using a non-abrasive cleaner.



Do not immerse unit in water or hose down with water to clean. Use a damp soft cloth with a very mild soap to wipe down outside of toaster.

## MAINTENANCE

#### LIGHTBULB REPLACEMENT

To replace the bulb, remove the element guard by removing screws, set the screws and guard aside. With unit cool, remove the bad bulb and replace with a NSF standard bulb made for food holding and display area, for replacement bulb contact a qualified Star service agent of call Star parts department at 314-678-6303.



NOTICE Service on this or any other Star appliance must be performed by qualified personnel only. Consult your Authorized Service Agent Directory, call us at 314-678-6303 or visit our website WWW.STAR-MFG.COM for the service agent nearest you.

#### Visit our Website at: www.star-mfg.com

#### Email: <a href="mailto:service@star-mfg.com">service@star-mfg.com</a>

#### THOROUGHLY INSPECT YOUR UNIT ON ARRIVAL

This unit has been tested for proper operation before leaving our plant to insure delivery of your unit in perfect condition. However, there are instances in which the unit may be damaged in transit. In the event you discover any type of damage to your product upon receipt, you must immediately contact the transportation company who delivered the item to you and initiate your claim with same. If this procedure is not followed, it may affect the warranty status of the unit.

#### LIMITED EQUIPMENT WARRANTY

All workmanship and material in Star products have a one (1) year limited warranty on parts & labor in the United States and Canada. Such warranty is limited to the original purchaser only and shall be effective from the date the equipment is placed in service. Star's obligation under this warranty is limited to the repair of defects without charge, by the factory authorized service agency or one of its sub-agencies. Models that are considered portable (see below) should be taken to the closest Star service agency, transportation prepaid.

- > Star will not assume any responsibility for loss of revenue.
- > On all shipments outside the United States and Canada, see International Warranty.
- \* The warranty period for the JetStar six (6) ounce & Super JetStar eight (8) ounce series popcorn machines is two (2) years.
- \* The warranty period for the Chrome-Max Griddles is five (5) years on the griddle surface. See detailed warranty provided with unit.
- \* The warranty period for Teflon/Dura-Tec coatings is one year under normal use and reasonable care. This warranty does not apply if damage occurs to Teflon/Dura-Tec coatings from improper cleaning, maintenance, use of metallic utensils, or abrasive cleaners, abrasive pads, product identifiers and point-of-sale attachments, or any other non-food object tha comes in continuous contact with the roller coating. This warranty does not apply to the 'non-stick" properties of such materials.
- > This warranty does not apply to "Special Products" but to regular catalog items only. Star's warranty on "Special Products" is six (6) months on parts and ninety (90) days on labor.
- > This warranty does not apply to any item that is disassembled or tampered with for any purpose other than repair by a Star Authorized Service Center or the Service Center's sub-agency.
- > This warranty does not apply if damage occurs from improper installation, misuse, wrong voltage, wrong gas or operated contrary to the Installation and Operating instructions.
- > This warranty is not valid on Conveyor Ovens unless a "start-up/check-out" has been performed by a Factory Authorized Technician.

#### PARTS WARRANTY

Parts that are sold to repair out of warranty equipment are warranted for ninety (90) days. The part only is warranted. Labor to replace the part is chargeable to the customer.

# SERVICES NOT COVERED BY WARRANTY Travel time and mileage rendered beyond the 50 mile radius limit

- 1. 2
- Mileage and travel time on portable equipment (see below)
- Labor to replace such items that can be replaced easily during a daily cleaning 3. routine, ie; removable kettles on fryers, knobs, grease drawers on griddles, etc.
- 4. Installation of equipment
- 5 Damages due to improper installation
- Damages from abuse or misuse 6.
- Operated contrary to the Operating and Installation Instructions 7.
- Cleaning of equipment 8
- Seasoning of griddle plates 9

- 10. Voltage conversions
  - 11. Gas conversions
  - 12. Pilot light adjustment
  - 13. Miscellaneous adjustments
  - 14. Thermostat calibration and by-pass adjustment
  - 15. Resetting of circuit breakers or safety controls or reset buttons
  - 16. Replacement of bulbs
  - Replacement of fuses 17.
  - Repair of damage created during transit, delivery, & 18. installation OR created by acts of God

#### PORTABLE EQUIPMENT

Star will not honor service bills that include travel time and mileage charges for servicing any products considered "Portable" including items listed below. These products should be taken to the Service Agency for repair:

- \* The Model 510FD Fryer.
- \* The Model 526TOA Toaster Oven.
- \* The Model J4R, 4 oz. Popcorn Machine.
- \* The Model 518CMA & 526CMA Cheese Melter.
- \* The Model 12MC & 15MC & 18MCP Hot Food Merchandisers.
- \* The Model 12NCPW & 15NCPW Nacho Chip/Popcorn Warmer.
- \* All Hot Dog Equipment except Roller Grills & Drawer Bun Warmers.
- \* All Nacho Cheese Warmers except Model 11WLA Series Nacho Cheese Warmer.
- \* All Condiment Dispensers except the Model HPD & SPD Series Dispenser.
- \* All Specialty Food Warmers except Model 130R, 11RW Series, and 11WSA Series.
- \* All QCS/RCS Series Toasters except Model QCS3 & RCS3 Series.
- \* All Fast Steamer Models except Direct Connect Series.

- \* Pop-Up Toasters
- \* Butter Dispensers
- \* Pretzel Merchandisers
- (Model 16PD-A Only)
- \* Pastry Display Cabinets
- \* Nacho Chip Merchandisers

- (Model PO12 Only)
- \* Heat Lamps
- \* Pumps-Manual

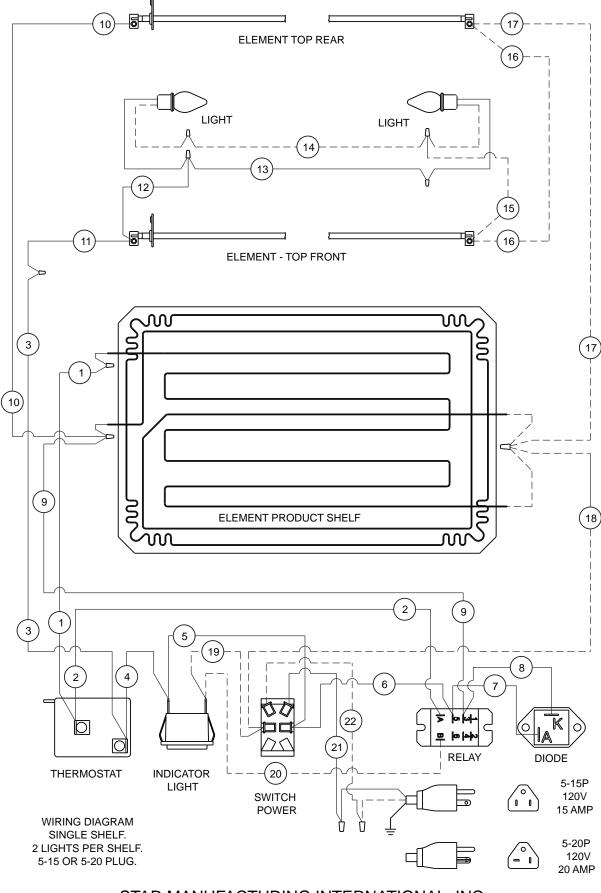
The foregoing warranty is in lieu of any and all other warranties expressed or implied and constitutes the entire warranty.

#### FOR ASSISTANCE

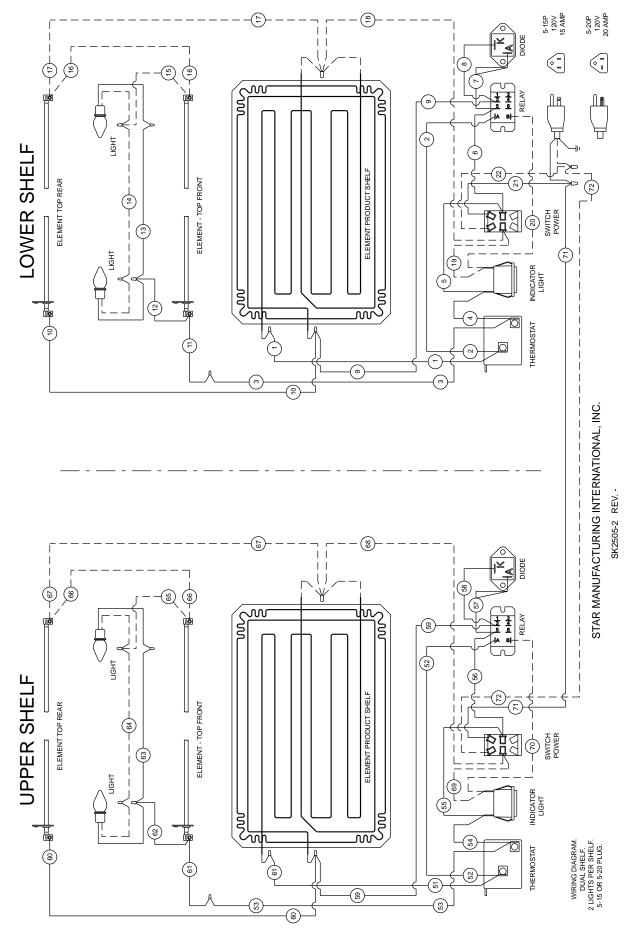
Should you need any assistance regarding the Operation or Maintenance of any Star equipment; write, phone, fax or email our Service Department. In all correspondence mention the Model number and the Serial number of your unit, and the voltage or type of gas you are using.

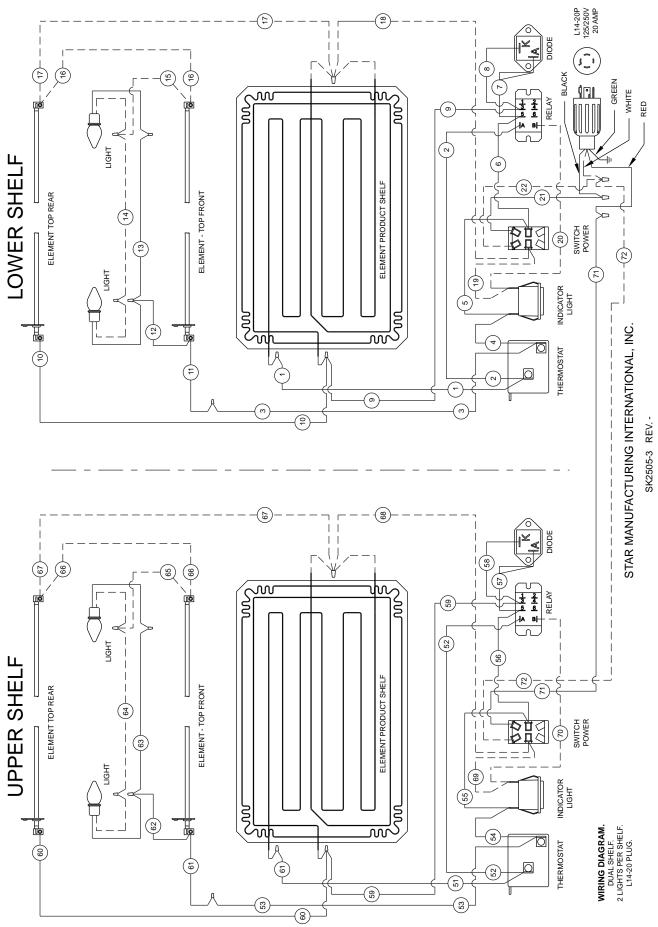
- ALL:

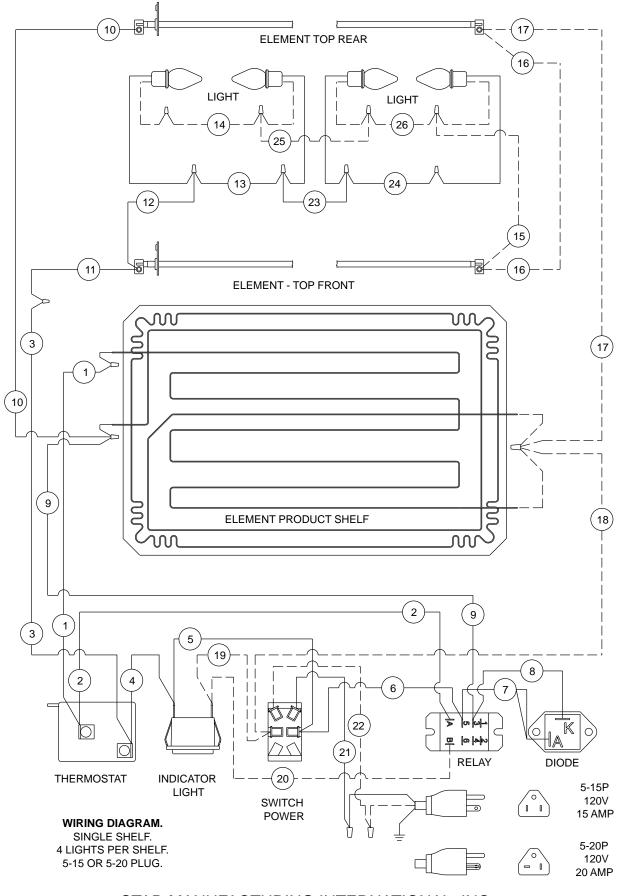
- \* Accessories of any kind
- \* Sneeze Guards
- \* Pizza Ovens





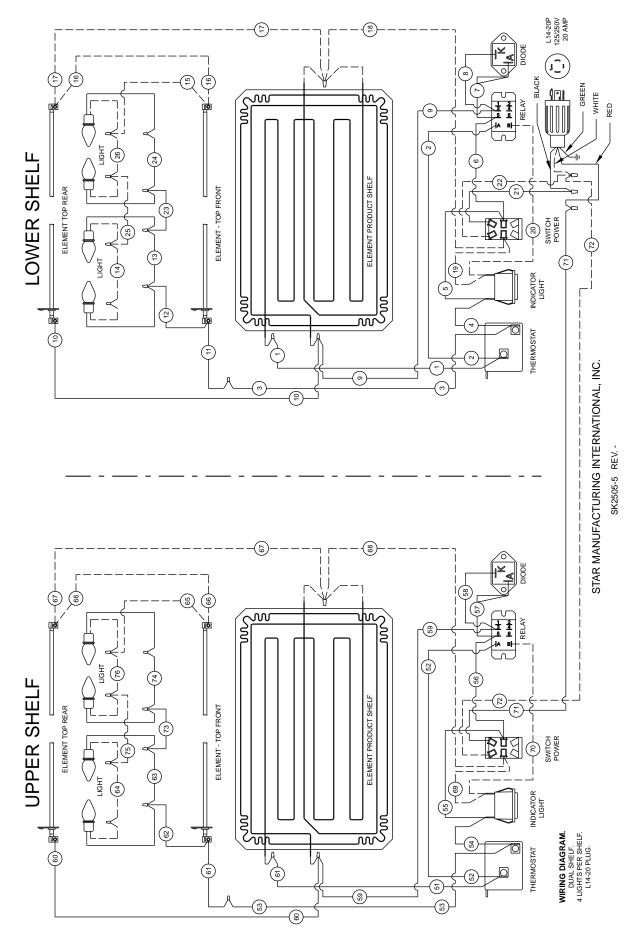


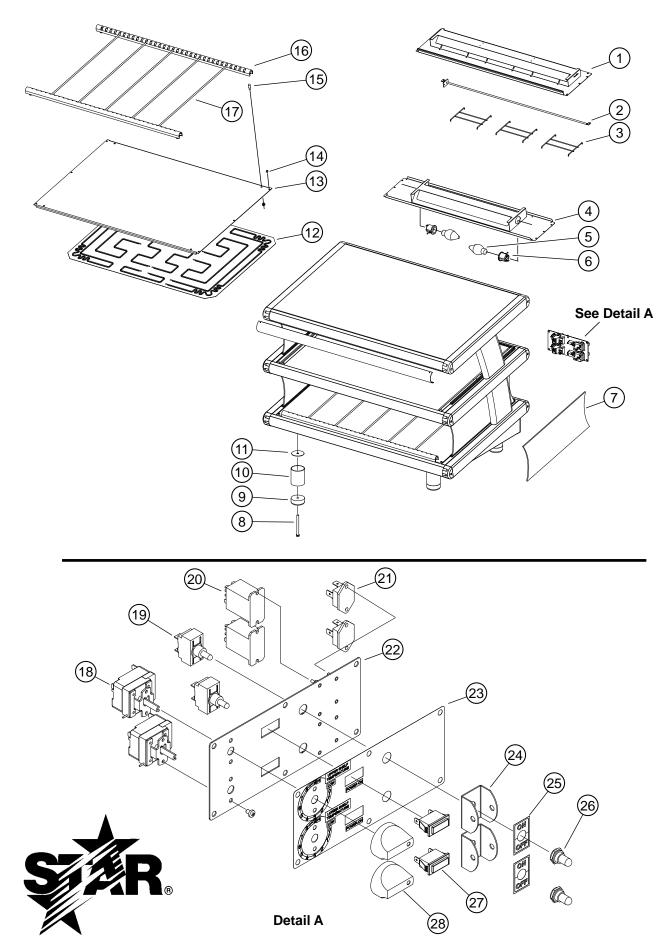




STAR MANUFACTURING INTERNATIONAL, INC.

SK2505-4 REV. -





		Model: HW	E24 FLAT & SLANT EURO PAP	RTS LIST
Fig No.	Part Number	Quantity	Description	Application
		2		HWE24S1, HWE24H1
1	D5-MDW041	4	ELEMENT BAR WELD ASSY,24"	HWE24S2, HWE24H2
		2		HWE24S1-120V, HWE24H1-120V
	2N-Z14166	4	ELEMENT,TOP,120V,175W,24"	HWE24S2-120V, HWE24H2-120V
2		2		HWE24S1-230V, HWE24H1-230V
	2N-Z14962	4	ELEMENT, TOP, 230V, 175W, 24"	
				HWE24S2-230V, HWE24H2-230V
3	2B-Z14177	4	ELEMENT GUARD	HWE24S1, HWE24H1
		8		HWE24S2, HWE24H2
4	D5-MDW040	1	LIGHT BAR WELD ASSY.,24"	HWE24S1, HWE24H1
4	D3-101D 0040	2	EIGHT DAIL WEED ASST.,24	HWE24S2, HWE24H2
	20.712000	2		HWE24S1-120V, HWE24H1-120V
-	2S-Z13988	4	LT. BULB, 120V,60W	HWE24S2-120V, HWE24H2-120V
5		2		HWE24S1-230V, HWE24H1-230V
	2S-Z14986	4	LT. BULB, 60C15-240V-MED	HWE24S2-230V, HWE24H2-230V
		2		HWE2452 2500, HWE24H2 2500
6	2E-Y5921		SOCKET SPRING CLIP MOUNT	
		4		HWE24S2, HWE24H2
7	20-714447	2	GLASS,SIDE,GREY	HWE24S1, HWE24H1
		4		HWE24S2, HWE24H2
8	2C-Z14320	4	BOLT, HEX, 3/8-16UNCX1	ALL
9	2A-Z14300	4	FOOT,2.5 DIA X 1"	ALL
		1		HWE24S1-120V, HWE24H1-120V
	2N-Z14571	2	HEATER,FOIL,350W,120V,24"	HWE24S2-120V, HWE24H2-120V
12		1		HWE24S1-230V, HWE24H1-230V
	2N-Z14966	2	ELEMENT, FOIL, 350W, 230V 24"	HWE24S1-230V, HWE24H1-230V
13	D5-Z14783	1	TRAY, PRODUCT, 24" EURO	HWE24S1, HWE24H1
		2	, ,	HWE24S2, HWE24H2
		12		HWE24S1
14	2C-Z14444	20		HWE24H1
14	20-214444	24	SCREW, #8 X 3/8 PTH A,BL	HWE24S2
		34		HWE24H2
		4		HWE24S1, HWE24H1
15	2B-Z14041	8	STUD, COMMON - DIVIDER	HWE24S2, HWE24H2
		2		HWE2452, HWE24H2 HWE24S1, HWE24H1
16	D5-MDW001		DIVIDER ASSY - 24"	
		4		HWE24S2, HWE24H2
17	2B-Z14042	5	DIVIDER ROD-24" DP SHELF	HWE24S1, HWE24H1
		10		HWE24S2, HWE24H2
18	2T-714281	1	THERMOSTAT, 85 - 195F	HWE24S1, HWE24H1
10	21-214201	2	TTERMOSTAT, 05 - 1951	HWE24S2, HWE24H2
10	25 712020	1		HWE24S1, HWE24H1
19	2E-Z12020	2	SWITCH-TOGGLE 2P ST	HWE24S2, HWE24H2
		1		HWE24S1, HWE24H1
20	2E-Z14428	2	RELAY, DPDT, 15A, 120V COIL	HWE24S2, HWE24H2
		1		HWE2432, HWE24H2 HWE24S1, HWE24H1
21	2E-Z14548		DIODE, POWER ISOLATING, 20A	
		2		HWE24S2, HWE24H2
	D5-MDW049	-	ASSY.,CTRL PANEL,DUAL,EU	HWE24S2
			ASSY., CTRL PANEL, SGL, EURO	HWE24S1
22	D5-MDW050	- 1		
22	D5-MDW063	1	ASSY., CTL PNL, EU, DL, FL, 24"	HWE24H2
22	D5-MDW063 D5-MDW069	- 1	ASSY,CTL PNL,EU,SG,FL,24"	HWE24H1
22	D5-MDW063	- 1		
	D5-MDW063 D5-MDW069	-	ASSY,CTL PNL,EU,SG,FL,24"	HWE24H1
22 23	D5-MDW063 D5-MDW069 2M-Z14601 2M-Z14602	- 1 - 1 - 1	ASSY,CTL PNL,EU,SG,FL,24" LABEL,SINGLE SHELF TEMP LABEL, DUAL SHELF, SLANT	HWE24H1 HWE24S1 HWE24S2
	D5-MDW063 D5-MDW069 2M-Z14601 2M-Z14602 2M-Z14603	-	ASSY,CTL PNL,EU,SG,FL,24" LABEL,SINGLE SHELF TEMP LABEL, DUAL SHELF, SLANT LABEL,DUAL,UPPER SHELF	HWE24H1   HWE24S1   HWE24S2   HWE24H2
	D5-MDW063 D5-MDW069 2M-Z14601 2M-Z14602	- - - 1	ASSY,CTL PNL,EU,SG,FL,24" LABEL,SINGLE SHELF TEMP LABEL, DUAL SHELF, SLANT LABEL,DUAL,UPPER SHELF LABEL,DUAL,LOWER SHELF	HWE24H1   HWE24S1   HWE24S2   HWE24H2   HWE24H2   HWE24H2
	D5-MDW063 D5-MDW069 2M-Z14601 2M-Z14602 2M-Z14603	- - - 1 - 1	ASSY,CTL PNL,EU,SG,FL,24" LABEL,SINGLE SHELF TEMP LABEL, DUAL SHELF, SLANT LABEL,DUAL,UPPER SHELF	HWE24H1   HWE24S1   HWE24S2   HWE24H2   HWE24H2   HWE24H2   HWE24H2   HWE24H2   HWE24S1, HWE24H1
23	D5-MDW063 D5-MDW069 2M-Z14601 2M-Z14602 2M-Z14603 2M-Z14604	1 1 2	ASSY,CTL PNL,EU,SG,FL,24" LABEL,SINGLE SHELF TEMP LABEL, DUAL SHELF, SLANT LABEL,DUAL,UPPER SHELF LABEL,DUAL,LOWER SHELF	HWE24H1   HWE24S1   HWE24S2   HWE24H2   HWE24H2   HWE24H2   HWE24H2   HWE24S1, HWE24H1   HWE24S2, HWE24H2
23 26	D5-MDW063 D5-MDW069 2M-Z14601 2M-Z14602 2M-Z14603 2M-Z14604 2I-05-07-0013	- 1 - 1 - 2 - 1	ASSY,CTL PNL,EU,SG,FL,24" LABEL,SINGLE SHELF TEMP LABEL, DUAL SHELF, SLANT LABEL,DUAL,UPPER SHELF LABEL,DUAL,LOWER SHELF BOOT SWITCH	HWE24H1   HWE24S1   HWE24S2   HWE24H2   HWE24H2   HWE24S1, HWE24H1   HWE24S2, HWE24H2   HWE24S1, HWE24H1
23	D5-MDW063 D5-MDW069 2M-Z14601 2M-Z14602 2M-Z14603 2M-Z14604	1 1 2 1 2	ASSY,CTL PNL,EU,SG,FL,24" LABEL,SINGLE SHELF TEMP LABEL, DUAL SHELF, SLANT LABEL,DUAL,UPPER SHELF LABEL,DUAL,LOWER SHELF	HWE24H1   HWE24S1   HWE24S2   HWE24H2   HWE24H2   HWE24S1, HWE24H1   HWE24S2, HWE24H2   HWE24S1, HWE24H1   HWE24S1, HWE24H1   HWE24S2, HWE24H1   HWE24S2, HWE24H1   HWE24S2, HWE24H1
23 26 27	D5-MDW063 D5-MDW069 2M-Z14601 2M-Z14602 2M-Z14603 2M-Z14604 2I-05-07-0013 2J-Z13654	- 1 - 1 - 2 - 1 - 2 - 1 - 2 - 1 - 2 - 1 - 1 - 2 - 1 - 1 	ASSY,CTL PNL,EU,SG,FL,24" LABEL,SINGLE SHELF TEMP LABEL, DUAL SHELF, SLANT LABEL,DUAL,UPPER SHELF LABEL,DUAL,LOWER SHELF BOOT SWITCH PILOT LIGHT RECT-RED-120V	HWE24H1   HWE24S1   HWE24S2   HWE24H2   HWE24H2   HWE24S1, HWE24H1   HWE24S2, HWE24H2   HWE24S1, HWE24H1
23 26	D5-MDW063 D5-MDW069 2M-Z14601 2M-Z14602 2M-Z14603 2M-Z14604 2I-05-07-0013	1 1 2 1 2	ASSY,CTL PNL,EU,SG,FL,24" LABEL,SINGLE SHELF TEMP LABEL, DUAL SHELF, SLANT LABEL,DUAL,UPPER SHELF LABEL,DUAL,LOWER SHELF BOOT SWITCH	HWE24H1   HWE24S1   HWE24S2   HWE24H2   HWE24H2   HWE24S1, HWE24H1   HWE24S2, HWE24H2   HWE24S1, HWE24H1   HWE24S1, HWE24H1   HWE24S2, HWE24H1   HWE24S2, HWE24H1   HWE24S2, HWE24H1
23 26 27 28	D5-MDW063   D5-MDW069   2M-Z14601   2M-Z14602   2M-Z14603   2M-Z14604   2I-05-07-0013   2J-Z13654   2R-Z14443	- 1 - 1 - 2 - 1 - 2 - 1 - 2 - 1 - 2 - 1 - 1 - 2 - 1 - 1 	ASSY,CTL PNL,EU,SG,FL,24" LABEL,SINGLE SHELF TEMP LABEL, DUAL SHELF, SLANT LABEL,DUAL,UPPER SHELF LABEL,DUAL,LOWER SHELF BOOT SWITCH PILOT LIGHT RECT-RED-120V KNOB-1.56" DIA X 1"	HWE24H1   HWE24S1   HWE24S2   HWE24H2   HWE24H2   HWE24S1, HWE24H1   HWE24S2, HWE24H2   HWE24S1, HWE24H1   HWE24S1, HWE24H1   HWE24S2, HWE24H1   HWE24S2, HWE24H1   HWE24S2, HWE24H1   HWE24S2, HWE24H2   HWE24S1, HWE24H1   HWE24S2, HWE24H2   HWE24S1
23 26 27	D5-MDW063 D5-MDW069 2M-Z14601 2M-Z14602 2M-Z14603 2M-Z14604 2I-05-07-0013 2J-Z13654	1 1 2 1 2 1 2 1 2	ASSY,CTL PNL,EU,SG,FL,24" LABEL,SINGLE SHELF TEMP LABEL, DUAL SHELF, SLANT LABEL,DUAL,UPPER SHELF LABEL,DUAL,LOWER SHELF BOOT SWITCH PILOT LIGHT RECT-RED-120V	HWE24H1   HWE24S1   HWE24S2   HWE24H2   HWE24H2   HWE24S1, HWE24H1   HWE24S2, HWE24H2   HWE24S2, HWE24H1   HWE24S2, HWE24H2   HWE24S2, HWE24H1   HWE24S2, HWE24H2   HWE24S1, HWE24H2   HWE24S1, HWE24H2   HWE24S1, HWE24H1   HWE24S1   HWE24S1, HWE24H1
23 26 27 28	D5-MDW063   D5-MDW069   2M-Z14601   2M-Z14602   2M-Z14603   2M-Z14604   2I-05-07-0013   2J-Z13654   2R-Z14443	1 1 2 1 2 1 2 1 2 2	ASSY,CTL PNL,EU,SG,FL,24" LABEL,SINGLE SHELF TEMP LABEL, DUAL SHELF, SLANT LABEL,DUAL,UPPER SHELF LABEL,DUAL,LOWER SHELF BOOT SWITCH PILOT LIGHT RECT-RED-120V KNOB-1.56" DIA X 1"	HWE24H1   HWE24S1   HWE24S2   HWE24H2   HWE24H2   HWE24S1, HWE24H1   HWE24S2, HWE24H2   HWE24S1, HWE24H1   HWE24S2, HWE24H1   HWE24S2, HWE24H1   HWE24S2, HWE24H1   HWE24S2, HWE24H2   HWE24S2, HWE24H2   HWE24S2, HWE24H2   HWE24S2

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			WE30 FLAT & SLANT EURO F				
ig No	Part Number	Quantity	Description	Application			
1	D5-MDW045	2	ELEMENT BAR WELD ASSY,30"	HWE30S1, HWE30H1			
-		4	,	HWE30S2, HWE30H2			
	2N-Z14167	2	ELEMENT,TOP,120V,225W,30"	HWE30S1-120V, HWE30H1-120V			
2	211 211107	4		HWE30S2-120V, HWE30H2-120V			
2	2N-Z14963	2	ELEMENT, TOP, 230V225W, 30"	HWE30S1-230V, HWE30H1-230V			
	211-214703	4	LEEINEN1, 101,230722377,30	HWE30S2-230V, HWE30H2-230V			
2	00 714177	4		HWE30S1, HWE30H1			
3	2B-Z14177	8	ELEMENT GUARD	HWE30S2, HWE30H2			
		1		HWE30S1, HWE30H1			
4	D5-MDW044	2	LIGHT BAR WELD ASSY.,30"	HWE30S2, HWE30H2			
		2		HWE30S1, HWE30H1			
	2S-Z13988	4	LT. BULB, 120V,60W	HWE30S2, HWE30H2			
5		2		HWE30S1-230V, HWE30H1-230V			
	2S-Z14986		LT. BULB, 60C15-240V-MED				
		4		HWE30S2-230V, HWE30H2-230V			
6	2E-Y5921	2	SOCKET SPRING CLIP MOUNT	HWE30S1, HWE30H1			
		4		HWE30S2, HWE30H2			
7	2Q-Z14447	2	GLASS,SIDE,GREY	HWE30S1, HWE30H1			
'		4		HWE30S2, HWE30H2			
8	2C-Z14304	4	BOLT,HEX,3/8-16UNCX4	HWE30S2			
0	2C-Z14320	4	BOLT,HEX, 3/8-16UNCX1	HWE30S1, H1, H2			
9	2A-Z14300	4	FOOT,2.5 DIA X 1"	ALL			
10	2V-Z14302	4	LEG,STL,3",BLACK	ALL			
11	2A-Z14303	4	WASHER.2.3 OD X .38 ID	ALL			
	271211000	1		HWE30S1-120V, HWE30H1-120V			
	2N-Z14705	2	HEATER,FOIL,390W,120V,30"	HWE30S2-120V, HWE30H2-120V			
12		1		HWE30S1-230V, HWE30H1-230V			
	2N-Z14967	2N-Z14967	2N-Z14967	2N-Z14967	2	HEATER,FOIL,390W,230V,30"	
				HWE30S2-230V, HWE30H2-230V			
13	D5-Z14784	1	TRAY, PRODUCT, 30" EURO	HWE30S1, HWE30H1			
	2		HWE30S2, HWE30H2				
14 2C-Z14444		12		HWE30S1			
	20-714444	20	SCREW, #8 X 3/8 PTH A,BL	HWE30H1			
	20-214444	24		HWE30S2			
		34		HWE30H2			
15	20 714041	4		HWE30S1, HWE30H1			
15	2B-Z14041	8	STUD, COMMON - DIVIDER	HWE30S2, HWE30H2			
		2		HWE30S1, HWE30H1			
16	D5-MDW002	4	DIVIDER ASSY - 30"	HWE30S2, HWE30H2			
		6		HWE30S1, HWE30H1			
17	2B-Z14042	12	DIVIDER ROD-24" DP SHELF	HWE30S2, HWE30H2			
				HWE30S1, HWE30H1			
18	2T-Z14281	2	THERMOSTAT, 85 - 195F	HWE30S2, HWE30H2			
19	2E-Z12020	1	SWITCH-TOGGLE 2P ST	HWE30S1, HWE30H1			
		2		HWE30S2, HWE30H2			
20	2E-Z14428	1	RELAY, DPDT, 15A, 120V COIL	HWE30S1, HWE30H1			
		2		HWE30S2, HWE30H2			
21	2E-Z14548	1	DIODE.POWER ISOLATING.20A	HWE30S1, HWE30H1			
Z I	21-214040	2		HWE30S2, HWE30H2			
	D5-MDW049		ASSY., CTRL PANEL, DUAL, EU	HWE30S2			
22	D5-MDW050	4	ASSY., CTRL PANEL, SGL, EURO	HWE30S1			
22	D5-MDW064	1	ASSY,CTL PNL,EU,DL,FL,30"	HWE30H2			
	D5-MDW070		ASSY,CTL PNL,EU,SG,FL,30"	HWE30H1			
	2M-Z14601		LABEL,SINGLE SHELF TEMP	HWE30H1			
	2M-Z14602		LABEL, DUAL SHELF, SLANT	HWE30S2			
23	2M-Z14603	1	LABEL, DUAL, UPPER, FLAT	HWE30H2			
	2M-Z14603						
	2101-214004	1	LABEL, DUAL, LOWER SHELF	HWE30H2			
26	21-05-07-0013	1	BOOT SWITCH	HWE30S1, HWE30H1			
		2		HWE30S2, HWE30H2			
27	2J-Z13654	1	PILOT LIGHT RECT-RED-120V	HWE30S1, HWE30H1			
21	25 210001	2		HWE30S2, HWE30H2			
28	2R-Z14443	1	KNOB-1.56" DIA X 1"	HWE30S1, HWE30H1			
20	211-214443	2		HWE30S2, HWE30H2			
20	20 72205	2		HWE30S1			
29	2C-73205	4	SCREW 4MMX6MM SL PAN MS S	HWE30S2			
NI	2K-Y2968	1	BUSHING - HEYCO 7W-2	ALL			

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	1	Medalul		August 11, 2011
Fig No.	Part Number	Quantity.	HWE36 FLAT & SLANT EURO P Description	ARTS LIST Application
T 19 100.	Fait Number	2	Description	HWE36S1, HWE36H1
1	D5-MDW008	4	ELEMENT BAR WELD ASSY,36"	HWE36S2, HWE36H2
		2		HWE3651-120V, HWE36H1-120V
	2N-Z14168	4	ELEMENT,TOP,120V,275W,36"	HWE36S2-120V, HWE36H2-120V
2		2		HWE36S1-120V, HWE36H1-120V
	2N-Z14964	4	ELEMENT,TOP,230V,275W,36"	
				HWE36S2-120V, HWE36H2-120V
3	2B-Z14177	6	ELEMENT GUARD	HWE36S1, HWE36H1
		12		HWE36S2, HWE36H2
4	D5-MDW007	1	LIGHT BAR WELD ASSY., 36"	HWE36S1, HWE36H1
		2		HWE36S2, HWE36H2
	2S-Z13988	2	LT. BULB, 120V,60W	HWE36S1-120V, HWE36H1-120V
5		4		HWE36S2-120V, HWE36H2-120V
	2S-Z14986	2	LT.BULB,60C15-240V-MED	HWE36S1-120V, HWE36H1-120V
		4		HWE36S2-120V, HWE36H2-120V
6	2E-Y5921	2	SOCKET SPRING CLIP MOUNT	HWE36S1, HWE36H1
-		4		HWE36S2, HWE36H2
7	2Q-Z14447	2	GLASS,SIDE,GREY	HWE36S1, HWE36H1
		4		HWE36S2, HWE36H2
8	2C-Z14304	4	BOLT,HEX,3/8-16UNCX4	ALL
9	2A-Z14300	4	FOOT,2.5 DIA X 1"	HWE36S2, HWE36H2
10	2V-Z14302	4	LEG,STL,3",BLACK	HWE36S2, HWE36H2
11	2A-Z14303	4	WASHER,2.3 OD X .38 ID	HWE36S2, HWE36H2
	2N-Z14572	1	HEATER,FOIL,500W,120V,36"	HWE36S1-120V, HWE36H1-120V
12	211-214372	2	TIEATER, FOIE, 500 W, 120 V, 50	HWE36S2-120V, HWE36H2-120V
12	2N-Z14968	1		HWE36S1-120V, HWE36H1-120V
	211-214908	2	ELEMENT,FOIL,500W,230V,36"	HWE36S2-120V, HWE36H2-120V
10		1		HWE36S1, HWE36H1
13	D5-Z14045	2	TRAY,PRODUCT,36" EURO	HWE36S2, HWE36H2
		12		HWE36S1
	00.74444	22		HWE36H1
14	2C-Z14444	24	SCREW, #8 X 3/8 PTH A,BL	HWE36S2
		36		HWE36H2
		4		HWE36S1
15	2B-Z14041	8	STUD, COMMON - DIVIDER	HWE36S2, HWE36H2
		2		HWE36S1, HWE36H1
16	D5-MDW003	4	DIVIDER ASSY - 36"	HWE36S2, HWE36H2
		7		HWE36S1, HWE36H1
17	2B-Z14042	14	DIVIDER ROD-24" DP SHELF	HWE36S2, HWE36H2
		1		HWE36S1, HWE36H1
18	2T-Z14281	2	THERMOSTAT, 85 - 195F	HWE36S2, HWE36H2
		1		HWE36S1, HWE36H1
19	2E-Z12020	2	SWITCH-TOGGLE 2P ST	HWE36S2, HWE36H2
		1		HWE36S1, HWE36H1
20	2E-Z14428	2	RELAY, DPDT, 15A, 120V COIL	HWE36S2, HWE36H2
				HWE36S1, HWE36H1
21	2E-Z14548	1	DIODE, POWER ISOLATING, 20A	HWE36S1, HWE36H1 HWE36S2, HWE36H2
		2		
	D5-MDW065	-	ASSY,CTL PNL, EU DL, FL 36"	HWE36H2
22	D5-MDW071	1	ASSY,CTL PNL, EU,SG, FL 36"	HWE36H1
	D5-MDW049	-	ASSY,CTRL PANEL,DUAL,EU	HWE36S2
	D5-MDW050		ASSY,CTRL PANEL,SGL EURO	HWE36S1
	2M-Z14601	-	LAGEL, SINGLE SHELF TEMP	HWE36S1, HWE36H1
23	2M-Z14602	1	LABEL, DUAL SHELF, SLANT	HWE36S2
	2M-Z14603		LABEL, DUAL, UPPER, FLAT	HWE36H2
	2M-Z14604		LABEL, DUAL, LOWER, FLAT	HWE36H2
26	21-05-07-0013	1	BOOT SWITCH	HWE36S1, HWE36H1
	1. 00 07 0010	2		HWE36S2, HWE36H2
27	2J-Z13654	1	PILOT LIGHT RECT-REDV	HWE36S1, HWE36H1
	25 210007	2		HWE36S2, HWE36H2
28	2R-Z14443	1	KNOB-1.56" DIA X 1"	HWE36S1, HWE36H1
20	212-214443	2		HWE36S2, HWE36H2
20	20 7220F	2	SCDEW ANALYZNAN CL DANING C	HWE36S1, HWE36H1
29	2C-73205	2 4	SCREW 4MMX6MM SL PAN MS S	HWE36S2, HWE36H2
29 NI	2C-73205 2K-Y2968		SCREW 4MMX6MM SL PAN MS S BUSHING - HEYCO 7W-2	
		4		HWE36S2, HWE36H2

		Model: HW	E48 FLAT & SLANT EURO PAR	TS LIST
Fig No	Part Number	Quantity	Description	Applications
		2		HWE48S1, HWE48H1
1	D5-MDW032	4	ELEMENT BAR WELD ASSY,48"	HWE48S2, HWE48H2
2N-Z14169	2	ELEMENT, TOP, 120V, 375W, 48"	HWE48S1-120V, HWE48H1-120V	
2		4		HWE48S2-120V, HWE48H2-120V
_	2N-Z14965	2	ELEMENT,TOP,230V,375W,48"	HWE48S1-230V, HWE48H1-230V
	211-214903	4	LLLWLW1,TOF,230V,373W,40	HWE48S2-230V, HWE48H2-230V
0	00 71 41 77	8		HWE48S1, HWE48H1
3	2B-Z14177	16	ELEMENT GUARD	HWE48S2, HWE48H2
		1		HWE48S1, HWE48H1
4	D5-MDW031	2	LIGHT BAR WELD ASSY.,48"	HWE48S2, HWE48H2
		4		HWE48S1-120V, HWE48H1-120V
	2S-Z13988	8	LT. BULB, 120V,60W	HWE48S2-120V, HWE48H2-120V
5		-		
	2S-Z14986	4	LT. BULB, 60C15-240V-MED	HWE48S1-230V, HWE48H1-230V
		8		HWE48S2-230V, HWE48H2-230V
6	2E-Y5921	4	SOCKET SPRING CLIP MOUNT	HWE48S1, HWE48H1
-		8		HWE48S2, HWE48H2
7	2Q-Z14447	2	GLASS,SIDE,GREY	HWE48S1, HWE48H1
,		4		HWE48S2, HWE48H2
8	2C-Z14304	4	BOLT, HEX, 3/8-16UNCX4	ALL
9	2A-Z14300	4	FOOT,2.5 DIA X 1"	ALL
10	2V-Z14302	4	LEG,STL,3",BLACK	ALL
11	2A-Z14303	4	WASHER,2.3 OD X .38 ID	ALL
		1		HWE48S1-120V, HWE48H1-120V
	2N-Z14573	2	HEATER,FOIL,650W,120V,48"	HWE48S2-120V, HWE48H2-120V
12	1		HWE48S1-230V, HWE48H1-230V	
2N-Z14969	2	ELEMENT, FOIL, 650W230V, 48"	HWE48S2-230V, HWE48H2-230V	
				HWE48S1, HWE48H1
13	D5-Z14046	1	TRAY, PRODUCT, 48" EURO	
				HWE48S2, HWE48H2
		12		HWE48S1
14 2C-Z14444	24	SCREW, #8 X 3/8 PTH A,BL	HWE48S2, HWE48H1	
		38		HWE48H2
15	2B-Z14041	4	STUD, COMMON - DIVIDER	HWE48S1, HWE48H1
15	20-214041	8	STOD, COMMON - DIVIDER	HWE48S2, HWE48H2
17		2		HWE48S1, HWE48H1
16	D5-MDW004	4	DIVIDER ASSY - 48"	HWE48S2, HWE48H2
		8		HWE48S1, HWE48H1
17	2B-Z14042	16	DIVIDER ROD-24" DP SHELF	HWE48S2, HWE48H2
		1		HWE48S1, HWE48H1
18	2T-Z14281	2	THERMOSTAT, 85 - 195F	HWE48S2, HWE48H2
19	2E-Z12020	1	SWITCH-TOGGLE 2P ST	HWE48S1, HWE48H1
		2		HWE48S2, HWE48H2
20	2E-Z14428	1	RELAY, DPDT, 15A, 120V COIL	HWE48S1, HWE48H1
-		2	,	HWE48S2, HWE48H2
21	2E-Z14548	1	DIODE, POWER ISOLATING, 20A	HWE48S1, HWE48H1
		2		HWE48S2, HWE48H2
	D5-MDW049	_	ASSY., CTRL PANEL, DUAL, EU	HWE48S2
$\gamma\gamma$	D5-MDW050		ASSY,CTRL PANEL,SGL,EURO	HWE48S1
22	D5-MDW072		ASSY,CTL PNL,EU,SG,FL,48"	HWE48H1
	D5-MDW066	]	ASSY,CTL PNL,EU,SG,FL,48"	HWE48H2
	2M-Z14601		LABEL, SINGLE SHELF TEMP	HWE48S1, HWE48H1
0.5	2M-Z14602	1 _	LABEL, DUAL SHELF, SLANT	HWE48S2
23	2M-Z14603	- 1	LABEL, DUAL, UPPER, FLAT	HWE48H2
	2M-Z14604	1	LABEL, DUAL, LOWER SHELF	HWE48H2
		1		HWE48S1, HWE48H1
26	21-05-07-0013	2	BOOT SWITCH	HWE48S2, HWE48H2
		_		HWE48S1, HWE48H1
27	2J-Z13654	1	PILOT LIGHT RECT-RED-120V	
		2		HWE48S2, HWE48H2
28 2R-Z14443	2R-Z14443	1	KNOB-1.56" DIA X 1"	HWE48S1, HWE48H1
-		2		HWE48S2, HWE48H2
29	2C-73205	2	SCREW 4MMX6MM SL PAN MS S	HWE48S1, HWE48H1
۲ ک	20-13203	4		HWE48S2, HWE48H2
NI	2K-Y2968	2	BUSHING - STRAIN RELIEF	HWE48S1, HWE48H1
	D5-HWP006	1	CORD SET	HWE48S1, HWE48H1
NI				